



Safety Data Sheet

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This product is defined as an article as per the Occupational Safety and Health Administration's Hazard Communication Standard (29 CFR 1910.1200(b)(6)(v)). As defined in this Standard:

'Article' means a manufactured item other than a fluid or particle: (i) which is formed to a specific shape or design during manufacture; (ii) which has end use function(s) dependent in whole or in part upon its shape or design during end use; and (iii) which under normal conditions of use does not release more than very small quantities, e.g., minute or trace amounts of a hazardous chemical, and which does not pose a physical hazard or health risk to employees.

When used under reasonable conditions and in accordance with the directions for use, the product should not present a health and safety hazard. However, use or processing of the product in a manner not in accordance with the directions for use may affect its performance and present potential health and safety hazards.

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This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

SECTION 1: Identification

1.1. Product identifier

3M™ Nextel™ Ceramic Fibre 312 with Organic Sizing

1.2. Recommended use and restrictions on use

Recommended use

Ceramic Fibre

1.3. Supplier's details

Address: 3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100
Telephone: 080-45543000, contact Product EHS team
E Mail: productehs.in@mmm.com
Website: <http://solutions.3mindia.co.in>

1.4. Emergency telephone number

080-45543000 (Contact hours: 8:00 AM to 5:00 PM)

SECTION 2: Hazard identification

Under MSIHC Rules, information is noted below on flammability, acute toxicity and explosivity relevant to this product. In line with international standards, information on other hazard classes and associated precautionary statements relevant to this product are included as well.

2.1. Classification of the substance or mixture

This product is considered to be an article and is exempt from GHS classification.

2.2. Label elements

Signal Word

Not applicable.

Symbols

Not applicable

Pictograms

Not applicable

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
Aluminoborosilicate Fibers	12788-79-3	> 95
Organic sizing	Trade Secret	< 5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

No need for first aid is anticipated. If symptoms develop, remove the affected person to fresh air. Get medical attention.

Skin contact

If exposed, wash with soap and water. If signs/symptoms develop, get medical attention.

Eye contact

If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

If swallowed

Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable Extinguishing media

Material will not burn. Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Not applicable.

6.2. Environmental precautions

Not applicable.

6.3. Methods and material for containment and cleaning up

Not applicable.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid skin contact with hot material. Avoid breathing of dust created by cutting, sanding, grinding or machining. This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.

7.2. Conditions for safe storage including any incompatibilities

Not applicable.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Organic sizing	Trade Secret	AIHA	TWA: 10 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Not applicable.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

None required.

Thermal hazards

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Color	White
Odor	Odourless
Odour threshold	<i>Not applicable.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point: NA	$\geq 1,800$ °C
Boiling point/Initial boiling point/Boiling range	<i>Not applicable.</i>
Flash point	No flash point
Evaporation rate	<i>Not applicable.</i>
Flammability	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapour pressure	<i>Not applicable.</i>
Relative Vapor Density	<i>Not applicable.</i>
Density	2.7 - 3.05 g/cm ³
Relative density	2.7 - 3.05 [Ref Std: WATER=1]
Water solubility	0.5 - 3.5 % [Details: CONDITIONS: 0.5-3.5% BY WEIGHT]
Solubility- non-water	<i>Not applicable.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>Not applicable.</i>
Kinematic Viscosity	<i>Not applicable.</i>
Volatile organic compounds (VOC)	<i>No data available.</i>
Percent volatile	<i>No data available.</i>
VOC less H ₂ O & exempt solvents	<i>No data available.</i>
Molecular weight	<i>No data available.</i>

Particle Characteristics	<i>Not applicable.</i>
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SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide.	At elevated temperatures.
Irritant vapours or gases.	At elevated temperatures.

Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Vapours from heated material may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain. Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Skin contact

Mechanical skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye contact

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Ingestion

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

Additional Health Effects:

Due to their large size (7-15 microns in diameter), Nextel(TM) Ceramic Fibers do not meet the definition of respirable as defined by WHO convention and ECHA. Because Nextel fibers are considered non-respirable, they are not expected to pose a cancer risk.

Additional information:

This product, when used under reasonable conditions and in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards. Due to their large size (7-15 microns in diameter), Nextel Ceramic Fibers are considered non-respirable and, therefore, are not expected to pose a cancer risk. Fibers are defined as respirable by ECHA as having a length weighted geometric mean diameter less two standard geometric errors of 6 or less micrometers (μm). Nextel fibers do not meet this condition.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or

the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Organic sizing	Dermal	Rabbit	LD50 > 20,000 mg/kg
Organic sizing	Ingestion	Rat	LD50 32,770 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product	In vitro data	No significant irritation
Aluminoborosilicate Fibers	In vitro data	No significant irritation
Organic sizing	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Organic sizing	Rabbit	Mild irritant

Sensitization:

Skin Sensitisation

Name	Species	Value
Organic sizing	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Organic sizing	In Vitro	Not mutagenic
Organic sizing	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Organic sizing	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Organic sizing	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,125 mg/kg/day	during gestation
Organic sizing	Ingestion	Not classified for male reproduction	Rat	NOAEL 5699 +/- 1341 mg/kg/day	5 days
Organic sizing	Not specified.	Not classified for reproduction and/or development		NOEL N/A	
Organic sizing	Ingestion	Not classified for development	Mouse	NOAEL 562 mg/animal/day	during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Organic sizing	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 1.008 mg/l	2 weeks

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Organic sizing	Inhalation	respiratory system	Not classified	Rat	NOAEL 1.008 mg/l	2 weeks
Organic sizing	Ingestion	kidney and/or bladder heart endocrine system hematopoietic system liver nervous system	Not classified	Rat	NOAEL 5,640 mg/kg/day	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Aluminoborosilicate Fibers	12788-79-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Organic sizing	Trade Secret	Activated sludge	Experimental	N/A	EC50	>1,000 mg/l
Organic sizing	Trade Secret	Atlantic Salmon	Experimental	96 hours	LC50	>1,000 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol

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Aluminoborosilicate Fibers	12788-79-3	Data not available-insufficient	N/A	N/A	N/A	N/A
Organic sizing	Trade Secret	Experimental Biodegradation	28 days	BOD	53 %BOD/ThOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Aluminoborosilicate Fibers	12788-79-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Organic sizing	Trade Secret	Estimated Bioconcentration		Bioaccumulation factor	2.3	

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other Adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility.

SECTION 14: Transport Information

Not hazardous for transportation.

Air Transport (IATA) Regulations

UN No Not applicable

Proper Shipping Name Not applicable

Hazard Class/Division Not applicable

Subsidiary Risk Not applicable

Packing Group: Not applicable

Marine Transport (IMDG)

UN No Not applicable

Proper Shipping Name Not applicable

Hazard Class/Division Not applicable

Subsidiary Risk Not applicable

Packing Group: Not applicable

Environmental Hazards: Not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information.

Applicable Environmental, Health and Safety Regulations

The Manufacture, Storage and Import of Hazardous Chemical Rules, 1989

Hazardous Chemicals (Classification, Packaging and Labelling Draft Rules), 2011

The following ingredients are listed as hazardous on Part II of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules
None.

The following ingredients are classified as hazardous based on the criteria listed under Part I of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules:
Product is classified as Non-Hazardous.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 **Flammability:** 0 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision information:

Section 9: Flammability (solid, gas) information information was deleted.

Section 09: Flammability information information was added.

Section 09: Kinematic Viscosity information information was added.

Section 09: Particle Characteristics N/A information was added.

Section 09: Vapor Density Value information was modified.

Section 09: Viscosity information was deleted.

Section 15: Applicable Environmental, Health and Safety Regulations information was modified.

Section 15: MSIHC Part I of Schedule I ingredients information was added.

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