



Safety Data Sheet

Copyright, 2025, 3M Canada Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	34-5178-8	Version number:	5.00
Issue Date:	2025/06/26	Supersedes Date:	2022/06/10

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Perfect-It™ EX Machine Polish, 06093, 06094, 06095, 06096, 36093

1.2. Recommended use and restrictions on use

General Use

Rubbing Compound

Intended Use

Automotive

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Automotive Aftermarket
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Skin Sensitizer: Category 1B.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms**Hazard Statements**

May cause an allergic skin reaction.

Precautionary statements**General:**

Keep out of reach of children.

Prevention:

Avoid breathing vapours, dust, or spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves.

Response:

IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Water	7732-18-5	45 - 70	Water
Hydrotreated Light Petroleum Distillates	64742-47-8	10 - 30 Trade Secret *	No Data Available
Aluminum Oxide (non-fibrous)	1344-28-1	7 - 13	Aluminum oxide (non-fibrous)
Dodecamethylcyclhexasiloxane	540-97-6	1 - 5	Cyclohexasiloxane, dodecamethyl-
White Mineral Oil (Petroleum)	8042-47-5	1 - 5 Trade Secret *	White mineral oil (petroleum)
Ethylene oxide, polymer with ethylenediamine and propylene oxide	26316-40-5	0.5 - 1.5 Trade Secret *	1,2-Ethanediamine, polymer with methyloxirane and oxirane

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get

medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Use a fire fighting agent suitable for the surrounding fire.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Hydrocarbons

Carbon monoxide

Carbon dioxide

Oxides of Nitrogen

Condition

During Combustion

During Combustion

During Combustion

During Combustion

5.4. Special protection actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible.

Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m ³	
Kerosine (petroleum)	64742-47-8	ACGIH	TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m ³	SKIN
MINERAL OILS, HIGHLY-REFINED OILS	64742-47-8	ACGIH	TWA(inhalable fraction):5 mg/m ³	
MINERAL OILS, HIGHLY-REFINED OILS	8042-47-5	ACGIH	TWA(inhalable fraction):5 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the

results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Colour	Gray
Odour	Mild Solvent
Odour threshold	No Data Available
pH	7.5 - 9
Melting point/Freezing point	No Data Available
Boiling point	No Data Available
Flash Point	No flash point
Evaporation rate	No Data Available
Flammability	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapour Pressure	No Data Available
Relative Vapour Density	No Data Available
Density	1 - 1.02 g/ml
Relative density	1 - 1.02 [Ref Std: WATER=1]
Water solubility	No Data Available
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	Not Applicable
Volatile Organic Compounds	167 g/l [Test Method:calculated SCAQMD rule 443.1]
Volatile Organic Compounds	16 % weight [Test Method:calculated per CARB title 2]
Percent volatile	81.5 % weight
VOC Less H2O & Exempt Solvents	487 g/l [Test Method:calculated SCAQMD rule 443.1]
Molecular weight	Not Applicable

Particle Characteristics	Not Applicable
--------------------------	----------------

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hydrotreated Light Petroleum Distillates	Ingestion	Rat	LD50 > 15,000 mg/kg
Hydrotreated Light Petroleum Distillates	Dermal	similar compounds	LD50 > 5,000 mg/kg
Aluminum Oxide (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide (non-fibrous)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Dodecamethylcyclotetrasiloxane	Dermal	Rat	LD50 > 2,000 mg/kg
Dodecamethylcyclotetrasiloxane	Ingestion	Rat	LD50 > 2,000 mg/kg
White Mineral Oil (Petroleum)	Dermal	Rabbit	LD50 > 2,000 mg/kg
White Mineral Oil (Petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Dermal	Rabbit	LD50 > 5,000 mg/kg
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Hydrotreated Light Petroleum Distillates	similar compounds	Mild irritant
Aluminum Oxide (non-fibrous)	Rabbit	No significant irritation
Dodecamethylcyclotetrasiloxane	Rabbit	No significant irritation
White Mineral Oil (Petroleum)	Rabbit	No significant irritation
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Hydrotreated Light Petroleum Distillates	similar compounds	No significant irritation
Aluminum Oxide (non-fibrous)	Rabbit	No significant irritation
Dodecamethylcyclotetrasiloxane	Rabbit	No significant irritation
White Mineral Oil (Petroleum)	Rabbit	Mild irritant
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
Hydrotreated Light Petroleum Distillates	similar compounds	Not classified
Dodecamethylcyclotetrasiloxane	Guinea pig	Not classified
White Mineral Oil (Petroleum)	Guinea pig	Not classified
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Mouse	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Hydrotreated Light Petroleum Distillates	In Vitro	Not mutagenic
Aluminum Oxide (non-fibrous)	In Vitro	Not mutagenic
Dodecamethylcyclohexasiloxane	In Vitro	Not mutagenic
Dodecamethylcyclohexasiloxane	In vivo	Not mutagenic
White Mineral Oil (Petroleum)	In Vitro	Not mutagenic
Ethylene oxide, polymer with ethylenediamine and propylene oxide	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Aluminum Oxide (non-fibrous)	Inhalation	Rat	Not carcinogenic
White Mineral Oil (Petroleum)	Dermal	Mouse	Not carcinogenic
White Mineral Oil (Petroleum)	Inhalation	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Dodecamethylcyclohexasiloxane	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
Dodecamethylcyclohexasiloxane	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
Dodecamethylcyclohexasiloxane	Ingestion	Not classified for development	Multiple animal species	NOAEL 1,000 mg/kg/day	during gestation
White Mineral Oil (Petroleum)	Ingestion	Not classified for female reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not classified for male reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not classified for development	Rat	NOAEL 4,350 mg/kg/day	during gestation
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	40 days
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Hydrotreated Light Petroleum Distillates	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Dodecamethylcyclohexasiloxane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL not available	
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Hydrotreated Light Petroleum Distillates	Inhalation	liver	Not classified	Rat	NOAEL 6 mg/l	13 weeks
Hydrotreated Light Petroleum Distillates	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.5 mg/l	13 weeks

Hydrotreated Light Petroleum Distillates	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 6 mg/l	13 weeks
Hydrotreated Light Petroleum Distillates	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Hydrotreated Light Petroleum Distillates	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 100 mg/kg/day	13 weeks
Hydrotreated Light Petroleum Distillates	Ingestion	hematopoietic system eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Aluminum Oxide (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Dodecamethylcyclohexasil oxane	Inhalation	liver	Not classified	Rat	NOAEL 0.546 mg/l	90 days
Dodecamethylcyclohexasil oxane	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.018 mg/l	90 days
Dodecamethylcyclohexasil oxane	Inhalation	hematopoietic system eyes	Not classified	Rat	NOAEL 0.546 mg/l	90 days
Dodecamethylcyclohexasil oxane	Ingestion	endocrine system liver hematopoietic system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
White Mineral Oil (Petroleum)	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,381 mg/kg/day	90 days
White Mineral Oil (Petroleum)	Ingestion	liver immune system	Not classified	Rat	NOAEL 1,336 mg/kg/day	90 days
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Ingestion	gastrointestinal tract hematopoietic system respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Ingestion	eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Ethylene oxide, polymer with ethylenediamine and propylene oxide	Ingestion	heart skin bone, teeth, nails, and/or hair liver immune system muscles nervous system vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

Name	Value
Hydrotreated Light Petroleum Distillates	Aspiration hazard
White Mineral Oil (Petroleum)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	34-5178-8	Version number:	5.00
Issue Date:	2025/06/26	Supersedes Date:	2022/06/10

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO,

ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca