



## Safety Data Sheet

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<b>Revision date:</b>	17/03/2025	<b>Supersedes date:</b>	10/12/2024
<b>Transportation version number:</b>			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Black

##### Product Identification Numbers

62-3266-1436-9      62-3266-3530-7      UU-0101-3325-2

7100082565      7100148745      7100200492

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Structural adhesive.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.  
**Telephone:** +353 1 280 3555  
**E Mail:** tox.uk@mmm.com

**Website:** [www.3M.com](http://www.3M.com)

#### 1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:**

11-1418-0, 19-0425-9

### TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

## KIT LABEL

### 2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

#### CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H302  
Acute Toxicity, Category 3 - Acute Tox. 3; H311  
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319  
Skin Sensitization, Category 1 - Skin Sens. 1; H317  
Reproductive Toxicity, Category 1B - Repr. 1B; H360FD  
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373  
Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400  
Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

### 2.2. Label elements CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

DANGER.

#### Symbols

GHS06 (Skull and crossbones) | GHS08 (Health Hazard) | GHS09 (Environment) |

#### Pictograms



Contains:

2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine); Benzene, ethenyl-, homopolymer (oligomeric); benzyl alcohol; bis-[4-(2,3-epoxipropoxy)phenyl]propane; Phenol, 2-nonyl-, branched; 4-nonylphenol, branched.

#### HAZARD STATEMENTS:

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H360Fd	May damage fertility. Suspected of damaging the unborn child

H373	May cause damage to organs through prolonged or repeated exposure: blood or blood-forming organs   cardiovascular system   endocrine system   kidney/urinary tract   liver   musculoskeletal system.
------	--

H410 Very toxic to aquatic life with long lasting effects.

#### PRECAUTIONARY STATEMENTS

**Prevention:**

P201	Obtain special instructions before use.
P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280C	Wear protective gloves and protective clothing.

**Response:**

P308 + P313	IF exposed or concerned: Get medical advice/attention.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

**For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:**

**<=125 ml Hazard statements**

H311	Toxic in contact with skin.
H317	May cause an allergic skin reaction.
H360Fd	May damage fertility. Suspected of damaging the unborn child

**<=125 ml Precautionary statements****Prevention:**

P201	Obtain special instructions before use.
P280C	Wear protective gloves and protective clothing.

**Response:**

P308 + P313	IF exposed or concerned: Get medical advice/attention.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

**SUPPLEMENTAL INFORMATION:****Supplemental Precautionary Statements:**

Restricted to professional users.

Refer to Safety Data Sheet for component % unknown values ([www.3M.com/msds](http://www.3M.com/msds)).

**Revision information:**

Label: CLP Ingredients - kit components information was modified.  
Label: CLP Classification information was modified.  
Label: CLP Precautionary - Prevention information was modified.  
Label: CLP Precautionary - Response information was modified.  
Label: CLP Target Organ Hazard Statement information was added.



## Safety Data Sheet

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<b>Revision date:</b>	14/03/2025	<b>Supersedes date:</b>	28/02/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Black, Part A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Structural adhesive.

#### 1.3. Details of the supplier of the safety data sheet

<b>Address:</b>	3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
<b>Telephone:</b>	+353 1 280 3555
<b>E Mail:</b>	tox.uk@mmm.com
<b>Website:</b>	www.3M.com

#### 1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

**CLP REGULATION (EC) No 1272/2008**

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

This material has been tested for eye damage/irritation and the test results are reflected in the assigned classification.

This material has been tested for skin corrosion/irritation and the test results are reflected in the assigned classification.

##### CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H302

Acute Toxicity, Category 3 - Acute Tox. 3; H311

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Reproductive Toxicity, Category 2 - Repr. 2; H361fd

Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373  
Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400  
Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

## 2.2. Label elements

### CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

DANGER.

#### Symbols

GHS06 (Skull and crossbones) | GHS08 (Health Hazard) | GHS09 (Environment) |

#### Pictograms



#### Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
4-nonylphenol, branched	84852-15-3	284-325-5	40 - 60
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	229-962-1	15 - 40
benzyl alcohol	100-51-6	202-859-9	1 - 10
Phenol, 2-nonyl-, branched	91672-41-2	294-048-1	< 10

#### HAZARD STATEMENTS:

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure: blood or blood-forming organs   cardiovascular system   endocrine system   kidney/urinary tract   liver   musculoskeletal system.
H410	Very toxic to aquatic life with long lasting effects.

#### PRECAUTIONARY STATEMENTS

##### Prevention:

P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280C	Wear protective gloves and protective clothing.

##### Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

P391 Collect spillage.

**For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:**

**<=125 ml Hazard statements**

H311 Toxic in contact with skin.  
H317 May cause an allergic skin reaction.  
H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

**<=125 ml Precautionary statements**

**Prevention:**

P280C Wear protective gloves and protective clothing.

**Response:**

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

9% of the mixture consists of components of unknown acute dermal toxicity.

**2.3. Other hazards**

Contains a substance identified as an endocrine disrupter in the list established in accordance with REACH Article 59(1)  
This material does not contain any substances that are assessed to be a PBT or vPvB

## SECTION 3: Composition/information on ingredients

**3.1. Substances**

Not applicable

**3.2. Mixtures**

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
4-nonylphenol, branched	(CAS-No.) 84852-15-3 (EC-No.) 284-325-5 (REACH-No.) 01-2119510715-45	40 - 60	Acute Tox. 4, H302 Skin Corr. 1B, H314 Repr. 2, H361df Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=10 Eye Dam. 1, H318
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	(CAS-No.) 6864-37-5 (EC-No.) 229-962-1 (REACH-No.) 01-2119497829-12	15 - 40	Acute Tox. 2, H330 Acute Tox. 3, H311 Acute Tox. 4, H302 Skin Corr. 1A, H314 Aquatic Chronic 2, H411 Eye Dam. 1, H318 STOT RE 2, H373
Phenol, 2-nonyl-, branched	(CAS-No.) 91672-41-2 (EC-No.) 294-048-1	< 10	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361df Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=10
benzyl alcohol	(CAS-No.) 100-51-6 (EC-No.) 202-859-9	1 - 10	Acute Tox. 4, H302 Eye Irrit. 2, H319 Skin Sens. 1B, H317

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing. Get medical attention. Wash clothing before reuse.

#### Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Toxic in contact with skin. Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Harmful if swallowed. Target organ effects. See Section 11 for additional details.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Amine compounds.  
Carbon monoxide  
Carbon dioxide.  
Oxides of nitrogen.  
Toxic vapour, gas, particulate.

#### Condition

During combustion.  
During combustion.  
During combustion.  
During combustion.  
During combustion.

### 5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### **6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

### **6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### **6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### **6.4. Reference to other sections**

Refer to Section 8 and Section 13 for more information

## **SECTION 7: Handling and storage**

### **7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

### **7.2. Conditions for safe storage including any incompatibilities**

Store away from acids. Store away from oxidising agents.

### **7.3. Specific end use(s)**

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## **SECTION 8: Exposure controls/personal protection**

### **8.1 Control parameters**

#### **Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

#### **Biological limit values**

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

### **8.2. Exposure controls**

#### **8.2.1. Engineering controls**



Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Indirect vented goggles.

#### *Applicable Norms/Standards*

Use eye protection conforming to EN 166

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

<b>Material</b>	<b>Thickness (mm)</b>	<b>Breakthrough Time</b>
Polymer laminate	No data available	No data available

#### *Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### *Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

## **SECTION 9: Physical and chemical properties**

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Liquid.
<b>Colour</b>	Colourless
<b>Odor</b>	Mild Amine, Pungent Odour
<b>Odour threshold</b>	No data available.
<b>Melting point/freezing point</b>	No data available.

<b>Boiling point/boiling range</b>	205 °C [ <i>Details: CONDITIONS: @ 760mm Hg (benzyl alcohol)</i> ]
<b>Flammability</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	<i>No data available.</i>
<b>Flammable Limits(UEL)</b>	<i>No data available.</i>
<b>Flash point</b>	> 115.6 °C [ <i>Test Method: Closed Cup</i> ]
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>pH</b>	<i>substance/mixture is non-soluble (in water)</i>
<b>Kinematic Viscosity</b>	13,500 mm <sup>2</sup> /sec
<b>Water solubility</b>	Slight (less than 10%)
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Vapour pressure</b>	13.3 Pa [ <i>Details: CONDITIONS: @ 86F (30C); 13.3mm Hg @ 212F (100C).</i> ]
<b>Density</b>	1 g/ml
<b>Relative density</b>	1 [ <i>Ref Std: WATER=1</i> ]
<b>Relative Vapour Density</b>	3.72 [ <i>Ref Std: AIR=1</i> ]
<b>Particle Characteristics</b>	<i>Not applicable.</i>

## 9.2. Other information

### 9.2.2 Other safety characteristics

EU Volatile Organic Compounds

*No data available.*

Evaporation rate

*No data available.*

Molecular weight

*No data available.*

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

### 10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

**Substance**

**Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

##### Skin contact

Toxic in contact with skin.

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced) in sensitive people: Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

##### Ingestion

Harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

#### Additional Health Effects:

##### Prolonged or repeated exposure may cause target organ effects:

Cardiac effects: Signs/symptoms may include irregular heartbeat (arrhythmia), changes in heart rate, damage to heart muscle, heart attack, and may be fatal. Hematopoietic effects: Signs/symptoms may include generalised weakness, fatigue and alterations in numbers of circulating blood cells. Liver effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice. Muscular effects: Signs/symptoms may include generalised muscle weakness, paralysis and atrophy. Endocrine effects: Signs/symptoms may include disruption of gonadal, thyroid, adrenal, or pancreatic function, changes in hormone production, alterations in circulating hormone levels, and/or changes in tissue response to hormones. Kidney/Bladder effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

##### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

##### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >200 - =1,000

**3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Black, Part A**

			mg/kg
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
4-nonylphenol, branched	Dermal	Rabbit	LD50 > 2,000 mg/kg
4-nonylphenol, branched	Ingestion	Rat	LD50 1,531 mg/kg
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Dermal	Rabbit	LD50 > 200 mg/kg
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.42 mg/l
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Ingestion	Rat	LD50 > 320 mg/kg
benzyl alcohol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 8.8 mg/l
benzyl alcohol	Ingestion	Rat	LD50 1,200 mg/kg
Phenol, 2-nonyl-, branched	Dermal	Rabbit	LD50 > 2,000 mg/kg
Phenol, 2-nonyl-, branched	Ingestion	Rat	LD50 1,531 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Overall product	In vitro data	Irritant
4-nonylphenol, branched	Rabbit	Corrosive
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Rabbit	Corrosive
benzyl alcohol	Multiple animal species	Mild irritant
Phenol, 2-nonyl-, branched	Rabbit	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
Overall product	similar health hazards	Severe irritant
4-nonylphenol, branched	Rabbit	Corrosive
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Rabbit	Corrosive
benzyl alcohol	Rabbit	Severe irritant
Phenol, 2-nonyl-, branched	Rabbit	Corrosive

**Skin Sensitisation**

Name	Species	Value
4-nonylphenol, branched	Guinea pig	Not classified
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Guinea pig	Not classified
benzyl alcohol	Human	Some positive data exist, but the data are not sufficient for classification
Phenol, 2-nonyl-, branched	Guinea pig	Not classified

**Respiratory Sensitisation**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
4-nonylphenol, branched	In Vitro	Not mutagenic
4-nonylphenol, branched	In vivo	Not mutagenic
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	In Vitro	Not mutagenic

**3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Black, Part A**

benzyl alcohol	In vivo	Not mutagenic
benzyl alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Phenol, 2-nonyl-, branched	In Vitro	Not mutagenic
Phenol, 2-nonyl-, branched	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
benzyl alcohol	Ingestion	Multiple animal species	Not carcinogenic

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
4-nonylphenol, branched	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	28 days
4-nonylphenol, branched	Ingestion	Toxic to female reproduction	official classification	NOAEL Not available	
4-nonylphenol, branched	Ingestion	Toxic to development	official classification	NOAEL Not available	
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Ingestion	Not classified for female reproduction	Rat	NOAEL 1.5 mg/kg/day	1 generation
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Ingestion	Not classified for male reproduction	Rat	NOAEL 1.5 mg/kg/day	1 generation
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Ingestion	Not classified for development	Rat	NOAEL 45 mg/kg/day	during gestation
benzyl alcohol	Ingestion	Not classified for development	Mouse	NOAEL 550 mg/kg/day	during organogenesis
Phenol, 2-nonyl-, branched	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	28 days
Phenol, 2-nonyl-, branched	Ingestion	Toxic to female reproduction	official classification	NOAEL Not available	
Phenol, 2-nonyl-, branched	Ingestion	Toxic to development	official classification	NOAEL Not available	

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4-nonylphenol, branched	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	
benzyl alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
benzyl alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
benzyl alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
Phenol, 2-nonyl-, branched	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4-nonylphenol, branched	Ingestion	endocrine system   hematopoietic system   liver	Not classified	Rat	NOAEL 400 mg/kg/day	28 days
4-nonylphenol, branched	Ingestion	kidney and/or bladder   heart   bone, teeth, nails, and/or hair   immune system   muscles   nervous system   respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Inhalation	endocrine system   hematopoietic system   liver   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 0.048 mg/l	3 months
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Inhalation	skin	Not classified	Human	NOAEL Not available	occupational exposure
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Inhalation	heart   gastrointestinal tract   bone, teeth, nails, and/or hair   immune system   muscles   nervous system   eyes   vascular system	Not classified	Rat	NOAEL 0.048 mg/l	3 months
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Ingestion	muscles	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 5 mg/kg/day	3 months
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Ingestion	heart   kidney and/or bladder	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 2.5 mg/kg/day	3 months
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Ingestion	endocrine system   hematopoietic system   liver	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 12 mg/kg/day	3 months
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Ingestion	gastrointestinal tract   immune system   nervous system   eyes   respiratory system	Not classified	Rat	NOAEL 5 mg/kg/day	3 months
benzyl alcohol	Ingestion	endocrine system   muscles   kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	13 weeks
benzyl alcohol	Ingestion	nervous system   respiratory system	Not classified	Mouse	NOAEL 645 mg/kg/day	8 days
Phenol, 2-nonyl-, branched	Ingestion	endocrine system   hematopoietic system   liver	Not classified	Rat	NOAEL 400 mg/kg/day	28 days
Phenol, 2-nonyl-, branched	Ingestion	kidney and/or bladder   heart   bone, teeth, nails, and/or hair   immune system   muscles   nervous system   respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

## 11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

## SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
4-nonylphenol, branched	84852-15-3	Fish	Analogous Compound	96 hours	LC50	0.05 mg/l
4-nonylphenol, branched	84852-15-3	Green algae	Analogous Compound	72 hours	ErC50	0.323 mg/l
4-nonylphenol, branched	84852-15-3	Invertebrate	Analogous Compound	96 hours	LC50	0.038 mg/l
4-nonylphenol, branched	84852-15-3	Diatom	Experimental	96 hours	EC50	0.027 mg/l
4-nonylphenol, branched	84852-15-3	Fish	Experimental	96 hours	LC50	0.017 mg/l
4-nonylphenol, branched	84852-15-3	Water flea	Experimental	48 hours	LC50	0.02 mg/l
4-nonylphenol, branched	84852-15-3	Green algae	Analogous Compound	72 hours	ErC10	0.0251 mg/l
4-nonylphenol, branched	84852-15-3	Midge	Analogous Compound	28 days	EC10	203 mg/kg (Dry Weight)
4-nonylphenol, branched	84852-15-3	Rainbow trout	Analogous Compound	91 days	NOEC	0.006 mg/l
4-nonylphenol, branched	84852-15-3	Water flea	Analogous Compound	21 days	NOEC	0.024 mg/l
4-nonylphenol, branched	84852-15-3	Mysid Shrimp	Experimental	28 days	NOEC	0.0039 mg/l
4-nonylphenol, branched	84852-15-3	Activated sludge	Analogous Compound	3 hours	EC50	950 mg/l
4-nonylphenol, branched	84852-15-3	Japanese quail	Analogous Compound	147 days	NOEC	-10 ppm diet
4-nonylphenol, branched	84852-15-3	Lettuce	Analogous Compound	14 days	EC50	625 mg/kg (Dry Weight)
4-nonylphenol, branched	84852-15-3	Soil microbes	Analogous Compound	40 days	NOEC	100 mg/kg (Dry Weight)
4-nonylphenol, branched	84852-15-3	Springtail	Analogous Compound	21 days	EC10	23 mg/kg (Dry Weight)
4-nonylphenol, branched	84852-15-3	Worm	Analogous Compound	14 days	LC50	88.6 mg/kg (Wet Weight)
4-nonylphenol, branched	84852-15-3	Worm	Analogous Compound	28 days	NOEC	24 mg/kg (Dry Weight)
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	Activated sludge	Experimental	30 minutes	EC20	160 mg/l
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	Bacteria	Experimental	17 hours	EC50	96 mg/l
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	Green algae	Experimental	72 hours	ErC50	7.9 mg/l

**3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Black, Part A**

2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	Medaka	Experimental	96 hours	LC50	22 mg/l
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	Water flea	Experimental	48 hours	EC50	4.6 mg/l
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	Green algae	Experimental	72 hours	NOEC	0.13 mg/l
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	Water flea	Experimental	21 days	NOEC	4 mg/l
benzyl alcohol	100-51-6	Activated sludge	Experimental	3 hours	EC50	1,385 mg/l
benzyl alcohol	100-51-6	Fathead minnow	Experimental	96 hours	LC50	460 mg/l
benzyl alcohol	100-51-6	Green algae	Experimental	72 hours	ErC50	770 mg/l
benzyl alcohol	100-51-6	Water flea	Experimental	48 hours	EC50	230 mg/l
benzyl alcohol	100-51-6	Green algae	Experimental	72 hours	NOEC	310 mg/l
benzyl alcohol	100-51-6	Water flea	Experimental	21 days	NOEC	51 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Diatom	Analogous Compound	96 hours	EC50	0.027 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Fish	Analogous Compound	96 hours	LC50	0.017 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Fish	Analogous Compound	96 hours	LC50	0.05 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Green algae	Analogous Compound	72 hours	ErC50	0.323 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Invertebrate	Analogous Compound	96 hours	LC50	0.038 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Water flea	Analogous Compound	48 hours	LC50	0.02 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Green algae	Analogous Compound	72 hours	ErC10	0.0251 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Midge	Analogous Compound	28 days	EC10	203 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Mysid Shrimp	Analogous Compound	28 days	NOEC	0.0039 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Rainbow trout	Analogous Compound	91 days	NOEC	0.006 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Water flea	Analogous Compound	21 days	NOEC	0.024 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Activated sludge	Analogous Compound	3 hours	EC50	950 mg/l
Phenol, 2-nonyl-, branched	91672-41-2	Japanese quail	Analogous Compound	147 days	NOEC	-10 ppm diet
Phenol, 2-nonyl-, branched	91672-41-2	Lettuce	Analogous Compound	14 days	EC50	625 mg/kg (Dry Weight)
Phenol, 2-nonyl-, branched	91672-41-2	Soil microbes	Analogous Compound	40 days	NOEC	100 mg/kg (Dry Weight)
Phenol, 2-nonyl-, branched	91672-41-2	Springtail	Analogous Compound	21 days	EC10	23 mg/kg (Dry Weight)
Phenol, 2-nonyl-, branched	91672-41-2	Worm	Analogous Compound	14 days	LC50	88.6 mg/kg (Dry Weight)
Phenol, 2-nonyl-, branched	91672-41-2	Worm	Analogous Compound	28 days	NOEC	24 mg/kg (Dry Weight)

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
4-nonylphenol, branched	84852-15-3	Experimental Biodegradation	28 days	CO2 evolution	53 %CO2 evolution/THC	OECD 301B - Modified sturm or CO2



					O2 evolution (does not pass 10-day window)	
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301C - MITI test (I)
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	<1 %removal of DOC	OECD 302B Zahn-Wellens/EVPA
benzyl alcohol	100-51-6	Experimental Biodegradation	14 days	BOD	94 %BOD/ThOD	OECD 301C - MITI test (I)
Phenol, 2-nonyl-, branched	91672-41-2	Analogous Compound Biodegradation	28 days	CO2 evolution	53 %CO2 evolution/THC O2 evolution (does not pass 10-day window)	OECD 301B - Modified sturm or CO2

### 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
4-nonylphenol, branched	84852-15-3	Experimental BCF - Fish	28 days	Bioaccumulation factor	984	
4-nonylphenol, branched	84852-15-3	Experimental BCF - Fish	16 days	Bioaccumulation factor	1300	similar to OECD 305
4-nonylphenol, branched	84852-15-3	Experimental Bioconcentration		Log Kow	5.4	OECD 117 log Kow HPLC method
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	Experimental BCF - Fish	60 days	Bioaccumulation factor	60	OECD305-Bioconcentration
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	Experimental Bioconcentration		Log Kow	2.51	OECD 107 log Kow shake flask mtd
benzyl alcohol	100-51-6	Experimental Bioconcentration		Log Kow	1.10	
Phenol, 2-nonyl-, branched	91672-41-2	Analogous Compound BCF - Fish	28 days	Bioaccumulation factor	984	
Phenol, 2-nonyl-, branched	91672-41-2	Analogous Compound BCF - Fish	16 days	Bioaccumulation factor	1300	similar to OECD 305
Phenol, 2-nonyl-, branched	91672-41-2	Analogous Compound Bioconcentration		Log Kow	5.4	OECD 117 log Kow HPLC method

### 12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
4-nonylphenol, branched	84852-15-3	Analogous Compound Mobility in Soil	Koc	11,060 l/kg	OECD 106 Adsp-Desb Batch Equil
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	Modeled Mobility in Soil	Koc	≤1.5	ACD/Labs ChemSketch™
benzyl alcohol	100-51-6	Experimental Mobility in Soil	Koc	29 l/kg	
Phenol, 2-nonyl-, branched	91672-41-2	Analogous Compound Mobility in Soil	Koc	11,060 l/kg	OECD 106 Adsp-Desb Batch Equil

### 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Endocrine disrupting properties**

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Environmental endocrine disruptor information</b>
4-nonylphenol, branched	84852-15-3	This chemical has been determined to cause long-term effects in a wide range of taxa, such as transgenerational effects or changes in the gene pool, and exposure may result in reproductive disorders and dysfunction in wildlife.

**12.7. Other adverse effects**

No information available.

## SECTION 13: Disposal considerations

**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances  
20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

## SECTION 14: Transportation information

	<b>Ground Transport (ADR)</b>	<b>Air Transport (IATA)</b>	<b>Marine Transport (IMDG)</b>
<b>14.1 UN number or ID number</b>	UN2810	UN2810	UN2810
<b>14.2 UN proper shipping name</b>	TOXIC LIQUID, ORGANIC, N.O.S.(4,4-METHYLENEBIS(2-METHYLCYCLOHEXYLAMINE); 4-NONYL PHENOL,BRANCHED)	TOXIC LIQUID, ORGANIC, N.O.S.(4,4-METHYLENEBIS(2-METHYLCYCLOHEXYLAMINE); 4-NONYL PHENOL,BRANCHED)	TOXIC LIQUID, ORGANIC, N.O.S.(4,4-METHYLENEBIS(2-METHYLCYCLOHEXYLAMINE); 4-NONYL PHENOL,BRANCHED)
<b>14.3 Transport hazard class(es)</b>	6.1	6.1	6.1
<b>14.4 Packing group</b>	III	III	III

<b>14.5 Environmental hazards</b>	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Marine Transport in bulk according to IMO instruments</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	T1	Not applicable.	Not applicable.
<b>IMDG Segregation Code</b>	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Authorization status under REACH:

The following substance/s contained in this product might be or is/are subject to authorization in accordance with REACH:

#### **Ingredient**

4-nonylphenol, branched

#### **CAS Nbr**

84852-15-3

Authorization status: listed in the Candidate List of Substances of Very High Concern for Authorization

#### **Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

#### **DIRECTIVE 2012/18/EU**

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of
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	Lower-tier requirements	Upper-tier requirements
E1 Hazardous to the Aquatic environment	100	200

Seveso named dangerous substances, Annex 1, Part 2

None

#### Regulation (EU) No 649/2012

Chemical	Identifier(s)	Annex I
Phenol, 2-nonyl-, branched	91672-41-2	Part 2
4-nonylphenol, branched	84852-15-3	Part 2

#### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

### SECTION 16: Other information

#### List of relevant H statements

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H361df	Suspected of damaging fertility. Suspected of damaging the unborn child.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: blood or blood-forming organs   cardiovascular system   endocrine system   kidney/urinary tract   liver   musculoskeletal system.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

#### Revision information:

Section 2: <125ml Hazard - Health information was modified.

Section 2: <125ml Precautionary - Response information was added.

CLP: Ingredient table information was modified.

Section 02: CLP Physical and Health Hazard Statements information was modified.

Label: CLP Classification information was modified.

Label: CLP Percent Unknown information was deleted.

Label: CLP Percent Unknown information was modified.

Label: CLP Precautionary - Prevention information was modified.

Label: CLP Precautionary - Response information was modified.

Label: CLP Target Organ Hazard Statement information was added.

Section 3: Composition/ Information of ingredients table information was modified.

Section 04: First Aid - Symptoms and Effects (CLP) information was modified.

Section 6: Accidental release clean-up information information was modified.

Section 6: Accidental release personal information information was modified.

Section 7: Conditions safe storage information was modified.  
Section 7: Precautions safe handling information information was modified.  
Section 8: Appropriate Engineering controls information information was modified.  
Section 8: Eye/face protection information information was modified.  
Section 8: Personal Protection - Skin/body information information was added.  
Section 8: Respiratory protection - recommended respirators information information was modified.  
Section 8: Skin protection - protective clothing information information was added.  
Section 9: Flammability (solid, gas) information information was deleted.  
Section 09: Flammability information information was added.  
Section 09: Odor information was modified.  
Section 09: Particle Characteristics N/A information was added.  
Section 11: Acute Toxicity table information was modified.  
Section 11: Germ Cell Mutagenicity Table information was modified.  
Section 11: Health Effects - Skin information information was modified.  
Lactation Table information was deleted.  
Section 11: Prolonged or repeated exposure may cause standard phrases information was added.  
Section 11: Reproductive Toxicity Table information was modified.  
Section 11: Serious Eye Damage/Irritation Table information was modified.  
Section 11: Skin Corrosion/Irritation Table information was modified.  
Section 11: Skin Sensitization Table information was modified.  
Section 11: Target Organs - Repeated Table information was modified.  
Section 11: Target Organs - Single Table information was modified.  
Section 12: Component ecotoxicity information information was modified.  
Section 12: Endocrine disruptor table row information was added.  
Section 12: Mobility in soil information information was modified.  
Section 12: No endocrine disruptor information available warning information was deleted.  
Section 12: Persistence and Degradability information information was modified.  
Section 12: Bioaccumulative potential information information was modified.  
Section 15: Seveso Substance Text information was deleted.  
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material.  
information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M Ireland MSDSs are available at [www.3M.com](http://www.3M.com)**



## Safety Data Sheet

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**Document group:** 11-1418-0  
**Revision date:** 16/09/2025

**Version number:** 19.03  
**Supersedes date:** 27/02/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Black, Part B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Additive

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M Ireland Limited, 70 SIR JOHN ROGERSON'S QUAY, D02R296 DUBLIN 2  
**Telephone:** +353 1 280 3555  
**E Mail:** ner-productstewardship@mmm.com  
**Website:** www.3M.com

#### 1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319  
Skin Sensitization, Category 1 - Skin Sens. 1; H317  
Reproductive Toxicity, Category 1B - Repr. 1B; H360F  
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

## 2.2. Label elements

### CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

DANGER.

#### Symbols

GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

#### Pictograms



#### Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	216-823-5	90 - 99
Hydrocarbon resin	9003-53-6	500-008-9	1 - 10

#### HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H360F	May damage fertility.
H411	Toxic to aquatic life with long lasting effects.

#### PRECAUTIONARY STATEMENTS

##### Prevention:

P201	Obtain special instructions before use.
P273	Avoid release to the environment.
P280E	Wear protective gloves.

##### Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

#### <=125 ml Hazard statements

H317	May cause an allergic skin reaction.
H360F	May damage fertility.

#### <=125 ml Precautionary statements

##### Prevention:

P201	Obtain special instructions before use.
P280E	Wear protective gloves.

**Response:**

P308 + P313

IF exposed or concerned: Get medical advice/attention.

P333 + P313

If skin irritation or rash occurs: Get medical advice/attention.

**SUPPLEMENTAL INFORMATION:****Supplemental Precautionary Statements:**

Restricted to professional users.

5% of the mixture consists of components of unknown acute oral toxicity.

**2.3. Other hazards**

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients****3.1. Substances**

Not applicable

**3.2. Mixtures**

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5 (REACH-No.) 01-2119456619-26	90 - 99	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Hydrocarbon resin	(CAS-No.) 9003-53-6 (EC-No.) 500-008-9	1 - 10	Repr. 1B, H360F
Carbon black	(CAS-No.) 1333-86-4 (EC-No.) 215-609-9 (REACH-No.) 01-2119384822-32	<= 1	Substance with a national occupational exposure limit

Please see section 16 for the full text of any H statements referred to in this section

**Specific Concentration Limits**

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation**



Remove person to fresh air. If you feel unwell, get medical attention.

**Skin contact**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye contact**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Aldehydes.  
Hydrocarbons.  
Carbon monoxide  
Carbon dioxide.  
Hydrogen Chloride  
Ketones.  
Toxic vapour, gas, particulate.

**Condition**

During combustion.  
During combustion.  
During combustion.  
During combustion.  
During combustion.  
During combustion.  
During combustion.

**5.3. Advice for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

**6.4. Reference to other sections**

Refer to Section 8 and Section 13 for more information

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

**7.2. Conditions for safe storage including any incompatibilities**

Store away from acids. Store away from oxidising agents.

**7.3. Specific end use(s)**

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

**SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
Carbon black	1333-86-4	Ireland OELs	TWA(inhalable fraction)(8 hours):3 mg/m <sup>3</sup>	

Ireland OELs : Ireland. OELs

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**Biological limit values**

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

**Derived no effect level (DNEL)**

<b>Ingredient</b>	<b>Degradation Product</b>	<b>Population</b>	<b>Human exposure pattern</b>	<b>DNEL</b>
bis-[4-(2,3-epoxipropoxy)phenyl]prop		Worker	Dermal, Long-term exposure (8 hours),	8.3 mg/kg bw/d

ane			Systemic effects	
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Worker	Dermal, Short-term exposure, Systemic effects	8.3 mg/kg bw/d
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	12.3 mg/m <sup>3</sup>
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Worker	Inhalation, Short-term exposure, Systemic effects	12.3 mg/m <sup>3</sup>

#### Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Freshwater	0.003 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Freshwater sediments	0.5 mg/kg d.w.
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Intermittent releases to water	0.013 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Marine water	0.0003 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Marine water sediments	0.5 mg/kg d.w.
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Sewage Treatment Plant	10 mg/l

**Recommended monitoring procedures:** Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

## 8.2. Exposure controls

In addition, refer to the annex for more information.

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Indirect vented goggles.

#### Applicable Norms/Standards

Use eye protection conforming to EN 166

### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

### Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

### Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

### 8.2.3. Environmental exposure controls

Refer to Annex

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Black
Odor	Mild Epoxy
Odour threshold	No data available.
Melting point/freezing point	No data available.
Boiling point/boiling range	> 148.9 °C
Flammability	Not applicable.
Flammable Limits(LEL)	Not applicable.
Flammable Limits(UEL)	Not applicable.
Flash point	> 93.3 °C [Test Method: Closed Cup]
Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	12,609 mm²/sec
Water solubility	Nil
Solubility- non-water	No data available.

Partition coefficient: n-octanol/water	No data available.
Vapour pressure	<=186,158.4 Pa [ @ 55 °C ]
Density	1.15 g/ml
Relative density	1.15 [Ref Std: WATER=1]
Relative Vapour Density	Not applicable.
Particle Characteristics	Not applicable.

## 9.2. Other information

### 9.2.2 Other safety characteristics

EU Volatile Organic Compounds

No data available.

Evaporation rate

No data available.

Molecular weight

No data available.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

### 10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

### Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

### Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

### Additional Health Effects:

### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Mild irritant
Carbon black	Rabbit	No significant irritation

### Serious Eye Damage/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Moderate irritant
Carbon black	Rabbit	No significant irritation

### Skin Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human and animal	Sensitising

### Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.

**Reproductive Toxicity**
**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Hydrocarbon resin	Ingestion	Toxic to female reproduction	Rat	NOAEL 5 mg/kg/day	premating into lactation

**Target Organ(s)**
**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information

on this material and/or its components.

## 11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

## SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Hydrocarbon resin	9003-53-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Carbon black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon black	1333-86-4	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
Carbon black	1333-86-4	Activated sludge	Experimental	3 hours	NOEC	>800 mg/l

### 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Hydrocarbon resin	9003-53-6	Experimental Biodegradation	28 days	BOD	2 %BOD/ThOD	OECD 301C - MITI test (I)
Carbon black	1333-86-4	Data not available - insufficient	N/A	N/A	N/A	N/A



### 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
Hydrocarbon resin	9003-53-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

### 12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™

### 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

### 12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

### 12.7. Other adverse effects

No information available.

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

### EU waste code (product as sold)

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances

## SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(LIQUID EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(LIQUID EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(LIQUID EPOXY RESIN)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M6	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Hydrocarbon resin	9003-53-6	Gr. 3: Not classifiable	International Agency

for Research on Cancer

### Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

#### Ingredient

#### CAS Nbr

bis-[4-(2,3-epoxipropoxy)phenyl]propane

1675-54-3

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

### DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2

None

### Regulation (EU) No 649/2012

No chemicals listed

### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

## SECTION 16: Other information

### List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H360F	May damage fertility.
H411	Toxic to aquatic life with long lasting effects.

**Revision information:**

Industrial Use of Adhesives: Section 16: Annex information was modified.

Section 1: Address information was modified.

Section 1: E-mail address information was modified.

Label: CLP Percent Unknown information was deleted.

Section 6: Accidental release personal information information was modified.

Section 7: Conditions safe storage information was modified.

Section 08: Personal Protection - Apron Statement information was added.

Section 8: Personal Protection - Skin/body information information was deleted.

Section 8: Skin protection - protective clothing information information was deleted.

Section 9: Flammability (solid, gas) information information was deleted.

Section 09: Flammability information information was added.

Section 09: Odor information was modified.

Section 09: Particle Characteristics N/A information was added.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

**Annex**

<b>1. Title</b>	
<b>Substance identification</b>	bis-[4-(2,3-epoxipropoxy)phenyl]propane; EC No. 216-823-5; CAS Nbr 1675-54-3;
<b>Exposure Scenario Name</b>	Industrial Use of Adhesives
<b>Lifecycle Stage</b>	Use at industrial sites
<b>Contributing activities</b>	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 13 -Treatment of articles by dipping and pouring ERC 05 -Use at industrial site leading to inclusion into/onto article
<b>Processes, tasks and activities covered</b>	Application of product with a roller or brush. Application of product with applicator gun. Application with a wipe. Transfers without dedicated controls, including loading, filling, dumping, bagging.
<b>2. Operational conditions and risk management measures</b>	
<b>Operating Conditions</b>	<b>Physical state:</b> Liquid. <b>General operating conditions:</b> Duration of use: 8 hours/day; Emission days per year: 220 days/year; Frequency of exposure at workplace [for one worker]: 5 days/week;
<b>Risk management measures</b>	Under the operational conditions described above the following risk management measures apply: <b>General risk management measures:</b> <b>Human health:</b> Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; <b>Environmental:</b> None needed;
<b>Waste management measures</b>	Do not apply industrial sludge to natural soils; Prevent discharge of undissolved substance to or recover from wastewater;
<b>3. Prediction of exposure</b>	
<b>Prediction of exposure</b>	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

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