Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Acrylic Adhesive 8910NS, Black Part B

Product Identification Numbers
62-2875-8530-1, 62-2875-8531-9, 62-2875-9530-0, 62-2875-9531-8
7100246045, 7100246044, 7100314557, 7100314788

1.2. Recommended use and restrictions on use

Recommended use
Adhesive, Structural adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Flammable Liquid: Category 3.
Acute Toxicity (oral): Category 4.
Acute Toxicity (dermal): Category 4.
Skin Corrosion/Irritation: Category 1B.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1.
Specific Target Organ Toxicity (repeated exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements
Signal word
Danger

Symbols

Flame |Corrosion |Exclamation mark |Health Hazard |

Pictograms

Hazard Statements
Flammable liquid and vapor.

Harmful if swallowed or in contact with skin.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure: sensory organs.

Precautionary statements

Prevention:
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep container tightly closed.
Ground and bond container and receiving equipment.
Use explosion-proof electrical, ventilating and lighting equipment.
Use non-sparking tools.
Take action to prevent static discharges.
Do not breathe vapors.
Wash exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves, protective clothing, eye protection, and face protection.

Response:
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
IF exposed or concerned: Immediately call a POISON CENTER or doctor.
Get medical attention if you feel unwell.
If skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:
Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Hazards not otherwise classified

May cause chemical gastrointestinal burns.

50% of the mixture consists of ingredients of unknown acute oral toxicity.
50% of the mixture consists of ingredients of unknown acute dermal toxicity.
66% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Methyl Methacrylate	80-62-6	9 - 30
Modified Butadiene-Acrylonitrile copolymer	Trade Secret*	14 - 27
Methacrylic acid	79-41-4	0.9 - 24
Fillers	12001-26-2	0.9 - 20
Isobornyl Methacryate	7534-94-3	0.9 - 20
Hydroxyethyl Methacrylate	868-77-9	0.9 - 16
Acrylonitrile-Butadiene Polymers	9003-18-3	<= 15
Acrylic Copolymer (NJTS Reg. No. 04499600-7448)	Trade Secret*	<= 15
Lauryl Methacrylate	142-90-5	< 11
Filers-II (NJTSRN 04499600-7093)	Trade Secret*	<= 10
Phosphate methacrylate	None	<= 8
Myristyl Methacrylate	2549-53-3	< 5
Hexadecyl Methacrylate	2495-27-4	<= 1.5
Carbon Black	1333-86-4	0.1 - 1 Trade Secret *
Copper Naphthenates	1338-02-9	< 0.5
4-Methoxyphenol	150-76-5	<= 0.3
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	26741-53-7	<= 0.3

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Skin burns

(localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal

the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Fillers	12001-26-2	ACGIH	TWA(respirable fraction):0.1 mg/m3	
Fillers	12001-26-2	OSHA	TWA:20 millions of particles/cu. ft.	
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
Copper, dusts and mists, as Cu	1338-02-9	ACGIH	TWA(as Cu, fume):0.2 mg/m3;TWA(as Cu dust or mist):1 mg/m3	
4-Methoxyphenol	150-76-5	ACGIH	TWA:5 mg/m3	
Methacrylic acid	79-41-4	ACGIH	TWA:20 ppm	
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	A4: Not class. as human carcin,Dermal Sensitizer
Methyl Methacrylate	80-62-6	OSHA	TWA:410 mg/m3(100 ppm)	
Filers-II (NJTSRN 04499600-7093)	Trade Secret	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full Face Shield
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Polymer laminate

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Color	Black
Odor	Strong Acrylic
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point/Initial boiling point/Boiling range	No boiling point
Flash Point	>=47.8 ºC [*Test Method:*Closed Cup]

Evaporation rate	*No Data Available*
Flammability	Flammable Liquid: Category 3.
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Relative Vapor Density	*No Data Available*
Density	1.066 g/ml
Relative Density	1.066 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	69,811 mm2/sec
Volatile Organic Compounds	715 g/l [*Details:*EU VOC Content]
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	20 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part A]
Molecular weight	*Not Applicable*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat
Sparks and/or flames

10.5. Incompatible materials
Amines
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient

classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
May be harmful if inhaled.
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:
Harmful in contact with skin. Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:
Harmful if swallowed. Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >1,000 - =2,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29.8 mg/l

Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Methacrylic acid	Dermal	Rabbit	LD50 > 500 mg/kg
Methacrylic acid	Inhalation-Dust/Mist (4 hours)	Rat	LC50 7.1 mg/l
Methacrylic acid	Ingestion	Rat	LD50 1,320 mg/kg
Fillers	Dermal		LD50 estimated to be > 5,000 mg/kg
Fillers	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Isobornyl Methacryate	Dermal	Rabbit	LD50 > 3,000 mg/kg
Isobornyl Methacryate	Ingestion	Rat	LD50 3,100 mg/kg
Hydroxyethyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxyethyl Methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Acrylonitrile-Butadiene Polymers	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymers	Ingestion	Rat	LD50 > 30,000 mg/kg
Lauryl Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Lauryl Methacrylate	Dermal	similar compounds	LD50 > 3,000 mg/kg
Filers-II (NJTSRN 04499600-7093)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Filers-II (NJTSRN 04499600-7093)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Filers-II (NJTSRN 04499600-7093)	Ingestion	Rat	LD50 > 5,110 mg/kg
Myristyl Methacrylate	Dermal	Rabbit	LD50 > 3,000 mg/kg
Myristyl Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Hexadecyl Methacrylate	Dermal	Rabbit	LD50 > 3,000 mg/kg
Hexadecyl Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg
Copper Naphthenates	Dermal	similar compounds	LD50 > 2,000 mg/kg
Copper Naphthenates	Ingestion	similar compounds	LD50 >300, < 2,000 mg/kg
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Dermal	Rabbit	LD50 > 2,000 mg/kg
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Ingestion	Rat	LD50 > 5,000 mg/kg
4-Methoxyphenol	Dermal	Rat	LD50 > 2,000 mg/kg
4-Methoxyphenol	Ingestion	Rat	LD50 1,630 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl Methacrylate	Rabbit	Irritant
Methacrylic acid	Rabbit	Corrosive
Isobornyl Methacryate	Rabbit	Mild irritant
Hydroxyethyl Methacrylate	Rabbit	Minimal irritation
Acrylonitrile-Butadiene Polymers	Professional judgement	No significant irritation
Lauryl Methacrylate	similar compounds	Minimal irritation
Filers-II (NJTSRN 04499600-7093)	Rabbit	No significant irritation
Myristyl Methacrylate	Rabbit	Minimal irritation
Hexadecyl Methacrylate	Rabbit	Minimal irritation
Carbon Black	Rabbit	No significant irritation
Copper Naphthenates	Rabbit	No significant irritation
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Rabbit	No significant irritation

4-Methoxyphenol	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Methyl Methacrylate	Rabbit	Mild irritant
Methacrylic acid	Rabbit	Corrosive
Isobornyl Methacryate	Rabbit	Mild irritant
Hydroxyethyl Methacrylate	Rabbit	Moderate irritant
Acrylonitrile-Butadiene Polymers	Professional judgement	No significant irritation
Lauryl Methacrylate	similar compounds	No significant irritation
Filers-II (NJTSRN 04499600-7093)	Rabbit	No significant irritation
Phosphate methacrylate	Professional judgement	Corrosive
Myristyl Methacrylate	Rabbit	No significant irritation
Hexadecyl Methacrylate	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation
Copper Naphthenates	In vitro data	No significant irritation
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Rabbit	Mild irritant
4-Methoxyphenol	Rabbit	Severe irritant

Skin Sensitization

Name	Species	Value
Methyl Methacrylate	Human and animal	Sensitizing
Methacrylic acid	Guinea pig	Not classified
Isobornyl Methacryate	Guinea pig	Not classified
Hydroxyethyl Methacrylate	Human and animal	Sensitizing
Lauryl Methacrylate	Guinea pig	Not classified
Filers-II (NJTSRN 04499600-7093)	Human and animal	Not classified
Phosphate methacrylate	Professional judgement	Sensitizing
Myristyl Methacrylate	Professional judgement	Some positive data exist, but the data are not sufficient for classification
Hexadecyl Methacrylate	Mouse	Some positive data exist, but the data are not sufficient for classification
Copper Naphthenates	Guinea pig	Not classified
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Guinea pig	Not classified
4-Methoxyphenol	Guinea pig	Sensitizing

Respiratory Sensitization

Name	Species	Value
Methyl Methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methacrylic acid	In Vitro	Not mutagenic
Methacrylic acid	In vivo	Not mutagenic
Isobornyl Methacryate	In Vitro	Not mutagenic
Hydroxyethyl Methacrylate	In vivo	Not mutagenic
Hydroxyethyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Lauryl Methacrylate	In Vitro	Not mutagenic
Lauryl Methacrylate	In vivo	Not mutagenic
Filers-II (NJTSRN 04499600-7093)	In Vitro	Not mutagenic
Myristyl Methacrylate	In Vitro	Not mutagenic
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	In Vitro	Not mutagenic
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	In vivo	Not mutagenic
4-Methoxyphenol	In vivo	Not mutagenic
4-Methoxyphenol	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic
Filers-II (NJTSRN 04499600-7093)	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic
4-Methoxyphenol	Dermal	Multiple animal species	Not carcinogenic
4-Methoxyphenol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Methyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Methyl Methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 450 mg/kg/day	during gestation
Methyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
Methacrylic acid	Inhalation	Not classified for development	Rat	NOAEL 1.076	during

				mg/l	gestation
Isobornyl Methacryate	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	premating into lactation
Isobornyl Methacryate	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	4 weeks
Isobornyl Methacryate	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	premating into lactation
Hydroxyethyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Hydroxyethyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxyethyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Lauryl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Lauryl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Lauryl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Filers-II (NJTSRN 04499600-7093)	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Filers-II (NJTSRN 04499600-7093)	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Filers-II (NJTSRN 04499600-7093)	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 ppm in the diet	1 generation
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 ppm in the diet	1 generation
4-Methoxyphenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
4-Methoxyphenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	Not classified for development	Rat	NOAEL 200 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Methacrylic acid	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL Not available	
Isobornyl Methacryate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Lauryl Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Professional judgement	NOAEL Not available	
Phosphate methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Myristyl Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Professional judgeme	NOAEL not available	

				nt		
4-Methoxyphenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Ingestion	kidney and/or bladder | heart | skin | endocrine system | gastrointestinal tract | hematopoietic system | liver | muscles | nervous system | respiratory system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methacrylic acid	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.352 mg/l	90 days
Methacrylic acid	Inhalation	blood | nervous system | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1.232 mg/l	90 days
Fillers	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Isobornyl Methacryate	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 150 mg/kg/day	90 days
Isobornyl Methacryate	Ingestion	endocrine system | hematopoietic system | kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	90 days
Lauryl Methacrylate	Ingestion	hematopoietic system | liver | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Filers-II (NJTSRN 04499600-7093)	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
PHOSPHOROUS ACID, CYCLIC NEOPENTANETETRAYL BIS(2,4-DI-TERT-BUTYLPHENYL) ESTER	Ingestion	hematopoietic system | heart | skin | endocrine system | gastrointestinal tract | liver | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system | vascular system	Not classified	Rat	NOAEL 78 mg/kg/day	90 days
4-Methoxyphenol	Ingestion	gastrointestinal tract	Not classified	Rat	LOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	liver | immune system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	kidney and/or	Not classified	Rat	LOAEL 300	28 days

		bladder			mg/kg/day	
4-Methoxyphenol	Ingestion	heart | endocrine system | hematopoietic system | nervous system | respiratory system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Flammable (gases, aerosols, liquids, or solids)

Health Hazards
Acute toxicity

Hazard Not Otherwise Classified (HNOC)
Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Skin Corrosion or Irritation
Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
Methyl Methacrylate	80-62-6	9 - 30

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the chemical notification requirements of TSCA. One or more chemical components of this material have been commercialized under the TSCA polymer exemption at 40CFR723.250. Polymers subject to this exemption are not listed on the TSCA Inventory, but are in compliance with TSCA requirements.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 3 **Flammability:** 2 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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