Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2023)

IDENTIFICATION:

1.1. Product identifier
3M™ Scotch-Weld™ Epoxy Adhesive DP110 Translucent

Product Identification Numbers
62-3563-1438-5 62-3563-3830-1

7000148270 7100148762

1.2. Recommended use and restrictions on use

Recommended use
Structural adhesive.

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
Company Emergency Hotline:EMERGENCY: 1800 097 146 (Australia only)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:

11-3315-6, 11-3316-4

One or more components of this KIT is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

TRANSPORT INFORMATION

The Components of this KIT have various Dangerous Goods Transportation Classifications. Please refer to the attached component Safety Data Sheets for individual Transportation Classifications.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au

Safety Data Sheet

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Document group:	11-3315-6	**Version number:**	9.00
Issue Date:	29/10/2026	**Supersedes date:**	03/11/2021

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2023)

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Epoxy Adhesive DP110 Translucent, Part B

1.2. Recommended use and restrictions on use

Recommended use
Structural adhesive.

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Serious Eye Damage/Irritation: Category 2.
Skin Sensitizer: Category 1.

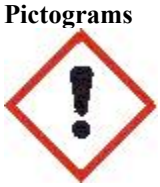
2.2. Label elements
The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word

Warning

Symbols
Exclamation mark |

Pictograms



Hazard statements

H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.

Precautionary statements

Prevention:

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash exposed skin thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280E	Wear protective gloves.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards
None known.

2.4. Other hazards which do not result in classification
Causes mild skin irritation.
Toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Epoxy Resin	25068-38-6	60 - 90
Methacrylate/Butadiene/Styrene Polymer	25053-09-2	1 - 30
Hydrogenated Terphenyl	61788-32-7	5 - 10
Hydrogenated Polyphenyls	68956-74-1	< 2
Silane, trimethoxyoctyl-, hydrolysis products with silica	67762-90-7	0.1 - 1.5
Terphenyl	26140-60-3	< 1

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Hydrocarbons.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Ketones.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: •3Z

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers

an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Terphenyl	26140-60-3	ACGIH	CEIL:5 mg/m3	
Terphenyl	26140-60-3	Australia OELs	Peak limit:4.7 mg/m3(0.5 ppm)	
Hydrogenated Terphenyl	61788-32-7	ACGIH	TWA:0.5 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling
Sen: Sensitiser
Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.
Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates
Half facepiece or full facepiece supplied-air respirator.

For questions about suitability for a specific application, consult with your respirator manufacturer.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Colourless
Odour	Slight Epoxy
Odour threshold	*No data available.*
pH	*Not applicable.*
Melting point/Freezing point	*No data available.*
Boiling point/Initial boiling point/Boiling range	>=260 ºC
Flash point	>=248.9 ºC [*Test Method:*Closed Cup]
Evaporation rate	*Not applicable.*
Flammability	Not applicable.

Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Vapour pressure	*Not applicable.*
Relative Vapor Density	*Not applicable.*
Density	1.13 g/ml
Relative density	1.13 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
Kinematic Viscosity	48,673 mm²/sec
Volatile organic compounds (VOC)	*No data available.*
Percent volatile	*No data available.*
VOC less H2O & exempt solvents	0 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part A]
VOC less H2O & exempt solvents	0 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*as supplied]
VOC less H2O & exempt solvents	0 % [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part A]
Molecular weight	*No data available.*

Particle Characteristics	*Not applicable.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3. Conditions to avoid
Heat.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance	**Condition**
None known.	

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Methacrylate/Butadiene/Styrene Polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methacrylate/Butadiene/Styrene Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Hydrogenated Terphenyl	Dermal	Rabbit	LD50 > 2,000 mg/kg
Hydrogenated Terphenyl	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.7 mg/l
Hydrogenated Terphenyl	Ingestion	Rat	LD50 > 10,000 mg/kg
Terphenyl	Dermal	Rabbit	LD50 > 5,000 mg/kg
Terphenyl	Inhalation-Dust/Mist (4 hours)	Rat	LD50 > 3.8 mg/l
Terphenyl	Ingestion	Rat	LD50 2,304 mg/kg
Silane, trimethoxyoctyl-, hydrolysis products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silane, trimethoxyoctyl-, hydrolysis products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Mild irritant
Methacrylate/Butadiene/Styrene Polymer	Professional judgement	Minimal irritation
Hydrogenated Terphenyl	Rabbit	No significant irritation
Terphenyl	Rabbit	No significant irritation

Silane, trimethoxyoctyl-, hydrolysis products with silica	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant
Methacrylate/Butadiene/Styrene Polymer	Professional judgement	Mild irritant
Hydrogenated Terphenyl	Rabbit	No significant irritation
Terphenyl	Rabbit	No significant irritation
Silane, trimethoxyoctyl-, hydrolysis products with silica	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Epoxy Resin	Human and animal	Sensitising
Hydrogenated Terphenyl	Human	Not classified
Silane, trimethoxyoctyl-, hydrolysis products with silica	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
Epoxy Resin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydrogenated Terphenyl	In Vitro	Not mutagenic
Hydrogenated Terphenyl	In vivo	Not mutagenic
Terphenyl	In Vitro	Not mutagenic
Terphenyl	In vivo	Not mutagenic
Silane, trimethoxyoctyl-, hydrolysis products with silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Silane, trimethoxyoctyl-, hydrolysis products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for	Rat	NOAEL 750	2 generation

		development		mg/kg/day	
Hydrogenated Terphenyl	Ingestion	Not classified for female reproduction	Rat	NOAEL 81 mg/kg/day	2 generation
Hydrogenated Terphenyl	Ingestion	Not classified for male reproduction	Rat	NOAEL 62 mg/kg/day	2 generation
Hydrogenated Terphenyl	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	during organogenesis
Silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Epoxy Resin	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Hydrogenated Terphenyl	Dermal	skin	Not classified	Rabbit	NOAEL 500 mg/kg/day	3 weeks
Hydrogenated Terphenyl	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 2,000 mg/kg/day	3 weeks
Hydrogenated Terphenyl	Inhalation	liver	Not classified	Rat	NOAEL 0.5 mg/l	13 weeks
Hydrogenated	Inhalation	hematopoietic	Not classified	Rat	NOAEL 0.5	13 weeks

Terphenyl		system			mg/l	
Hydrogenated Terphenyl	Inhalation	eyes	Not classified	Rat	NOAEL 0.5 mg/l	13 weeks
Hydrogenated Terphenyl	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Hydrogenated Terphenyl	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Hydrogenated Terphenyl	Ingestion	liver	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Hydrogenated Terphenyl	Ingestion	eyes	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Hydrogenated Terphenyl	Ingestion	respiratory system	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
Silane, trimethoxyoctyl-, hydrolysis products with silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Silane, trimethoxyoctyl-, hydrolysis products with silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels
Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects
Not Determined

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Epoxy Resin	25068-38-6	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	EC50	>11 mg/l
Epoxy Resin	25068-38-6	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	48 hours	EC50	1.8 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	NOEC	4.2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	21 days	NOEC	0.3 mg/l

Methacrylate/Butadiene/Styrene Polymer	25053-09-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Hydrogenated Terphenyl	61788-32-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Hydrogenated Terphenyl	61788-32-7	Activated sludge	Experimental	3 hours	NOEC	103 mg/l
Hydrogenated Polyphenyls	68956-74-1	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Silane, trimethoxyoctyl-, hydrolysis products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Terphenyl	26140-60-3	Water flea	Analogous Compound	48 hours	EC50	0.022 mg/l
Terphenyl	26140-60-3	Green algae	Experimental	72 hours	ErC50	0.102 mg/l
Terphenyl	26140-60-3	Rainbow trout	Experimental	96 hours	LC50	27 mg/l
Terphenyl	26140-60-3	Fathead minnow	Experimental	34 days	NOEC	0.064 mg/l
Terphenyl	26140-60-3	Green algae	Experimental	72 hours	NOEC	0.00322 mg/l
Terphenyl	26140-60-3	Water flea	Experimental	21 days	NOEC	0.005 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Epoxy Resin	25068-38-6	Estimated Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
Epoxy Resin	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	
Methacrylate/Butadiene/Styrene Polymer	25053-09-2	Data not available-insufficient	N/A	N/A	N/A	N/A
Hydrogenated Terphenyl	61788-32-7	Experimental Biodegradation	35 days	CO2 evolution	1 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Hydrogenated Terphenyl	61788-32-7	Experimental Photolysis		Photolytic half-life(in water)	86 days (t 1/2)	
Hydrogenated Terphenyl	61788-32-7	Experimental Soil Metabolism Aerobic		Half-life (t 1/2)	202 days (t 1/2)	
Hydrogenated Polyphenyls	68956-74-1	Data not available-insufficient	N/A	N/A	N/A	N/A
Silane, trimethoxyoctyl-, hydrolysis products with silica	67762-90-7	Data not available-insufficient	N/A	N/A	N/A	N/A
Terphenyl	26140-60-3	Experimental Biodegradation	14 days	BOD	0.5 %BOD/ThOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Epoxy Resin	25068-38-6	Estimated Bioconcentration		Log Kow	3.242	
Methacrylate/Butadiene/Styrene Polymer	25053-09-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydrogenated Terphenyl	61788-32-7	Analogous Compound BCF - Fish	42 days	Bioaccumulation factor	5200	similar to OECD 305

Hydrogenated Terphenyl	61788-32-7	Experimental Bioconcentration		Log Kow	>5.3	OECD 117 log Kow HPLC method
Hydrogenated Polyphenyls	68956-74-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silane, trimethoxyoctyl-, hydrolysis products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Terphenyl	26140-60-3	Analogous Compound BCF - Fish	56 days	Bioaccumulation factor	12993	OECD305-Bioconcentration
Terphenyl	26140-60-3	Estimated Bioconcentration		Log Kow	5.86	

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: UN3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Epoxy Resin)
Class/Division: 9
Sub Risk: Not applicable.
Packing Group: III
Special Instructions: Australian Dangerous Goods Code: Not subject to this code as per Special Provision AU01
Hazchem Code: •3Z
IERG: 47

International Air Transport Association (IATA) - Air Transport
UN No.: UN3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Epoxy Resin)
Class/Division: 9
Sub Risk: Not applicable.
Packing Group: III
Special Instructions: Not restricted, as per Special Provision A197, environmentally hazardous substance exception.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: UN3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Epoxy Resin)
Class/Division: 9
Sub Risk: Not applicable.
Packing Group: III

Marine Pollutant: Epoxy Resin
Special Instructions: Not restricted, as per IMDG code 2.10.2.7, marine pollutant exception.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:
Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2023)

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Epoxy Adhesive DP110 Translucent, Part A

1.2. Recommended use and restrictions on use

Recommended use
Structural adhesive.

For Industrial or Professional use only.

1.3. Supplier's details
Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone: 136 136
E Mail: productinfo.au@mmm.com
Website: www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 2.
Skin Sensitizer: Category 1A.

2.2. Label elements
The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word
Warning

Symbols
Exclamation mark |

Pictograms



Hazard statements

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.

Precautionary statements

Prevention:

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash exposed skin thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves and eye protection.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards
Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines. This material has been tested for eye damage/irritation and the test results are reflected in the assigned classification.

2.4. Other hazards which do not result in classification
May be harmful if swallowed.
Toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Mercaptan Polymer	72244-98-5	40 - 70
Polyamide Resin	68410-23-1	5 - 25
2,4,6-tris[(Dimethylamino)Methyl]Phenol	90-72-2	< 3
Triethylenetetramine	112-24-3	< 1.5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Hydrocarbons.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Ketones.	During combustion.
Oxides of nitrogen.	During combustion.
Oxides of sulphur.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: •3Z

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers

an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from acids. Store away from strong bases. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Triethylenetetramine	112-24-3	AIHA	TWA:6 mg/m3(1 ppm)	SKIN

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling
Sen: Sensitiser
Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.
Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Colourless
Odour	Slight Epoxy
Odour threshold	*No data available.*
pH	*Not applicable.*
Melting point/Freezing point	*No data available.*
Boiling point/Initial boiling point/Boiling range	>=185 ºC
Flash point	>=185 ºC [*Test Method:*Closed Cup]
Evaporation rate	*Not applicable.*
Flammability	Not applicable.
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*

Vapour pressure	*Not applicable.*
Relative Vapor Density	*Not applicable.*
Density	1.1 g/ml
Relative density	1.1 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
Kinematic Viscosity	45,455 mm²/sec
Volatile organic compounds (VOC)	*No data available.*
Percent volatile	*No data available.*
VOC less H2O & exempt solvents	0 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part B]
VOC less H2O & exempt solvents	0 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*as supplied]
VOC less H2O & exempt solvents	0 % [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part B]
Molecular weight	*No data available.*

Particle Characteristics	*Not applicable.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3. Conditions to avoid
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
Strong oxidising agents.
Strong acids.
Strong bases.

10.6 Hazardous decomposition products

Substance	**Condition**
None known.	

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
May be harmful if swallowed.
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional information:
Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Mercaptan Polymer	Dermal	Rabbit	LD50 > 10,200 mg/kg
Mercaptan Polymer	Ingestion	Rat	LD50 2,600 mg/kg
Polyamide Resin	Dermal	Rat	LD50 > 2,000 mg/kg
Polyamide Resin	Ingestion	Rat	LD50 > 2,000 mg/kg
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	Rat	LD50 1,000 mg/kg
Triethylenetetramine	Dermal	Rat	LD50 1,465 mg/kg
Triethylenetetramine	Ingestion	Rat	LD50 1,591 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Mercaptan Polymer	Rabbit	No significant irritation
Polyamide Resin	In vitro data	Irritant
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Rabbit	Corrosive
Triethylenetetramine	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value

Overall product		Severe irritant
Mercaptan Polymer	Rabbit	Mild irritant
Polyamide Resin	Rabbit	Corrosive
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Rabbit	Corrosive
Triethylenetetramine	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
Mercaptan Polymer	Mouse	Sensitising
Polyamide Resin	Mouse	Sensitising
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Guinea pig	Not classified
Triethylenetetramine	Guinea pig	Sensitising

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Mercaptan Polymer	In Vitro	Not mutagenic
Polyamide Resin	In Vitro	Not mutagenic
2,4,6-tris[(Dimethylamino)Methyl]Phenol	In Vitro	Not mutagenic
Triethylenetetramine	In vivo	Not mutagenic
Triethylenetetramine	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Triethylenetetramine	Dermal	Mouse	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Polyamide Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Polyamide Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
2,4,6-tris[(Dimethylamino) Methyl]Phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
2,4,6-tris[(Dimethylamino) Methyl]Phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
2,4,6-tris[(Dimethylamino) Methyl]Phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation
Triethylenetetramine	Dermal	Not classified for development	Rabbit	NOAEL 125 mg/kg/day	during organogenesis
Triethylenetetramine	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polyamide Resin	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Triethylenetetramine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Mercaptan Polymer	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	skin	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Polyamide Resin	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide	Ingestion	endocrine	Not classified	Rat	NOAEL 1,000	6 weeks

Resin		system			mg/kg/day	
Polyamide Resin	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Polyamide Resin	Ingestion	vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Dermal	liver	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Dermal	nervous system	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Dermal	auditory system	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Dermal	hematopoietic system	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Dermal	eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	heart	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	endocrine system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	liver	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethylamino)Methyl]Phenol	Ingestion	muscles	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethyl	Ingestion	nervous system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days

amino)Methyl]Phenol						
2,4,6-tris[(Dimethyl amino)Methyl]Phenol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethyl amino)Methyl]Phenol	Ingestion	respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethyl amino)Methyl]Phenol	Ingestion	vascular system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethyl amino)Methyl]Phenol	Ingestion	auditory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethyl amino)Methyl]Phenol	Ingestion	skin	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethyl amino)Methyl]Phenol	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethyl amino)Methyl]Phenol	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethyl amino)Methyl]Phenol	Ingestion	immune system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris[(Dimethyl amino)Methyl]Phenol	Ingestion	eyes	Not classified	Rat	NOAEL 150 mg/kg/day	90 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels
Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects
Not Determined

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Mercaptan Polymer	72244-98-5	Green algae	Experimental	72 hours	EC50	>733 mg/l
Mercaptan Polymer	72244-98-5	Water flea	Experimental	48 hours	EC50	12 mg/l
Mercaptan Polymer	72244-98-5	Zebra Fish	Experimental	96 hours	LC50	87 mg/l
Mercaptan Polymer	72244-98-5	Green algae	Experimental	72 hours	NOEC	338 mg/l
Mercaptan Polymer	72244-98-5	Water flea	Experimental	21 days	NOEC	3.5 mg/l
Mercaptan Polymer	72244-98-5	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Polyamide Resin	68410-23-1	Water flea	Estimated	48 hours	EC50	5.18 mg/l
Polyamide Resin	68410-23-1	Zebra Fish	Estimated	96 hours	LC50	7.07 mg/l
Polyamide Resin	68410-23-1	Activated sludge	Experimental	3 hours	EC50	314 mg/l
Polyamide Resin	68410-23-1	Bacteria	Experimental	N/A	NOEC	>100 mg/l
Polyamide Resin	68410-23-1	Green algae	Experimental	72 hours	EC50	4.11 mg/l
Polyamide Resin	68410-23-1	Green algae	Experimental	72 hours	NOEC	1.25 mg/l
2,4,6-tris[(Dimethylamino)Methyl]Phenol	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
2,4,6-tris[(Dimethylamino)Methyl]Phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
2,4,6-tris[(Dimethylamino)Methyl]Phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6-tris[(Dimethylamino)Methyl]Phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6-tris[(Dimethylamino)Methyl]Phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l
Triethylenetetramine	112-24-3	Green algae	Experimental	72 hours	EC50	27.4 mg/l
Triethylenetetramine	112-24-3	Guppy	Experimental	96 hours	LC50	570 mg/l
Triethylenetetramine	112-24-3	Water flea	Experimental	48 hours	EC50	37.4 mg/l
Triethylenetetramine	112-24-3	Green algae	Experimental	72 hours	NOEC	0.468 mg/l
Triethylenetetramine	112-24-3	Water flea	Experimental	21 days	NOEC	2.86 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Mercaptan Polymer	72244-98-5	Experimental Biodegradation	28 days	CO2 evolution	5 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Polyamide Resin	68410-23-1	Experimental Biodegradation	28 days	BOD	15 %BOD/ThOD	OECD 301D - Closed bottle test
2,4,6-tris[(Dimethylamino)Methyl]Phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 %BOD/ThOD	OECD 301D - Closed bottle test
Triethylenetetramine	112-24-3	Experimental Biodegradation	20 days	BOD	0 %BOD/ThOD	OECD 301D - Closed bottle test

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Mercaptan Polymer	72244-98-5	Estimated Bioconcentration		Log Kow	>1.2	
Polyamide Resin	68410-23-1	Estimated Bioconcentration		Bioaccumulation factor	6.8	
2,4,6-tris[(Dimethylamino)Methyl]Phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coef Shake Flask
Triethylenetetramine	112-24-3	Experimental BCF - Fish	42 days	Bioaccumulation factor	<5.0	OECD305-Bioconcentration

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: UN3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Polyamide Resin)
Class/Division: 9
Sub Risk: Not applicable.
Packing Group: III
Special Instructions: Australian Dangerous Goods Code: Not subject to this code as per Special Provision AU01
Hazchem Code: •3Z
IERG: 47

International Air Transport Association (IATA) - Air Transport
UN No.: UN3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Polyamide Resin)
Class/Division: 9
Sub Risk: Not applicable.
Packing Group: III
Special Instructions: Not restricted, as per Special Provision A197, environmentally hazardous substance exception.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: UN3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Polyamide Resin)
Class/Division: 9
Sub Risk: Not applicable.
Packing Group: III
Marine Pollutant: Polyamide Resin
Special Instructions: Not restricted, as per IMDG code 2.10.2.7, marine pollutant exception.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:
Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The ‘Low VOC’ reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au