Safety Data Sheet

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Revision date:	03/03/2026	**Supersedes date:**	29/08/2025
Transportation version number:			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier
3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS, Kit

Product Identification Numbers
62-3565-1448-9 62-3565-3630-0

7100109827 7100109828

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Product

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: ner-productstewardship@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

36-3468-0, 36-3465-6

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

CLASSIFICATION:
Acute Toxicity, Category 4 - Acute Tox. 4; H332
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
DANGER.

Symbols
GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms



Contains:
PIPERAZINE; 4,4'-Methylenediphenyl diisocyanate, oligomers

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.

P280	Wear protective gloves, eye protection, and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H412	Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280	Wear protective gloves, eye protection, and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:
As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

Revision information:
Kit: Component document group number(s) information was modified.
Section 2: <125ml Precautionary - Prevention information was modified.
Label: CLP Precautionary - Prevention information was modified.

Safety Data Sheet

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Document group:	36-3465-6	**Version number:**	5.01
Revision date:	24/01/2025	**Supersedes date:**	03/07/2024

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS, Part A

Product Identification Numbers
62-3605-8530-1

7100143961

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Product

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H332
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
DANGER.

Symbols
GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
4,4'-Methylenediphenyl diisocyanate, oligomers		500-040-3	30 - 70

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P280K	Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280K	Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Contains 2% of components with unknown hazards to the aquatic environment.

Information required per Regulation (EU) 2020/1149, amendment to REACH Regualtion (1907/2006) as amended for Great Britain, as regards diisocyanates:
As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

2.3. Other hazards

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
4,4'-Methylenediphenyl diisocyanate, oligomers	(EC-No.) 500-040-3	30 - 70	Carc. 2, H351 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 STOT RE 2, H373
Urethane Prepolymer	Trade Secret	20 - 40	Substance not classified as hazardous
Fillers	Trade Secret	10 - 30	Substance with a national occupational exposure limit
Talc	(CAS-No.) 14807-96-6 (EC-No.) 238-877-9	1 - 10	Substance with a national occupational exposure limit
Silane, dichlorodimethyl-, reaction products with silica	(CAS-No.) 68611-44-9 (EC-No.) 271-893-4	1 - 3	Substance with a national occupational exposure limit

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
4,4'-Methylenediphenyl diisocyanate, oligomers	(EC-No.) 500-040-3	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the GB CLP classification include:
Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Harmful if inhaled. Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
DO NOT USE WATER In case of fire: Use a fire fighting agent suitable for water-reactives such as dry chemical to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Hydrogen cyanide.	During combustion.
Oxides of nitrogen.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Advice for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Talc	14807-96-6	UK HSE	TWA(as respirable dust):1 mg/m³	
Silicon dioxide	68611-44-9	UK HSE	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	
Fillers	Trade Secret	UK HSE	TWA(as respirable dust):4 mg/m3;TWA(as inhalable dust):10 mg/m3	

UK HSE : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.
Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Viscous.
Colour	White
Odor	Slight Isocyanate
Odour threshold	*No data available.*
Melting point/freezing point	*No data available.*
Boiling point/boiling range	*No data available.*
Flammability	Not applicable.
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Flash point	>=195 ºC [*Test Method:*Tagliabue closed cup]
Autoignition temperature	*Not applicable.*
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	1,450 mm²/sec
Water solubility	Negligible
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	<=1.3 Pa [@ 25 ºC]
Density	1.288 g/ml
Relative density	1.288 [*Ref Std:*WATER=1]
Relative Vapour Density	>=1 [*Ref Std:*AIR=1]
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	<=1 [*Details:*Gels with exposure to humidity.]
Molecular weight	*No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.

10.5 Incompatible materials
Water
Strong acids.
Strong bases.
Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact
Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Additional information:
Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-Methylenediphenyl diisocyanate, oligomers	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-Methylenediphenyl diisocyanate, oligomers	Ingestion	Rat	LD50 31,600 mg/kg
Urethane Prepolymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Urethane Prepolymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Fillers	Dermal	Rabbit	LD50 > 2,000 mg/kg
Fillers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Fillers	Ingestion	Rat	LD50 > 5,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Silane, dichlorodimethyl-, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silane, dichlorodimethyl-, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silane, dichlorodimethyl-, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	official classification	Irritant
Fillers	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Silane, dichlorodimethyl-, reaction products with silica	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	official classification	Severe irritant
Fillers	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation
Silane, dichlorodimethyl-, reaction products with silica	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	Mouse	Sensitising
Silane, dichlorodimethyl-, reaction products with silica	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	Human	Sensitising
Talc	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	In Vitro	Some positive data exist, but the data are not sufficient for classification
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Silane, dichlorodimethyl-, reaction products with silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Silane, dichlorodimethyl-, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Silane, dichlorodimethyl-, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silane, dichlorodimethyl-, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silane, dichlorodimethyl-, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration

4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Talc	Inhalation	pneumoconiosis	Repeated and prolonged exposure to large amounts of talc dust can cause lung injury	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis | respiratory system	Not classified	Rat	NOAEL 18 mg/m³	113 weeks
Silane, dichlorodimethyl-, reaction products with silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Water flea	Analogous Compound	24 hours	EC50	>100 mg/l
Urethane Prepolymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Fillers	Trade Secret	African clawed frog	Analogous Compound	96 hours	LC50	1,800 mg/l
Fillers	Trade Secret	Fathead minnow	Analogous Compound	96 hours	LC50	>680 mg/l
Fillers	Trade Secret	Green algae	Analogous Compound	72 hours	EC50	130 mg/l
Fillers	Trade Secret	Sediment organism	Analogous Compound	22 days	EC50	364.9 mg/l
Fillers	Trade Secret	Water flea	Analogous Compound	48 hours	EC50	>100 mg/l
Fillers	Trade Secret	Fathead minnow	Analogous Compound	30 days	NOEC	86.7 mg/l
Fillers	Trade Secret	Green algae	Analogous Compound	72 hours	NOEC	18 mg/l
Fillers	Trade Secret	Water flea	Analogous Compound	21 days	NOEC	32 mg/l
Fillers	Trade Secret	Bacteria	Experimental	16 hours	EC50	950 mg/l
Fillers	Trade Secret	Radish	Experimental	23 days	EC50	4,000 mg/kg (Dry Weight)
Talc	14807-96-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

Silane, dichlorodimethyl-, reaction products with silica	68611-44-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Analogous Compound Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301C - MITI test (I)
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Analogous Compound Hydrolysis		Hydrolytic half-life (pH 7)	<2 hours (t 1/2)	
Urethane Prepolymer	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Fillers	Trade Secret	Analogous Compound Hydrolysis		Hydrolytic half-life	60 days (t 1/2)	
Talc	14807-96-6	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Silane, dichlorodimethyl-, reaction products with silica	68611-44-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Analogous Compound BCF - Fish	28 days	Bioaccumulation factor	200	
Urethane Prepolymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Fillers	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silane, dichlorodimethyl-, reaction products with silica	68611-44-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

No test data available.

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)
08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Carc. 2	Vendor classified according to the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain
Fillers	Trade Secret	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status
Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483
Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

Revision information:

Section 1: Product use information information was modified.
Label: CLP Target Organ Hazard Statement information was modified.
Section 8: Occupational exposure limit table information was modified.
OEL Reg Agency Desc information was modified.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

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3M SDSs for Great Britain are available at www.3M.com/uk
For Northern Ireland documents, please contact your 3M representative to obtain a copy.

Safety Data Sheet

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Document group:	36-3468-0	**Version number:**	7.00
Revision date:	19/08/2025	**Supersedes date:**	16/10/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS, Part B

Product Identification Numbers
62-3565-8530-7

7100143701

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Product

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412
This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended for Great Britain, on classification, labelling, and packaging of substances and mixtures.

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain
Not applicable

HAZARD STATEMENTS:
H412 Harmful to aquatic life with long lasting effects.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:
EUH208 Contains PIPERAZINE. May produce an allergic reaction.

9% of the mixture consists of components of unknown acute oral toxicity.

Contains 31% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Polyol	Trade Secret	25 - 45	Substance not classified as hazardous
Polyether Polyol	Trade Secret	15 - 30	Substance not classified as hazardous
Talc	(CAS-No.) 14807-96-6 (EC-No.) 238-877-9	15 - 30	Substance with a national occupational exposure limit
Urethane Prepolymer	Trade Secret	1 - 10	Substance not classified as hazardous
Thickening Agent	Trade Secret	0.1 - 5	Substance not classified as hazardous
Quartz	(CAS-No.) 14808-60-7 (EC-No.) 238-878-4	< 1	STOT RE 1, H372
PIPERAZINE	(CAS-No.) 110-85-0 (EC-No.) 203-808-3	< 1	Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1B, H334 Skin Sens. 1B, H317 Repr. 2, H361df Flam. Sol. 1, H228 Repr. 2, H361df

2,6-Di-tert-butyl-p-cresol	(CAS-No.) 128-37-0 (EC-No.) 204-881-4	< 0.5	Aquatic Chronic 1, H410,M=1 Aquatic Acute 1, H400,M=1

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Wash with soap and water. If you are concerned, get medical advice.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
Rinse mouth. If you are concerned, get medical advice.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from oxidising agents.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
PIPERAZINE	110-85-0	UK HSE	TWA: 0.1 mg/m³; STEL: 0.3 mg/m³	Respiratory Sensitizer
2,6-Di-tert-butyl-p-cresol	128-37-0	UK HSE	TWA:10 mg/m³	
Talc	14807-96-6	UK HSE	TWA(as respirable dust):1 mg/m³	
Quartz	14808-60-7	UK HSE	TWA(respirable):0.1 mg/m3	

UK HSE : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.

Applicable Norms/Standards
Use eye protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Neoprene.	0.5	=>8 hours
Nitrile rubber.	0.35	=>8 hours
Natural rubber.	0.5	=>8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards
Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Dark Green
Odor	Slight Ammoniacal
Odour threshold	*No data available.*
Melting point/freezing point	*Not applicable.*
Boiling point/boiling range	*No data available.*
Flammability	Not applicable.
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Flash point	>=171.1 ºC [*Test Method:*Closed Cup]
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	1,917 mm²/sec
Water solubility	Negligible
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	<= 0 Pa [@ 20 ºC]
Density	1.2 g/ml
Relative density	1.2 [*Ref Std:*WATER=1]
Relative Vapour Density	*Not applicable.*
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	*Not applicable.*
Molecular weight	*No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
None known.

10.5 Incompatible materials
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Contact with the skin during product use is not expected to result in significant irritation.

Eye contact
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion
May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polyol	Dermal	Rat	LD50 > 2,000 mg/kg
Polyol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Polyol	Ingestion	Rat	LD50 4,600 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polyether Polyol	Dermal	similar compounds	LD50 > 2,000 mg/kg
Polyether Polyol	Inhalation-	similar	LC50 > 3.2 mg/l

	Dust/Mist (4 hours)	compounds	
Polyether Polyol	Ingestion	similar compounds	LD50 > 5,000 mg/kg
PIPERAZINE	Ingestion	Rat	LD50 2,300 mg/kg
2,6-Di-tert-butyl-p-cresol	Dermal	Rat	LD50 > 2,000 mg/kg
2,6-Di-tert-butyl-p-cresol	Ingestion	Rat	LD50 > 2,930 mg/kg
Quartz	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polyol	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Polyether Polyol	similar compounds	Minimal irritation
PIPERAZINE	Rabbit	Corrosive
2,6-Di-tert-butyl-p-cresol	Human and animal	Minimal irritation
Quartz	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polyol	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation
Polyether Polyol	similar compounds	Mild irritant
PIPERAZINE	similar health hazards	Corrosive
2,6-Di-tert-butyl-p-cresol	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
Polyether Polyol	similar compounds	Not classified
PIPERAZINE	Human and animal	Sensitising
2,6-Di-tert-butyl-p-cresol	Human	Not classified

Respiratory Sensitisation

Name	Species	Value
Talc	Human	Not classified
PIPERAZINE	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value

Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Polyether Polyol	In Vitro	Not mutagenic
PIPERAZINE	In vivo	Not mutagenic
PIPERAZINE	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,6-Di-tert-butyl-p-cresol	In Vitro	Not mutagenic
2,6-Di-tert-butyl-p-cresol	In vivo	Not mutagenic
Quartz	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
2,6-Di-tert-butyl-p-cresol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Quartz	Inhalation	Human and animal	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
PIPERAZINE	Ingestion	Toxic to female reproduction	Rat	NOAEL 125 mg/kg/day	2 generation
PIPERAZINE	Ingestion	Toxic to male reproduction	Rat	NOAEL 125 mg/kg/day	2 generation
PIPERAZINE	Ingestion	Toxic to development	Rabbit	NOAEL 94 mg/kg/day	during organogenesis
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
PIPERAZINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
PIPERAZINE	Ingestion	nervous system	Causes damage to organs	Human and animal	NOAEL not available	therapeutic use

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Talc	Inhalation	pneumoconiosis	Repeated and prolonged exposure to large amounts of talc dust can cause lung injury	Human	NOAEL Not available	occupational exposure

Talc	Inhalation	pulmonary fibrosis | respiratory system	Not classified	Rat	NOAEL 18 mg/m³	113 weeks
PIPERAZINE	Ingestion	hematopoietic system | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,250 mg/kg/day	90 days
2,6-Di-tert-butyl-p-cresol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
2,6-Di-tert-butyl-p-cresol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
2,6-Di-tert-butyl-p-cresol	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks
Quartz	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Polyol	Trade Secret	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
Polyol	Trade Secret	Green algae	Experimental	72 hours	ErC50	>100 mg/l
Polyol	Trade Secret	Water flea	Experimental	48 hours	EC50	>100 mg/l
Polyol	Trade Secret	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Polyether Polyol	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Talc	14807-96-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Urethane Prepolymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Thickening Agent	Trade Secret	Green algae	Analogous Compound	72 hours	ErC50	>100 mg/l

Thickening Agent	Trade Secret	Water flea	Analogous Compound	48 hours	EC50	>100 mg/l
Thickening Agent	Trade Secret	Zebra Fish	Analogous Compound	96 hours	LC50	>100 mg/l
Thickening Agent	Trade Secret	Green algae	Analogous Compound	72 hours	NOEC	100 mg/l
Thickening Agent	Trade Secret	Activated sludge	Analogous Compound	3 hours	EC50	>300 mg/l
PIPERAZINE	110-85-0	Activated sludge	Experimental	30 minutes	NOEC	540 mg/l
PIPERAZINE	110-85-0	Bacteria	Experimental	18 hours	NOEC	>1,000 mg/l
PIPERAZINE	110-85-0	Green algae	Experimental	72 hours	EC50	130 mg/l
PIPERAZINE	110-85-0	Medaka	Experimental	96 hours	LC50	>100 mg/l
PIPERAZINE	110-85-0	Water flea	Experimental	48 hours	EC50	21 mg/l
PIPERAZINE	110-85-0	Green algae	Experimental	72 hours	NOEC	34 mg/l
PIPERAZINE	110-85-0	Water flea	Experimental	21 days	NOEC	12.5 mg/l
Quartz	14808-60-7	Green algae	Estimated	72 hours	EC50	440 mg/l
Quartz	14808-60-7	Water flea	Estimated	48 hours	EC50	7,600 mg/l
Quartz	14808-60-7	Zebra Fish	Estimated	96 hours	LC50	5,000 mg/l
Quartz	14808-60-7	Green algae	Estimated	72 hours	NOEC	60 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Green algae	Experimental	72 hours	EC50	>0.4 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Water flea	Experimental	48 hours	EC50	0.48 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Green algae	Experimental	72 hours	EC10	0.4 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Medaka	Experimental	42 days	NOEC	0.053 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Water flea	Experimental	21 days	NOEC	0.023 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polyol	Trade Secret	Experimental Biodegradation	28 days	CO2 evolution	38 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Polyether Polyol	Trade Secret	Modeled Biodegradation	28 days	BOD	20 %BOD/ThOD	Catalogic™
Talc	14807-96-6	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Urethane Prepolymer	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Thickening Agent	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
PIPERAZINE	110-85-0	Experimental Biodegradation	28 days	BOD	65 %BOD/ThOD	OECD 301F - Manometric respirometry
Quartz	14808-60-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A
2,6-Di-tert-butyl-p-cresol	128-37-0	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Polyol	Trade Secret	Experimental BCF - Fish	42 days	Bioaccumulation factor	≤7	
Polyether Polyol	Trade Secret	Modeled Bioconcentration		Bioaccumulation factor	2	Catalogic™
Polyether Polyol	Trade Secret	Modeled Bioconcentration		Log Kow	-2.6	Episuite™
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Urethane Prepolymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Thickening Agent	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
PIPERAZINE	110-85-0	Experimental BCF - Fish	42 days	Bioaccumulation factor	<=3.9	OECD305-Bioconcentration
PIPERAZINE	110-85-0	Experimental Bioconcentration		Log Kow	-1.24	OECD 107 log Kow shke flsk mtd
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,6-Di-tert-butyl-p-cresol	128-37-0	Experimental BCF - Fish	56 days	Bioaccumulation factor	1277	OECD305-Bioconcentration

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Polyether Polyol	Trade Secret	Modeled Mobility in Soil	Koc	13 l/kg	Episuite™
PIPERAZINE	110-85-0	Experimental Mobility in Soil	Koc	507 l/kg	OECD 106 Adsp-Desb Batch Equil

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are

complied with and always use a licensed waste contractor.

EU waste code (product as sold)
08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
2,6-Di-tert-butyl-p-cresol	128-37-0	Gr. 3: Not classifiable	International Agency for Research on Cancer

Quartz	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Talc	14807-96-6	Grp. 2A: Probable human carc.	International Agency for Research on Cancer

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483
Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H228	Flammable solid.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H361df	Suspected of damaging fertility. Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
GB Section 15: Carcinogenicity information information was modified.
Section 1: E-mail address information was modified.
Section 1: Product use information information was modified.
Section 3: Composition/ Information of ingredients table information was modified.
Section 6: Accidental release personal information information was modified.
Section 8: Occupational exposure limit table information was modified.
OEL Reg Agency Desc information was modified.
Section 9: Flammability (solid, gas) information information was deleted.
Section 09: Flammability information information was added.
Section 09: Particle Characteristics N/A information was added.
Section 12: Component ecotoxicity information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk
For Northern Ireland documents, please contact your 3M representative to obtain a copy.