Safety Data Sheet

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Document group:	27-7248-1	**Version number:**	4.00
Issue Date:	2025/08/29	**Supersedes Date:**	2020/10/28

SECTION 1: Identification

1.1. Product identifier
3M™ Scotchkote™ Liquid Epoxy Coating 323C

1.2. Recommended use and restrictions on use

Recommended use
Coating, SCOTCHKOTE 323 Epoxy Coating, 2 Part System

1.3. Supplier's details

Company: 3M Canada Company
Division: Electrical Markets Division
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577
E Mail:

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

27-7243-2, 27-7240-8

Transport in accordance with applicable regulations.

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

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Safety Data Sheet

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Document group:	27-7240-8	**Version number:**	4.00
Issue Date:	2025/08/29	**Supersedes Date:**	2020/10/21

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier
3M™ Scotchkote™ Liquid Epoxy Coating 323C Patch Compound, Part A

1.2. Recommended use and restrictions on use

Intended Use
Coating

Specific Use
Part A of a 2 Part Epoxy Coating System

Restrictions on use
Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Electrical Markets Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1.
Carcinogenicity: Category 2.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements
Signal word
Danger

Symbols
Exclamation mark |Health Hazard |

Pictograms



Hazard Statements

Causes eye irritation. May cause an allergic skin reaction. Suspected of causing cancer.

Causes damage to organs through prolonged or repeated exposure: respiratory system.

Precautionary statements

Prevention:
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapours. Wash exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves and respiratory protection.

Response:
IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical advice. Take off contaminated clothing and wash it before reuse.

Storage:
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	60 - 80 Trade Secret *	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane
HYDROUS MAGNESIUM SILICATE	14807-96-6	10 - 30 Trade Secret *	Talc (Mg3H2(SiO3)4)
Titanium Dioxide	13463-67-7	1 - 5 Trade Secret *	Titanium oxide (TiO2)
Light aromatic solvent naphtha (petroleum)	64742-95-6	< 0.9	Solvent naphtha (petroleum), light arom.

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media
None Determined

5.3. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Irritant Vapours or Gases	During Combustion
Ammonia	During Combustion
Oxides of Nitrogen	During Combustion

5.4. Special protection actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure

resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
No special storage requirements. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3	
HYDROUS MAGNESIUM SILICATE	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control

device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full Face Shield
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous
Colour	White
Odour	Moderate Epoxy
Odour threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*No Data Available*
Boiling point	> 93.3 ºC
Flash Point	> 93.3 ºC [*Test Method:*Tagliabue Closed Cup]
Evaporation rate	< 1 [*Ref Std:*BUOAC=1]
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapour Pressure	1.3 Pa [*Test Method:*Calculated] [*Details:*at 25C, Raoult's Law]

Relative Vapour Density	> 1 [*Ref Std:*AIR=1]
Density	1.425 g/ml
Relative density	1.425 [*Ref Std:*WATER=1]
Water solubility	*No Data Available*
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	196,491 mm2/sec
Volatile Organic Compounds	12 g/l [*Details:*For coating mixture of Parts A and B]
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	*No Data Available*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
May cause additional health effects (see below).

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Titanium Dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
HYDROUS MAGNESIUM SILICATE	Dermal		LD50 estimated to be > 5,000 mg/kg
HYDROUS MAGNESIUM SILICATE	Ingestion		LD50 estimated to be > 5,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Light aromatic solvent naphtha (petroleum)	Dermal	Rabbit	LD50 > 2,000 mg/kg
Light aromatic solvent naphtha (petroleum)	Inhalation-Vapor (4 hours)	Rat	LC50 > 5.2 mg/l
Light aromatic solvent naphtha (petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Mild irritant
HYDROUS MAGNESIUM SILICATE	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
Light aromatic solvent naphtha (petroleum)	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Moderate irritant
HYDROUS MAGNESIUM SILICATE	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation

Light aromatic solvent naphtha (petroleum)	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Human and animal	Sensitizing
Titanium Dioxide	Human and animal	Not classified
Light aromatic solvent naphtha (petroleum)	Guinea pig	Not classified

Respiratory Sensitization

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Human	Not classified
HYDROUS MAGNESIUM SILICATE	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	In vivo	Not mutagenic
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
HYDROUS MAGNESIUM SILICATE	In Vitro	Not mutagenic
HYDROUS MAGNESIUM SILICATE	In vivo	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
HYDROUS MAGNESIUM SILICATE	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Light aromatic solvent naphtha (petroleum)	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
HYDROUS MAGNESIUM SILICATE	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Light aromatic solvent naphtha (petroleum)	Inhalation	Not classified for female reproduction	Rat	NOAEL 1,500 ppm	2 generation
Light aromatic solvent naphtha (petroleum)	Inhalation	Not classified for male reproduction	Rat	NOAEL 1,500	2 generation

				ppm	
Light aromatic solvent naphtha (petroleum)	Inhalation	Not classified for development	Rat	NOAEL 500 ppm	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Light aromatic solvent naphtha (petroleum)	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Light aromatic solvent naphtha (petroleum)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Professional judgement	NOAEL Not available	
Light aromatic solvent naphtha (petroleum)	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	auditory system | heart | endocrine system | hematopoietic system | liver | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
HYDROUS MAGNESIUM SILICATE	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
HYDROUS MAGNESIUM SILICATE	Inhalation	pulmonary fibrosis | respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Name	Value
Light aromatic solvent naphtha (petroleum)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
Health: *2 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca

Safety Data Sheet

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Document group:	27-7243-2	**Version number:**	5.00
Issue Date:	2025/08/21	**Supersedes Date:**	2020/10/21

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier
3M™ Scotchkote™ Liquid Epoxy Coating 323C Patch Compound, Part B

1.2. Recommended use and restrictions on use

Intended Use
Coating

Specific Use
Part B of 2 Part Liquid Epoxy Coating System

Restrictions on use
Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Electrical Markets Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Skin Corrosion/Irritation: Category 1B.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1A.
Reproductive Toxicity: Category 2.
Specific Target Organ Toxicity (repeated exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.
Health Hazards Not Otherwise Classified - Category 1

2.2. Label elements

Signal word
Danger

Symbols
Corrosion |Exclamation mark |Health Hazard |

Pictograms



Hazard Statements

Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child. May cause respiratory irritation. May cause chemical gastrointestinal burns.

Causes damage to organs through prolonged or repeated exposure: respiratory system.

Precautionary statements

Prevention:
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapours, dust, or spray. Wash exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, protective clothing, respiratory protection, eye protection, and face protection.

Response:
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing and wash it before reuse.

Storage:
Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards
None known.

7% of the mixture consists of ingredients of unknown acute oral toxicity.
7% of the mixture consists of ingredients of unknown acute dermal toxicity.
7% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
HYDROUS MAGNESIUM SILICATE	14807-96-6	10 - 30 Trade Secret *	Talc (Mg3H2(SiO3)4)

P-TERT-BUTYLPHENOL	98-54-4	10 - 30 Trade Secret *	Phenol, 4-(1,1-dimethylethyl)-
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	1477-55-0	7 - 13 Trade Secret *	1,3-Benzenedimethanamine
PHENOL, 4-NONYL-, branched	84852-15-3	7 - 13 Trade Secret *	Phenol, 4-nonyl-, branched
TRIMETHYLHEXAMETHYLENEDIAMINE	25620-58-0	7 - 13 Trade Secret *	1,6-Hexanediamine, C,C,C-trimethyl-
C.I. PIGMENT GREEN 7	1328-53-6	5 - 10	C.I. Pigment Green 7
PHENOL FORMALDEHYDE AMINE POLYMER	104242-08-2	3 - 7	Formaldehyde, polymer with 1,3-benzenedimethanamine, 4-(1,1-dimethylethyl)phenol, nonylphenol and C,C,C-trimethyl-1,6-hexanediamine

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media
None Determined

5.3. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Ammonia	During Combustion
Oxides of Nitrogen	During Combustion

5.4. Special protection actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and

prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed. Store away from acids. Store away from oxidizing agents. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	1477-55-0	ACGIH	CEIL:0.018 ppm	Danger of cutaneous absorption
HYDROUS MAGNESIUM SILICATE	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full Face Shield
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Butyl Rubber

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards
Wear heat insulating gloves - Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Colour	Green
Odour	Strong Amine

Odour threshold	*Not Applicable*
pH	*Not Applicable*
Melting point/Freezing point	*No Data Available*
Boiling point	> 93.3 ºC
Flash Point	> 93.3 ºC [*Test Method:*Pensky-Martens Closed Cup]
Evaporation rate	< 1 [*Ref Std:*BUOAC=1]
Flammability	Not Applicable
Flammable Limits(LEL)	1 % volume
Flammable Limits(UEL)	7 % volume
Vapour Pressure	6.7 Pa [*Test Method:*Calculated] [*Details:*at 25C, Raoult's Law]
Relative Vapour Density	> 1 [*Ref Std:*AIR=1]
Density	1.2 g/ml
Relative density	1.2 [*Ref Std:*WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	*Not Applicable*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*Not Applicable*
Kinematic Viscosity	16,667 mm2/sec
Volatile Organic Compounds	12 g/l [*Details:*For coating mixture of Parts A and B]
Percent volatile	1.28 % volume
VOC Less H2O & Exempt Solvents	*Not Applicable*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Sparks and/or flames

10.5. Incompatible materials
Strong oxidizing agents
Reducing agents

10.6. Hazardous decomposition products

Substance	Condition
Carbon monoxide	During Storage
Carbon dioxide	During Storage

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient

classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
May be harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:
May be harmful in contact with skin. Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye Contact:
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:
May be harmful if swallowed. Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Dermal Effects: Signs/symptoms may include changes in skin pigmentation and/or colouration. Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional Information:
Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >5 - =12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
P-TERT-BUTYLPHENOL	Dermal	Rabbit	LD50 2,318 mg/kg
P-TERT-BUTYLPHENOL	Inhalation-Dust/Mist	Rat	LC50 > 5.6 mg/l

	(4 hours)		
P-TERT-BUTYLPHENOL	Ingestion	Rat	LD50 4,000 mg/kg
HYDROUS MAGNESIUM SILICATE	Dermal		LD50 estimated to be > 5,000 mg/kg
HYDROUS MAGNESIUM SILICATE	Ingestion		LD50 estimated to be > 5,000 mg/kg
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Dermal	Rabbit	LD50 > 2,000 mg/kg
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Ingestion	Rat	LD50 980 mg/kg
PHENOL, 4-NONYL-, branched	Dermal	Rabbit	LD50 > 2,000 mg/kg
PHENOL, 4-NONYL-, branched	Ingestion	Rat	LD50 1,531 mg/kg
TRIMETHYLHEXAMETHYLENEDIAMINE	Ingestion	Rat	LD50 910 mg/kg
C.I. PIGMENT GREEN 7	Dermal		LD50 estimated to be > 5,000 mg/kg
C.I. PIGMENT GREEN 7	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
P-TERT-BUTYLPHENOL	Rabbit	Irritant
HYDROUS MAGNESIUM SILICATE	Rabbit	No significant irritation
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Rat	Corrosive
PHENOL, 4-NONYL-, branched	Rabbit	Corrosive
TRIMETHYLHEXAMETHYLENEDIAMINE	Not available	Corrosive
C.I. PIGMENT GREEN 7	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
P-TERT-BUTYLPHENOL	Rabbit	Corrosive
HYDROUS MAGNESIUM SILICATE	Rabbit	No significant irritation
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Rabbit	Corrosive
PHENOL, 4-NONYL-, branched	Rabbit	Corrosive
TRIMETHYLHEXAMETHYLENEDIAMINE	Rabbit	Corrosive
C.I. PIGMENT GREEN 7	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
P-TERT-BUTYLPHENOL	Human and animal	Not classified
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Guinea pig	Sensitizing
PHENOL, 4-NONYL-, branched	Guinea pig	Not classified
TRIMETHYLHEXAMETHYLENEDIAMINE	Guinea pig	Sensitizing
C.I. PIGMENT GREEN 7	Guinea pig	Not classified

Respiratory Sensitization

Name	Species	Value
HYDROUS MAGNESIUM SILICATE	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
P-TERT-BUTYLPHENOL	In Vitro	Not mutagenic
HYDROUS MAGNESIUM SILICATE	In Vitro	Not mutagenic
HYDROUS MAGNESIUM SILICATE	In vivo	Not mutagenic

M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	In Vitro	Not mutagenic
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	In vivo	Not mutagenic
PHENOL, 4-NONYL-, branched	In Vitro	Not mutagenic
PHENOL, 4-NONYL-, branched	In vivo	Not mutagenic
TRIMETHYLHEXAMETHYLENEDIAMINE	In vivo	Not mutagenic
C.I. PIGMENT GREEN 7	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
P-TERT-BUTYLPHENOL	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
HYDROUS MAGNESIUM SILICATE	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
P-TERT-BUTYLPHENOL	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	2 generation
P-TERT-BUTYLPHENOL	Ingestion	Not classified for development	Rat	NOAEL 70 mg/kg/day	2 generation
P-TERT-BUTYLPHENOL	Ingestion	Toxic to female reproduction	Rat	NOAEL 200 mg/kg/day	2 generation
HYDROUS MAGNESIUM SILICATE	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Ingestion	Not classified for female reproduction	Rat	NOAEL 450 mg/kg/day	premating into lactation
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Ingestion	Not classified for male reproduction	Rat	NOAEL 450 mg/kg/day	48 days
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Ingestion	Not classified for development	Rat	NOAEL 450 mg/kg/day	premating into lactation
PHENOL, 4-NONYL-, branched	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	28 days
PHENOL, 4-NONYL-, branched	Ingestion	Toxic to female reproduction	official classification	NOAEL Not available	
PHENOL, 4-NONYL-, branched	Ingestion	Toxic to development	official classification	NOAEL Not available	
TRIMETHYLHEXAMETHYLENEDIAMINE	Ingestion	Not classified for male reproduction	Rat	NOAEL 120 mg/kg/day	2 generation
TRIMETHYLHEXAMETHYLENEDIAMINE	Ingestion	Not classified for development	Rat	NOAEL 120 mg/kg/day	2 generation
TRIMETHYLHEXAMETHYLENEDIAMINE	Ingestion	Not classified for female reproduction	Rat	NOAEL 10 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
P-TERT-BUTYLPHENOL	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	LOAEL 5.6 mg/l	4 hours
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not avaliable	
PHENOL, 4-NONYL-, branched	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
P-TERT-BUTYLPHENOL	Ingestion	endocrine system | liver | kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	2 generation
P-TERT-BUTYLPHENOL	Ingestion	blood	Not classified	Rat	NOAEL 200 mg/kg	6 weeks
HYDROUS MAGNESIUM SILICATE	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
HYDROUS MAGNESIUM SILICATE	Inhalation	pulmonary fibrosis | respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.005 mg/l	13 weeks
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Inhalation	heart | skin | endocrine system | gastrointestinal tract | bone, teeth, nails, and/or hair | hematopoietic system | liver | immune system | muscles | nervous system | eyes | kidney and/or bladder | vascular system	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Ingestion	endocrine system | hematopoietic system	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	28 days
M-XYLENE-.ALPHA.ALPHA'.-DIAMINE	Ingestion	heart | liver | immune system | kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
PHENOL, 4-NONYL-, branched	Ingestion	endocrine system | hematopoietic system | liver	Not classified	Rat	NOAEL 400 mg/kg/day	28 days
PHENOL, 4-NONYL-, branched	Ingestion	kidney and/or bladder | heart | bone, teeth, nails, and/or hair | immune system | muscles | nervous system | respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
TRIMETHYLHEXAMETHYLENEDIAMINE	Ingestion	hematopoietic system | liver	Not classified	Rat	NOAEL 180 mg/kg/day	13 weeks

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None
Corrosive: Yes

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
Health: *3 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca