Safety Data Sheet

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Transportation version number:			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier
3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS, Gray, Kit

Product Identification Numbers
62-2882-1445-5 62-2882-3630-0

7100377468 7100376951

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Product, Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: ner-productstewardship@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

45-5230-3, 45-5232-9

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

CLASSIFICATION:
Flammable Liquid, Category 2 - Flam. Liq. 2; H225
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
DANGER.

Symbols
GHS02 (Flame) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms

Contains:
Tert-butyl 3,5,5-trimethylperoxyhexanoate; bis-[4-(2,3-epoxipropoxi)phenyl]propane; 1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester; methacrylic acid; methyl methacrylate; 2-hydroxyethyl methacrylate

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261A	Avoid breathing vapours.
P273	Avoid release to the environment.
P280E	Wear protective gloves.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

	present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280E	Wear protective gloves.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:
No revision information

Safety Data Sheet

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Document group:	45-5230-3	**Version number:**	3.01
Revision date:	01/07/2026	**Supersedes date:**	26/06/2026

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Disc-3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS, Gray, Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Product , Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
WARNING.

Symbols
GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms

Ingredient	Identifier(s)	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	15 - 35
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	236-050-7	1 - 10

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273	Avoid release to the environment.
P280	Wear protective gloves and eye protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280	Wear protective gloves and eye protection.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

9% of the mixture consists of components of unknown acute oral toxicity.

Contains 14% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Oxydipropyl dibenzoate	(CAS-No.) 27138-31-4 (EC-No.) 248-258-5	40 - 60	Aquatic Chronic 3, H412
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	15 - 35	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
di-aryl heterocyclic compound	Trade Secret	10 - 15	Acute Tox. 4, H302 Eye Irrit. 2, H319
Non-hazardous ingredients	Trade Secret	1 - 10	Substance not classified as hazardous
Tert-butyl 3,5,5-trimethylperoxyhexanoate	(CAS-No.) 13122-18-4 (EC-No.) 236-050-7	1 - 10	Org. Perox. CD, H242 Skin Sens. 1B, H317 Aquatic Acute 1, H400,M=1 Aquatic Chronic 3, H412
Fillers	Trade Secret	1 - 10	Substance with a national occupational exposure limit

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the GB CLP classification include:
Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

5.3. Advice for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	Identifier(s)	Agency	Limit type	Additional comments
Fillers	Trade Secret	UK HSE	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	

UK HSE : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.
Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 16321

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Grey
Odor	Mild Ester
Odour threshold	*No data available.*
Melting point/freezing point	*Not applicable.*
Boiling point/boiling range	>= 65.6 ºC
Flammability	Not applicable.

Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Flash point	> 93.3 ºC [*Test Method:*Closed Cup]
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	18,519 mm²/sec
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	*No data available.*
Density	1.08 g/ml
Relative density	1.08 [*Ref Std:*WATER=1]
Relative Vapour Density	*No data available.*
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	*No data available.*
Molecular weight	*No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.
Sparks and/or flames.

10.5 Incompatible materials
Amines.
Strong acids.
Strong bases.
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications

in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
May be harmful if swallowed.
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Oxydipropyl dibenzoate	Dermal	Rat	LD50 > 2,000 mg/kg
Oxydipropyl dibenzoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Oxydipropyl dibenzoate	Ingestion	Rat	LD50 3,295 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
di-aryl heterocyclic compound	Ingestion	Rat	LD50 >300, <2000 mg/kg
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Dermal	Rat	LD50 > 2,000 mg/kg
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Ingestion	Rat	LD50 12,905 mg/kg
Fillers	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fillers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fillers	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Oxydipropyl dibenzoate	Rabbit	No significant irritation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant

di-aryl heterocyclic compound	In vitro data	No significant irritation
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Rabbit	No significant irritation
Fillers	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Oxydipropyl dibenzoate	Rabbit	No significant irritation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant
di-aryl heterocyclic compound	In vitro data	Severe irritant
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Rabbit	No significant irritation
Fillers	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Oxydipropyl dibenzoate	Guinea pig	Not classified
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human and animal	Sensitising
di-aryl heterocyclic compound	Guinea pig	Not classified
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Guinea pig	Sensitising
Fillers	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Oxydipropyl dibenzoate	In Vitro	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
di-aryl heterocyclic compound	In Vitro	Not mutagenic
Fillers	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Fillers	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Oxydipropyl dibenzoate	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Oxydipropyl dibenzoate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400	2 generation

				mg/kg/day	
Oxydipropyl dibenzoate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Fillers	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
di-aryl heterocyclic compound	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Oxydipropyl dibenzoate	Ingestion	hematopoietic system | liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	auditory system | heart | endocrine system | hematopoietic system | liver | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Fillers	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	Identifier(s)	Organism	Type	Exposure	Test endpoint	Test result
Oxydipropyl dibenzoate	27138-31-4	Fathead minnow	Experimental	96 hours	LC50	3.7 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green algae	Experimental	72 hours	EL50	4.9 mg/l
Oxydipropyl dibenzoate	27138-31-4	Water flea	Experimental	48 hours	EL50	19.31 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green algae	Experimental	72 hours	EC10	0.89 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
di-aryl heterocyclic compound	Trade Secret	Chinese rare minnow	Experimental	96 hours	LC50	>105 mg/l
di-aryl heterocyclic compound	Trade Secret	Green algae	Experimental	72 hours	ErC50	>50 mg/l
di-aryl heterocyclic compound	Trade Secret	Water flea	Experimental	48 hours	EC50	>50 mg/l
Fillers	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Green algae	Experimental	72 hours	ErC50	0.51 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Rainbow trout	Experimental	96 hours	LC50	7.03 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Water flea	Experimental	48 hours	EC50	>100 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Green algae	Experimental	72 hours	NOEC	0.125 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Water flea	Experimental	21 days	NOEC	0.22 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Activated sludge	Experimental	3 hours	EC50	327.02 mg/l

12.2. Persistence and degradability

Material	Identifier(s)	Test type	Duration	Study Type	Test result	Protocol
Oxydipropyl dibenzoate	27138-31-4	Experimental Biodegradation	28 days	CO2 evolution	85 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
di-aryl heterocyclic compound	Trade Secret	Experimental Biodegradation	28 days	BOD	21.46 %BOD/ThOD	OECD 301F - Manometric respirometry
Fillers	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Experimental Biodegradation	28 days	BOD	72 %BOD/ThOD	OECD 301D - Closed bottle test
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Experimental Aquatic Inherent Biodegrad.	56 days	BOD	58 %BOD/ThOD	OECD 302A - Modified SCAS Test
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	51 hours (t 1/2)	OECD 111 Hydrolysis func of pH

12.3 : Bioaccumulative potential

Material	Identifier(s)	Test type	Duration	Study Type	Test result	Protocol
Oxydipropyl dibenzoate	27138-31-4	Modeled Bioconcentration		Bioaccumulation factor	8	Catalogic™
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
di-aryl heterocyclic compound	Trade Secret	Experimental Bioconcentration		Log Kow	<0.3	OECD 117 log Kow HPLC method
Fillers	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Modeled Bioconcentration		Bioaccumulation factor	380	Catalogic™
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Experimental Bioconcentration		Log Kow	5.16	OECD 117 log Kow HPLC method

12.4. Mobility in soil

Material	Identifier(s)	Test type	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™
di-aryl heterocyclic compound	Trade Secret	Estimated Mobility in Soil	Koc	<270 l/kg	ACD/Labs ChemSketch™
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Modeled Mobility in Soil	Koc	3,550 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09*	Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 - UN Number or ID number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER; EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER; EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER; EPOXY RESIN)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable.	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.

14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M6	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	Identifier(s)	Classification	Regulation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:
The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient	Identifier(s)
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3

Restriction status: listed in UK REACH Annex XVII
Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

Global inventory status
Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483
Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H242	Heating may cause a fire.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk
For Northern Ireland documents, please contact your 3M representative to obtain a copy.

Safety Data Sheet

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Revision date:	01/10/2026	**Supersedes date:**	03/12/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS, Gray, Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Product

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Flammable Liquid, Category 2 - Flam. Liq. 2; H225
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
DANGER.

Symbols
GHS02 (Flame) |GHS07 (Exclamation mark) |

Pictograms

Ingredient	Identifier(s)	EC No.	% by Wt
methyl methacrylate	80-62-6	201-297-1	39 - 80
2-hydroxyethyl methacrylate	868-77-9	212-782-2	2 - 9
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	248-616-0	< 4
methacrylic acid	79-41-4	201-204-4	< 1.3

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.

PRECAUTIONARY STATEMENTS

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261A	Avoid breathing vapours.
P280B	Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280B Wear protective gloves and eye/face protection.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

3% of the mixture consists of components of unknown acute oral toxicity.
3% of the mixture consists of components of unknown acute dermal toxicity.

Contains 9% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
methyl methacrylate	(CAS-No.) 80-62-6 (EC-No.) 201-297-1	39 - 80	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335 Nota D
Proprietary polymer#2	Trade Secret	6 - 15	Substance not classified as hazardous
Proprietary polymer#1	Trade Secret	< 13	Substance not classified as hazardous
2-hydroxyethyl methacrylate	(CAS-No.) 868-77-9 (EC-No.) 212-782-2	2 - 9	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Nota D
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	< 5	Substance with a national occupational exposure limit
filler	Trade Secret	< 5	Substance with a national occupational exposure limit
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	(CAS-No.) 27697-00-3 (EC-No.) 248-616-0	< 4	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335
CALCIUM STEARATE	(CAS-No.) 1592-23-0 (EC-No.) 216-472-8	< 2	Substance not classified as hazardous
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	(CAS-No.) 95175-93-2	< 1.6	Skin Irrit. 2, H315 Eye Dam. 1, H318
methacrylic acid	(CAS-No.) 79-41-4 (EC-No.) 201-204-4	< 1.3	Acute Tox. 3, H311 Acute Tox. 4, H302 Skin Corr. 1A, H314

			Eye Dam. 1, H318 STOT SE 3, H335 Nota D Acute Tox. 4, H332
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	(CAS-No.) 68610-51-5 (EC-No.) 271-867-2	<= 0.2	Repr. 2, H361d
naphthenic acids, copper salts	(CAS-No.) 1338-02-9 (EC-No.) 215-657-0	< 0.2	Flam. Liq. 3, H226 Acute Tox. 4, H302 Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=1

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
methacrylic acid	(CAS-No.) 79-41-4 (EC-No.) 201-204-4	(C >= 10%) Skin Corr. 1A, H314 (1% =< C < 10%) Skin Irrit. 2, H315 (C >= 1%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the GB CLP classification include:
Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen gas.	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work

clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	Identifier(s)	Agency	Limit type	Additional comments
Silica, amorphous, inhalable dust	67762-90-7	UK HSE	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	
methacrylic acid	79-41-4	UK HSE	TWA:72 mg/m³(20 ppm);STEL:143 mg/m³(40 ppm)	
methyl methacrylate	80-62-6	UK HSE	TWA:208 mg/m3(50 ppm);STEL:416 mg/m3(100 ppm)	
filler	Trade Secret	UK HSE	TWA(as respirable dust):4 mg/m3;TWA(as inhalable dust):10 mg/m3	

UK HSE : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.

Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 16321

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Grey
Odor	Methacrylate
Odour threshold	*No data available.*
Melting point/freezing point	*Not applicable.*
Boiling point/boiling range	>=37.8 ºC
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Flash point	>=10 ºC [*Test Method:*Closed Cup]
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*

Kinematic Viscosity	14,852 mm²/sec
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	*No data available.*
Density	1.01 g/ml
Relative density	0.96 [*Ref Std:*WATER=1]
Relative Vapour Density	*No data available.*
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	*No data available.*
Molecular weight	*No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.
Sparks and/or flames.

10.5 Incompatible materials
Amines.
Strong acids.
Strong bases.
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact
Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
methyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
methyl methacrylate	Inhalation-Vapour (4 hours)	Rat	LC50 29.8 mg/l
methyl methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Proprietary polymer#2	Dermal	Rabbit	LD50 > 15,000 mg/kg
Proprietary polymer#2	Ingestion	Rat	LD50 > 30,000 mg/kg
Proprietary polymer#1	Dermal		LD50 estimated to be > 5,000 mg/kg
Proprietary polymer#1	Ingestion	Rat	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
filler	Dermal		LD50 estimated to be > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
filler	Ingestion	Rat	LD50 > 2,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Ingestion	Rat	LD50 > 5,000 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
methacrylic acid	Dermal	Rabbit	LD50 > 500 mg/kg

methacrylic acid	Inhalation-Dust/Mist (4 hours)	Rat	LC50 7.1 mg/l
methacrylic acid	Ingestion	Rat	LD50 1,320 mg/kg
CALCIUM STEARATE	Dermal	Rat	LD50 > 2,000 mg/kg
CALCIUM STEARATE	Ingestion	Rat	LD50 > 2,000 mg/kg
naphthenic acids, copper salts	Dermal	similar compounds	LD50 > 2,000 mg/kg
naphthenic acids, copper salts	Ingestion	similar compounds	LD50 >300, < 2,000 mg/kg
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	Dermal	Rat	LD50 > 2,000 mg/kg
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
methyl methacrylate	Rabbit	Irritant
Proprietary polymer#2	Professional judgement	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Minimal irritation
filler	Professional judgement	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	Professional judgement	Irritant
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Not available	Irritant
methacrylic acid	Rabbit	Corrosive
CALCIUM STEARATE	In vitro data	No significant irritation
naphthenic acids, copper salts	Rabbit	No significant irritation
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
methyl methacrylate	Rabbit	Mild irritant
Proprietary polymer#2	Professional judgement	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Moderate irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	Professional judgement	Severe irritant
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Not available	Corrosive
methacrylic acid	Rabbit	Corrosive
CALCIUM STEARATE	In vitro data	No significant irritation
naphthenic acids, copper salts	In vitro	No significant irritation

	data	
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
methyl methacrylate	Human and animal	Sensitising
2-hydroxyethyl methacrylate	Human and animal	Sensitising
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	Professional judgement	Sensitising
methacrylic acid	Guinea pig	Not classified
CALCIUM STEARATE	similar compounds	Not classified
naphthenic acids, copper salts	Guinea pig	Not classified
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
methyl methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
methyl methacrylate	In vivo	Not mutagenic
methyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-hydroxyethyl methacrylate	In vivo	Not mutagenic
2-hydroxyethyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
methacrylic acid	In Vitro	Not mutagenic
methacrylic acid	In vivo	Not mutagenic
CALCIUM STEARATE	In Vitro	Not mutagenic
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
methyl methacrylate	Ingestion	Rat	Not carcinogenic
methyl methacrylate	Inhalation	Human and animal	Not carcinogenic
filler	Not specified.	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
methyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
methyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
methyl methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 450 mg/kg/day	during gestation
methyl methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
2-hydroxyethyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-hydroxyethyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-hydroxyethyl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
methacrylic acid	Inhalation	Not classified for development	Rat	NOAEL 1.076 mg/l	during gestation
CALCIUM STEARATE	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
CALCIUM STEARATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	28 days
CALCIUM STEARATE	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
methyl methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
methacrylic acid	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration

methyl methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
methyl methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
methyl methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Ingestion	kidney and/or bladder | heart | skin | endocrine system | gastrointestinal tract | hematopoietic system | liver | muscles | nervous system | respiratory system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
methacrylic acid	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.352 mg/l	90 days
methacrylic acid	Inhalation	blood | nervous system | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1.232 mg/l	90 days
CALCIUM STEARATE	Ingestion	hematopoietic system | nervous system | kidney and/or bladder | heart | skin | endocrine system | gastrointestinal tract | bone, teeth, nails, and/or hair | liver | immune system | eyes | respiratory system	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	Ingestion	endocrine system | blood | liver | eyes	Not classified	Rat	NOAEL 289 mg/kg/day	90 days

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	Identifier(s)	Organism	Type	Exposure	Test endpoint	Test result
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	EC50	>110 mg/l
methyl methacrylate	80-62-6	Rainbow trout	Experimental	96 hours	LC50	>79 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	48 hours	EC50	69 mg/l
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	NOEC	110 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	21 days	NOEC	37 mg/l
methyl methacrylate	80-62-6	Activated sludge	Experimental	30 minutes	EC20	150 mg/l
methyl methacrylate	80-62-6	Soil microbes	Experimental	28 days	NOEC	>1,000 mg/kg (Dry Weight)
Proprietary polymer#2	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Proprietary polymer#1	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Turbot	Analogous Compound	96 hours	LC50	833 mg/l
2-hydroxyethyl methacrylate	868-77-9	Fathead minnow	Experimental	96 hours	LC50	227 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	EC50	710 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	48 hours	EC50	380 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	NOEC	160 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	21 days	NOEC	24.1 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	16 hours	EC0	>3,000 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	18 hours	LD50	<98 mg per kg of bodyweight
filler	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
CALCIUM STEARATE	1592-23-0	Green algae	Experimental	72 hours	EC50	>100 mg/l
CALCIUM STEARATE	1592-23-0	Medaka	Experimental	96 hours	LC50	>100 mg/l
CALCIUM STEARATE	1592-23-0	Green algae	Experimental	72 hours	NOEC	100 mg/l
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	95175-93-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
methacrylic acid	79-41-4	Bacteria	Experimental	17 hours	EC50	270 mg/l

methacrylic acid	79-41-4	Green algae	Experimental	72 hours	EC50	45 mg/l
methacrylic acid	79-41-4	Water flea	Experimental	48 hours	EC50	>130 mg/l
methacrylic acid	79-41-4	Green algae	Experimental	72 hours	NOEC	8.2 mg/l
methacrylic acid	79-41-4	Water flea	Experimental	21 days	NOEC	53 mg/l
naphthenic acids, copper salts	1338-02-9	Green algae	Estimated	72 hours	ErC50	0.629 mg/l
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	48 hours	EC50	0.0756 mg/l
naphthenic acids, copper salts	1338-02-9	Zebra Fish	Estimated	96 hours	LC50	0.07 mg/l
naphthenic acids, copper salts	1338-02-9	Fathead minnow	Estimated	32 days	EC10	0.0354 mg/l
naphthenic acids, copper salts	1338-02-9	Green algae	Estimated	N/A	NOEC	0.132 mg/l
naphthenic acids, copper salts	1338-02-9	Sediment Worm	Estimated	28 days	NOEC	110 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	7 days	NOEC	0.02 mg/l
naphthenic acids, copper salts	1338-02-9	Activated sludge	Estimated	N/A	EC50	42 mg/l
naphthenic acids, copper salts	1338-02-9	Barley	Estimated	4 days	NOEC	96 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Redworm	Estimated	56 days	NOEC	60 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Soil microbes	Estimated	4 days	NOEC	72 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Springtail	Estimated	28 days	NOEC	167 mg/kg (Dry Weight)
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	68610-51-5	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	68610-51-5	Rainbow trout	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	68610-51-5	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	68610-51-5	Fathead minnow	Experimental	34 days	No tox obs at lmt of water sol	100 mg/l
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	68610-51-5	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l

P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	68610-51-5	Water flea	Experimental	21 days	No tox obs at lmt of water sol	100 mg/l
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	68610-51-5	Bacteria	Experimental	17 hours	NOEC	150.9 mg/l

12.2. Persistence and degradability

Material	Identifier(s)	Test type	Duration	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Biodegradation	14 days	BOD	94 %BOD/ThOD	OECD 301C - MITI test (I)
Proprietary polymer#2	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Proprietary polymer#1	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Experimental Biodegradation	28 days	BOD	84 %BOD/COD	OECD 301D - Closed bottle test
2-hydroxyethyl methacrylate	868-77-9	Experimental Hydrolysis		Hydrolytic half-life basic pH	10.9 days (t 1/2)	OECD 111 Hydrolysis func of pH
filler	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	Modeled Biodegradation	28 days	BOD	85 %BOD/ThOD	Catalogic™
CALCIUM STEARATE	1592-23-0	Experimental Biodegradation	24 days	CO2 evolution	91 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	95175-93-2	Data not availbl-insufficient	N/A	N/A	N/A	N/A
methacrylic acid	79-41-4	Experimental Biodegradation	28 days	BOD	86 %BOD/ThOD	OECD 301D - Closed bottle test
naphthenic acids, copper salts	1338-02-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	68610-51-5	Experimental Biodegradation	28 days	CO2 evolution	1 %CO2 evolution/THCO2 evolution	

12.3 : Bioaccumulative potential

Material	Identifier(s)	Test type	Duration	Study Type	Test result	Protocol
methyl	80-62-6	Experimental		Log Kow	1.38	OECD 107 log Kow shke

methacrylate		Bioconcentration				flsk mtd
Proprietary polymer#2	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Proprietary polymer#1	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Experimental Bioconcentration		Log Kow	0.42	OECD 107 log Kow shke flsk mtd
filler	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	Modeled Bioconcentration		Log Kow	2.64	Episuite™
CALCIUM STEARATE	1592-23-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	95175-93-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
methacrylic acid	79-41-4	Experimental Bioconcentration		Log Kow	0.93	
naphthenic acids, copper salts	1338-02-9	Analogous Compound BCF - Fish	42 days	Bioaccumulation factor	≤27	OECD305-Bioconcentration
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	68610-51-5	Modeled Bioconcentration		Bioaccumulation factor	≤55	Catalogic™

12.4. Mobility in soil

Material	Identifier(s)	Test type	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Mobility in Soil	Koc	8.7-72 l/kg	
2-hydroxyethyl methacrylate	868-77-9	Experimental Mobility in Soil	Koc	42.7 l/kg	
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	Modeled Mobility in Soil	Koc	19 l/kg	Episuite™
P-CRESOL, REACTION PRODUCTS WITH DICYCLOPENTADIENE AND ISOBUTYLENE	68610-51-5	Experimental Mobility in Soil	Koc	>427000 l/kg	OECD 121 Estim. of Koc by HPLC

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)
08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 - UN Number or ID number	UN1133	UN1133	UN1133
14.2 UN proper shipping name	ADHESIVES	ADHESIVES	ADHESIVES
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	II	II	II
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable.	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.

Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	F1	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	Identifier(s)	Classification	Regulation
filler	Trade Secret	Gr. 3: Not classifiable	International Agency for Research on Cancer
methyl methacrylate	80-62-6	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

Global inventory status
Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483
Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
P5c FLAMMABLE LIQUIDS*	5000	50000

*If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply
Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No

1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H361d	Suspected of damaging the unborn child.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

List of Relevant Notas

Nota D	Certain substances which are susceptible to spontaneous polymerisation or decomposition are generally placed on the market in a stabilised form. It is in this form that they are listed in Part 3. However, such substances are sometimes placed on the market in a non-stabilised form. In this case, the supplier must state on the label the name of the substance followed by the words ‘non-stabilised’.

Revision information:
EU Section 14 - Table Data information was added.
EU Section 14 - Table Headers information was added.
GB Section 02: CLP Ingredient table information was modified.
GB Section 15: Carcinogenicity information information was modified.
GBSDS Section 14 Transport in bulk - Main Heading information was deleted.
GBSDS Section 14 UN Number information was deleted.
Section 2: <125ml Precautionary - Prevention information was modified.
Label: CLP Precautionary - Prevention information was modified.
Section 02: Label Elements: GB Percent Unknown information was modified.
Label: Graphic information was modified.
Section 3: Composition/ Information of ingredients table information was modified.
Section 6: Accidental release personal information information was modified.
Section 8: Occupational exposure limit table information was modified.
Section 9: Vapour pressure value information was added.
Section 9: Vapour pressure value information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Mobility in soil information information was modified.

Section 12: Persistence and Degradability information information was modified.
Section 12:Bioccumulative potential information information was modified.
Section 14 Classification Code – Main Heading information was deleted.
Section 14 Classification Code – Regulation Data information was deleted.
Section 14 Control Temperature – Main Heading information was deleted.
Section 14 Control Temperature – Regulation Data information was deleted.
Section 14 Emergency Temperature – Main Heading information was deleted.
Section 14 Emergency Temperature – Regulation Data information was deleted.
Section 14 Hazard Class + Sub Risk – Main Heading information was deleted.
Section 14 Hazard Class + Sub Risk – Regulation Data information was deleted.
Section 14 Other Dangerous Goods – Main Heading information was deleted.
Section 14 Other Dangerous Goods – Regulation Data information was deleted.
Section 14 Packing Group – Main Heading information was deleted.
Section 14 Packing Group – Regulation Data information was deleted.
Section 14 Proper Shipping Name information was deleted.
Section 14 Regulations – Main Headings information was deleted.
Section 14 Segregation – Regulation Data information was deleted.
Section 14 Segregation Code – Main Heading information was deleted.
Section 14 Special Precautions – Main Heading information was deleted.
Section 14 Special Precautions – Regulation Data information was deleted.
Section 14 Transport in bulk – Regulation Data information was deleted.
Section 14 UN Number Column data information was deleted.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.
Section 16: Two-column table displaying the unique list of Notas for all components of the given material. information was added.

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