



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Scotchrap™ Pipe Primer

Product Identification Numbers

80-6109-2573-9

7000006131

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Piper primer

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: ner-productstewardship@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

Aspiration hazard classification does not apply due to the kinematic viscosity of the product.

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
 Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
 Reproductive Toxicity, Category 2 - Repr. 2; H361fd
 Specific Target Organ Toxicity-Repeated Exposure, Category 1 - STOT RE 1; H372
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336
 Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

DANGER.

Symbols

GHS02 (Flame) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms

Ingredient	CAS Nbr	EC No.	% by Wt
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane		924-168-8	45 - 70
n-hexane	110-54-3	203-777-6	15 - 40
toluene	108-88-3	203-625-9	< 7

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
H336	May cause drowsiness or dizziness.
H372	Causes damage to organs through prolonged or repeated exposure: nervous system.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS**Prevention:**

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280K	Wear protective gloves and respiratory protection.

Response:

P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.
P391	Collect spillage.

Contains 18% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	(EC-No.) 924-168-8	45 - 70	Aquatic Chronic 2, H411 Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361f STOT SE 3, H336 STOT RE 2, H373
n-hexane	(CAS-No.) 110-54-3 (EC-No.) 203-777-6	15 - 40	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361f STOT SE 3, H336 STOT RE 1, H372 Aquatic Chronic 2, H411
Isobutylene - isoprene polymer	(CAS-No.) 9010-85-9	10 - 15	Substance not classified as hazardous
Resin acids and Rosin acids, calcium zinc salts	(CAS-No.) 68334-35-0 (EC-No.) 269-825-3	5 - 10	Substance not classified as hazardous
Mica-group minerals	(CAS-No.) 12001-26-2	5 - 10	Substance with a national occupational exposure limit
toluene	(CAS-No.) 108-88-3 (EC-No.) 203-625-9	< 7	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412
ethanol	(CAS-No.) 64-17-5 (EC-No.) 200-578-6	1 - 3	Flam. Liq. 2, H225 Eye Irrit. 2, H319
Piperylene - 2-methyl-2-butene polymer	(CAS-No.) 26813-14-9	< 2	Substance not classified as hazardous
Carbon black	(CAS-No.) 1333-86-4 (EC-No.) 215-609-9	< 2	Substance with a national occupational exposure limit

trizinc bis(orthophosphate)	(CAS-No.) 7779-90-0 (EC-No.) 231-944-3	< 1	Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=10

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
ethanol	(CAS-No.) 64-17-5 (EC-No.) 200-578-6	(C >= 50%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Hydrocarbons.
Carbon monoxide
Carbon dioxide.

Condition

During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
toluene	108-88-3	UK HSE	TWA: 191 mg/m ³ (50 ppm); STEL: 384 mg/m ³ (100 ppm)	SKIN
n-hexane	110-54-3	UK HSE	TWA:72 mg/m ³ (20 ppm)	
Mica-group minerals	12001-26-2	UK HSE	TWA(respirable):0.8 mg/m ³ ;TWA(Inhalable):10 mg/m ³	
Carbon black	1333-86-4	UK HSE	TWA: 3.5 mg/m ³ ; STEL: 7 mg/m ³	
ethanol	64-17-5	UK HSE	TWA:1920 mg/m ³ (1000 ppm)	

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 16321

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions.

Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Black
Odor	Moderate Solvent
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>No data available.</i>
Boiling point/boiling range	90 - 100 °C
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Flash point	-7.2 °C [Test Method:Closed Cup]
Autoignition temperature	246.1 - 260 °C
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-polar/aprotic</i>
Kinematic Viscosity	361 mm ² /sec
Water solubility	[Details:CONDITIONS: Nil] <i>No data available.</i>
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<=186,158.4 Pa [@ 55 °C]
Density	0.8 kg/l
Relative density	0.83
Relative Vapour Density	<i>No data available.</i>
Particle Characteristics	<i>Not applicable.</i>

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

No data available.

Evaporation rate

No data available.

Molecular weight

No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

Temperatures above the boiling point.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Aldehydes.

Condition

Oxidative Degradation

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Ocular effects: Signs/symptoms may include blurred or significantly impaired vision. Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Peripheral neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy. Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Additional information:

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Dermal	Rat	LD50 > 2,800 mg/kg
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Inhalation-Vapour (4 hours)	Rat	LC50 > 25.2 mg/l
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Ingestion	Rat	LD50 > 5,840 mg/kg
n-hexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
n-hexane	Inhalation-Vapour (4 hours)	Rat	LC50 170 mg/l
n-hexane	Ingestion	Rat	LD50 > 28,700 mg/kg
Isobutylene - isoprene polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Isobutylene - isoprene polymer	Ingestion		LD50 estimated to be > 5,000 mg/kg
Resin acids and Rosin acids, calcium zinc salts	Ingestion	Rat	LD50 > 2,000 mg/kg
Resin acids and Rosin acids, calcium zinc salts	Dermal	similar	LD50 > 2,000 mg/kg

		compound s	
toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation- Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg
Mica-group minerals	Dermal		LD50 estimated to be > 5,000 mg/kg
Mica-group minerals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
ethanol	Dermal	Rabbit	LD50 > 15,800 mg/kg
ethanol	Inhalation- Vapour (4 hours)	Rat	LC50 124.7 mg/l
ethanol	Ingestion	Rat	LD50 17,800 mg/kg
Piperylene - 2-methyl-2-butene polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Piperylene - 2-methyl-2-butene polymer	Ingestion	Rat	LD50 > 2,000 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg
trizinc bis(orthophosphate)	Dermal		LD50 estimated to be > 5,000 mg/kg
trizinc bis(orthophosphate)	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Rabbit	Irritant
n-hexane	Human and animal	Mild irritant
Isobutylene - isoprene polymer	Rabbit	No significant irritation
Resin acids and Rosin acids, calcium zinc salts	similar compound s	No significant irritation
toluene	Rabbit	Irritant
ethanol	Rabbit	No significant irritation
Piperylene - 2-methyl-2-butene polymer	Profession al judgement	No significant irritation
Carbon black	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Rabbit	Mild irritant
n-hexane	Rabbit	Mild irritant
Isobutylene - isoprene polymer	Profession al judgement	No significant irritation
Resin acids and Rosin acids, calcium zinc salts	similar compound s	Mild irritant
toluene	Rabbit	Moderate irritant
ethanol	Rabbit	Severe irritant
Carbon black	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Guinea	Not classified

	pig	
n-hexane	Human	Not classified
Resin acids and Rosin acids, calcium zinc salts	similar compounds	Not classified
toluene	Guinea pig	Not classified
ethanol	Human	Not classified
Piperylene - 2-methyl-2-butene polymer		Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
n-hexane	In Vitro	Not mutagenic
n-hexane	In vivo	Not mutagenic
Resin acids and Rosin acids, calcium zinc salts	In Vitro	Not mutagenic
toluene	In Vitro	Not mutagenic
toluene	In vivo	Not mutagenic
ethanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
ethanol	In vivo	Some positive data exist, but the data are not sufficient for classification
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
n-hexane	Dermal	Mouse	Not carcinogenic
n-hexane	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
ethanol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Ingestion	Toxic to male reproduction	similar compounds	NOAEL Not available	not available
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Inhalation	Toxic to male reproduction	similar compounds	NOAEL Not available	not available
n-hexane	Ingestion	Not classified for development	Mouse	NOAEL 2,200 mg/kg/day	during organogenesis
n-hexane	Inhalation	Not classified for development	Rat	NOAEL 0.7 mg/l	during gestation

n-hexane	Ingestion	Toxic to male reproduction	Rat	NOAEL 1,140 mg/kg/day	90 days
n-hexane	Inhalation	Toxic to male reproduction	Rat	LOAEL 3.52 mg/l	28 days
toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
ethanol	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
ethanol	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	premating & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	similar compounds	NOAEL Not available	not available
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	similar compounds	NOAEL Not available	not available
n-hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
n-hexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL Not available	8 hours
n-hexane	Inhalation	respiratory system	Not classified	Rat	NOAEL 24.6 mg/l	8 hours
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
ethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
ethanol	Inhalation	central nervous system depression	Not classified	Human and animal	NOAEL not available	
ethanol	Ingestion	central nervous system depression	Not classified	Multiple animal species	NOAEL not available	
ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Inhalation	peripheral nervous system	May cause damage to organs though prolonged or repeated exposure	similar compounds	NOAEL Not available	not available
n-hexane	Inhalation	peripheral nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

n-hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.76 mg/l	13 weeks
n-hexane	Inhalation	liver	Not classified	Rat	NOAEL Not available	6 months
n-hexane	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.76 mg/l	6 months
n-hexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 35.2 mg/l	13 weeks
n-hexane	Inhalation	auditory system immune system eyes	Not classified	Human	NOAEL Not available	occupational exposure
n-hexane	Inhalation	heart skin endocrine system	Not classified	Rat	NOAEL 1.76 mg/l	6 months
n-hexane	Ingestion	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,140 mg/kg/day	90 days
n-hexane	Ingestion	endocrine system hematopoietic system liver immune system kidney and/or bladder	Not classified	Rat	NOAEL Not available	13 weeks
toluene	Inhalation	auditory system nervous system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
Mica-group minerals	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
ethanol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
ethanol	Inhalation	hematopoietic system immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
ethanol	Ingestion	liver	Some positive data exist, but the	Rat	LOAEL	4 months

			data are not sufficient for classification		8,000 mg/kg/day	
ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Name	Value
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Aspiration hazard
n-hexane	Aspiration hazard
toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Green algae	Estimated	72 hours	EL50	30-100 mg/l
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Rainbow trout	Estimated	96 hours	LL50	11.4 mg/l
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Water flea	Estimated	48 hours	EL50	3 mg/l
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Green algae	Estimated	72 hours	NOEL	3 mg/l
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Water flea	Estimated	21 days	NOEC	0.17 mg/l
n-hexane	110-54-3	Fathead minnow	Experimental	96 hours	LC50	2.5 mg/l
n-hexane	110-54-3	Water flea	Experimental	48 hours	LC50	3.9 mg/l
Isobutylene - isoprene polymer	9010-85-9	N/A	Data not available or insufficient for	N/A	N/A	N/A

			classification			
Resin acids and Rosin acids, calcium zinc salts	68334-35-0	Bacteria	Estimated	30 minutes	EC10	3 mg/l
Resin acids and Rosin acids, calcium zinc salts	68334-35-0	Fathead minnow	Estimated	96 hours	LC50	1.7 mg/l
Resin acids and Rosin acids, calcium zinc salts	68334-35-0	Green algae	Estimated	72 hours	EC50	39.6 mg/l
Resin acids and Rosin acids, calcium zinc salts	68334-35-0	Water flea	Estimated	48 hours	EC50	1.6 mg/l
Resin acids and Rosin acids, calcium zinc salts	68334-35-0	Green algae	Estimated	72 hours	NOEC	6.25 mg/l
Mica-group minerals	12001-26-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
ethanol	64-17-5	Fathead minnow	Experimental	96 hours	LC50	14,200 mg/l
ethanol	64-17-5	Fish	Experimental	96 hours	LC50	11,000 mg/l
ethanol	64-17-5	Green algae	Experimental	72 hours	EC50	275 mg/l
ethanol	64-17-5	Water flea	Experimental	48 hours	LC50	5,012 mg/l
ethanol	64-17-5	Green algae	Experimental	72 hours	ErC10	11.5 mg/l
ethanol	64-17-5	Water flea	Experimental	10 days	NOEC	9.6 mg/l
Carbon black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon black	1333-86-4	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l

Carbon black	1333-86-4	Activated sludge	Experimental	3 hours	NOEC	>800 mg/l
Piperylene - 2-methyl-2-butene polymer	26813-14-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
trizinc bis(orthophosphate)	7779-90-0	Activated sludge	Estimated	3 hours	EC50	10 mg/l
trizinc bis(orthophosphate)	7779-90-0	Green algae	Estimated	72 hours	EC50	0.083 mg/l
trizinc bis(orthophosphate)	7779-90-0	Invertebrate	Estimated	48 hours	EC50	0.08 mg/l
trizinc bis(orthophosphate)	7779-90-0	Rainbow trout	Estimated	96 hours	LC50	0.33 mg/l
trizinc bis(orthophosphate)	7779-90-0	Water flea	Estimated	48 hours	EC50	0.12 mg/l
trizinc bis(orthophosphate)	7779-90-0	Diatom	Estimated	72 hours	EC50	0.04 mg/l
trizinc bis(orthophosphate)	7779-90-0	Green algae	Estimated	72 hours	NOEC	0.01 mg/l
trizinc bis(orthophosphate)	7779-90-0	Water flea	Estimated	7 days	NOEC	0.026 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Estimated Biodegradation	28 days	BOD	98 %BOD/ThOD	OECD 301F - Manometric respirometry
n-hexane	110-54-3	Experimental Bioconcentration	28 days	BOD	100 %BOD/ThOD	OECD 301C - MITI test (I)
n-hexane	110-54-3	Experimental Photolysis		Photolytic half-life (in air)	5.4 days (t 1/2)	
Isobutylene - isoprene polymer	9010-85-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Resin acids and Rosin acids, calcium zinc salts	68334-35-0	Experimental Biodegradation	28 days	CO2 evolution	80 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Mica-group minerals	12001-26-2	Data not availbl-insufficient	N/A	N/A	N/A	N/A
toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 %BOD/ThOD	APHA Std Meth Water/Wastewater
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
ethanol	64-17-5	Experimental Biodegradation	14 days	BOD	89 %BOD/ThOD	OECD 301C - MITI test (I)
Carbon black	1333-86-4	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Piperylene - 2-methyl-2-butene polymer	26813-14-9	Estimated Biodegradation	28 days		1-17 %CO2 evolution/THCO2 evolution (does not pass 10-day window)	OECD 301B - Modified sturm or CO2
trizinc bis(orthophosphate)	7779-90-0	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
n-hexane	110-54-3	Modeled Bioconcentration		Bioaccumulation factor	50	Catalogic™
Isobutylene - isoprene polymer	9010-85-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Resin acids and Rosin acids, calcium zinc salts	68334-35-0	Analogous Compound BCF - Fish	30 days	Bioaccumulation factor	≤129	
Resin acids and Rosin acids, calcium zinc salts	68334-35-0	Experimental Bioconcentration		Log Kow	1.84	
Mica-group minerals	12001-26-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	
ethanol	64-17-5	Experimental Bioconcentration		Log Kow	-0.35	
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Piperylene - 2-methyl-2-butene polymer	26813-14-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
toluene	108-88-3	Experimental Mobility in Soil	Koc	37-160 l/kg	

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of

3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN1866	UN1866	UN1866
14.2 UN proper shipping name	RESIN SOLUTION	RESIN SOLUTION	RESIN SOLUTION(ZINC PHOSPHATE)
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	II	II	II
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	F1	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information
15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
Carcinogenicity
Ingredient
CAS Nbr
Classification
Regulation

Carbon black

1333-86-4

Grp. 2B: Possible human International Agency

toluene

108-88-3

 carc.
Gr. 3: Not classifiable

 for Research on Cancer
International Agency
for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient
CAS Nbr

toluene

108-88-3

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E1 Hazardous to the Aquatic environment	100	200
P5c FLAMMABLE LIQUIDS*	5000	50000

*If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply

Seveso named dangerous substances, Annex 1, Part 2

None

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information
List of relevant H statements

H225 Highly flammable liquid and vapour.

H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H361f	Suspected of damaging fertility.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H372	Causes damage to organs through prolonged or repeated exposure: nervous system.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

GB Section 02: CLP Ingredient table information was modified.

GB Section 15: Carcinogenicity information information was modified.

Label: CLP Classification information was modified.

Label: CLP Environmental Hazard Statements information was modified.

Section 02: Label Elements: GB Percent Unknown information was deleted.

Section 3: Composition/ Information of ingredients table information was modified.

Section 03: SCL table information was added.

Section 8: Occupational exposure limit table information was modified.

Section 11: Acute Toxicity table information was modified.

Section 11: Aspiration Hazard Table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 11: Target Organs - Single Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Mobility in soil information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Biocumulative potential information information was modified.

Section 15: Restrictions on manufacture ingredients information information was modified.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.