



## Safety Data Sheet

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**Document group:** 42-2222-0  
**Revision date:** 20/06/2025  
**Transportation version number:**

**Version number:** 3.01  
**Supersedes date:** 01/08/2024

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS, Black, Kit

#### Product Identification Numbers

62-2872-1445-6 62-2872-3630-1

7100244478 7100244477

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Product

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** ner-productstewardship@mmm.com

**Website:** [www.3M.com/uk](http://www.3M.com/uk)

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

42-2216-2, 42-2212-1

### TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

## KIT LABEL

### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

#### CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

### 2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

#### SIGNAL WORD

DANGER.

#### Symbols

GHS05 (Corrosion) | GHS07 (Exclamation mark) |

#### Pictograms



#### Contains:

CYCLOHEXYL METHACRYLATE; Tert-butyl 3,5,5-trimethylperoxyhexanoate; mequinol; benzyltributylammonium chloride; methyl methacrylate; 2-hydroxyethyl methacrylate; Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-

#### HAZARD STATEMENTS:

H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

#### PRECAUTIONARY STATEMENTS

##### Prevention:

P280B                      Wear protective gloves and eye/face protection.

##### Response:

P305 + P351 + P338	IF IN EYES:    Rinse cautiously with water for several minutes.    Remove contact lenses, if present and easy to do.    Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs:    Get medical advice/attention.

Refer to Safety Data Sheet for component % unknown values ([www.3M.com/msds](http://www.3M.com/msds)).

**Revision information:**

Section 1: E-mail address information was modified.

Section 1: Product use information information was modified.



## Safety Data Sheet

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**Document group:** 42-2212-1  
**Revision date:** 15/07/2024

**Version number:** 3.00  
**Supersedes date:** 21/09/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M™ Scotch-Weld™ Flexible Acrylic Adh DP8625NS, Black, Part A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Adhesive

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

#### 2.2. Label elements

**The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain****SIGNAL WORD**

WARNING.

**Symbols**

GHS07 (Exclamation mark) |

**Pictograms**

Ingredient	CAS Nbr	EC No.	% by Wt
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	236-050-7	0.1 - 10

**HAZARD STATEMENTS:**

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

**PRECAUTIONARY STATEMENTS****Prevention:**

P280E Wear protective gloves.

**Response:**

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

11% of the mixture consists of components of unknown acute oral toxicity.

Contains 45% of components with unknown hazards to the aquatic environment.

**2.3. Other hazards**

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients****3.1. Substances**

Not applicable

**3.2. Mixtures**

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Oxydipropyl dibenzoate	(CAS-No.) 27138-31-4 (EC-No.) 248-258-5	45 - 65	Aquatic Chronic 3, H412
Acrylate Polymer	Trade Secret	10 - 30	Substance not classified as hazardous

Catalyst.	Trade Secret	1 - 20	Substance not classified as hazardous
reaction mass of: cis-1,4-dimethylcyclohexyl dibenzoate	Trade Secret	<= 15	Substance not classified as hazardous
Tert-butyl 3,5,5-trimethylperoxyhexanoate	(CAS-No.) 13122-18-4 (EC-No.) 236-050-7	0.1 - 10	Org. Perox. CD, H242 Skin Sens. 1B, H317 Aquatic Acute 1, H400,M=1 Aquatic Chronic 3, H412

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye contact

If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:  
Allergic skin reaction (redness, swelling, blistering, and itching).

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Carbon monoxide  
Carbon dioxide.

#### Condition

During combustion.  
During combustion.

### 5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

#### Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

**Eye/face protection**

None required.

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

<b>Material</b>	<b>Thickness (mm)</b>	<b>Breakthrough Time</b>
Polymer laminate	No data available	No data available

*Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

**Respiratory protection**

None required.

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Paste
<b>Colour</b>	White
<b>Odor</b>	Mild Hydrocarbon
<b>Odour threshold</b>	No data available.
<b>Melting point/freezing point</b>	Not applicable.
<b>Boiling point/boiling range</b>	>=65.6 °C
<b>Flammability</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	No data available.
<b>Flammable Limits(UEL)</b>	No data available.
<b>Flash point</b>	> 93.3 °C [Test Method:Closed Cup]
<b>Autoignition temperature</b>	No data available.
<b>Decomposition temperature</b>	No data available.
<b>pH</b>	substance/mixture is non-soluble (in water)
<b>Kinematic Viscosity</b>	18,519 mm <sup>2</sup> /sec
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	No data available.
<b>Partition coefficient: n-octanol/water</b>	No data available.
<b>Vapour pressure</b>	No data available.
<b>Density</b>	1.08 g/ml
<b>Relative density</b>	1.08 [Ref Std:WATER=1]
<b>Relative Vapour Density</b>	No data available.
<b>Particle Characteristics</b>	Not applicable.

**9.2. Other information**



#### 9.2.2 Other safety characteristics

EU Volatile Organic Compounds

*No data available.*

Evaporation rate

*No data available.*

Molecular weight

*Not applicable.*

Percent volatile

< 6 %

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.

Sparks and/or flames.

### 10.5 Incompatible materials

Amines.

Strong acids.

Strong bases.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

This product may have a characteristic odour; however, no adverse health effects are anticipated.

#### Skin contact

Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

### Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

### Ingestion

May be harmful if swallowed.

### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Oxydipropyl dibenzoate	Dermal	Rat	LD50 > 2,000 mg/kg
Oxydipropyl dibenzoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Oxydipropyl dibenzoate	Ingestion	Rat	LD50 3,295 mg/kg
Acrylate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Acrylate Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Catalyst.	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Catalyst.	Ingestion	Rat	LD50 > 2,000 mg/kg
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Dermal	Rat	LD50 > 2,000 mg/kg
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Ingestion	Rat	LD50 12,905 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Oxydipropyl dibenzoate	Rabbit	No significant irritation
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Rabbit	No significant irritation

#### Serious Eye Damage/Irritation

Name	Species	Value
Oxydipropyl dibenzoate	Rabbit	No significant irritation
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Rabbit	No significant irritation

#### Skin Sensitisation

Name	Species	Value
Oxydipropyl dibenzoate	Guinea pig	Not classified
Catalyst.	Mouse	Not classified
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Guinea pig	Sensitising

#### Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Oxydipropyl dibenzoate	In Vitro	Not mutagenic
Catalyst.	In Vitro	Not mutagenic

**Carcinogenicity**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Oxydipropyl dibenzoate	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Oxydipropyl dibenzoate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Oxydipropyl dibenzoate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Catalyst.	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Oxydipropyl dibenzoate	Ingestion	hematopoietic system   liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
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Oxydipropyl dibenzoate	27138-31-4	Fathead minnow	Experimental	96 hours	LC50	3.7 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green algae	Experimental	72 hours	EL50	4.9 mg/l
Oxydipropyl dibenzoate	27138-31-4	Water flea	Experimental	48 hours	EL50	19.31 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green algae	Experimental	72 hours	EC10	0.89 mg/l
Acrylate Polymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Catalyst.	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Green algae	Experimental	72 hours	ErC50	0.51 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Rainbow trout	Experimental	96 hours	LC50	7.03 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Water flea	Experimental	48 hours	EC50	>100 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Green algae	Experimental	72 hours	NOEC	0.125 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Water flea	Experimental	21 days	NOEC	0.22 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Activated sludge	Experimental	3 hours	EC50	327.02 mg/l

## 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Oxydipropyl dibenzoate	27138-31-4	Experimental Biodegradation	28 days	CO2 evolution	85 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Acrylate Polymer	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Catalyst.	Trade Secret	Experimental Biodegradation	28 days	CO2 evolution	29.1 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Catalyst.	Trade Secret	Estimated Photolysis		Photolytic half-life (in air)	1.48 days (t 1/2)	
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Experimental Biodegradation	28 days	BOD	72 %BOD/ThOD	OECD 301D - Closed bottle test
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Experimental Aquatic Inherent Biodegrad.	56 days	BOD	58 %BOD/ThOD	OECD 302A - Modified SCAS Test
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	51 hours (t 1/2)	OECD 111 Hydrolysis func of pH

## 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Oxydipropyl dibenzoate	27138-31-4	Modeled Bioconcentration		Bioaccumulation factor	8	Catalogic™
Acrylate Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Catalyst.	Trade Secret	Experimental		Log Kow	2.57	

		Bioconcentration				
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Modeled Bioconcentration		Bioaccumulation factor	380	Catalogic™
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Experimental Bioconcentration		Log Kow	5.16	OECD 117 log Kow HPLC method

#### 12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Catalyst.	Trade Secret	Estimated Mobility in Soil	Koc	<270 l/kg	ACD/Labs ChemSketch™
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Modeled Mobility in Soil	Koc	3,550 l/kg	Episuite™

#### 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

#### 12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

## SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

#### EU waste code (product as sold)

160506\* Laboratory chemicals, consisting of or containing dangerous substances, including mixtures of laboratory chemicals

## SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
<b>14.1 UN number</b>	No data available.	No data available.	No data available.
<b>14.2 UN proper shipping name</b>	No data available.	No data available.	No data available.

<b>14.3 Transport hazard class(es)</b>	No data available.	No data available.	No data available.
<b>14.4 Packing group</b>	No data available.	No data available.	No data available.
<b>14.5 Environmental hazards</b>	No data available.	No data available.	No data available.
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	No data available.	No data available.	No data available.
<b>IMDG Segregation Code</b>	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

#### COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

#### Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

## SECTION 16: Other information

## List of relevant H statements

H242	Heating may cause a fire.
H317	May cause an allergic skin reaction.
H400	Very toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

## Revision information:

GB Section 02: CLP Ingredient table information was added.

Label: CLP Classification information was modified.

Label: CLP Environmental Hazard Statements information was modified.

Label: CLP Precautionary - Prevention information was modified.

Label: CLP Precautionary - Response information was modified.

Label: Graphic information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 8: Eye protection information information was added.

Section 8: Eye/face protection information information was deleted.

Section 8: Personal Protection - Eye information information was deleted.

Section 8: Personal Protection - Respiratory Information information was deleted.

Section 8: Respiratory protection - recommended respirators guide information was deleted.

Section 8: Respiratory protection - recommended respirators information information was deleted.

Section 8: Respiratory protection information information was added.

Section 9: Flammability (solid, gas) information information was deleted.

Section 09: Flammability information information was added.

Section 09: Odor information was modified.

Section 09: Particle Characteristics N/A information was added.

Section 11: Health Effects - Ingestion information information was modified.

Section 11: Health Effects - Inhalation information information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Mobility in soil information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Biocumulative potential information information was modified.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

## 3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



## Safety Data Sheet

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**Document group:** 42-2216-2  
**Revision date:** 25/11/2025

**Version number:** 3.01  
**Supersedes date:** 01/08/2024

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS, Black, Part B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Product

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** ner-productstewardship@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318  
Skin Sensitization, Category 1 - Skin Sens. 1; H317  
Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.



## 2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

### SIGNAL WORD

DANGER.

### Symbols

GHS05 (Corrosion) | GHS07 (Exclamation mark) |

### Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
2-hydroxyethyl methacrylate	868-77-9	212-782-2	4 - 20
CYCLOHEXYL METHACRYLATE	101-43-9	202-943-5	1 - 15
Phosphate methacrylate	1627542-04-4		< 3
benzyltributylammonium chloride	23616-79-7	245-787-3	< 2
methyl methacrylate	80-62-6	201-297-1	< 1
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1		< 0.5
2,3-epoxypropyl methacrylate	106-91-2	203-441-9	<= 0.015

### HAZARD STATEMENTS:

H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

### PRECAUTIONARY STATEMENTS

#### Prevention:

P280B	Wear protective gloves and eye/face protection.
-------	---

#### Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

#### <=125 ml Hazard statements

H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

#### <=125 ml Precautionary statements

**Prevention:**

P280B

Wear protective gloves and eye/face protection.

**Response:**

P305 + P351 + P338

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310

Immediately call a POISON CENTRE or doctor/physician.

P333 + P313

If skin irritation or rash occurs: Get medical advice/attention.

26% of the mixture consists of components of unknown acute oral toxicity.

Contains 33% of components with unknown hazards to the aquatic environment.

**2.3. Other hazards**

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients**
**3.1. Substances**

Not applicable

**3.2. Mixtures**

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	(CAS-No.) 7328-22-5 (EC-No.) 230-813-8	10 - 30	Substance not classified as hazardous
Kaolin	(CAS-No.) 1332-58-7 (EC-No.) 310-194-1	9 - 30	Substance with a national occupational exposure limit
2-hydroxyethyl methacrylate	(CAS-No.) 868-77-9 (EC-No.) 212-782-2	4 - 20	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Nota D
Proprietary polymer	Trade Secret	4 - 15	Substance not classified as hazardous
CYCLOHEXYL METHACRYLATE	(CAS-No.) 101-43-9 (EC-No.) 202-943-5	1 - 15	Eye Irrit. 2, H319 STOT SE 3, H335 Skin Sens. 1, H317
Acrylonitrile - butadiene polymer	(CAS-No.) 9003-18-3	1 - 15	Substance not classified as hazardous
Acrylic copolymer	Trade Secret	< 11	Substance not classified as hazardous
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	< 10	Substance with a national occupational exposure limit
Phosphate methacrylate	(CAS-No.) 1627542-04-4	< 3	Eye Dam. 1, H318 Skin Sens. 1, H317
benzyltributylammonium chloride	(CAS-No.) 23616-79-7 (EC-No.) 245-787-3	< 2	Acute Tox. 4, H302 Skin Corr. 1C, H314

			Eye Dam. 1, H318 STOT SE 3, H335
Carbon black	(CAS-No.) 1333-86-4 (EC-No.) 215-609-9	< 1	Substance with a national occupational exposure limit
methyl methacrylate	(CAS-No.) 80-62-6 (EC-No.) 201-297-1	< 1	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335 Nota D
DIETHYLENE GLYCOL, MONOMETHACRYLATE	(CAS-No.) 2351-43-1	< 0.5	Eye Irrit. 2, H319 Skin Sens. 1, H317
naphthenic acids, copper salts	(CAS-No.) 1338-02-9 (EC-No.) 215-657-0	< 0.2	Flam. Liq. 3, H226 Acute Tox. 4, H302 Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=1
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI- TERT-BUTYLPHENYL) ESTER	(CAS-No.) 26741-53-7 (EC-No.) 247-952-5	<= 0.15	Aquatic Chronic 1, H410,M=1
Quartz	(CAS-No.) 14808-60-7 (EC-No.) 238-878-4	< 0.15	STOT RE 1, H372
2,3-epoxypropyl methacrylate	(CAS-No.) 106-91-2 (EC-No.) 203-441-9	<= 0.015	Acute Tox. 3, H311 Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318 Muta. 2, H341 Carc. 1B, H350 Repr. 1B, H360F STOT SE 3, H335 STOT RE 1, H372 Nota D Skin Sens. 1A, H317
1,4-dihydroxybenzene	(CAS-No.) 123-31-9 (EC-No.) 204-617-8	<= 0.015	Acute Tox. 4, H302 Eye Dam. 1, H318 Skin Sens. 1B, H317 Muta. 2, H341 Carc. 2, H351 Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=1

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms

develop, get medical attention.

#### **Eye contact**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### **If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

#### **4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

#### **4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

### **SECTION 5: Fire-fighting measures**

#### **5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

#### **5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

#### **Hazardous Decomposition or By-Products**

<u><b>Substance</b></u>	<u><b>Condition</b></u>
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Oxides of nitrogen.	During combustion.

#### **5.3. Advice for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

### **SECTION 6: Accidental release measures**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

#### **6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

#### **6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

#### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
1,4-dihydroxybenzene	123-31-9	UK HSE	TWA: 0.5 mg/m <sup>3</sup>	
Kaolin	1332-58-7	UK HSE	TWA (as respirable dust): 2 mg/m <sup>3</sup>	
Carbon black	1333-86-4	UK HSE	TWA: 3.5 mg/m <sup>3</sup> ; STEL: 7 mg/m <sup>3</sup>	
Silica, respirable crystalline	14808-60-7	UK HSE	TWA(respirable):0.1 mg/m <sup>3</sup>	
Silica, amorphous, inhalable dust	67762-90-7	UK HSE	TWA(as respirable dust):2.4 mg/m <sup>3</sup> ;TWA(as inhalable dust):6 mg/m <sup>3</sup>	
methyl methacrylate	80-62-6	UK HSE	TWA:208 mg/m <sup>3</sup> (50 ppm);STEL:416 mg/m <sup>3</sup> (100 ppm)	

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

#### Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

### 8.2. Exposure controls

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

*Applicable Norms/Standards*

Use eye/face protection conforming to EN 166

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

<b>Material</b>	<b>Thickness (mm)</b>	<b>Breakthrough Time</b>
Polymer laminate	No data available	No data available

*Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

*Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Paste
<b>Colour</b>	Black
<b>Odor</b>	Mild Acrylate

<b>Odour threshold</b>	<i>No data available.</i>
<b>Melting point/freezing point</b>	<i>Not applicable.</i>
<b>Boiling point/boiling range</b>	$\geq 37.8\text{ }^{\circ}\text{C}$
<b>Flammability</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	<i>No data available.</i>
<b>Flammable Limits(UEL)</b>	<i>No data available.</i>
<b>Flash point</b>	$> 93.3\text{ }^{\circ}\text{C}$ [Test Method: Closed Cup]
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>pH</b>	<i>substance/mixture is non-soluble (in water)</i>
<b>Kinematic Viscosity</b>	54,054 mm <sup>2</sup> /sec
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Vapour pressure</b>	<i>No data available.</i>
<b>Density</b>	1.11 g/ml
<b>Relative density</b>	1.11 [Ref Std: WATER=1]
<b>Relative Vapour Density</b>	<i>No data available.</i>
<b>Particle Characteristics</b>	<i>Not applicable.</i>

## 9.2. Other information

### 9.2.2 Other safety characteristics

EU Volatile Organic Compounds

*No data available.*

Evaporation rate

*No data available.*

Molecular weight

*Not applicable.*

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.

Sparks and/or flames.

### 10.5 Incompatible materials

Amines.

Strong acids.

Strong bases.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.**

### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain.  
Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

#### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	Ingestion	Rat	LD50 > 2,000 mg/kg
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Kaolin	Dermal		LD50 estimated to be > 5,000 mg/kg
Kaolin	Ingestion	Human	LD50 > 15,000 mg/kg
2-hydroxyethyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
CYCLOHEXYL METHACRYLATE	Dermal	Rat	LD50 > 2,000 mg/kg
CYCLOHEXYL METHACRYLATE	Ingestion	Rat	LD50 12,900 mg/kg
CYCLOHEXYL METHACRYLATE	Inhalation-Vapour	similar compounds	LC50 estimated to be 20 - 50 mg/l
Acrylonitrile - butadiene polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile - butadiene polymer	Ingestion	Rat	LD50 > 30,000 mg/kg



**3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS, Black, Part B**

Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Phosphate methacrylate	Ingestion	Rat	LD50 > 2,000 mg/kg
Phosphate methacrylate	Dermal	similar health hazards	LD50 estimated to be 2,000 - 5,000 mg/kg
benzyltributylammonium chloride	Ingestion	Not available	LD50 500 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg
DIETHYLENE GLYCOL, MONOMETHACRYLATE	Dermal	similar compounds	LD50 > 5,000 mg/kg
DIETHYLENE GLYCOL, MONOMETHACRYLATE	Ingestion	similar compounds	LD50 5,564 mg/kg
naphthenic acids, copper salts	Dermal	similar compounds	LD50 > 2,000 mg/kg
naphthenic acids, copper salts	Ingestion	similar compounds	LD50 > 300, < 2,000 mg/kg
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Dermal	Rabbit	LD50 > 2,000 mg/kg
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Ingestion	Rat	LD50 > 5,000 mg/kg
methyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
methyl methacrylate	Inhalation-Vapour (4 hours)	Rat	LC50 29.8 mg/l
methyl methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Quartz	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz	Ingestion		LD50 estimated to be > 5,000 mg/kg
2,3-epoxypropyl methacrylate	Dermal	Rabbit	LD50 480 mg/kg
2,3-epoxypropyl methacrylate	Ingestion	Rat	LD50 597 mg/kg
1,4-dihydroxybenzene	Dermal	Rat	LD50 > 4,800 mg/kg
1,4-dihydroxybenzene	Ingestion	Rat	LD50 302 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	Rabbit	Mild irritant
Kaolin	Professional judgement	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Minimal irritation
CYCLOHEXYL METHACRYLATE	Rabbit	Minimal irritation
Acrylonitrile - butadiene polymer	Professional judgement	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Phosphate methacrylate	Professional judgement	No significant irritation
benzyltributylammonium chloride	Guinea pig	Corrosive
Carbon black	Rabbit	No significant irritation
DIETHYLENE GLYCOL, MONOMETHACRYLATE	similar	Minimal irritation

	compounds	
naphthenic acids, copper salts	Rabbit	No significant irritation
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Rabbit	No significant irritation
methyl methacrylate	Rabbit	Irritant
Quartz	Professional judgement	No significant irritation
2,3-epoxypropyl methacrylate	Rabbit	Corrosive
1,4-dihydroxybenzene	Human and animal	Minimal irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	Rabbit	No significant irritation
Kaolin	Professional judgement	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Moderate irritant
CYCLOHEXYL METHACRYLATE	In vitro data	Severe irritant
Acrylonitrile - butadiene polymer	Professional judgement	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Phosphate methacrylate	Professional judgement	Corrosive
benzyltributylammonium chloride	similar health hazards	Corrosive
Carbon black	Rabbit	No significant irritation
DIETHYLENE GLYCOL, MONOMETHACRYLATE	similar compounds	Moderate irritant
naphthenic acids, copper salts	In vitro data	No significant irritation
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Rabbit	Mild irritant
methyl methacrylate	Rabbit	Mild irritant
2,3-epoxypropyl methacrylate	Rabbit	Corrosive
1,4-dihydroxybenzene	Human	Corrosive

**Skin Sensitisation**

Name	Species	Value
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	Guinea pig	Not classified
2-hydroxyethyl methacrylate	Human and animal	Sensitising
CYCLOHEXYL METHACRYLATE	Mouse	Sensitising
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Phosphate methacrylate	Professional judgement	Sensitising

	t	
DIETHYLENE GLYCOL, MONOMETHACRYLATE	similar compounds	Sensitising
naphthenic acids, copper salts	Guinea pig	Not classified
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Guinea pig	Not classified
methyl methacrylate	Human and animal	Sensitising
2,3-epoxypropyl methacrylate	Human and animal	Sensitising
1,4-dihydroxybenzene	Guinea pig	Sensitising

### Respiratory Sensitisation

Name	Species	Value
methyl methacrylate	Human	Not classified

### Germ Cell Mutagenicity

Name	Route	Value
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	In Vitro	Not mutagenic
2-hydroxyethyl methacrylate	In vivo	Not mutagenic
2-hydroxyethyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
CYCLOHEXYL METHACRYLATE	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Phosphate methacrylate	In Vitro	Not mutagenic
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification
DIETHYLENE GLYCOL, MONOMETHACRYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	In Vitro	Not mutagenic
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	In vivo	Not mutagenic
methyl methacrylate	In vivo	Not mutagenic
methyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In vivo	Some positive data exist, but the data are not sufficient for classification
2,3-epoxypropyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,3-epoxypropyl methacrylate	In vivo	Mutagenic
1,4-dihydroxybenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,4-dihydroxybenzene	In vivo	Some positive data exist, but the data are not sufficient for classification

### Carcinogenicity

Name	Route	Species	Value
Kaolin	Inhalation	Multiple animal species	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon black	Dermal	Mouse	Not carcinogenic

Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.
methyl methacrylate	Ingestion	Rat	Not carcinogenic
methyl methacrylate	Inhalation	Human and animal	Not carcinogenic
Quartz	Inhalation	Human and animal	Carcinogenic.
2,3-epoxypropyl methacrylate	Ingestion	similar compounds	Carcinogenic.
2,3-epoxypropyl methacrylate	Inhalation	Multiple animal species	Carcinogenic.
1,4-dihydroxybenzene	Dermal	Mouse	Not carcinogenic
1,4-dihydroxybenzene	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

## Reproductive Toxicity

### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
2-hydroxyethyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-hydroxyethyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-hydroxyethyl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
CYCLOHEXYL METHACRYLATE	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
CYCLOHEXYL METHACRYLATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	15 weeks
CYCLOHEXYL METHACRYLATE	Ingestion	Not classified for development	Rabbit	NOAEL 500 mg/kg/day	during gestation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 ppm in the diet	1 generation
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 ppm in the diet	1 generation

methyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
methyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
methyl methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 450 mg/kg/day	during gestation
methyl methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
2,3-epoxypropyl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	premating into lactation
2,3-epoxypropyl methacrylate	Inhalation	Not classified for development	Rabbit	NOAEL 0.058 mg/l	during gestation
2,3-epoxypropyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating into lactation
2,3-epoxypropyl methacrylate	Ingestion	Toxic to male reproduction	Rat	NOAEL 30 mg/kg/day	45 days
1,4-dihydroxybenzene	Ingestion	Not classified for female reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
1,4-dihydroxybenzene	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
1,4-dihydroxybenzene	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	during organogenesis

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
CYCLOHEXYL METHACRYLATE	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
Phosphate methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
benzyltributylammonium chloride	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
DIETHYLENE GLYCOL, MONOMETHACRYLATE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
methyl methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
2,3-epoxypropyl methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL not available	
1,4-dihydroxybenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
1,4-dihydroxybenzene	Ingestion	nervous system	May cause damage to organs	Rat	NOAEL Not available	not applicable
1,4-dihydroxybenzene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg	not applicable

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	Ingestion	heart   hematopoietic system   immune system   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
Kaolin	Inhalation	pneumoconiosis	Causes damage to organs through	Human	NOAEL NA	occupational

			prolonged or repeated exposure			exposure
Kaolin	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
CYCLOHEXYL METHACRYLATE	Ingestion	endocrine system   hematopoietic system   liver   kidney and/or bladder   nervous system   eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	15 weeks
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Ingestion	hematopoietic system   heart   skin   endocrine system   gastrointestinal tract   liver   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 78 mg/kg/day	90 days
methyl methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
methyl methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
methyl methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Ingestion	kidney and/or bladder   heart   skin   endocrine system   gastrointestinal tract   hematopoietic system   liver   muscles   nervous system   respiratory system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Quartz	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
2,3-epoxypropyl methacrylate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rabbit	NOAEL 0.012 mg/l	13 days
2,3-epoxypropyl methacrylate	Ingestion	endocrine system   kidney and/or bladder	Not classified	Rat	NOAEL 100 mg/kg/day	45 days
2,3-epoxypropyl methacrylate	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 10 mg/kg/day	45 days
1,4-dihydroxybenzene	Ingestion	blood	Not classified	Rat	NOAEL Not available	40 days
1,4-dihydroxybenzene	Ingestion	bone marrow   liver	Not classified	Rat	NOAEL Not available	9 weeks
1,4-dihydroxybenzene	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 50 mg/kg/day	15 months
1,4-dihydroxybenzene	Ocular	eyes	Not classified	Human	NOAEL Not available	occupational exposure

### Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information**

on this material and/or its components.

## 11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

## SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Green algae	Experimental	72 hours	EC50	95 mg/l
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Rainbow trout	Experimental	96 hours	LC50	22.36 mg/l
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Water flea	Experimental	48 hours	EC50	94.7 mg/l
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Water flea	Estimated	21 days	EC10	7.51 mg/l
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Green algae	Experimental	72 hours	EC10	34 mg/l
Kaolin	1332-58-7	Water flea	Experimental	48 hours	LC50	>1,100 mg/l
2-hydroxyethyl methacrylate	868-77-9	Turbot	Analogous Compound	96 hours	LC50	833 mg/l
2-hydroxyethyl methacrylate	868-77-9	Fathead minnow	Experimental	96 hours	LC50	227 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	EC50	710 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	48 hours	EC50	380 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	NOEC	160 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	21 days	NOEC	24.1 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	16 hours	EC0	>3,000 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	18 hours	LD50	<98 mg per kg of bodyweight
Acrylonitrile - butadiene polymer	9003-18-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
CYCLOHEXYL METHACRYLATE	101-43-9	Activated sludge	Experimental	30 minutes	EC50	900 mg/l
CYCLOHEXYL METHACRYLATE	101-43-9	Green algae	Experimental	72 hours	EC50	12.5 mg/l

**3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS, Black, Part B**

CYCLOHEXYL METHACRYLATE	101-43-9	Water flea	Experimental	48 hours	EC50	33.9 mg/l
CYCLOHEXYL METHACRYLATE	101-43-9	Zebra Fish	Experimental	96 hours	LC50	590 mg/l
CYCLOHEXYL METHACRYLATE	101-43-9	Zebra Fish	Estimated	35 days	NOEC	9.4 mg/l
CYCLOHEXYL METHACRYLATE	101-43-9	Green algae	Experimental	72 hours	EC10	5.49 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Phosphate methacrylate	1627542-04-4	Common Carp	Experimental	96 hours	LC50	>100 mg/l
Phosphate methacrylate	1627542-04-4	Green algae	Experimental	72 hours	EC50	90 mg/l
Phosphate methacrylate	1627542-04-4	Water flea	Experimental	48 hours	EC50	>100 mg/l
benzyltributylammonium chloride	23616-79-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Carbon black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon black	1333-86-4	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
Carbon black	1333-86-4	Activated sludge	Experimental	3 hours	NOEC	>800 mg/l
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	EC50	>110 mg/l
methyl methacrylate	80-62-6	Rainbow trout	Experimental	96 hours	LC50	>79 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	48 hours	EC50	69 mg/l
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	NOEC	110 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	21 days	NOEC	37 mg/l
methyl methacrylate	80-62-6	Activated sludge	Experimental	30 minutes	EC20	150 mg/l
methyl methacrylate	80-62-6	Soil microbes	Experimental	28 days	NOEC	>1,000 mg/kg (Dry Weight)
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Fathead minnow	Analogous Compound	96 hours	LC50	227 mg/l
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Green algae	Analogous Compound	72 hours	EC50	710 mg/l
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Water flea	Analogous Compound	48 hours	EC50	380 mg/l
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Green algae	Analogous Compound	72 hours	NOEC	160 mg/l
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Water flea	Analogous Compound	21 days	NOEC	24.1 mg/l



DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	N/A	Analogous Compound	16 hours	NOEC	>3,000 mg/l
naphthenic acids, copper salts	1338-02-9	Green algae	Estimated	72 hours	ErC50	0.629 mg/l
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	48 hours	EC50	0.0756 mg/l
naphthenic acids, copper salts	1338-02-9	Zebra Fish	Estimated	96 hours	LC50	0.07 mg/l
naphthenic acids, copper salts	1338-02-9	Fathead minnow	Estimated	32 days	EC10	0.0354 mg/l
naphthenic acids, copper salts	1338-02-9	Green algae	Estimated	N/A	NOEC	0.132 mg/l
naphthenic acids, copper salts	1338-02-9	Sediment Worm	Estimated	28 days	NOEC	110 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	7 days	NOEC	0.02 mg/l
naphthenic acids, copper salts	1338-02-9	Activated sludge	Estimated	N/A	EC50	42 mg/l
naphthenic acids, copper salts	1338-02-9	Barley	Estimated	4 days	NOEC	96 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Redworm	Estimated	56 days	NOEC	60 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Soil microbes	Estimated	4 days	NOEC	72 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Springtail	Estimated	28 days	NOEC	167 mg/kg (Dry Weight)
PHOSPHOROUS ACID, CYCLIC NEOPENTANETE TRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	26741-53-7	Green algae	Experimental	72 hours	ErC50	97 mg/l
PHOSPHOROUS ACID, CYCLIC NEOPENTANETE TRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	26741-53-7	Zebra Fish	Experimental	96 hours	LC50	70.7 mg/l
PHOSPHOROUS ACID, CYCLIC NEOPENTANETE TRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	26741-53-7	Green algae	Experimental	72 hours	ErC10	15.4 mg/l
PHOSPHOROUS ACID, CYCLIC NEOPENTANETE TRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	26741-53-7	Water flea	Experimental	21 days	NOEC	0.1 mg/l
PHOSPHOROUS ACID, CYCLIC NEOPENTANETE TRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	26741-53-7	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
PHOSPHOROUS ACID, CYCLIC NEOPENTANETE TRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	26741-53-7	Redworm	Experimental	14 days	LC50	>1,000 mg/kg (Dry Weight)

BUTYLPHENYL) ESTER						
Quartz	14808-60-7	Green algae	Estimated	72 hours	EC50	440 mg/l
Quartz	14808-60-7	Water flea	Estimated	48 hours	EC50	7,600 mg/l
Quartz	14808-60-7	Zebra Fish	Estimated	96 hours	LC50	5,000 mg/l
Quartz	14808-60-7	Green algae	Estimated	72 hours	NOEC	60 mg/l
2,3-epoxypropyl methacrylate	106-91-2	Green algae	Experimental	72 hours	EC50	9.2 mg/l
2,3-epoxypropyl methacrylate	106-91-2	Medaka	Experimental	96 hours	LC50	2.8 mg/l
2,3-epoxypropyl methacrylate	106-91-2	Water flea	Experimental	48 hours	EC50	24.9 mg/l
2,3-epoxypropyl methacrylate	106-91-2	Green algae	Experimental	72 hours	NOEC	2.4 mg/l
2,3-epoxypropyl methacrylate	106-91-2	Water flea	Experimental	21 days	NOEC	1.02 mg/l
1,4- dihydroxybenzene	123-31-9	Activated sludge	Experimental	2 hours	IC50	71 mg/l
1,4- dihydroxybenzene	123-31-9	Green algae	Experimental	72 hours	ErC50	0.053 mg/l
1,4- dihydroxybenzene	123-31-9	Rainbow trout	Experimental	96 hours	LC50	0.044 mg/l
1,4- dihydroxybenzene	123-31-9	Water flea	Experimental	48 hours	EC50	0.061 mg/l
1,4- dihydroxybenzene	123-31-9	Fathead minnow	Experimental	32 days	NOEC	>=0.066 mg/l
1,4- dihydroxybenzene	123-31-9	Green algae	Experimental	72 hours	NOEC	0.0015 mg/l
1,4- dihydroxybenzene	123-31-9	Water flea	Experimental	21 days	NOEC	0.0029 mg/l

## 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
2-Propenoic acid, 2-methyl-, 2-(2- butoxyethoxy)ethyl ester	7328-22-5	Experimental Biodegradation	28 days	CO2 evolution	91 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Kaolin	1332-58-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Experimental Biodegradation	28 days	BOD	84 %BOD/COD	OECD 301D - Closed bottle test
2-hydroxyethyl methacrylate	868-77-9	Experimental Hydrolysis		Hydrolytic half-life basic pH	10.9 days (t 1/2)	OECD 111 Hydrolysis func of pH
Acrylonitrile - butadiene polymer	9003-18-3	Data not availbl- insufficient	N/A	N/A	N/A	N/A
CYCLOHEXYL METHACRYLAT E	101-43-9	Experimental Biodegradation	28 days	CO2 evolution	70-80 %CO2 evolution/THCO2 evolution	OECD 310 CO2 Headspace
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Phosphate methacrylate	1627542-04-4	Data not availbl- insufficient	N/A	N/A	N/A	N/A
benzyltributylamm onium chloride	23616-79-7	Estimated Biodegradation	28 days	BOD	3.9 %BOD/ThOD	OECD 301C - MITI test (I)
Carbon black	1333-86-4	Data not availbl- insufficient	N/A	N/A	N/A	N/A
methyl methacrylate	80-62-6	Experimental Biodegradation	14 days	BOD	94 %BOD/ThOD	OECD 301C - MITI test (I)
DIETHYLENE	2351-43-1	Analogous	28 days	BOD	95 %BOD/ThOD	OECD 301C - MITI test (I)

GLYCOL, MONOMETHACRYLATE		Compound Biodegradation				
naphthenic acids, copper salts	1338-02-9	Data not available - insufficient	N/A	N/A	N/A	N/A
PHOSPHOROUS ACID, CYCLIC NEOPENTANETE TRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	26741-53-7	Experimental Biodegradation	28 days	CO2 evolution	0 %CO2 evolution/THCO2 evolution	OECD 301B - Modified Sturm or CO2
Quartz	14808-60-7	Data not available - insufficient	N/A	N/A	N/A	N/A
2,3-epoxypropyl methacrylate	106-91-2	Experimental Biodegradation	28 days	BOD	94 %BOD/ThOD	OECD 301C - MITI test (I)
2,3-epoxypropyl methacrylate	106-91-2	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	3.66 days (t 1/2)	OECD 111 Hydrolysis function of pH
1,4-dihydroxybenzene	123-31-9	Experimental Biodegradation	14 days	BOD	70 %BOD/ThOD	OECD 301C - MITI test (I)

### 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Experimental Bioconcentration		Log Kow	3.1	
Kaolin	1332-58-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Experimental Bioconcentration		Log Kow	0.42	OECD 107 log Kow shake flask method
Acrylonitrile - butadiene polymer	9003-18-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
CYCLOHEXYL METHACRYLATE	101-43-9	Experimental Bioconcentration		Log Kow	3.9	
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Phosphate methacrylate	1627542-04-4	Experimental Bioconcentration		Log Kow	3.7	
benzyltributylammonium chloride	23616-79-7	Estimated Bioconcentration		Bioaccumulation factor	31.7	
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
methyl methacrylate	80-62-6	Experimental Bioconcentration		Log Kow	1.38	OECD 107 log Kow shake flask method
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Modeled Bioconcentration		Bioaccumulation factor	2.5	Catalogic™
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Modeled Bioconcentration		Log Kow	0.03	Episuite™
naphthenic acids, copper salts	1338-02-9	Analogous Compound BCF - Fish	42 days	Bioaccumulation factor	≤27	OECD305-Bioconcentration
PHOSPHOROUS ACID, CYCLIC NEOPENTANETE TRAYL BIS(2,4-	26741-53-7	Modeled Bioconcentration		Log Kow	11	Episuite™

DI-TERT-BUTYLPHENYL) ESTER						
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,3-epoxypropyl methacrylate	106-91-2	Experimental Bioconcentration		Log Kow	0.96	OECD 107 log Kow shke flask mtd
1,4-dihydroxybenzene	123-31-9	Experimental Bioconcentration		Log Kow	0.59	

#### 12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	Estimated Mobility in Soil	Koc	80 l/kg	Episuite™
2-hydroxyethyl methacrylate	868-77-9	Experimental Mobility in Soil	Koc	42.7 l/kg	
CYCLOHEXYL METHACRYLATE	101-43-9	Estimated Mobility in Soil	Koc	190 l/kg	Episuite™
Phosphate methacrylate	1627542-04-4	Experimental Mobility in Soil	Koc	135 l/kg	
methyl methacrylate	80-62-6	Experimental Mobility in Soil	Koc	8.7-72 l/kg	
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Modeled Mobility in Soil	Koc	10 l/kg	Episuite™
PHOSPHOROUS ACID, CYCLIC NEOPENTANETE TRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	26741-53-7	Modeled Mobility in Soil	Koc	10,000,000,000 l/kg	Episuite™
2,3-epoxypropyl methacrylate	106-91-2	Modeled Mobility in Soil	Koc	20 l/kg	Episuite™
1,4-dihydroxybenzene	123-31-9	Modeled Mobility in Soil	Koc	40 l/kg	Episuite™

#### 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

#### 12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the

respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

160506\* Laboratory chemicals, consisting of or containing dangerous substances, including mixtures of laboratory chemicals

**SECTION 14: Transportation information**

Not hazardous for transportation.

	<b>Ground Transport (ADR)</b>	<b>Air Transport (IATA)</b>	<b>Marine Transport (IMDG)</b>
<b>14.1 UN number</b>	No data available.	No data available.	No data available.
<b>14.2 UN proper shipping name</b>	No data available.	No data available.	No data available.
<b>14.3 Transport hazard class(es)</b>	No data available.	No data available.	No data available.
<b>14.4 Packing group</b>	No data available.	No data available.	No data available.
<b>14.5 Environmental hazards</b>	No data available.	No data available.	No data available.
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	No data available.	No data available.	No data available.
<b>IMDG Segregation Code</b>	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

**SECTION 15: Regulatory information**
**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

## Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer The retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain, UK Mandatory Classification and Labelling list
2,3-epoxypropyl methacrylate	106-91-2	Carc. 1B	
2,3-epoxypropyl methacrylate	106-91-2	Grp. 2A: Probable human carc.	International Agency for Research on Cancer The retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain, UK Mandatory Classification and Labelling list
1,4-dihydroxybenzene	123-31-9	Carc. 2	
1,4-dihydroxybenzene	123-31-9	Gr. 3: Not classifiable	International Agency for Research on Cancer International Agency for Research on Cancer International Agency for Research on Cancer
methyl methacrylate	80-62-6	Gr. 3: Not classifiable	
Quartz	14808-60-7	Grp. 1: Carcinogenic to humans	

## Global inventory status

Contact 3M for more information.

## COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

## Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

## 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

## SECTION 16: Other information

### List of relevant H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.

H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H351	Suspected of causing cancer.
H360F	May damage fertility.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

**Revision information:**

GB Section 02: CLP Ingredient table information was modified.

GB Section 15: Carcinogenicity information information was modified.

Section 1: E-mail address information was modified.

Section 1: Product use information information was modified.

Section 2: <125ml Hazard - Environmental information was added.

Label: CLP Classification information was modified.

Label: CLP Environmental Hazard Statements information was added.

Section 02: Label Elements: GB Percent Unknown information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 5: Fire - Special hazards information information was modified.

Section 5: Hazardous combustion products table information was modified.

Section 6: Accidental release personal information information was modified.

Section 7: Conditions safe storage information was modified.

Section 7: Precautions safe handling information information was modified.

Section 8: Appropriate Engineering controls information information was modified.

Section 8: Occupational exposure limit table information was modified.

OEL Reg Agency Desc information was modified.

Section 08: Personal Protection - Apron Statement information was added.

Section 8: Personal Protection - Respiratory Information information was modified.

Section 8: Personal Protection - Skin/body information information was deleted.

Section 8: Skin protection - protective clothing information information was deleted.

Section 10: Hazardous Decomposition Products information information was deleted.

Section 11: Acute Toxicity table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 11: Target Organs - Single Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Mobility in soil information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Bioaccumulative potential information information was modified.

Section 15: Seveso Substance Text information was deleted.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)**

For Northern Ireland documents, please contact your 3M representative to obtain a copy.