

Safety Data Sheet

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 Document group:
 25-3938-5
 Version number:
 8.01

 Revision date:
 30/06/2025
 Supersedes date:
 30/10/2023

Transportation version number:

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Scotch-Weld DP-804, Clear

Product Identification Numbers

FS-9100-5007-9 UU-0101-3344-3

7000080196 7100200508

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, 70 SIR JOHN ROGERSON'S QUAY, D02R296 DUBLIN 2

Telephone: +353 1 280 3555

E Mail: ner-productstewardship@mmm.com

Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

25-3504-5, 25-3509-4

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Flammable Liquid, Category 3 - Flam. Liq. 3; H226 Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315 Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318 Skin Sensitization, Category 1 - Skin Sens. 1; H317 Carcinogenicity, Category 1B - Carc. 1B; H350 Specific Target Organ Toxicity-Repeated Exposure, Category 1 - STOT RE 1; H372

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS02 (Flame) |GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |





Contains:

cumene; α, α-dimethylbenzyl hydroperoxide; methacrylic acid; methyl methacrylate.

HAZARD STATEMENTS:

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H335	May cause respiratory irritation.

H372	Causes damage to organs through prolonged or repeated exposure: sensory organs.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system
	respiratory system.

H412 Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

Scotch-Weld DP-804, Clear

P201 Obtain special instructions before use.

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P260A Do not breathe vapours.

P280I Wear protective gloves, eye protection, face protection, and respiratory protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H350 May cause cancer.

H372 Causes damage to organs through prolonged or repeated exposure: sensory organs.

H412 Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements

Prevention:

P201 Obtain special instructions before use.

P260A Do not breathe vapours.

P280I Wear protective gloves, eye protection, face protection, and respiratory protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

SUPPLEMENTAL INFORMATION:

Supplemental Precautionary Statements:

Restricted to professional users.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

Section 1: Address information was modified.

Section 1: E-mail address information was modified.

Section 2: <125ml Precautionary - Prevention information was modified.

Label: CLP Precautionary - Prevention information was modified.



Safety Data Sheet

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Document group: 25-3504-5 **Version number:** 6.00

Revision date: 08/08/2023 **Supersedes date:** 01/02/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Scotch-Weld DP-804, Clear, Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.

Telephone: +353 1 280 3555 E Mail: tox.uk@mmm.com Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Flammable Liquid, Category 3 - Flam. Liq. 3; H226

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Specific Target Organ Toxicity-Repeated Exposure, Category 1 - STOT RE 1; H372

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS02 (Flame) |GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms







Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
methyl methacrylate	80-62-6	201-297-1	30 - 40
methacrylic acid	79-41-4	201-204-4	< 5

HAZARD STATEMENTS:

H226
 H315
 H318
 H317
 H319
 H319
 H310
 H311
 H311
 H312
 H313
 H314
 H315
 H316
 H317
 H317
 H318
 H319
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H372 Causes damage to organs through prolonged or repeated exposure: sensory organs.

H412 Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P260A Do not breathe vapours.

P280B Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318 Causes serious eye damage. H317 May cause an allergic skin reaction.

H372 Causes damage to organs through prolonged or repeated exposure: sensory organs.

H412 Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements

Prevention:

P260A Do not breathe vapours.

P280B Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

2% of the mixture consists of components of unknown acute oral toxicity. 42% of the mixture consists of components of unknown acute dermal toxicity.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Acrylate/methacrylate copolymer	Trade Secret	25 - 45	Substance not classified as hazardous
methyl methacrylate	(CAS-No.) 80-62-6 (EC-No.) 201-297-1	30 - 40	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335 Nota D
acetyl-2-thiourea	(CAS-No.) 591-08-2 (EC-No.) 209-699-9	< 2.5	Substance not classified as hazardous
2-Phenoxyethyl methacrylate	(CAS-No.) 10595-06-9 (EC-No.) 234-201-1	5 - 15	Aquatic Chronic 2, H411 Skin Irrit. 2, H315 Eye Irrit. 2, H319
methacrylic acid	(CAS-No.) 79-41-4 (EC-No.) 201-204-4	< 5	Acute Tox. 3, H311 Acute Tox. 4, H302 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335 Nota D Acute Tox. 4, H332

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
	(EC-No.) 201-204-4	(C >= 10%) Skin Corr. 1A, H314 (1% =< C < 10%) Skin Irrit. 2, H315 (C >= 1%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eve contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Vapours may travel long distances along the ground or floor to an ignition source and flash back. Do not use in a confined area with minimal air exchange. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminium, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Keep cool. Protect from sunlight. Store away from heat. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

IngredientCAS Nbr
methacrylic acidAgency
79-41-4Limit type
Ireland OELsAdditional comments
TWA(8 hours):70 mg/m3(20

ppm);STEL(15 minutes):140

mg/m3(40 ppm)

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methyl methacrylate 80-62-6 Ireland OELs TWA(8 hours):50 ppm;TWA(8 Respiratory/Dermal

hours):50 ppm;STEL(15 Sensitizer

minutes):100 ppm;STEL(15

minutes):100 ppm

Ireland OELs : Ireland. OELs TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material Thickness (mm) Breakthrough Time

Polymer laminate >0.30 =>8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part

of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid.

Colour Transparent Colorless

Odor Ester

Odour thresholdNo data available.Melting point/freezing pointNot applicable.Boiling point/boiling range> 100 °C

Flammability (solid, gas)

Flammable Limits(LEL)

> 100 °C

Not applicable.

2.1 %

Flammable Limits(UEL) 12.5 %

Flash point > 30 °C [Test Method: Closed Cup]

Autoignition temperatureNo data available.Decomposition temperatureNo data available.

pH substance/mixture is non-soluble (in water)

Nil

Kinematic Viscosity 7,500 mm²/sec

Water solubility

Solubility- non-water

Partition coefficient: n-octanol/water

No data available.

Vapour pressure

No data available.

No data available.

Density 0.9 - 1.1 g/cm³ [@ 25 °C]

Relative density 0.9 - 1.1 [@ 25 °C] [Ref Std:WATER=1]

Relative Vapour Density

No data available.

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

Evaporation rate

Molecular weight

No data available.

No data available.

No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur. At elevated temperatures.

10.4 Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and

Scotch-Weld DP-804, Clear, Part B

smoke.

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

High shear and high temperature conditions

Sparks and/or flames.

Light.

Temperatures above the boiling point.

10.5 Incompatible materials

Aluminium or magnesium powder and high/shear temperature conditions.

Amines.

Metal powder

Reducing agents.

Strong oxidising agents.

Combustibles.

Drugs, medicines and/or food supplies.

Strong acids.

Strong bases.

10.6 Hazardous decomposition products

SubstanceConditionCarbon monoxideNot specified.Carbon dioxide.Not specified.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

May be harmful in contact with skin. Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation- Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
methyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
methyl methacrylate	Inhalation- Vapour (4 hours)	Rat	LC50 29.8 mg/l
methyl methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
2-Phenoxyethyl methacrylate	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
2-Phenoxyethyl methacrylate	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
methacrylic acid	Dermal	Rabbit	LD50 > 500 mg/kg
methacrylic acid	Inhalation- Dust/Mist (4 hours)	Rat	LC50 7.1 mg/l
methacrylic acid	Ingestion	Rat	LD50 1,320 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
methyl methacrylate	Rabbit	Irritant
2-Phenoxyethyl methacrylate	similar	Irritant
	compoun	
	ds	
methacrylic acid	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
methyl methacrylate	Rabbit	Mild irritant
2-Phenoxyethyl methacrylate	similar compoun ds	Severe irritant
methacrylic acid	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
methyl methacrylate	Human	Sensitising
	and	
	animal	
methacrylic acid	Guinea	Not classified
	pig	

Respiratory Sensitisation

	L	Name	Species Value
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methyl methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
methyl methacrylate	In vivo	Not mutagenic
methyl methacrylate	In Vitro	Some positive data exist, but the data are not
		sufficient for classification
2-Phenoxyethyl methacrylate	In Vitro	Not mutagenic
methacrylic acid	In Vitro	Not mutagenic
methacrylic acid	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
methyl methacrylate	Ingestion	Rat	Not carcinogenic
methyl methacrylate	Inhalation	Human	Not carcinogenic
		and	
		animal	

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
methyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
methyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
methyl methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 450 mg/kg/day	during gestation
methyl methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
methacrylic acid	Inhalation	Not classified for development	Rat	NOAEL 1.076 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
methyl methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
methacrylic acid	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL Not available	

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
methyl methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
methyl methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
methyl methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Ingestion	kidney and/or bladder heart skin	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years

		endocrine system gastrointestinal tract hematopoietic system liver muscles nervous system respiratory system				
methacrylic acid	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.352 mg/l	90 days
methacrylic acid	Inhalation	blood nervous system eyes kidney and/or bladder	Not classified	Rat	NOAEL 1.232 mg/l	90 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
Acrylate/methacrylate copolymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	EC50	>110 mg/l
methyl methacrylate	80-62-6	Rainbow trout	Experimental	96 hours	LC50	>79 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	48 hours	EC50	69 mg/l
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	NOEC	110 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	21 days	NOEC	37 mg/l
methyl methacrylate	80-62-6	Activated sludge	Experimental	30 minutes	EC20	150 mg/l
methyl methacrylate	80-62-6	Soil microbes	Experimental	28 days	NOEC	>1,000 mg/kg (Dry Weight)
acetyl-2-thiourea	591-08-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
2-Phenoxyethyl methacrylate	10595-06-9	Activated sludge	Analogous Compound	3 hours	EC50	177 mg/l
2-Phenoxyethyl methacrylate	10595-06-9	Golden Orfe	Analogous Compound	96 hours	LC50	10 mg/l
2-Phenoxyethyl methacrylate	10595-06-9	Green algae	Analogous Compound	96 hours	ErC50	4.4 mg/l

2-Phenoxyethyl methacrylate	10595-06-9	Water flea	Analogous Compound	48 hours	EC50	1.21 mg/l
2-Phenoxyethyl methacrylate	10595-06-9	Green algae	Analogous Compound	96 hours	ErC10	0.74 mg/l
methacrylic acid	79-41-4	Bacteria	Experimental	17 hours	EC50	270 mg/l
methacrylic acid	79-41-4	Green algae	Experimental	72 hours	EC50	45 mg/l
methacrylic acid	79-41-4	Water flea	Experimental	48 hours	EC50	>130 mg/l
methacrylic acid	79-41-4	Green algae	Experimental	72 hours	NOEC	8.2 mg/l
methacrylic acid	79-41-4	Water flea	Experimental	21 days	NOEC	53 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Acrylate/methacrylate copolymer	Trade Secret	Data not availbl- insufficient	N/A	N/A	N/A	N/A
methyl methacrylate	80-62-6	Experimental Biodegradation	14 days	BOD	94 %BOD/ThO D	OECD 301C - MITI test (I)
acetyl-2-thiourea	591-08-2	Modeled Biodegradation	28 days	BOD	41 %BOD/ThO D	Catalogic TM
2-Phenoxyethyl methacrylate	10595-06-9	Analogous Compound Biodegradation	28 days	BOD	22.3 %BOD/Th OD	OECD 301D - Closed bottle test
2-Phenoxyethyl methacrylate	10595-06-9	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	1 ' '	OECD 111 Hydrolysis func of pH
methacrylic acid	79-41-4	Experimental Biodegradation	28 days	BOD	86 %BOD/ThO D	OECD 301D - Closed bottle test

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Acrylate/methacrylate copolymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
methyl methacrylate	80-62-6	Experimental Bioconcentration		Log Kow	1.38	OECD 107 log Kow shke flsk mtd
acetyl-2-thiourea	591-08-2	Modeled Bioconcentration		Bioaccumulation factor	3	Catalogic™
acetyl-2-thiourea	591-08-2	Modeled Bioconcentration		Log Kow	-0.69	Episuite TM
2-Phenoxyethyl methacrylate	10595-06-9	Modeled Bioconcentration		Bioaccumulation factor	5.8	Catalogic TM
2-Phenoxyethyl methacrylate	10595-06-9	Experimental Bioconcentration		Log Kow	3.137	OECD 117 log Kow HPLC method
methacrylic acid	79-41-4	Experimental Bioconcentration		Log Kow	0.93	

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Mobility in Soil	Koc	8.7-72 l/kg	
acetyl-2-thiourea	591-08-2	Modeled Mobility in Soil	Koc	4 l/kg	Episuite TM
2-Phenoxyethyl methacrylate	10595-06-9	Modeled Mobility in Soil	Koc	380 l/kg	Episuite TM

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN1133	UN1133	UN1133
14.2 UN proper shipping name	ADHESIVES	ADHESIVES	ADHESIVES
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	Ш	III	III
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.

14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	F1	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

IngredientCAS Nbr
methyl methacrylateClassification
80-62-6Regulation
Gr. 3: Not classifiableInternational Agency
for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements Upper-tier requirements	
P5c FLAMMABLE LIQUIDS*	5000	50000

^{*}If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
methyl methacrylate	80-62-6	50	200

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H372	Causes damage to organs through prolonged or repeated exposure: sensory organs.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

- Section 2: <125ml Hazard Cat 1 Repeated Target Organ information was added.
- Section 2: <125ml Precautionary Prevention information was modified.
- Section 2: <125ml Precautionary Response information was modified.
- Label: CLP Classification information was modified.
- Label: CLP Precautionary Prevention information was modified.
- Label: CLP Precautionary Response information was modified.
- Label: CLP Target Organ Hazard Statement information was added.
- Label: Graphic information was modified.
- Section 3: Composition/Information of ingredients table information was modified.
- Section 04: First Aid Symptoms and Effects (CLP) information was added.
- Section 04: Information on toxicological effects information was modified.
- Section 8: glove data value information was added.
- Section 8: glove data value information was modified.
- Section 9: Flash point information information was modified.
- Section 11: Acute Toxicity table information was modified.
- Section 11: Reproductive Toxicity Table information was modified.
- Section 11: Serious Eye Damage/Irritation Table information was modified.
- Section 11: Skin Corrosion/Irritation Table information was modified.
- Section 11: Target Organs Repeated Table information was modified.
- Section 14 Classification Code Regulation Data information was modified.
- Section 14 Hazard Class + Sub Risk Regulation Data information was modified.
- Section 14 Hazardous/Not Hazardous for Transportation information was modified.
- Section 14 Other Dangerous Goods Regulation Data information was modified.
- Section 14 Packing Group Regulation Data information was modified.
- Section 14 Proper Shipping Name information was modified.
- Section 14 Segregation Regulation Data information was modified.
- Section 14 UN Number Column data information was modified.
- Section 14: Transportation classification information was deleted.
- Section 15: Seveso Hazard Category Text information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M Ireland MSDSs are available at www.3M.com



Safety Data Sheet

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Document group: 25-3509-4 **Version number:** 7.01

Revision date: 27/10/2023 **Supersedes date:** 07/08/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld DP-804, Clear, Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.

Telephone: +353 1 280 3555 E Mail: tox.uk@mmm.com Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Flammable Liquid, Category 3 - Flam. Liq. 3; H226

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Carcinogenicity, Category 1B - Carc. 1B; H350

Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS02 (Flame) |GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms









Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
methyl methacrylate	80-62-6	201-297-1	25 - 45
α, α-dimethylbenzyl hydroperoxide	80-15-9	201-254-7	< 5
cumene	98-82-8	202-704-5	< 1

HAZARD STATEMENTS:

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H335	May cause respiratory irritation.

H373 May cause damage to organs through prolonged or repeated exposure: nervous system |

respiratory system.

H412 Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P201 Obtain special instructions before use.

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P260A Do not breathe vapours.

P280I Wear protective gloves, eye/face protection, and respiratory protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

3M Scotch-Weld DP-804, Clear, Part A

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H350 May cause cancer.

H412 Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements

Prevention:

P201 Obtain special instructions before use.

P260A Do not breathe vapours.

P280I Wear protective gloves, eye/face protection, and respiratory protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

SUPPLEMENTAL INFORMATION:

Supplemental Precautionary Statements:

Restricted to professional users.

40% of the mixture consists of components of unknown acute dermal toxicity.

15% of the mixture consists of components of unknown acute inhalation toxicity.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation
			(EC) No. 1272/2008 [CLP]
Methacrylate copolymer	Trade Secret	25 - 45	Substance not classified as hazardous
methyl methacrylate	(CAS-No.) 80-62-6	25 - 45	Flam. Liq. 2, H225
	(EC-No.) 201-297-1		Skin Irrit. 2, H315
			Skin Sens. 1, H317
			STOT SE 3, H335
			Nota D
2-Phenoxyethyl methacrylate	(CAS-No.) 10595-06-9	3 - 20	Aquatic Chronic 2, H411
	(EC-No.) 234-201-1		Skin Irrit. 2, H315
			Eye Irrit. 2, H319
α, α-dimethylbenzyl hydroperoxide	(CAS-No.) 80-15-9	< 5	Org. Perox. EF, H242
	(EC-No.) 201-254-7		Acute Tox. 2, H330
			Acute Tox. 3, H311
			Acute Tox. 4, H302
			Skin Corr. 1B, H314
			Eye Dam. 1, H318

	STOT SE 3, H335 STOT RE 1, H372 Aquatic Chronic 2, H411
(CAS-No.) 98-82-8 (EC-No.) 202-704-5	Flam. Liq. 3, H226 Asp. Tox. 1, H304 Carc. 1B, H350 STOT SE 3, H335 Aquatic Chronic 2, H411

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
α, α-dimethylbenzyl hydroperoxide	(EC-No.) 201-254-7	(C >= 10%) Skin Corr. 1B, H314 (3% =< C < 10%) Skin Irrit. 2, H315 (C >= 3%) Eye Dam. 1, H318 (1% =< C < 3%) Eye Irrit. 2, H319 (C >= 10%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eve contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Eliminate all ignition sources if safe to do so. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Vapours may travel long distances along the ground or floor to an ignition source and flash back. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminium, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard. Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient methyl methacrylate	CAS Nbr 80-62-6	Agency Ireland OELs	Limit type TWA(8 hours):50 ppm;TWA(8 hours):50 ppm;STEL(15 minutes):100 ppm;STEL(15 minutes):100 ppm	Additional comments Respiratory/Dermal Sensitizer
cumene	98-82-8	Ireland OELs	TWA(8 hours):50 mg/m3(10 ppm);TWA(8 hours):10 ppm(50 mg/m3);STEL(15 minutes):250 mg/m3(50 ppm);STEL(15 minutes):50 ppm(250 mg/m3)	SKIN

Ireland OELs: Ireland. OELs TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material Thickness (mm) **Breakthrough Time** Polymer laminate No data available No data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter type A

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid.

Colour Transparent Colorless

Odor Ester

Odour threshold No data available. Melting point/freezing point Not applicable. > 100 °C Boiling point/boiling range Flammability (solid, gas) Not applicable.

Flammable Limits(LEL) 2.1 % volume 12.5 % volume Flammable Limits(UEL)

 $> 30 \, {\rm ^{o}C}$ Flash point

Autoignition temperature No data available. **Decomposition temperature** *No data available.*

pН *substance/mixture is non-soluble (in water)*

Kinematic Viscosity 7,500 mm²/sec Water solubility Nil

Solubility- non-water No data available. Partition coefficient: n-octanol/water No data available.

Vapour pressure No data available. Density 0.9 - 1.1 g/cm3 [@ 25 °C]

0.9 - 1.1 [@ 25 °C] [Ref Std:WATER=1] Relative density

Relative Vapour Density No data available.

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds No data available. **Evaporation rate** No data available. Molecular weight No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur. At elevated temperatures.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

High shear and high temperature conditions

Sparks and/or flames.

Light.

Temperatures above the boiling point.

10.5 Incompatible materials

Strong acids.

Amines.

Metal powder

Reducing agents.

Strong oxidising agents.

Strong bases.

Combustibles.

Drugs, medicines and/or food supplies.

10.6 Hazardous decomposition products

SubstanceConditionCarbon monoxideNot specified.Carbon dioxide.Not specified.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

May be harmful in contact with skin. Skin Irritation: Signs/symptoms may include localised redness, swelling, itching,

dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation- Vapour(4 hr)		No data available; calculated ATE >10 - =20 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
methyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
methyl methacrylate	Inhalation- Vapour (4 hours)	Rat	LC50 29.8 mg/l
methyl methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
2-Phenoxyethyl methacrylate	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
2-Phenoxyethyl methacrylate	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
α, α-dimethylbenzyl hydroperoxide	Dermal	Rat	LD50 500 mg/kg
α, α-dimethylbenzyl hydroperoxide	Inhalation- Vapour (4 hours)	Rat	LC50 1.4 mg/l
α, α-dimethylbenzyl hydroperoxide	Ingestion	Rat	LD50 382 mg/kg
cumene	Dermal	Rabbit	LD50 > 3,160 mg/kg
cumene	Inhalation- Vapour (4 hours)	Rat	LC50 39.4 mg/l
cumene	Ingestion	Rat	LD50 1,400 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Skiii Collosion/1111tation		
Name	Species	Value
methyl methacrylate	Rabbit	Irritant

2-Phenoxyethyl methacrylate	similar	Irritant
	compoun	
	ds	
α, α-dimethylbenzyl hydroperoxide	official	Corrosive
	classificat	
	ion	
cumene	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
methyl methacrylate	Rabbit	Mild irritant
2-Phenoxyethyl methacrylate	similar	Severe irritant
	compoun	
	ds	
α, α-dimethylbenzyl hydroperoxide	official	Corrosive
	classificat	
	ion	
cumene	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
methyl methacrylate	Human	Sensitising
	and	
	animal	
cumene	Guinea	Not classified
	pig	

Respiratory Sensitisation

Name	Species	Value
methyl methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
methyl methacrylate	In vivo	Not mutagenic
methyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-Phenoxyethyl methacrylate	In Vitro	Not mutagenic
α, α-dimethylbenzyl hydroperoxide	In vivo	Not mutagenic
α , α -dimethylbenzyl hydroperoxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
cumene	In Vitro	Not mutagenic
cumene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
methyl methacrylate	Ingestion	Rat	Not carcinogenic
methyl methacrylate	Inhalation	Human and animal	Not carcinogenic
cumene	Inhalation	Multiple animal species	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure

					Duration
methyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
methyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
methyl methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 450 mg/kg/day	during gestation
methyl methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
cumene	Inhalation	Not classified for development	Rabbit	NOAEL 11.3 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
methyl methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
α, α-dimethylbenzyl hydroperoxide	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
α, α-dimethylbenzyl hydroperoxide	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
α, α-dimethylbenzyl hydroperoxide	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
cumene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
cumene	Inhalation	respiratory irritation	May cause respiratory irritation	Human	LOAEL 0.2 mg/l	occupational exposure
cumene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
methyl methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
methyl methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
methyl methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Ingestion	kidney and/or bladder heart skin endocrine system gastrointestinal tract hematopoietic system liver muscles nervous system respiratory system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
α, α-dimethylbenzyl hydroperoxide	Inhalation	nervous system respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.2 mg/l	7 days
α, α-dimethylbenzyl hydroperoxide	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 0.03 mg/l	90 days
cumene	Inhalation	auditory system endocrine system hematopoietic	Not classified	Rat	NOAEL 59 mg/l	13 weeks

		system liver nervous system eyes				
cumene	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 4.9 mg/l	13 weeks
cumene	Inhalation	respiratory system	Not classified	Rat	NOAEL 59 mg/l	13 weeks
cumene	Ingestion	kidney and/or bladder heart endocrine system hematopoietic system liver respiratory system	Not classified	Rat	NOAEL 769 mg/kg/day	6 months

Aspiration Hazard

Name	Value		
cumene	Aspiration hazard		

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
Methacrylate copolymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	EC50	>110 mg/l
methyl methacrylate	80-62-6	Rainbow trout	Experimental	96 hours	LC50	>79 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	48 hours	EC50	69 mg/l
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	NOEC	110 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	21 days	NOEC	37 mg/l
methyl methacrylate	80-62-6	Activated sludge	Experimental	30 minutes	EC20	150 mg/l
methyl methacrylate	80-62-6	Soil microbes	Experimental	28 days	NOEC	>1,000 mg/kg (Dry Weight)
2-Phenoxyethyl methacrylate	10595-06-9	Activated sludge	Analogous Compound	3 hours	EC50	177 mg/l
2-Phenoxyethyl methacrylate	10595-06-9	Golden Orfe	Analogous Compound	96 hours	LC50	10 mg/l
2-Phenoxyethyl methacrylate	10595-06-9	Green algae	Analogous Compound	96 hours	ErC50	4.4 mg/l
2-Phenoxyethyl methacrylate	10595-06-9	Water flea	Analogous Compound	48 hours	EC50	1.21 mg/l

2-Phenoxyethyl methacrylate	10595-06-9	Green algae	Analogous Compound	96 hours	ErC10	0.74 mg/l
α, α-dimethylbenzyl hydroperoxide	80-15-9	Bacteria	Experimental	18 hours	EC10	0.103 mg/l
α, α-dimethylbenzyl hydroperoxide	80-15-9	Green algae	Experimental	72 hours	EC50	3.1 mg/l
α, α-dimethylbenzyl hydroperoxide	80-15-9	Rainbow trout	Experimental	96 hours	LC50	3.9 mg/l
α, α-dimethylbenzyl hydroperoxide	80-15-9	Water flea	Experimental	48 hours	EC50	18.84 mg/l
α, α-dimethylbenzyl hydroperoxide	80-15-9	Green algae	Experimental	72 hours	NOEC	1 mg/l
cumene	98-82-8	Activated sludge	Experimental	3 hours	EC10	>2,000 mg/l
cumene	98-82-8	Green algae	Experimental	72 hours	EC50	2.6 mg/l
cumene	98-82-8	Mysid Shrimp	Experimental	96 hours	EC50	1.2 mg/l
cumene	98-82-8	Rainbow trout	Experimental	96 hours	LC50	2.7 mg/l
cumene	98-82-8	Water flea	Experimental	48 hours	EC50	2.14 mg/l
cumene	98-82-8	Green algae	Experimental	72 hours	NOEC	0.22 mg/l
cumene	98-82-8	Water flea	Experimental	21 days	NOEC	0.35 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Methacrylate copolymer	Trade Secret	Data not availbl- insufficient	N/A	N/A	N/A	N/A
methyl methacrylate	80-62-6	Experimental Biodegradation	14 days	BOD	94 %BOD/ThO D	OECD 301C - MITI test (I)
2-Phenoxyethyl methacrylate	10595-06-9	Analogous Compound Biodegradation	28 days	BOD	22.3 %BOD/Th OD	OECD 301D - Closed bottle test
2-Phenoxyethyl methacrylate	10595-06-9	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	, ,	OECD 111 Hydrolysis func of pH
α, α-dimethylbenzyl hydroperoxide	80-15-9	Experimental Biodegradation	28 days	BOD	0 %BOD/ThO D	OECD 301C - MITI test (I)
cumene	98-82-8	Experimental Biodegradation	14 days	BOD	33 %BOD/ThO D	OECD 301C - MITI test (I)
cumene	98-82-8	Experimental Photolysis		Photolytic half-life (in air)	4.5 days (t 1/2)	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Methacrylate copolymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
methyl methacrylate	80-62-6	Experimental Bioconcentration		Log Kow	1.38	OECD 107 log Kow shke flsk mtd
2-Phenoxyethyl methacrylate	10595-06-9	Modeled Bioconcentration		Bioaccumulation factor	5.8	Catalogic TM
2-Phenoxyethyl methacrylate	10595-06-9	Experimental Bioconcentration		Log Kow	3.137	OECD 117 log Kow HPLC method
α, α-dimethylbenzyl hydroperoxide	80-15-9	Experimental Bioconcentration		Log Kow	1.82	
cumene	98-82-8	Modeled Bioconcentration		Bioaccumulation factor	140	Catalogic TM
cumene	98-82-8	Experimental Bioconcentration		Log Kow	3.55	OECD 107 log Kow shke flsk mtd

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Mobility in Soil	Koc	8.7-72 l/kg	
2-Phenoxyethyl methacrylate	10595-06-9	Modeled Mobility in Soil	Koc	380 l/kg	Episuite TM
cumene	98-82-8	Modeled Mobility in Soil	Koc	700	Episuite TM

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN1133	UN1133	UN1133
14.2 UN proper shipping name	ADHESIVES	ADHESIVES	ADHESIVES
14.3 Transport hazard class(es)	3	3	3

14.4 Packing group	III	III	III
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	F1	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
cumene	98-82-8	Carc. 1B	Regulation (EC) No.
			1272/2008, Table 3.1
cumene	98-82-8	Grp. 2B: Possible human	International Agency
		carc.	for Research on Cancer
methyl methacrylate	80-62-6	Gr. 3: Not classifiable	International Agency
			for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements

P5c FLAMMABLE LIQUIDS*	5000	50000

^{*}If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonne	es) for the application of
		Lower-tier requirements	Upper-tier requirements
cumene	98-82-8	10	50
α, α-dimethylbenzyl hydroperoxide	80-15-9	50	200
methyl methacrylate	80-62-6	50	200

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H242	Heating may cause a fire.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H335	May cause respiratory irritation.
H350	May cause cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system respiratory
	system.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union,

3M Scotch-Weld DP-804, Clear, Part A
you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.
3M Ireland MSDSs are available at www.3M.com

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