Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

IDENTIFICATION:

1.1. Product identifier
3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123 Kit (A & B)

Product Identification Numbers
7100015525 (SAP) 80-6116-0939-9 (Legacy ID)

1.2. Recommended use and restrictions on use

Recommended use
Electrical, Two part curing system for electrical insulation

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
Company Emergency Hotline:EMERGENCY: 1800 097 146 (Australia only)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:

25-0707-7, 25-0695-4

One or more components of this KIT is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

TRANSPORT INFORMATION

The Components of this KIT have various Dangerous Goods Transportation Classifications. Please refer to the attached component Safety Data Sheets for individual Transportation Classifications.
DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge

at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The ‘Low VOC’ reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au

Safety Data Sheet

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Document group:	25-0695-4	**Version number:**	3.00
Issue Date:	15/04/2025	**Supersedes date:**	13/04/2022

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier
3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part A

1.2. Recommended use and restrictions on use

Recommended use
Electrical, Part A of two part electrical resin

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Skin Sensitizer: Category 1A.

2.2. Label elements
The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word
Warning

Symbols
Exclamation mark |

Pictograms



Hazard statements

H317	May cause an allergic skin reaction.

Precautionary statements

Prevention:

P272	Contaminated work clothing should not be allowed out of the workplace.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards
None known.

2.4. Other hazards which do not result in classification
Harmful to aquatic life.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Soybean oil	8001-22-7	60 - 75
Butadiene-maleic anhydride copolymer	25655-35-0	15 - 30
Soybean oil, epoxidised	8013-07-8	1 - 10
Maleic anhydride	108-31-6	< 1
2,6-Di-tert-butyl-p-cresol	128-37-0	< 1
Toluene	108-88-3	< 0.3

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get

medical attention.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Hydrocarbons.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on

the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from acids. Store away from strong bases. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Maleic anhydride	108-31-6	ACGIH	TWA(inhalable fraction and vapor):0.01 mg/m3	A4: Not class. as human carcin, Dermal/Respiratory Sensitizer
Maleic anhydride	108-31-6	Australia OELs	TWA(8 hours): 1 mg/m3 (0.25 ppm)	
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcinogen, Ototoxicant
Toluene	108-88-3	Australia OELs	TWA(8 hours):191 mg/m3(50 ppm);STEL(15 minutes):574 mg/m3(150 ppm)	SKIN
2,6-Di-tert-butyl-p-cresol	128-37-0	ACGIH	TWA(inhalable fraction and vapour):2 mg/m3	A4: Not class. as human carcin
2,6-Di-tert-butyl-p-cresol	128-37-0	Australia OELs	TWA(8 hours):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	8001-22-7	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	8001-22-7	ACGIH	TWA(respirable particles):3 mg/m3	
Vegetable oil mist, total dust.	8001-22-7	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling
Sen: Sensitiser
Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.
Gloves made from the following material(s) are recommended: Butyl rubber.
Neoprene.
Nitrile rubber.

if this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber
Neoprene apron.
Apron – Nitrile

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Resin
Colour	Brown, Transparent Yellow
Odour	Mild Hydrocarbon
Odour threshold	*No data available.*
pH	*No data available.*
Melting point/Freezing point	*No data available.*
Boiling point/Initial boiling point/Boiling range	246.1 ºC
Flash point	>= 148.9 ºC [*Test Method:*Closed Cup]
Evaporation rate	*No data available.*
Flammability	Not applicable.

Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Vapour pressure	<= 186,158.4 Pa [@ 55 ºC]
Relative Vapor Density	*No data available.*
Density	0.89 g/ml
Relative density	0.89 [*Ref Std:*WATER=1]
Water solubility	Negligible
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
Kinematic Viscosity	*No data available.*
Volatile organic compounds (VOC)	*No data available.*
Percent volatile	*No data available.*
VOC less H2O & exempt solvents	*No data available.*
Average particle size	*No data available.*
Bulk density	*No data available.*
Molecular weight	*No data available.*
Softening point	*No data available.*

Particle Characteristics	*Not applicable.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3. Conditions to avoid
None known.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
Strong acids.
Strong bases.
Reducing agents.
Strong oxidising agents.

No data available.

10.6 Hazardous decomposition products

Substance	**Condition**
None known.	

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be

reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact
Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Soybean oil	Dermal		LD50 estimated to be > 5,000 mg/kg
Soybean oil	Ingestion		LD50 estimated to be > 5,000 mg/kg
Soybean oil, epoxidised	Dermal	Rabbit	LD50 > 20,000 mg/kg
Soybean oil, epoxidised	Ingestion	Rat	LD50 > 5,000 mg/kg
2,6-Di-tert-butyl-p-cresol	Dermal	Rat	LD50 > 2,000 mg/kg
2,6-Di-tert-butyl-p-cresol	Ingestion	Rat	LD50 > 2,930 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
Maleic anhydride	Dermal	Rabbit	LD50 2,620 mg/kg
Maleic anhydride	Ingestion	Rat	LD50 1,030 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Soybean oil	Professional judgement	Minimal irritation

Soybean oil, epoxidised	Rabbit	No significant irritation
2,6-Di-tert-butyl-p-cresol	Human and animal	Minimal irritation
Toluene	Rabbit	Irritant
Maleic anhydride	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Soybean oil	Professional judgement	Mild irritant
Soybean oil, epoxidised	Rabbit	No significant irritation
2,6-Di-tert-butyl-p-cresol	Rabbit	Mild irritant
Toluene	Rabbit	Moderate irritant
Maleic anhydride	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
Soybean oil, epoxidised	Guinea pig	Not classified
2,6-Di-tert-butyl-p-cresol	Human	Not classified
Toluene	Guinea pig	Not classified
Maleic anhydride	Multiple animal species	Sensitising

Respiratory Sensitisation

Name	Species	Value
Maleic anhydride	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Soybean oil, epoxidised	In Vitro	Not mutagenic
2,6-Di-tert-butyl-p-cresol	In Vitro	Not mutagenic
2,6-Di-tert-butyl-p-cresol	In vivo	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
Maleic anhydride	In vivo	Not mutagenic
Maleic anhydride	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Soybean oil, epoxidised	Ingestion	Rat	Not carcinogenic
2,6-Di-tert-butyl-p-cresol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Soybean oil, epoxidised	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000	1 generation

				mg/kg/day	
Soybean oil, epoxidised	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
Soybean oil, epoxidised	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	1 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
Maleic anhydride	Ingestion	Not classified for female reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
Maleic anhydride	Ingestion	Not classified for male reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
Maleic anhydride	Ingestion	Not classified for development	Rat	NOAEL 140 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Maleic anhydride	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Soybean oil, epoxidised	Ingestion	liver | kidney and/or bladder	Not classified	Rat	NOAEL 1,250 mg/kg/day	2 years
2,6-Di-tert-butyl-p-cresol	Ingestion	liver	Some positive data exist, but the data are not sufficient for	Rat	NOAEL 250 mg/kg/day	28 days

			classification			
2,6-Di-tert-butyl-p-cresol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
2,6-Di-tert-butyl-p-cresol	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks
Toluene	Inhalation	auditory system | nervous system | eyes | olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart | liver | kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system | vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver | kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
Maleic anhydride	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.0011 mg/l	6 months
Maleic anhydride	Inhalation	endocrine system | hematopoietic system | nervous system | kidney and/or bladder | heart | liver | eyes	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic	Ingestion	kidney and/or	Some positive	Rat	NOAEL 55	80 days

anhydride		bladder	data exist, but the data are not sufficient for classification		mg/kg/day	
Maleic anhydride	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	183 days
Maleic anhydride	Ingestion	heart | nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
Maleic anhydride	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic anhydride	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 60 mg/kg/day	90 days
Maleic anhydride	Ingestion	skin | endocrine system | immune system | eyes | respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard

Exposure Levels
Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects
Not Determined

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 3: Harmful to aquatic life.

Chronic aquatic hazard:
Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Soybean oil	8001-22-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Butadiene-maleic anhydride copolymer	25655-35-0	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Soybean oil,	8013-07-8	Green algae	Endpoint not	72 hours	EbC50	>100 mg/l

epoxidised			reached			
Soybean oil, epoxidised	8013-07-8	Water flea	Experimental	24 hours	No tox obs at lmt of water sol	>100 mg/l
Soybean oil, epoxidised	8013-07-8	Green algae	Endpoint not reached	72 hours	NOEC	>100 mg/l
Soybean oil, epoxidised	8013-07-8	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
Soybean oil, epoxidised	8013-07-8	Rape	Experimental	21 days	EC50	909 mg/kg (Dry Weight)
Soybean oil, epoxidised	8013-07-8	Redworm	Experimental	56 days	NOEC	1,000 mg/kg (Dry Weight)
Soybean oil, epoxidised	8013-07-8	Soil microbes	Experimental	28 days	EC50	402 mg/kg (Dry Weight)
2,6-Di-tert-butyl-p-cresol	128-37-0	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Green algae	Experimental	72 hours	EC50	>0.4 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Water flea	Experimental	48 hours	EC50	0.48 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Green algae	Experimental	72 hours	EC10	0.4 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Medaka	Experimental	42 days	NOEC	0.053 mg/l
2,6-Di-tert-butyl-p-cresol	128-37-0	Water flea	Experimental	21 days	NOEC	0.023 mg/l
Maleic anhydride	108-31-6	Bacteria	Experimental	18 hours	EC10	44.6 mg/l
Maleic anhydride	108-31-6	Rainbow trout	Experimental	96 hours	LC50	75 mg/l
Maleic anhydride	108-31-6	Green algae	Hydrolysis Product	72 hours	ErC50	74.4 mg/l
Maleic anhydride	108-31-6	Water flea	Hydrolysis Product	48 hours	EC50	93.8 mg/l
Maleic anhydride	108-31-6	Water flea	Experimental	21 days	NOEC	10 mg/l
Maleic anhydride	108-31-6	Green algae	Hydrolysis Product	72 hours	ErC10	11.8 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
Toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
Toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
Toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
Toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
Toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
Toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
Toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
Toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
Toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
Toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
Toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
Toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Soybean oil	8001-22-7	Experimental Biodegradation	28 days	CO2 evolution	76 %CO2 evolution/THCO2 evolution	
Butadiene-maleic anhydride copolymer	25655-35-0	Data not available-insufficient	N/A	N/A	N/A	N/A
Soybean oil, epoxidised	8013-07-8	Experimental Biodegradation	28 days	CO2 evolution	92 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Soybean oil,	8013-07-8	Analogous		Hydrolytic half-life	>1 years (t 1/2)	OECD 111 Hydrolysis func

epoxidised		Compound Hydrolysis		(pH 7)		of pH
2,6-Di-tert-butyl-p-cresol	128-37-0	Data not available-insufficient	N/A	N/A	N/A	N/A
Maleic anhydride	108-31-6	Hydrolysis Product Biodegradation	25 days	CO2 evolution	>90 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Maleic anhydride	108-31-6	Experimental Hydrolysis		Hydrolytic half-life	0.37 minutes (t 1/2)	
Toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 %BOD/ThOD	APHA Std Meth Water/Wastewater
Toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Soybean oil	8001-22-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Butadiene-maleic anhydride copolymer	25655-35-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Soybean oil, epoxidised	8013-07-8	Experimental Bioconcentration		Log Kow	>6.2	OECD 117 log Kow HPLC method
2,6-Di-tert-butyl-p-cresol	128-37-0	Experimental BCF - Fish	56 days	Bioaccumulation factor	1277	OECD305-Bioconcentration
Maleic anhydride	108-31-6	Experimental Bioconcentration		Log Kow	-2.61	OECD 107 log Kow shke flsk mtd
Toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
Toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

Hazchem Code: Not applicable
IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.
Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:
Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The ‘Low VOC’ reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier
3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part B

1.2. Recommended use and restrictions on use

Recommended use
Electrical, Part B of two part electrical resin

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is NOT classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Not applicable.

2.2. Label elements

Signal word
Not applicable.

Symbols
Not applicable.

Pictograms
Not applicable

2.3. Other assigned/identified product hazards
Eye damage/irrit. class not applied based on test data in similar mix A similar mixture has been tested for eye damage/irritation and the test results do not meet the criteria for classification. A similar mixture has been tested for skin corrosion/irritation and the test results do not meet the criteria for classification. Repeated exposure may cause skin dryness or cracking.

2.4. Other hazards which do not result in classification
Very toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	65 - 80
1,3-Butadiene, homopolymer, hydroxy-terminated	69102-90-5	15 - 30
N-Methyldidecylamine	7396-58-9	1 - 10

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Hydrocarbons.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: •3Z

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid eye contact. For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from acids. Store away from strong bases. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Resin
Colour	Amber
Odour	Mild Epoxy
Odour threshold	*No data available.*
pH	*No data available.*
Melting point/Freezing point	*No data available.*
Boiling point/Initial boiling point/Boiling range	>= 260 ºC
Flash point	>= 232.2 ºC [*Test Method:*Closed Cup]
Evaporation rate	*No data available.*
Flammability	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Vapour pressure	<= 133.3 Pa [@ 55 ºC]
Relative Vapor Density	*No data available.*
Density	0.94 g/ml
Relative density	0.94 [*Ref Std:*WATER=1]

Water solubility	<= 1 % [@ 77 ºF]
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	>= 260 ºC
Decomposition temperature	*No data available.*
Kinematic Viscosity	665 mm²/sec
Volatile organic compounds (VOC)	*No data available.*
Percent volatile	*No data available.*
VOC less H2O & exempt solvents	*No data available.*
Average particle size	*No data available.*
Bulk density	*No data available.*
Molecular weight	*No data available.*
Softening point	*No data available.*

Particle Characteristics	*Not applicable.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3. Conditions to avoid
None known.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
Strong acids.
Strong bases.
Strong oxidising agents.
Reducing agents.

No data available.

10.6 Hazardous decomposition products

Substance	**Condition**
None known.	

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Dermal Defatting Prolonged or repeated exposure may cause: Dermal Defatting: Signs/symptoms may include localized redness, itching, drying and cracking of skin. Dermal Defatting: Signs/symptoms may include localised redness, itching, drying and cracking of skin.

Eye contact
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Distillates (petroleum), hydrotreated heavy naphthenic	Dermal	Rabbit	LD50 > 2,000 mg/kg
Distillates (petroleum), hydrotreated heavy naphthenic	Ingestion	Rat	LD50 > 5,000 mg/kg
1,3-Butadiene, homopolymer, hydroxy-terminated	Dermal		LD50 estimated to be > 5,000 mg/kg
1,3-Butadiene, homopolymer, hydroxy-terminated	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
N-Methyldidecylamine	Dermal	Rabbit	LD50 > 5,000 mg/kg
N-Methyldidecylamine	Ingestion	Rat	LD50 990 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Distillates (petroleum), hydrotreated heavy naphthenic	Rabbit	Minimal irritation
N-Methyldidecylamine	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Distillates (petroleum), hydrotreated heavy naphthenic	Rabbit	Mild irritant
N-Methyldidecylamine	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
Distillates (petroleum), hydrotreated heavy naphthenic	Guinea pig	Not classified

N-Methyldidecylamine	Guinea pig	Not classified

Respiratory Sensitisation
For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
N-Methyldidecylamine	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Distillates (petroleum), hydrotreated heavy naphthenic	Ingestion	Rat	Not carcinogenic
Distillates (petroleum), hydrotreated heavy naphthenic	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
N-Methyldidecylamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 50 mg/kg/day	29 days
N-Methyldidecylamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating into lactation
N-Methyldidecylamine	Ingestion	Toxic to development	Rat	NOAEL 30 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Distillates (petroleum), hydrotreated heavy naphthenic	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
N-Methyldidecylamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
N-Methyldidecylamine	Ingestion	gastrointestinal tract | respiratory system	Not classified	Rat	NOAEL 30 mg/kg/day	29 days
N-Methyldidecylamine	Ingestion	heart | endocrine system | hematopoietic system | liver | immune system | nervous system | kidney and/or	Not classified	Rat	NOAEL 50 mg/kg/day	29 days

		bladder				

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels
Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects
Not Determined

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 1: Very toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 1: Very toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	Green algae	Estimated	96 hours	EC50	>100 mg/l
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	Water flea	Estimated	48 hours	EC50	>100 mg/l
1,3-Butadiene, homopolymer, hydroxy-terminated	69102-90-5	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
N-Methyldidecylamine	7396-58-9	Activated sludge	Experimental	3 hours	EC50	948 mg/l
N-Methyldidecylamine	7396-58-9	Green algae	Experimental	72 hours	ErC50	0.004 mg/l
N-Methyldidecylamine	7396-58-9	Rainbow trout	Experimental	96 hours	LC50	0.41 mg/l
N-Methyldidecylamine	7396-58-9	Water flea	Experimental	48 hours	EC50	0.024 mg/l
N-Methyldidecylamine	7396-58-9	Green algae	Experimental	72 hours	NOEC	0.002 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	Data not available-insufficient	N/A	N/A	N/A	N/A
1,3-Butadiene, homopolymer, hydroxy-terminated	69102-90-5	Data not available-insufficient	N/A	N/A	N/A	N/A
N-Methyldidecylamine	7396-58-9	Experimental Biodegradation	28 days	CO2 evolution	74 %CO2 evolution/THCO2 evolution (does not pass 10-day window)	OECD 301B - Modified sturm or CO2

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,3-Butadiene, homopolymer, hydroxy-terminated	69102-90-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
N-Methyldidecylamine	7396-58-9	Modeled Bioconcentration		Bioaccumulation factor	405	Episuite™
N-Methyldidecylamine	7396-58-9	Modeled Bioconcentration		Log Kow	8.8	Episuite™

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: UN3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (N-methyldidecylamine)
Class/Division: 9
Sub Risk: Not applicable.

Packing Group: III
Special Instructions: Australian Dangerous Goods Code: Not subject to this code as per Special Provision AU01
Hazchem Code: •3Z
IERG: 47

International Air Transport Association (IATA) - Air Transport
UN No.: UN3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (N-methyldidecylamine)
Class/Division: 9
Sub Risk: Not applicable.
Packing Group: III
Special Instructions: Not restricted, as per Special Provision A197, environmentally hazardous substance exception.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: UN3082
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (N-methyldidecylamine)
Class/Division: 9
Sub Risk: Not applicable.
Packing Group: III
Marine Pollutant: Not applicable.
Special Instructions: Not restricted, as per IMDG code 2.10.2.7, marine pollutant exception.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:
Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au