



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Composite Surfacing and Lightning Strike Protection Film AF 536

#### Product Identification Numbers

70-0711-0725-7, 70-0711-0726-5, 70-0711-0727-3, 70-0711-0728-1, 70-0711-0731-5, 70-0711-0732-3

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Industrial use

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	3M Poland
	Automotive and Aerospace Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1.

Germ Cell Mutagenicity: Category 2.

Carcinogenicity: Category 2.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |Health Hazard |

##### Pictograms



### Hazard Statements

Causes skin irritation.  
 May cause an allergic skin reaction.  
 Suspected of causing genetic defects.  
 Suspected of causing cancer.

### Precautionary statements

#### Prevention:

Obtain special instructions before use.  
 Do not handle until all safety precautions have been read and understood.  
 Avoid breathing fumes.  
 Wash exposed skin thoroughly after handling.  
 Contaminated work clothing should not be allowed out of the workplace.  
 Wear protective gloves and if needed, respiratory protection (see SDS Section 8).

#### Response:

IF ON SKIN: Wash with plenty of soap and water.  
 IF exposed or concerned or if skin irritation or rash occurs: Get medical attention.  
 Take off contaminated clothing and wash it before reuse.

#### Storage:

Store locked up.

#### Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

#### Supplemental Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines. Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
COPPER SCREEN	None	30 - 55
Bisphenol A Diglycidyl Ether	1675-54-3	7 - 30 Trade Secret *
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	60684-77-7	7 - 30 Trade Secret *
EPOXY RESIN 1	25068-38-6	4.7 - 15
FIBERGLASS	None	1 - 15
BISPHENOL A-EPICHLOROHYDRIN-FORMALDEHYDE COPOLYMER	28906-96-9	3 - 10 Trade Secret *
GLASS BUBBLES	65997-17-3	1 - 10
FLEXIBLIZER	Trade Secret*	0.1 - 10
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	25085-99-8	1 - 7 Trade Secret *

N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	28768-32-3	0.5 - 5 Trade Secret *
CURATIVE 1	Trade Secret*	0.1 - 5
FILLER	Trade Secret*	0.1 - 5
MIBK	108-10-1	< 0.3

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Allergic skin reaction (redness, swelling, blistering, and itching).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

**Substance**

- Aldehydes
- Carbon monoxide
- Carbon dioxide
- Hydrogen Gas
- Hydrogen Chloride
- Hydrogen Cyanide
- Ammonia
- Oxides of Nitrogen
- Phosgene

**Condition**

- During Combustion
- During Combustion
- During Combustion
- During Combustion
- During Combustion
- During Combustion
- During Combustion
- During Combustion
- During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus,

bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from amines.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
MIBK	108-10-1	ACGIH	TWA:20 ppm;STEL:75 ppm	A3: Confirmed animal carcin.
MIBK	108-10-1	OSHA	TWA:410 mg/m <sup>3</sup> (100 ppm)	
GLASS BUBBLES	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m <sup>3</sup> ;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m <sup>3</sup>	
Inert or Nuisance Dust, Respirable fraction	65997-17-3	OSHA	TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m <sup>3</sup> );TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m <sup>3</sup> )	

Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	65997-17-3	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	65997-17-3	ACGIH	TWA(respirable particles):3 mg/m3	
FILLER	Trade Secret	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

None required.

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Solid
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Specific Physical Form:	Film
Color	Beige
Odor	Low Epoxy
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	No Data Available
Boiling point/Initial boiling point/Boiling range	Not Applicable
Flash Point	No flash point
Evaporation rate	Not Applicable
Flammability	Not Applicable
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Relative Vapor Density	Nil
Density	Not Applicable
Relative Density	No Data Available
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	Not Applicable
Decomposition temperature	No Data Available
Kinematic Viscosity	Not Applicable
Volatile Organic Compounds	Not Applicable
Percent volatile	0 - 2 % weight [Details:Max 2% in the AF 536 film, % reduced due to copper content]
VOC Less H2O & Exempt Solvents	Not Applicable
Molecular weight	Not Applicable

Particle Characteristics	Not Applicable
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## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

### 10.5. Incompatible materials

Amines

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

#### Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.  
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Additional Health Effects:

#### Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

#### Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Methyl isobutyl ketone	108-10-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

#### Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg

Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	Inhalation-Dust/Mist	Professional judgement	LC50 estimated to be > 12.5 mg/l
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	Ingestion	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Bisphenol A Diglycidyl Ether	Dermal	Rat	LD50 > 1,600 mg/kg
Bisphenol A Diglycidyl Ether	Ingestion	Rat	LD50 > 1,000 mg/kg
EPOXY RESIN 1	Dermal	Rat	LD50 > 1,600 mg/kg
EPOXY RESIN 1	Ingestion	Rat	LD50 > 1,000 mg/kg
GLASS BUBBLES	Dermal		LD50 estimated to be > 5,000 mg/kg
GLASS BUBBLES	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
BISPHENOL A-EPICHLOROHYDRIN-FORMALDEHYDE COPOLYMER	Dermal	Rat	LD50 > 2,000 mg/kg
BISPHENOL A-EPICHLOROHYDRIN-FORMALDEHYDE COPOLYMER	Ingestion	Rat	LD50 > 2,000 mg/kg
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Dermal	Rat	LD50 > 1,600 mg/kg
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
FLEXIBLIZER	Dermal	Rabbit	LD50 > 5,000 mg/kg
FLEXIBLIZER	Ingestion	Rat	LD50 > 5,000 mg/kg
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Dermal	Rabbit	LD50 > 3,000 mg/kg
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Ingestion	Rat	LD50 > 5,000 mg/kg
CURATIVE 1	Dermal	Rabbit	LD50 > 10,000 mg/kg
CURATIVE 1	Ingestion	Rat	LD50 > 30,000 mg/kg
FILLER	Dermal	Rabbit	LD50 > 5,000 mg/kg
FILLER	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
FILLER	Ingestion	Rat	LD50 > 5,110 mg/kg
MIBK	Dermal	Rabbit	LD50 > 16,000 mg/kg
MIBK	Inhalation-Vapor (4 hours)	Rat	LC50 11 mg/l
MIBK	Ingestion	Rat	LD50 3,038 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	Professional judgement	Irritant
Bisphenol A Diglycidyl Ether	Rabbit	Mild irritant
EPOXY RESIN 1	Rabbit	Mild irritant
GLASS BUBBLES	Professional judgement	No significant irritation
BISPHENOL A-EPICHLOROHYDRIN-FORMALDEHYDE COPOLYMER	Professional judgement	Irritant
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Rabbit	Mild irritant
FLEXIBLIZER	Professional judgement	Minimal irritation

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N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Rabbit	No significant irritation
CURATIVE 1	Human and animal	Minimal irritation
FILLER	Rabbit	No significant irritation
MIBK	Rabbit	Mild irritant

### Serious Eye Damage/Irritation

Name	Species	Value
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	Professional judgement	Severe irritant
Bisphenol A Diglycidyl Ether	Rabbit	Moderate irritant
EPOXY RESIN 1	Rabbit	Moderate irritant
GLASS BUBBLES	Professional judgement	No significant irritation
BISPHENOL A-EPICHLOROHYDRIN-FORMALDEHYDE COPOLYMER	Professional judgement	Severe irritant
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Rabbit	Moderate irritant
FLEXIBLIZER	Professional judgement	Mild irritant
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Rabbit	Mild irritant
CURATIVE 1	Professional judgement	Mild irritant
FILLER	Rabbit	No significant irritation
MIBK	Rabbit	Mild irritant

### Skin Sensitization

Name	Species	Value
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	Professional judgement	Sensitizing
Bisphenol A Diglycidyl Ether	Human and animal	Sensitizing
EPOXY RESIN 1	Human and animal	Sensitizing
BISPHENOL A-EPICHLOROHYDRIN-FORMALDEHYDE COPOLYMER	Professional judgement	Sensitizing
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Human and animal	Sensitizing
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Human and animal	Sensitizing
CURATIVE 1	Guinea pig	Not classified
FILLER	Human and animal	Not classified
MIBK	Guinea	Not classified

	pig	
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**Respiratory Sensitization**

Name	Species	Value
Bisphenol A Diglycidyl Ether	Human	Not classified
EPOXY RESIN 1	Human	Not classified
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
Bisphenol A Diglycidyl Ether	In vivo	Not mutagenic
Bisphenol A Diglycidyl Ether	In Vitro	Some positive data exist, but the data are not sufficient for classification
EPOXY RESIN 1	In vivo	Not mutagenic
EPOXY RESIN 1	In Vitro	Some positive data exist, but the data are not sufficient for classification
GLASS BUBBLES	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	In vivo	Not mutagenic
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	In Vitro	Some positive data exist, but the data are not sufficient for classification
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	In vivo	Mutagenic
CURATIVE 1	In Vitro	Not mutagenic
FILLER	In Vitro	Not mutagenic
MIBK	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Bisphenol A Diglycidyl Ether	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
EPOXY RESIN 1	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
GLASS BUBBLES	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
CURATIVE 1	Ingestion	Rat	Not carcinogenic
FILLER	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
MIBK	Inhalation	Multiple animal species	Carcinogenic

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Bisphenol A Diglycidyl Ether	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Bisphenol A Diglycidyl Ether	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Bisphenol A Diglycidyl Ether	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Bisphenol A Diglycidyl Ether	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN 1	Ingestion	Not classified for female reproduction	Rat	NOAEL 750	2 generation

				mg/kg/day	
EPOXY RESIN 1	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN 1	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
EPOXY RESIN 1	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Ingestion	Not classified for development	Rat	NOAEL 90 mg/kg/day	during gestation
CURATIVE 1	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
CURATIVE 1	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	44 days
CURATIVE 1	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
FILLER	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
FILLER	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
FILLER	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
MIBK	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
MIBK	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
MIBK	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesis

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Bisphenol A Diglycidyl Ether	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
EPOXY RESIN 1	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
BISPHENOL A-EPICHLOROHYDRIN-FORMALDEHYDE COPOLYMER	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Professional judgement	NOAEL not available	
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
MIBK	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours

MIBK	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
MIBK	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
MIBK	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable

### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Bisphenol A Diglycidyl Ether	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Bisphenol A Diglycidyl Ether	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Bisphenol A Diglycidyl Ether	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Bisphenol A Diglycidyl Ether	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Bisphenol A Diglycidyl Ether	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Bisphenol A Diglycidyl Ether	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Bisphenol A Diglycidyl Ether	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Bisphenol A Diglycidyl Ether	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Bisphenol A Diglycidyl Ether	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
EPOXY RESIN 1	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
EPOXY RESIN 1	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
GLASS BUBBLES	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure

2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 50 mg/kg/day	13 weeks
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Ingestion	liver	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Ingestion	immune system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Ingestion	nervous system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Ingestion	eyes	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
N,N,N',N'-TETRAGLYCIDYLBIS(P-AMINOPHENYL)METHANE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
CURATIVE 1	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 6,822 mg/kg/day	13 weeks
FILLER	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
FILLER	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure

					available	exposure
MIBK	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
MIBK	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
MIBK	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
MIBK	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
MIBK	Inhalation	endocrine system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
MIBK	Inhalation	hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
MIBK	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
MIBK	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Ingestion	heart	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
MIBK	Ingestion	immune system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
MIBK	Ingestion	muscles	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
MIBK	Ingestion	nervous system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
MIBK	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days

#### Aspiration Hazard

Name	Value
MIBK	Some positive data exist, but the data are not sufficient for classification

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## SECTION 12: Ecological information

#### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

#### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Not Applicable.

##### Health Hazards

Carcinogenicity

Germ cell mutagenicity

Respiratory or Skin Sensitization

Skin Corrosion or Irritation

#### Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
MIBK	108-10-1	< 0.3

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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