



## Safety Data Sheet

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**Revision date:** 09/09/2025  
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**Version number:** 1.01  
**Supersedes date:** 17/07/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS, Gray, Kit

#### Product Identification Numbers

62-2882-1445-5 62-2882-3630-0

7100377468 7100376951

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Product, Structural adhesive.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** ner-productstewardship@mmm.com

**Website:** [www.3M.com/uk](http://www.3M.com/uk)

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

45-5230-3, 45-5232-9

### TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

## KIT LABEL

### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

#### CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

### 2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

#### SIGNAL WORD

DANGER.

#### Symbols

GHS02 (Flame) | GHS07 (Exclamation mark) | GHS09 (Environment) |

#### Pictograms



#### Contains:

Tert-butyl 3,5,5-trimethylperoxyhexanoate; bis-[4-(2,3-epoxipropoxy)phenyl]propane; 1,2-Benzenedicarboxylic acid, mono[[2-(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester; methacrylic acid; methyl methacrylate; 2-hydroxyethyl methacrylate

#### HAZARD STATEMENTS:

H225 Highly flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

H411 Toxic to aquatic life with long lasting effects.

#### PRECAUTIONARY STATEMENTS

##### Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261A Avoid breathing vapours.

P273 Avoid release to the environment.

P280E Wear protective gloves.

##### Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

P333 + P313                      present and easy to do.    Continue rinsing.  
   If skin irritation or rash occurs:    Get medical advice/attention.

**For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:**

**<=125 ml Hazard statements**

H317                                      May cause an allergic skin reaction.

**<=125 ml Precautionary statements**

**Prevention:**

P280E                                      Wear protective gloves.

**Response:**

P333 + P313                              If skin irritation or rash occurs:    Get medical advice/attention.

Refer to Safety Data Sheet for component % unknown values ([www.3M.com/msds](http://www.3M.com/msds)).

**Revision information:**

No revision information



## Safety Data Sheet

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**Document group:** 45-5230-3  
**Revision date:** 16/09/2025

**Version number:** 2.00  
**Supersedes date:** 16/07/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS, Gray, Part A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Product, Structural adhesive.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** ner-productstewardship@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

**2.2. Label elements****The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain****SIGNAL WORD**

WARNING.

**Symbols**

GHS07 (Exclamation mark) | GHS09 (Environment) |

**Pictograms**

Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	216-823-5	15 - 35
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	236-050-7	1 - 10

**HAZARD STATEMENTS:**

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

**PRECAUTIONARY STATEMENTS****Prevention:**

P273	Avoid release to the environment.
P280E	Wear protective gloves.

**Response:**

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

**For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:****<=125 ml Hazard statements**

H317	May cause an allergic skin reaction.
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**<=125 ml Precautionary statements****Prevention:**

P280E	Wear protective gloves.
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**Response:**

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
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9% of the mixture consists of components of unknown acute oral toxicity.

Contains 29% of components with unknown hazards to the aquatic environment.

### 2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Oxydipropyl dibenzoate	(CAS-No.) 27138-31-4 (EC-No.) 248-258-5	40 - 60	Aquatic Chronic 3, H412
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	15 - 35	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
di-aryl heterocyclic compound	Trade Secret	10 - 15	Acute Tox. 4, H302 Eye Irrit. 2, H319
Non-hazardous ingredients	Trade Secret	1 - 10	Substance not classified as hazardous
Tert-butyl 3,5,5-trimethylperoxyhexanoate	(CAS-No.) 13122-18-4 (EC-No.) 236-050-7	1 - 10	Org. Perox. CD, H242 Skin Sens. 1B, H317 Aquatic Acute 1, H400,M=1 Aquatic Chronic 3, H412
Fillers	Trade Secret	1 - 10	Substance with a national occupational exposure limit

Please see section 16 for the full text of any H statements referred to in this section

### Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C ≥ 5%) Skin Irrit. 2, H315 (C ≥ 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### **Skin contact**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### **Eye contact**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### **If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

#### **4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

#### **4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## **SECTION 5: Fire-fighting measures**

#### **5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

#### **5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

#### **Hazardous Decomposition or By-Products**

<u><b>Substance</b></u>	<u><b>Condition</b></u>
Aldehydes.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

#### **5.3. Advice for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## **SECTION 6: Accidental release measures**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

#### **6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### **6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### **6.4. Reference to other sections**

Refer to Section 8 and Section 13 for more information

## **SECTION 7: Handling and storage**

### **7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

### **7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

### **7.3. Specific end use(s)**

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## **SECTION 8: Exposure controls/personal protection**

### **8.1 Control parameters**

#### **Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
Fillers	Trade Secret	UK HSE	TWA(as respirable dust):2.4 mg/m <sup>3</sup> ;TWA(as inhalable dust):6 mg/m <sup>3</sup>	

UK HSE : UK Health and Safety Commission  
TWA: Time-Weighted-Average  
STEL: Short Term Exposure Limit  
CEIL: Ceiling

#### **Biological limit values**

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

### **8.2. Exposure controls**

#### **8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### **8.2.2. Personal protective equipment (PPE)**



### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Indirect vented goggles.

#### Applicable Norms/Standards

Use eye protection conforming to EN 166

### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

#### Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Grey
Odor	Mild Ester
Odour threshold	No data available.
Melting point/freezing point	Not applicable.
Boiling point/boiling range	>= 65.6 °C
Flammability	Not applicable.

Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Flash point	> 93.3 °C [Test Method: Closed Cup]
Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	18,519 mm²/sec
Water solubility	Nil
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	No data available.
Density	1.08 g/ml
Relative density	1.08 [Ref Std: WATER=1]
Relative Vapour Density	No data available.
Particle Characteristics	Not applicable.

## 9.2. Other information

### 9.2.2 Other safety characteristics

EU Volatile Organic Compounds

No data available.

Evaporation rate

No data available.

Molecular weight

No data available.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.

Sparks and/or flames.

### 10.5 Incompatible materials

Amines.

Strong acids.

Strong bases.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

#### 11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

##### Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

##### Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

##### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Oxydipropyl dibenzoate	Dermal	Rat	LD50 > 2,000 mg/kg
Oxydipropyl dibenzoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Oxydipropyl dibenzoate	Ingestion	Rat	LD50 3,295 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
di-aryl heterocyclic compound	Ingestion	Rat	LD50 >300, <2000 mg/kg
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Dermal	Rat	LD50 > 2,000 mg/kg
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Ingestion	Rat	LD50 12,905 mg/kg
Fillers	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fillers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fillers	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

##### Skin Corrosion/Irritation

Name	Species	Value
Oxydipropyl dibenzoate	Rabbit	No significant irritation

bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Mild irritant
di-aryl heterocyclic compound	In vitro data	No significant irritation
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Rabbit	No significant irritation
Fillers	Rabbit	No significant irritation

### Serious Eye Damage/Irritation

Name	Species	Value
Oxydipropyl dibenzoate	Rabbit	No significant irritation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Moderate irritant
di-aryl heterocyclic compound	In vitro data	Severe irritant
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Rabbit	No significant irritation
Fillers	Rabbit	No significant irritation

### Skin Sensitisation

Name	Species	Value
Oxydipropyl dibenzoate	Guinea pig	Not classified
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human and animal	Sensitising
di-aryl heterocyclic compound	Guinea pig	Not classified
Tert-butyl 3,5,5-trimethylperoxyhexanoate	Guinea pig	Sensitising
Fillers	Human and animal	Not classified

### Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human	Not classified

### Germ Cell Mutagenicity

Name	Route	Value
Oxydipropyl dibenzoate	In Vitro	Not mutagenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
di-aryl heterocyclic compound	In Vitro	Not mutagenic
Fillers	In Vitro	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Fillers	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Oxydipropyl dibenzoate	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation

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Oxydipropyl dibenzoate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Oxydipropyl dibenzoate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Fillers	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
di-aryl heterocyclic compound	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Oxydipropyl dibenzoate	Ingestion	hematopoietic system   liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Fillers	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Oxydipropyl dibenzoate	27138-31-4	Fathead minnow	Experimental	96 hours	LC50	3.7 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green algae	Experimental	72 hours	EL50	4.9 mg/l
Oxydipropyl dibenzoate	27138-31-4	Water flea	Experimental	48 hours	EL50	19.31 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green algae	Experimental	72 hours	EC10	0.89 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
di-aryl heterocyclic compound	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Fillers	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Green algae	Experimental	72 hours	ErC50	0.51 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Rainbow trout	Experimental	96 hours	LC50	7.03 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Water flea	Experimental	48 hours	EC50	>100 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Green algae	Experimental	72 hours	NOEC	0.125 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Water flea	Experimental	21 days	NOEC	0.22 mg/l
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Activated sludge	Experimental	3 hours	EC50	327.02 mg/l

### 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Oxydipropyl	27138-31-4	Experimental	28 days	CO2 evolution	85 %CO2	OECD 301B - Modified

dibenzoate		Biodegradation			evolution/THCO <sub>2</sub> evolution	sturm or CO <sub>2</sub>
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
di-aryl heterocyclic compound	Trade Secret	Experimental Biodegradation	28 days	CO <sub>2</sub> evolution	29.1 %CO <sub>2</sub> evolution/THCO <sub>2</sub> evolution	OECD 301B - Modified sturm or CO <sub>2</sub>
di-aryl heterocyclic compound	Trade Secret	Estimated Photolysis		Photolytic half-life (in air)	1.48 days (t 1/2)	
Fillers	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Experimental Biodegradation	28 days	BOD	72 %BOD/ThOD	OECD 301D - Closed bottle test
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Experimental Aquatic Inherent Biodegrad.	56 days	BOD	58 %BOD/ThOD	OECD 302A - Modified SCAS Test
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	51 hours (t 1/2)	OECD 111 Hydrolysis func of pH

### 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Oxydipropyl dibenzoate	27138-31-4	Modeled Bioconcentration		Bioaccumulation factor	8	Catalogic™
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
di-aryl heterocyclic compound	Trade Secret	Experimental Bioconcentration		Log Kow	2.57	
Fillers	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Modeled Bioconcentration		Bioaccumulation factor	380	Catalogic™
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Experimental Bioconcentration		Log Kow	5.16	OECD 117 log Kow HPLC method

### 12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™
di-aryl heterocyclic compound	Trade Secret	Estimated Mobility in Soil	Koc	<270 l/kg	ACD/Labs ChemSketch™
Tert-butyl 3,5,5-trimethylperoxyhexanoate	13122-18-4	Modeled Mobility in Soil	Koc	3,550 l/kg	Episuite™

### 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

### 12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

### EU waste code (product as sold)

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances  
20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

## SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
<b>14.1 UN number</b>	UN3082	UN3082	UN3082
<b>14.2 UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER; EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER; EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER; EPOXY RESIN)
<b>14.3 Transport hazard class(es)</b>	9	9	9
<b>14.4 Packing group</b>	III	III	III
<b>14.5 Environmental hazards</b>	Environmentally Hazardous	Not applicable	Marine Pollutant
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No data available.	No data available.



<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	M6	Not applicable.	Not applicable.
<b>IMDG Segregation Code</b>	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

#### Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

#### Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

#### COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2

None

**Regulation (EU) No 649/2012, as amended for GB**

No chemicals listed

**15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

**SECTION 16: Other information****List of relevant H statements**

H242	Heating may cause a fire.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

**Revision information:**

Section 3: Composition/ Information of ingredients table information was modified.  
Section 08: Personal Protection - Apron Statement information was added.  
Section 8: Personal Protection - Skin/body information information was deleted.  
Section 8: Skin protection - protective clothing information information was deleted.  
Section 11: Acute Toxicity table information was modified.  
Section 11: Germ Cell Mutagenicity Table information was modified.  
Section 11: Serious Eye Damage/Irritation Table information was modified.  
Section 11: Skin Corrosion/Irritation Table information was modified.  
Section 11: Skin Sensitization Table information was modified.  
Section 11: Target Organs - Single Table information was modified.  
Section 12: Component ecotoxicity information information was modified.  
Section 12: Mobility in soil information information was modified.  
Section 12: Persistence and Degradability information information was modified.  
Section 12: Bioaccumulative potential information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)**

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



## Safety Data Sheet

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**Revision date:** 03/12/2025

**Version number:** 2.01  
**Supersedes date:** 22/08/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS, Gray, Part B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Product

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** ner-productstewardship@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225  
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319  
Skin Sensitization, Category 1 - Skin Sens. 1; H317  
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

## 2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

### SIGNAL WORD

DANGER.

### Symbols

GHS02 (Flame) | GHS07 (Exclamation mark) |

### Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
methyl methacrylate	80-62-6	201-297-1	38 - 80
2-hydroxyethyl methacrylate	868-77-9	212-782-2	2 - 9
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	248-616-0	< 4
methacrylic acid	79-41-4	201-204-4	<= 1.3

### HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.

### PRECAUTIONARY STATEMENTS

#### Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261A	Avoid breathing vapours.
P280E	Wear protective gloves.

#### Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

#### <=125 ml Hazard statements

H317	May cause an allergic skin reaction.
------	--------------------------------------

#### <=125 ml Precautionary statements

#### Prevention:

P261A Avoid breathing vapours.  
P280E Wear protective gloves.

**Response:**

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

7% of the mixture consists of components of unknown acute oral toxicity.

7% of the mixture consists of components of unknown acute dermal toxicity.

Contains 13% of components with unknown hazards to the aquatic environment.

**2.3. Other hazards**

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients**
**3.1. Substances**

Not applicable

**3.2. Mixtures**

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
methyl methacrylate	(CAS-No.) 80-62-6 (EC-No.) 201-297-1	38 - 80	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335 Nota D
Proprietary polymer#2	Trade Secret	6 - 15	Substance not classified as hazardous
Proprietary polymer#1	Trade Secret	< 13	Substance not classified as hazardous
2-hydroxyethyl methacrylate	(CAS-No.) 868-77-9 (EC-No.) 212-782-2	2 - 9	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Nota D
filler	Trade Secret	< 5	Substance not classified as hazardous
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	< 5	Substance with a national occupational exposure limit
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	(CAS-No.) 27697-00-3 (EC-No.) 248-616-0	< 4	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335
CALCIUM STEARATE	(CAS-No.) 1592-23-0 (EC-No.) 216-472-8	< 2	Substance not classified as hazardous
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	(CAS-No.) 95175-93-2	<= 1.6	Skin Irrit. 2, H315 Eye Dam. 1, H318
methacrylic acid	(CAS-No.) 79-41-4 (EC-No.) 201-204-4	<= 1.3	Acute Tox. 3, H311 Acute Tox. 4, H302 Skin Corr. 1A, H314 Eye Dam. 1, H318

			STOT SE 3, H335 Nota D Acute Tox. 4, H332
naphthenic acids, copper salts	(CAS-No.) 1338-02-9 (EC-No.) 215-657-0	< 0.2	Flam. Liq. 3, H226 Acute Tox. 4, H302 Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=1

Please see section 16 for the full text of any H statements referred to in this section

#### Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
methacrylic acid	(CAS-No.) 79-41-4 (EC-No.) 201-204-4	(C ≥ 10%) Skin Corr. 1A, H314 (1% ≤ C < 10%) Skin Irrit. 2, H315 (C ≥ 1%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain).

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide  
Carbon dioxide.  
Hydrogen gas.  
Oxides of nitrogen.

**Condition**

During combustion.  
During combustion.  
During combustion.  
During combustion.

**5.3. Advice for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

**6.4. Reference to other sections**

Refer to Section 8 and Section 13 for more information

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and

receiving equipment if there is potential for static electricity accumulation during transfer.

## 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

## 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

# SECTION 8: Exposure controls/personal protection

## 8.1 Control parameters

### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Silica, amorphous, inhalable dust	67762-90-7	UK HSE	TWA(as respirable dust):2.4 mg/m <sup>3</sup> ;TWA(as inhalable dust):6 mg/m <sup>3</sup>	
methacrylic acid	79-41-4	UK HSE	TWA:72 mg/m <sup>3</sup> (20 ppm);STEL:143 mg/m <sup>3</sup> (40 ppm)	
methyl methacrylate	80-62-6	UK HSE	TWA:208 mg/m <sup>3</sup> (50 ppm);STEL:416 mg/m <sup>3</sup> (100 ppm)	

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Indirect vented goggles.

#### Applicable Norms/Standards

Use eye protection conforming to EN 166

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the



results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

<b>Material</b>	<b>Thickness (mm)</b>	<b>Breakthrough Time</b>
Polymer laminate	No data available	No data available

#### *Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

#### **Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### *Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

## **SECTION 9: Physical and chemical properties**

### **9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Paste
<b>Colour</b>	Grey
<b>Odor</b>	Methacrylate
<b>Odour threshold</b>	<i>No data available.</i>
<b>Melting point/freezing point</b>	<i>Not applicable.</i>
<b>Boiling point/boiling range</b>	$\geq 37.8$ °C
<b>Flammability</b>	Flammable Liquid: Category 2.
<b>Flammable Limits(LEL)</b>	<i>No data available.</i>
<b>Flammable Limits(UEL)</b>	<i>No data available.</i>
<b>Flash point</b>	$\geq 10$ °C [ <i>Test Method: Closed Cup</i> ]
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>pH</b>	<i>substance/mixture is non-soluble (in water)</i>
<b>Kinematic Viscosity</b>	14,852 mm <sup>2</sup> /sec
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Vapour pressure</b>	<i>No data available.</i>
<b>Density</b>	1.01 g/ml

Relative density	0.96 [Ref Std: WATER=1]
Relative Vapour Density	No data available.
Particle Characteristics	Not applicable.

## 9.2. Other information

### 9.2.2 Other safety characteristics

EU Volatile Organic Compounds

No data available.

Evaporation rate

No data available.

Molecular weight

No data available.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.

Sparks and/or flames.

### 10.5 Incompatible materials

Amines.

Strong acids.

Strong bases.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

#### Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

#### Additional Health Effects:

#### Prolonged or repeated exposure may cause target organ effects:

Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
methyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
methyl methacrylate	Inhalation-Vapour (4 hours)	Rat	LC50 29.8 mg/l
methyl methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Proprietary polymer#2	Dermal	Rabbit	LD50 > 15,000 mg/kg
Proprietary polymer#2	Ingestion	Rat	LD50 > 30,000 mg/kg
Proprietary polymer#1	Dermal		LD50 estimated to be > 5,000 mg/kg
Proprietary polymer#1	Ingestion	Rat	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Ingestion	Rat	LD50 > 5,000 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
methacrylic acid	Dermal	Rabbit	LD50 > 500 mg/kg
methacrylic acid	Inhalation-Dust/Mist (4 hours)	Rat	LC50 7.1 mg/l
methacrylic acid	Ingestion	Rat	LD50 1,320 mg/kg
CALCIUM STEARATE	Dermal	Rat	LD50 > 2,000 mg/kg
CALCIUM STEARATE	Ingestion	Rat	LD50 > 2,000 mg/kg
naphthenic acids, copper salts	Dermal	similar compound	LD50 > 2,000 mg/kg

naphthenic acids, copper salts	Ingestion	ds similar compound ds	LD50 >300, < 2,000 mg/kg
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ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
methyl methacrylate	Rabbit	Irritant
Proprietary polymer#2	Professional judgement	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Minimal irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	Professional judgement	Irritant
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-methacrylic acid	Not available	Irritant
CALCIUM STEARATE	Rabbit	Corrosive
	In vitro data	No significant irritation
naphthenic acids, copper salts	Rabbit	No significant irritation

### Serious Eye Damage/Irritation

Name	Species	Value
methyl methacrylate	Rabbit	Mild irritant
Proprietary polymer#2	Professional judgement	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Moderate irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	Professional judgement	Severe irritant
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-methacrylic acid	Not available	Corrosive
CALCIUM STEARATE	Rabbit	Corrosive
	In vitro data	No significant irritation
naphthenic acids, copper salts	In vitro data	No significant irritation

### Skin Sensitisation

Name	Species	Value
methyl methacrylate	Human and animal	Sensitising
2-hydroxyethyl methacrylate	Human and animal	Sensitising
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	Professional judgement	Sensitising

	t	
methacrylic acid	Guinea pig	Not classified
CALCIUM STEARATE	similar compounds	Not classified
naphthenic acids, copper salts	Guinea pig	Not classified

### Respiratory Sensitisation

Name	Species	Value
methyl methacrylate	Human	Not classified

### Germ Cell Mutagenicity

Name	Route	Value
methyl methacrylate	In vivo	Not mutagenic
methyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-hydroxyethyl methacrylate	In vivo	Not mutagenic
2-hydroxyethyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
methacrylic acid	In Vitro	Not mutagenic
methacrylic acid	In vivo	Not mutagenic
CALCIUM STEARATE	In Vitro	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
methyl methacrylate	Ingestion	Rat	Not carcinogenic
methyl methacrylate	Inhalation	Human and animal	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
methyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
methyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
methyl methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 450 mg/kg/day	during gestation
methyl methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
2-hydroxyethyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-hydroxyethyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-hydroxyethyl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation

Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
methacrylic acid	Inhalation	Not classified for development	Rat	NOAEL 1.076 mg/l	during gestation
CALCIUM STEARATE	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
CALCIUM STEARATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	28 days
CALCIUM STEARATE	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation

## Target Organ(s)

### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
methyl methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	
Poly[oxy(methyl-1,2-ethanediyl)], a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-methacrylic acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
methacrylic acid	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL Not available	

### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
methyl methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
methyl methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
methyl methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Ingestion	kidney and/or bladder   heart   skin   endocrine system   gastrointestinal tract   hematopoietic system   liver   muscles   nervous system   respiratory system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
methacrylic acid	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.352 mg/l	90 days
methacrylic acid	Inhalation	blood   nervous system   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1.232 mg/l	90 days
CALCIUM STEARATE	Ingestion	hematopoietic	Not classified	Rat	NOAEL	28 days

		system   nervous system   kidney and/or bladder   heart   skin   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   liver   immune system   eyes   respiratory system			2,000 mg/kg/day	
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### Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

### 11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

## SECTION 12: Ecological information

**The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.**

### 12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	EC50	>110 mg/l
methyl methacrylate	80-62-6	Rainbow trout	Experimental	96 hours	LC50	>79 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	48 hours	EC50	69 mg/l
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	NOEC	110 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	21 days	NOEC	37 mg/l
methyl methacrylate	80-62-6	Activated sludge	Experimental	30 minutes	EC20	150 mg/l
methyl methacrylate	80-62-6	Soil microbes	Experimental	28 days	NOEC	>1,000 mg/kg (Dry Weight)
Proprietary polymer#2	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Proprietary polymer#1	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Turbot	Analogous Compound	96 hours	LC50	833 mg/l
2-hydroxyethyl methacrylate	868-77-9	Fathead minnow	Experimental	96 hours	LC50	227 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	EC50	710 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	48 hours	EC50	380 mg/l

2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	NOEC	160 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	21 days	NOEC	24.1 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	16 hours	EC0	>3,000 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	18 hours	LD50	<98 mg per kg of bodyweight
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
CALCIUM STEARATE	1592-23-0	Green algae	Experimental	72 hours	EC50	>100 mg/l
CALCIUM STEARATE	1592-23-0	Medaka	Experimental	96 hours	LC50	>100 mg/l
CALCIUM STEARATE	1592-23-0	Green algae	Experimental	72 hours	NOEC	100 mg/l
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-methacrylic acid	95175-93-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
methacrylic acid	79-41-4	Bacteria	Experimental	17 hours	EC50	270 mg/l
methacrylic acid	79-41-4	Green algae	Experimental	72 hours	EC50	45 mg/l
methacrylic acid	79-41-4	Water flea	Experimental	48 hours	EC50	>130 mg/l
methacrylic acid	79-41-4	Green algae	Experimental	72 hours	NOEC	8.2 mg/l
methacrylic acid	79-41-4	Water flea	Experimental	21 days	NOEC	53 mg/l
naphthenic acids, copper salts	1338-02-9	Green algae	Estimated	72 hours	ErC50	0.629 mg/l
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	48 hours	EC50	0.0756 mg/l
naphthenic acids, copper salts	1338-02-9	Zebra Fish	Estimated	96 hours	LC50	0.07 mg/l
naphthenic acids, copper salts	1338-02-9	Fathead minnow	Estimated	32 days	EC10	0.0354 mg/l
naphthenic acids, copper salts	1338-02-9	Green algae	Estimated	N/A	NOEC	0.132 mg/l
naphthenic acids, copper salts	1338-02-9	Sediment Worm	Estimated	28 days	NOEC	110 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	7 days	NOEC	0.02 mg/l
naphthenic acids, copper salts	1338-02-9	Activated sludge	Estimated	N/A	EC50	42 mg/l
naphthenic acids, copper salts	1338-02-9	Barley	Estimated	4 days	NOEC	96 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Redworm	Estimated	56 days	NOEC	60 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Soil microbes	Estimated	4 days	NOEC	72 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Springtail	Estimated	28 days	NOEC	167 mg/kg (Dry Weight)

## 12.2. Persistence and degradability



Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Biodegradation	14 days	BOD	94 %BOD/ThOD	OECD 301C - MITI test (I)
Proprietary polymer#2	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Proprietary polymer#1	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Experimental Biodegradation	28 days	BOD	84 %BOD/COD	OECD 301D - Closed bottle test
2-hydroxyethyl methacrylate	868-77-9	Experimental Hydrolysis		Hydrolytic half-life basic pH	10.9 days (t 1/2)	OECD 111 Hydrolysis func of pH
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	Modeled Biodegradation	28 days	BOD	85 %BOD/ThOD	Catalogic™
CALCIUM STEARATE	1592-23-0	Experimental Biodegradation	24 days	CO2 evolution	91 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-methacrylic acid	95175-93-2	Data not availbl-insufficient	N/A	N/A	N/A	N/A
naphthenic acids, copper salts	79-41-4	Experimental Biodegradation	28 days	BOD	86 %BOD/ThOD	OECD 301D - Closed bottle test
	1338-02-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A

### 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Bioconcentration		Log Kow	1.38	OECD 107 log Kow shke flask mtd
Proprietary polymer#2	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Proprietary polymer#1	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Experimental Bioconcentration		Log Kow	0.42	OECD 107 log Kow shke flask mtd
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	Modeled Bioconcentration		Log Kow	2.64	Episuite™
CALCIUM STEARATE	1592-23-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Poly[oxy(methyl-1,2-	95175-93-2	Data not available or insufficient for	N/A	N/A	N/A	N/A

ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-methacrylic acid	79-41-4	classification Experimental Bioconcentration		Log Kow	0.93	
naphthenic acids, copper salts	1338-02-9	Analogous Compound BCF - Fish	42 days	Bioaccumulation factor	≤27	OECD305-Bioconcentration

#### 12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Mobility in Soil	Koc	8.7-72 l/kg	
2-hydroxyethyl methacrylate	868-77-9	Experimental Mobility in Soil	Koc	42.7 l/kg	
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	Modeled Mobility in Soil	Koc	19 l/kg	Episuite™

#### 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

#### 12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

## SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

#### EU waste code (product as sold)

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances

## SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
<b>14.1 UN number</b>	UN1133	UN1133	UN1133
<b>14.2 UN proper</b>	ADHESIVES	ADHESIVES	ADHESIVES

shipping name			
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	II	II	II
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	F1	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
methyl methacrylate	80-62-6	Gr. 3: Not classifiable	International Agency for Research on Cancer

#### Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

#### COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
P5c FLAMMABLE LIQUIDS*	5000	50000

\*If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply  
Seveso named dangerous substances, Annex 1, Part 2  
None

**Regulation (EU) No 649/2012, as amended for GB**

No chemicals listed

**15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

**SECTION 16: Other information****List of relevant H statements**

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

**Revision information:**

Section 2: <125ml Precautionary - Prevention information was modified.

Label: CLP Precautionary - Response information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 9: Relative density information information was modified.

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