Safety Data Sheet

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Document Group:	36-9516-0	**Version Number:**	1.05
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Product identifier
3M™ Scotchcast™ Electrical Resin 8N Kit (A & B)

ID Number(s):

80-6116-1691-5, 80-6116-1692-3, 80-6116-1696-4, 80-6116-1697-2

7010319957, 7010408389

Recommended use
Electrical

Supplier's details

MANUFACTURER:	3M
DIVISION:	Electrical Markets Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

36-8570-8, 36-8378-6

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Document Group:	36-8378-6	**Version Number:**	6.03
Issue Date:	06/25/26	**Supersedes Date:**	05/05/25

SECTION 1: Identification

1.1. Product identifier
3M™ Scotchcast™ Electrical Resin 8N Part B

Product Identification Numbers
LH-A100-2002-5, LH-A100-2002-6, LH-A100-2022-1, 80-6116-1694-9, 80-6116-1695-6
7100149400, 7100115157

1.2. Recommended use and restrictions on use

Recommended use
Electrical, Electrical insulation
Restrictions on use

Industrial and professional use.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Electrical Markets Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 1.
Respiratory Sensitizer: Category 1.
Skin Sensitizer: Category 1.
Reproductive Toxicity: Category 1B.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements
Signal word
Danger

Symbols
Corrosion |Exclamation mark |Health Hazard |

Pictograms



Hazard Statements

Causes skin irritation.
Causes serious eye damage.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
May damage fertility or the unborn child.
May cause drowsiness or dizziness.

Precautionary statements

Prevention:
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing vapors.
Wash exposed skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves, eye protection, face protection, and if needed, respiratory protection (see SDS Section 8).
In case of inadequate ventilation wear respiratory protection.

Response:
IF ON SKIN: Wash with plenty of soap and water.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Immediately call a POISON CENTER or doctor.
If experiencing respiratory symptoms or if skin irritation or rash occurs: Call a POISON CENTER or doctor.
Take off contaminated clothing and wash it before reuse.

Storage:
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Hazards not otherwise classified
May cause chemical gastrointestinal burns.

Supplemental Information:
Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

18% of the mixture consists of ingredients of unknown acute oral toxicity.
18% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
ALIPHATIC POLYMER DIAMINE	68911-25-1	70 - 85 Trade Secret *
Benzene, Ethenyl-, Homopolymer (Oligomeric)	9003-53-6	15 - 30 Trade Secret *
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	4246-51-9	0.1 - 5 Trade Secret *
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	8007-24-7	1 - 5 Trade Secret *
Diethylenetriamine	111-40-0	< 5 Trade Secret *
Toluene	108-88-3	< 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
Diethylenetriamine	111-40-0	ACGIH	TWA:1 ppm	Danger of cutaneous absorption

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full Face Shield
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Brown
Odor	Moderate Amine
Odor threshold	*No Data Available*
pH	*No Data Available*
Melting point	*Not Applicable*
Boiling Point	>= 200 ºF
Flash Point	200 ºF [*Test Method:*Closed Cup]
Evaporation rate	*Not Applicable*

Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Relative Vapor Density	*No Data Available*
Density	*No Data Available*
Relative Density	0.975 - 1.015 [*Ref Std:*WATER=1]
Solubility in Water	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*Not Applicable*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*Not Applicable*
Average particle size	*No Data Available*
Bulk density	*No Data Available*
Hazardous Air Pollutants	*No Data Available*
Molecular weight	*No Data Available*
Volatile Organic Compounds	*No Data Available*
Percent volatile	*Not Applicable*
Softening point	*No Data Available*
VOC Less H2O & Exempt Solvents	*No Data Available*
Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
Carbon monoxide	Oxidation, heat or reaction
Carbon dioxide	Oxidation, heat or reaction

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin Contact:
Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye Contact:
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision. May cause additional health effects (see below).

Ingestion:
May be harmful if swallowed. Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional Information:
Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
ALIPHATIC POLYMER DIAMINE	Dermal	Rat	LD50 > 2,000 mg/kg
ALIPHATIC POLYMER DIAMINE	Ingestion	Rat	LD50 > 2,000 mg/kg
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Dermal	Rabbit	LD50 2,525 mg/kg
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	Rat	LD50 2,850 mg/kg
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Dermal	Rat	LD50 > 2,000 mg/kg
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Ingestion	Rat	LD50 > 2,000 mg/kg
Diethylenetriamine	Dermal	Rabbit	LD50 1,045 mg/kg
Diethylenetriamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.07 mg/l
Diethylenetriamine	Ingestion	Rat	LD50 819 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg

Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
ALIPHATIC POLYMER DIAMINE	Rat	Irritant
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Rabbit	Corrosive
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Rabbit	Irritant
Diethylenetriamine	Rabbit	Corrosive
Toluene	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
ALIPHATIC POLYMER DIAMINE	In vitro data	Severe irritant
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Rabbit	Corrosive
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Rabbit	Corrosive
Diethylenetriamine	Rabbit	Corrosive
Toluene	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
ALIPHATIC POLYMER DIAMINE	Guinea pig	Sensitizing
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Professional judgement	Sensitizing
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Multiple animal species	Sensitizing
Diethylenetriamine	Guinea pig	Sensitizing
Toluene	Guinea pig	Not classified

Respiratory Sensitization

Name	Species	Value
Diethylenetriamine	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
ALIPHATIC POLYMER DIAMINE	In Vitro	Not mutagenic
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	In Vitro	Not mutagenic
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	In Vitro	Not mutagenic
Diethylenetriamine	In Vitro	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Diethylenetriamine	Dermal	Multiple animal species	Not carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not

			sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
ALIPHATIC POLYMER DIAMINE	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
ALIPHATIC POLYMER DIAMINE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Benzene, Ethenyl-, Homopolymer (Oligomeric)	Ingestion	Toxic to female reproduction	Rat	NOAEL 5 mg/kg/day	premating into lactation
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	premating into lactation
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	premating into lactation
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	28 days
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Diethylenetriamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
Diethylenetriamine	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating & during gestation
Diethylenetriamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating & during gestation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
ALIPHATIC POLYMER DIAMINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
ALIPHATIC POLYMER DIAMINE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL Not available	
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Diethylenetriamine	Inhalation	respiratory irritation	Some positive data exist, but the		NOAEL Not	

			data are not sufficient for classification		available	
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
ALIPHATIC POLYMER DIAMINE	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	skin	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	muscles	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
ALIPHATIC POLYMER DIAMINE	Ingestion	vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	heart	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	endocrine system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days

Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	liver	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	immune system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	muscles	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	eyes	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	respiratory system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether Of Diethylene Glycol	Ingestion	vascular system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Cashew, Nutshell Liq.Ccidentale, Anacardiaceae.	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Diethylenetriamine	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,210 mg/kg/day	90 days
Diethylenetriamine	Ingestion	liver	Not classified	Rat	NOAEL 1,210 mg/kg/day	90 days
Diethylenetriamine	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,210 mg/kg/day	90 days
Toluene	Inhalation	auditory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	eyes	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	liver	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	vascular system	Not classified	Human	NOAEL Not available	occupational exposure

Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility.

EPA Hazardous Waste Number (RCRA): D018 (Benzene)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Hazard Not Otherwise Classified (HNOC)
Reproductive toxicity
Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Skin Corrosion or Irritation
Specific target organ toxicity (single or repeated exposure)

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
Health: *3 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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Safety Data Sheet

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Document Group:	36-8570-8	**Version Number:**	2.05
Issue Date:	05/29/26	**Supersedes Date:**	05/05/25

SECTION 1: Identification

1.1. Product identifier
3M™ Scotchcast™ Electrical Resin 8N Part A

Product Identification Numbers
LH-A100-2004-9, LH-A100-2005-0, LH-A100-2005-1, 80-6116-1693-1
7100149401

1.2. Recommended use and restrictions on use

Recommended use
Encapsulation, Electrical insulating/potting

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Electrical Markets Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1.

2.2. Label elements
Signal word
Warning

Symbols
Exclamation mark |

Pictograms



Hazard Statements

Causes eye irritation.
May cause an allergic skin reaction.

Precautionary statements

Prevention:
Avoid breathing fumes.
Wash exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves.

Response:
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists or if skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
EPOXY RESIN	25068-38-6	80 - 100 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after

handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Butyl Rubber, Nitrile Rubber, Polymer laminate

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Two-part liquids in Unipak Bag
Color	Light Amber
Odor	Mild Amine
Odor threshold	*No Data Available*
pH	*No Data Available*
Melting point/Freezing point	*No Data Available*
Boiling point/Initial boiling point/Boiling range	>=260 ºC
Flash Point	251 ºC [*Test Method:*Pensky-Martens Closed Cup]
Evaporation rate	*No Data Available*
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	0.03 mbar [@ 77 ºC]
Relative Vapor Density	*No Data Available*
Density	*No Data Available*
Relative Density	1.17 [*Ref Std:*WATER=1]
Water solubility	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	7,051 mm2/sec
Volatile Organic Compounds	*No Data Available*
Percent volatile	0 %
VOC Less H2O & Exempt Solvents	*No Data Available*
Average particle size	*No Data Available*
Bulk density	*No Data Available*
Molecular weight	*No Data Available*
Softening point	*No Data Available*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials

Strong oxidizing agents

No Data Available

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
EPOXY RESIN	Dermal	Rat	LD50 > 1,600 mg/kg
EPOXY RESIN	Ingestion	Rat	LD50 > 1,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
EPOXY RESIN	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value

EPOXY RESIN	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
EPOXY RESIN	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
EPOXY RESIN	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
EPOXY RESIN	In vivo	Not mutagenic
EPOXY RESIN	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
EPOXY RESIN	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
EPOXY RESIN	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
EPOXY RESIN	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
EPOXY RESIN	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
EPOXY RESIN	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
EPOXY RESIN	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
EPOXY RESIN	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN	Ingestion	heart	Not classified	Rat	NOAEL	28 days

					1,000 mg/kg/day	
EPOXY RESIN	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Respiratory or Skin Sensitization
Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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