



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Polyurethane Reactive Adhesive EZ250120

Product Identification Numbers

62-3853-5230-7 62-3853-5235-6 62-3853-5236-4 62-3853-6839-4 62-3853-8530-7
62-3853-9530-6

1.2. Recommended use and restrictions on use

Intended Use

Structural adhesive

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1A.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Health Hazard |

Pictograms**Hazard Statements**

May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Causes damage to organs through prolonged or repeated exposure: respiratory system.

Precautionary statements**Prevention:**

Do not breathe vapours. Wash exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves. In case of inadequate ventilation wear respiratory protection.

Response:

IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

May cause thermal burns.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Polyurethane Resin	31075-20-4	>= 97	Hexanedioic acid, polymer with 1,6-hexanediol and 1,1'-methylenebis[4-isocyanatobenzene]
P,P'-Diphenylmethane Diisocyanate (MDI)	101-68-8	0 - 3	Benzene, 1,1'-methylenebis[4-isocyanato-

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Amine Compounds
Isocyanates
Carbon monoxide
Carbon dioxide
Hydrogen Cyanide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.4. Special protection actions for fire-fighters

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
P,P'-Diphenylmethane Diisocyanate (MDI)	101-68-8	ACGIH	TWA:0.005 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Neoprene
Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Apron - Neoprene

Apron – Nitrile

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards

Wear heat insulating gloves - Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Waxy Solid
Colour	White
Odour	Mild Isocyanate
Odour threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	No Data Available
Boiling point	150 °C [Details:CONDITIONS: @ 5mm Hg (MDI)]
Flash Point	>=198.9 °C
Evaporation rate	No Data Available
Flammability	Not Applicable
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Vapour Pressure	0 Pa [@ 25 °C] [Details:CONDITIONS: 3x10-4 (MDI)]
Relative Vapour Density	8.6 [Ref Std: AIR=1]
Density	1.15 g/cm3
Relative density	1.15 [@ 135 °C] [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	3,913 mm2/sec
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	0 % [Test Method:calculated SCAQMD rule 443.1]

Molecular weight	<i>No Data Available</i>
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Particle Characteristics	<i>Not Applicable</i>
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Amines

Alcohols

Water

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin Contact:

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction. Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion:

May be harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:**Prolonged or repeated exposure may cause target organ effects:**

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Polyurethane Resin	Dermal		LD50 estimated to be > 5,000 mg/kg
Polyurethane Resin	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
P,P'-Diphenylmethane Diisocyanate (MDI)	Dermal	Rabbit	LD50 > 5,000 mg/kg
P,P'-Diphenylmethane Diisocyanate (MDI)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
P,P'-Diphenylmethane Diisocyanate (MDI)	Ingestion	Rat	LD50 31,600 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
P,P'-Diphenylmethane Diisocyanate (MDI)	official classification	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
P,P'-Diphenylmethane Diisocyanate (MDI)	official classification	Severe irritant

Skin Sensitization

Name	Species	Value
P,P'-Diphenylmethane Diisocyanate (MDI)	Mouse	Sensitizing

Respiratory Sensitization

Name	Species	Value
P,P'-Diphenylmethane Diisocyanate (MDI)	Human	Sensitizing

Germ Cell Mutagenicity

3M(TM) Scotch-Weld(TM) Polyurethane Reactive Adhesive EZ250120

Name	Route	Value
P,P'-Diphenylmethane Diisocyanate (MDI)	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
P,P'-Diphenylmethane Diisocyanate (MDI)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
P,P'-Diphenylmethane Diisocyanate (MDI)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
P,P'-Diphenylmethane Diisocyanate (MDI)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
P,P'-Diphenylmethane Diisocyanate (MDI)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M Canada SDSs are available at www.3M.ca