

Safety Data Sheet

Copyright, 2025, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

 Document group:
 19-4115-2
 Version number:
 11.01

 Revision date:
 20/08/2025
 Supersedes date:
 22/07/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-WeldTM EC-3450 FST

Product Identification Numbers

FS-9100-4409-8 FS-9100-5128-3

7000080273 7000080151

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Low Density Void Filler

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000

E Mail: ner-productstewardship@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

3M Scotch-Weld™ EC-3450 FST

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Germ Cell Mutagenicity, Category 2 - Muta. 2; H341

Reproductive Toxicity, Category 2 - Repr. 2; H361fd

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms







| Ingredient | CAS Nbr | EC No. | % by Wt |
|--|------------|-----------|---------|
| 1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride | 25134-21-8 | 246-644-8 | 10 - 30 |
| 1,6-Bis(2,3-epoxypropoxy)hexane | 16096-31-4 | 240-260-4 | 7 - 13 |
| Phenol-formaldehyde polymer, glycidyl ether | 28064-14-4 | | 5 - 10 |
| 1,2,3,6-tetrahydro-3,6-methanophthalic anhydride | 826-62-0 | 212-557-9 | 1 - 5 |
| Boric acid, zinc salt | 1332-07-6 | 215-566-6 | 1 - 5 |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | 1675-54-3 | 216-823-5 | < 3 |
| Trichloro(N,N-dimethyloctylamine)boron | 34762-90-8 | 252-200-4 | < 1 |
| maleic anhydride | 108-31-6 | 203-571-6 | < 0.5 |

HAZARD STATEMENTS:

H315 Causes skin irritation. H318 Causes serious eye damage.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction. H341 Suspected of causing genetic defects.

H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261B Avoid breathing dust.

P280B Wear protective gloves and eye/face protection.

Response:

3M Scotch-WeldTM EC-3450 FST

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Contains 4% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

| Ingredient | Identifier(s) | % | Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB |
|--|--|---------|--|
| Oxide glass chemicals | (CAS-No.) 65997-17-3 (EC-No.) 266-046-0 | 10 - 30 | Substance with a national occupational exposure limit |
| 1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride | (CAS-No.) 25134-21-8 (EC-No.) 246-644-8 | 10 - 30 | Acute Tox. 3, H331 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1, H317 |
| Aluminium hydroxide | (CAS-No.) 21645-51-2 (EC-No.) 244-492-7 | 10 - 30 | Substance with a national occupational exposure limit |
| 1,6-Bis(2,3-epoxypropoxy)hexane | (CAS-No.) 16096-31-4 (EC-No.) 240-260-4 | 7 - 13 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317 Aquatic Chronic 3, H412 |
| Phenol-formaldehyde polymer, glycidyl ether | (CAS-No.) 28064-14-4 | 5 - 10 | Skin Sens. 1, H317 Aquatic Chronic 2, H411 |
| 1,2,3,6-tetrahydro-3,6-methanophthalic anhydride | (CAS-No.) 826-62-0 (EC-No.) 212-557-9 | 1 - 5 | Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1, H317 Nota C Acute Tox. 4, H302 |
| Boric acid, zinc salt | (CAS-No.) 1332-07-6 (EC-No.) 215-566-6 | 1 - 5 | Eye Irrit. 2, H319 Muta. 2, H341 Repr. 2, H361df Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 |
| red phosphorus | (CAS-No.) 7723-14-0 (EC-No.) 231-768-7 | < 3 | Flam. Sol. 1, H228 Aquatic Chronic 3, H412 |

| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]alkyl]octadecanamide, 12-hydroxy-N-[2-[(1-oxooctyl)amino]alkyl]octadecanamide and N,N'-1,2-alkandiylbis[12-hydroxyoctadecanamide] | (EC-No.) ELINCS 484- 050-2 | < 3 | Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=10 |
|---|--|-------|--|
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | (CAS-No.) 1675-54-3 (EC-No.) 216-823-5 | < 3 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411 |
| Trichloro(N,N-dimethyloctylamine)boron | (CAS-No.) 34762-90-8 (EC-No.) 252-200-4 | < 1 | Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 Skin Sens. 1B, H317 Repr. 2, H361df |
| maleic anhydride | (CAS-No.) 108-31-6 (EC-No.) 203-571-6 | < 0.5 | EUH071 Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1A, H317 STOT RE 1, H372 |

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

| Ingredient | Identifier(s) | Specific Concentration Limits |
|---|---|---|
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | (CAS-No.) 1675-54-3 (EC-No.) 216-823-5 | (C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 |
| maleic anhydride | (CAS-No.) 108-31-6 (EC-No.) 203-571-6 | (C >= 0.001%) Skin Sens. 1A, H317 |

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

SubstanceConditionAldehydes.During combustion.Carbon monoxideDuring combustion.Carbon dioxide.During combustion.Hydrogen ChlorideDuring combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | CAS Nbr | Agency | Limit type | Additional comments |
|-------------------------|------------|-------------------------|--|----------------------------|
| maleic anhydride | 108-31-6 | UK HSE | TWA: 1 mg/m³; STEL: 3 mg/m³ | Respiratory Sensitizer |
| DUST, INERT OR NUISANCE | 21645-51-2 | UK HSE | TWA(as respirable dust):4 mg/m3;TWA(as inhalable dust):10 mg/m3 | |
| DUST, INERT OR NUISANCE | 65997-17-3 | UK HSE | TWA(as respirable dust):4 mg/m3;TWA(as inhalable dust):10 mg/m3 | |
| Oxide glass chemicals | 65997-17-3 | Manufacturer determined | TWA(as non-fibrous, respirable)(8 hours):3 mg/m3;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3 | |
| red phosphorus | 7723-14-0 | UK HSE | TWA: 0.1 mg/m³; STEL: 0.3 mg/m³ | |

UK HSE: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining. Provide appropriate local exhaust when product is heated.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours or acid gases and particulates Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A or (E & P)

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| Physical state | Solid. | | |
|------------------------------|------------------------|--|--|
| Specific Physical Form: | Brown paste, low odour | | |
| Colour | Light Brown | | |
| Odor | Light Acrid | | |
| Odour threshold | No data available. | | |
| Melting point/freezing point | Not applicable. | | |
| Boiling point/boiling range | Not applicable. | | |
| Flammability | Not applicable. | | |
| | | | |
| Flammable Limits(LEL) | Not applicable. | | |

| Flammable Limits(UEL) | Not applicable. | |
|--|---|--|
| Flash point | >=100 °C [Test Method:Closed Cup] | |
| Autoignition temperature | No data available. | |
| Decomposition temperature | No data available. | |
| pH | substance/mixture is non-soluble (in water) | |
| Kinematic Viscosity | No data available. | |
| Water solubility | Negligible | |
| Solubility- non-water | No data available. | |
| Partition coefficient: n-octanol/water | No data available. | |
| Vapour pressure | Not applicable. | |
| Density | 0.5 - 0.7 g/ml | |
| Relative density | 0.5 - 0.7 [<i>Ref Std</i> :WATER=1] | |
| Relative Vapour Density | Not applicable. | |
| Particle Characteristics | Not applicable. | |
| | | |

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

Evaporation rate

Not applicable.

Percent volatile

Not applicable.

*=1 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for

Page: 8 of

Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|--|-------------|---------|---|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >2,000 - =5,000 mg/kg |
| Oxide glass chemicals | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Oxide glass chemicals | Ingestion | | LD50 estimated to be 2,000 - 5,000 mg/kg |
| 1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride | Dermal | Rat | LD50 4,920 mg/kg |
| 1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride | Inhalation- | Rat | LC50 < 0.75 mg/l |
| | Dust/Mist | | |
| | (4 hours) | | |
| 1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride | Ingestion | Rat | LD50 958 mg/kg |
| Aluminium hydroxide | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Aluminium hydroxide | Inhalation- | Rat | LC50 > 2.3 mg/l |
| • | Dust/Mist | | |
| | (4 hours) | | |
| Aluminium hydroxide | Ingestion | Rat | LD50 > 5,000 mg/kg |
| 1,6-Bis(2,3-epoxypropoxy)hexane | Dermal | Rat | LD50 > 2,000 mg/kg |
| 1,6-Bis(2,3-epoxypropoxy)hexane | Ingestion | Rat | LD50 3,741 mg/kg |
| Phenol-formaldehyde polymer, glycidyl ether | Dermal | Rabbit | LD50 > 6,000 mg/kg |
| Phenol-formaldehyde polymer, glycidyl ether | Inhalation- | Rat | LC50 > 1.7 mg/l |

| | Dust/Mist (4 hours) | | |
|---|---------------------------------------|-----------------------------------|--|
| Phenol-formaldehyde polymer, glycidyl ether | Ingestion | Rat | LD50 > 4,000 mg/kg |
| Boric acid, zinc salt | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Boric acid, zinc salt | Inhalation- Dust/Mist | Rat | LC50 > 4.95 mg/l |
| Boric acid, zinc salt | Ingestion | Rat | LD50 > 5,000 mg/kg |
| 1,2,3,6-tetrahydro-3,6-methanophthalic anhydride | Ingestion | Professio nal judgeme nt | LD50 estimated to be 300 - 2,000 mg/kg |
| red phosphorus | Dermal | Professio nal judgeme nt | LD50 estimated to be > 5,000 mg/kg |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Dermal | Rat | LD50 > 1,600 mg/kg |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Ingestion | Rat | LD50 > 1,000 mg/kg |
| red phosphorus | Ingestion | Rat | LD50 > 15,000 mg/kg |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]alkyl]octadecanamide, 12-hydroxy-N-[2-[(1-oxooctyl)amino]alkyl]octadecanamide and N,N'-1,2-alkandiylbis[12-hydroxyoctadecanamide] | Dermal | Rat | LD50 > 2,000 |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]alkyl]octadecanamide, 12-hydroxy-N-[2-[(1-oxooctyl)amino]alkyl]octadecanamide and N,N'-1,2-alkandiylbis[12-hydroxyoctadecanamide] | Inhalation- Dust/Mist (4 hours) | Rat | LC50 > 6.3 |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]alkyl]octadecanamide, 12-hydroxy-N-[2-[(1-oxooctyl)amino]alkyl]octadecanamide and N,N'-1,2-alkandiylbis[12-hydroxyoctadecanamide] | Ingestion | Rat | LD50 > 2,000 |
| Trichloro(N,N-dimethyloctylamine)boron | Dermal | Rat | LD50 > 2,870 mg/kg |
| Trichloro(N,N-dimethyloctylamine)boron | Ingestion | Rat | LD50 > 5,000 mg/kg |
| maleic anhydride | Dermal | Rabbit | LD50 2,620 mg/kg |
| maleic anhydride | Ingestion | Rat | LD50 1,030 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---|-----------|---------------------------|
| | | |
| Oxide glass chemicals | Professio | No significant irritation |
| | nal | |
| | judgemen | |
| | t | |
| 1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride | Rabbit | Irritant |
| Aluminium hydroxide | Rabbit | No significant irritation |
| 1,6-Bis(2,3-epoxypropoxy)hexane | Rabbit | Irritant |
| Phenol-formaldehyde polymer, glycidyl ether | Rabbit | Minimal irritation |
| Boric acid, zinc salt | Rabbit | No significant irritation |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Rabbit | Mild irritant |
| red phosphorus | Rabbit | No significant irritation |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]alkyl]octadecanamide, | Rabbit | No significant irritation |
| 12-hydroxy-N-[2-[(1-oxooctyl)amino]alkyl]octadecanamide and N,N'-1,2- | | |
| alkandiylbis[12-hydroxyoctadecanamide] | | |
| Trichloro(N,N-dimethyloctylamine)boron | Rabbit | No significant irritation |
| maleic anhydride | Human | Corrosive |
| | and | |
| | animal | |

Serious Eye Damage/Irritation

| Serious Lye Damagerii I Itation | | |
|---------------------------------|-----------|---------------------------|
| Name | Species | Value |
| | | |
| | | |
| Oxide glass chemicals | Professio | No significant irritation |
| | nal | |
| | judgemen | |
| | t | |

| 1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride | Rabbit | Corrosive |
|---|-------------|---------------------------|
| Aluminium hydroxide | Rabbit | No significant irritation |
| 1,6-Bis(2,3-epoxypropoxy)hexane | Rabbit | Severe irritant |
| Phenol-formaldehyde polymer, glycidyl ether | Rabbit | Mild irritant |
| Boric acid, zinc salt | Rabbit | Severe irritant |
| 1,2,3,6-tetrahydro-3,6-methanophthalic anhydride | official | Corrosive |
| | classificat | |
| | ion | |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Rabbit | Moderate irritant |
| red phosphorus | Rabbit | No significant irritation |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]alkyl]octadecanamide, | Rabbit | Mild irritant |
| 12-hydroxy-N-[2-[(1-oxooctyl)amino]alkyl]octadecanamide and N,N'-1,2- | | |
| alkandiylbis[12-hydroxyoctadecanamide] | | |
| Trichloro(N,N-dimethyloctylamine)boron | Rabbit | No significant irritation |
| maleic anhydride | Rabbit | Corrosive |

Skin Sensitisation

| Name | Species | Value |
|---|-------------|----------------|
| 1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride | Human | Sensitising |
| Aluminium hydroxide | Guinea | Not classified |
| - nammani ny atomat | pig | The classified |
| 1,6-Bis(2,3-epoxypropoxy)hexane | Multiple | Sensitising |
| , | animal | |
| | species | |
| Phenol-formaldehyde polymer, glycidyl ether | Human | Sensitising |
| | and | |
| | animal | |
| Boric acid, zinc salt | Guinea | Not classified |
| | pig | |
| 1,2,3,6-tetrahydro-3,6-methanophthalic anhydride | official | Sensitising |
| | classificat | |
| | ion | |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Human | Sensitising |
| | and | |
| | animal | |
| red phosphorus | Guinea | Not classified |
| | pig | |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]alkyl]octadecanamide, | Mouse | Not classified |
| 12-hydroxy-N-[2-[(1-oxooctyl)amino]alkyl]octadecanamide and N,N'-1,2- | | |
| alkandiylbis[12-hydroxyoctadecanamide] | 1 11 | |
| Trichloro(N,N-dimethyloctylamine)boron | Mouse | Sensitising |
| maleic anhydride | Multiple | Sensitising |
| | animal | |
| | species | |

Respiratory Sensitisation

| Name | Species | Value |
|--|--------------------------------|----------------|
| 1,2,3,6-Tetrahydromethyl-3,6-methanophthalic anhydride | similar compoun ds | Sensitising |
| 1,2,3,6-tetrahydro-3,6-methanophthalic anhydride | official classificat ion | Sensitising |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Human | Not classified |
| maleic anhydride | Human | Sensitising |

Germ Cell Mutagenicity

| Name | Route | Value |
|---|----------|--|
| Oxide glass chemicals | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Phenol-formaldehyde polymer, glycidyl ether | In Vitro | Some positive data exist, but the data are not |

| | | sufficient for classification |
|---|----------|--|
| Boric acid, zinc salt | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Boric acid, zinc salt | In vivo | Mutagenic |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | In vivo | Not mutagenic |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| red phosphorus | In Vitro | Not mutagenic |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]alkyl]octadecanamide, 12-hydroxy-N-[2-[(1-oxooctyl)amino]alkyl]octadecanamide and N,N'-1,2-alkandiylbis[12-hydroxyoctadecanamide] | In Vitro | Not mutagenic |
| Trichloro(N,N-dimethyloctylamine)boron | In Vitro | Not mutagenic |
| maleic anhydride | In vivo | Not mutagenic |
| maleic anhydride | In Vitro | Some positive data exist, but the data are not sufficient for classification |

Carcinogenicity

| Name | Route | Species | Value |
|---|----------------|-------------------------------|--|
| Oxide glass chemicals | Inhalation | Multiple animal species | Some positive data exist, but the data are not sufficient for classification |
| Aluminium hydroxide | Not specified. | Multiple animal species | Not carcinogenic |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test result | Exposure Duration |
|---|-----------|--|---------|-----------------------------|-----------------------------|
| Aluminium hydroxide | Ingestion | Not classified for development | Rat | NOAEL 768 mg/kg/day | during organogenesis |
| Boric acid, zinc salt | Ingestion | Toxic to male reproduction | Rat | NOAEL 100 mg/kg/day | 92 days |
| Boric acid, zinc salt | Ingestion | Toxic to development | Rat | LOAEL 100 mg/kg/day | during gestation |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Ingestion | Not classified for female reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Ingestion | Not classified for male reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Dermal | Not classified for development | Rabbit | NOAEL 300 mg/kg/day | during organogenesis |
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | Ingestion | Not classified for development | Rat | NOAEL 750 mg/kg/day | 2 generation |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]alkyl]octadecanamide, 12-hydroxy-N-[2-[(1-oxooctyl)amino]alkyl]octadecanamide and N,N'-1,2-alkandiylbis[12-hydroxyoctadecanamide] | Ingestion | Not classified for female reproduction | Rat | NOAEL 1,000 mg/kg/day | premating into lactation |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]alkyl]octadecanamide, 12-hydroxy-N-[2-[(1-oxooctyl)amino]alkyl]octadecanamide and N,N'-1,2-alkandiylbis[12-hydroxyoctadecanamide] | Ingestion | Not classified for male reproduction | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]alkyl]octadecanamide, 12-hydroxy-N-[2-[(1-oxooctyl)amino]alkyl]octadecanamide and N,N'-1,2-alkandiylbis[12-hydroxyoctadecanamide] | Ingestion | Not classified for development | Rat | NOAEL 1,000 mg/kg/day | premating into lactation |
| Trichloro(N,N-dimethyloctylamine)boron | Ingestion | Toxic to female reproduction | Rat | NOAEL 300 mg/kg/day | premating into lactation |

Dagge 12 of 2

| Trichloro(N,N-dimethyloctylamine)boron | Ingestion | Toxic to male reproduction | Rat | NOAEL 300 | 43 days |
|--|-----------|--|-----|-----------|----------------|
| | | | | mg/kg/day | |
| Trichloro(N,N-dimethyloctylamine)boron | Ingestion | Toxic to development | Rat | NOAEL 300 | premating |
| | | | | mg/kg/day | into lactation |
| maleic anhydride | Ingestion | Not classified for female reproduction | Rat | NOAEL 55 | 2 generation |
| | | | | mg/kg/day | |
| maleic anhydride | Ingestion | Not classified for male reproduction | Rat | NOAEL 55 | 2 generation |
| | | | | mg/kg/day | |
| maleic anhydride | Ingestion | Not classified for development | Rat | NOAEL 140 | during |
| | | _ | | mg/kg/day | organogenesis |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|--|------------|------------------------|--|------------------------------|---------------------|----------------------|
| Boric acid, zinc salt | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |
| 1,2,3,6-tetrahydro-3,6-methanophthalic anhydride | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL not available | |
| maleic anhydride | Inhalation | respiratory irritation | May cause respiratory irritation | Human | NOAEL Not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---|------------|---|----------------|---------|-----------------------------|-----------------------|
| Oxide glass chemicals | Inhalation | respiratory system | Not classified | Human | NOAEL not available | occupational exposure |
| Boric acid, zinc salt | Inhalation | immune system respiratory system heart endocrine system hematopoietic system liver nervous system kidney and/or bladder | Not classified | Rat | NOAEL 0.15 mg/l | 2 weeks |
| Boric acid, zinc salt | Ingestion | endocrine system liver kidney and/or bladder heart skin bone, teeth, nails, and/or hair hematopoietic system immune system nervous system eyes respiratory system vascular system | Not classified | Rat | NOAEL 375 mg/kg/day | 92 days |
| bis-[4-(2,3- epoxipropoxi)phenyl]prop ane | Dermal | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 2 years |
| bis-[4-(2,3- epoxipropoxi)phenyl]prop ane | Dermal | nervous system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| bis-[4-(2,3- epoxipropoxi)phenyl]prop ane | Ingestion | auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| Trichloro(N,N-dimethyloctylamine)boron | Ingestion | endocrine system liver heart skin gastrointestinal tract bone, teeth, nails, | Not classified | Rat | NOAEL 1,000 mg/kg/day | 43 days |

Page 12 of

| | | and/or hair hematopoietic system immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system | | | | |
|------------------|------------|---|--|-----|------------------------|----------|
| maleic anhydride | Inhalation | respiratory system | Causes damage to organs through prolonged or repeated exposure | Rat | LOAEL 0.0011 mg/l | 6 months |
| maleic anhydride | Inhalation | endocrine system hematopoietic system nervous system kidney and/or bladder heart liver eyes | Not classified | Rat | NOAEL 0.0098 mg/l | 6 months |
| maleic anhydride | Ingestion | kidney and/or bladder | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 55 mg/kg/day | 80 days |
| maleic anhydride | Ingestion | liver | Some positive data exist, but the data are not sufficient for classification | Rat | LOAEL 250 mg/kg/day | 183 days |
| maleic anhydride | Ingestion | heart nervous system | Not classified | Rat | NOAEL 600 mg/kg/day | 183 days |
| maleic anhydride | Ingestion | gastrointestinal tract | Not classified | Rat | NOAEL 150 mg/kg/day | 80 days |
| maleic anhydride | Ingestion | hematopoietic system | Not classified | Dog | NOAEL 60 mg/kg/day | 90 days |
| maleic anhydride | Ingestion | skin endocrine system immune system eyes respiratory system | Not classified | Rat | NOAEL 150 mg/kg/day | 80 days |

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

| Material | CAS# | Organism | Type | Exposure | Test endpoint | Test result |
|-----------|------------|-------------|--------------|----------|-------------------|-------------|
| Aluminium | 21645-51-2 | Fish | Experimental | 96 hours | No tox obs at lmt | >100 mg/l |
| hydroxide | | | | | of water sol | |
| Aluminium | 21645-51-2 | Green algae | Experimental | 72 hours | No tox obs at lmt | >100 mg/l |
| hydroxide | | | | | of water sol | |
| Aluminium | 21645-51-2 | Water flea | Experimental | 48 hours | No tox obs at lmt | >100 mg/l |
| hydroxide | | | | | of water sol | |
| Aluminium | 21645-51-2 | Green algae | Experimental | 72 hours | No tox obs at lmt | 100 mg/l |
| hydroxide | | | | | of water sol | |

| 1,2,3,6- | 25134-21-8 | Green algae | Experimental | 72 hours | EC50 | >100 mg/l |
|-------------------------------|------------|--------------------|------------------------------------|----------|-------|--------------|
| Tetrahydromethyl- | | | , | | | |
| 3,6- | | | | | | |
| methanophthalic anhydride | | | | | | |
| 1,2,3,6- | 25134-21-8 | Water flea | Experimental | 48 hours | EC50 | >100 mg/l |
| Tetrahydromethyl- | | | | 1 | | |
| 3,6- | | | | | | |
| methanophthalic | | | | | | |
| anhydride | 25134-21-8 | Water flea | A1 | 21 | NOEC | 20 mg/l |
| 1,2,3,6- Tetrahydromethyl- | 25134-21-8 | water flea | Analogous Compound | 21 days | NOEC | 20 mg/1 |
| 3,6- | | | Compound | | | |
| methanophthalic | | | | | | |
| anhydride | | | | | | |
| 1,2,3,6- | 25134-21-8 | Green algae | Experimental | 72 hours | NOEC | 66.7 mg/l |
| Tetrahydromethyl- | | | | | | |
| 3,6- | | | | | | |
| methanophthalic anhydride | | | | | | |
| 1,2,3,6- | 25134-21-8 | Activated sludge | Experimental | 3 hours | EC50 | 311.82 mg/l |
| Tetrahydromethyl- | 23134 21 0 | 7 tetrvated studge | Experimentar | 5 nours | Leso | 311.02 mg/1 |
| 3,6- | | | | | | |
| methanophthalic | | | | | | |
| anhydride | | | | | | |
| Oxide glass | 65997-17-3 | Green algae | Experimental | 72 hours | EC50 | >1,000 mg/l |
| chemicals | (5007.17.2 | XX 4 CI | E : 1 | 72.1 | ECCO | > 1.000 // |
| Oxide glass chemicals | 65997-17-3 | Water flea | Experimental | 72 hours | EC50 | >1,000 mg/l |
| Oxide glass | 65997-17-3 | Zebra Fish | Experimental | 96 hours | LC50 | >1,000 mg/l |
| chemicals | 03/// 1/ 3 | Zeora i isii | Experimental | 70 Hours | Leso | 7 1,000 mg/1 |
| Oxide glass | 65997-17-3 | Green algae | Experimental | 72 hours | NOEC | >=1,000 mg/l |
| chemicals | | | | | | |
| 1,6-Bis(2,3- | 16096-31-4 | Activated sludge | Experimental | 3 hours | IC50 | >100 mg/l |
| epoxypropoxy)hex | | | | | | |
| ane 1,6-Bis(2,3- | 16096-31-4 | Rainbow trout | Experimental | 96 hours | LC50 | 30 mg/l |
| epoxypropoxy)hex | 10090-31-4 | Kambow nout | Experimental | 90 Hours | LC30 | 30 Hig/1 |
| ane | | | | | | |
| Phenol- | 28064-14-4 | Green algae | Analogous | 72 hours | EbC50 | 1.8 mg/l |
| formaldehyde | | | Compound | | | |
| polymer, glycidyl | | | | | | |
| ether | 20064144 | 7 | | 061 | Y 050 | |
| Phenol- formaldehyde | 28064-14-4 | Rainbow trout | Analogous Compound | 96 hours | LC50 | 2 mg/l |
| polymer, glycidyl | | | Compound | | | |
| ether | | | | | | |
| Phenol- | 28064-14-4 | Water flea | Analogous | 48 hours | EC50 | 1.6 mg/l |
| formaldehyde | | | Compound | | | |
| polymer, glycidyl | | | | | | |
| ether | 20064144 | xxx | | 21.1 | None | 0.2 |
| Phenol- formaldehyde | 28064-14-4 | Water flea | Analogous Compound | 21 days | NOEC | 0.3 mg/l |
| polymer, glycidyl | | | Compound | | | |
| ether | | | | | | |
| Phenol- | 28064-14-4 | Activated sludge | Analogous | 3 hours | IC50 | >100 mg/l |
| formaldehyde | | | Compound | | | |
| polymer, glycidyl | | | | | | |
| ether | 00000 | 27/4 | D | 27/4 | 27/4 | 27/4 |
| 1,2,3,6-tetrahydro- | 826-62-0 | N/A | Data not available | N/A | N/A | N/A |
| 3,6- methanophthalic | | | or insufficient for classification | | | |
| anhydride | | | Ciassification | | | |
| Boric acid, zinc salt | 1332-07-6 | Activated sludge | Estimated | 4 hours | NOEC | 0.19 mg/l |
| | | | | | | |
| Boric acid, zinc salt | 1332-07-6 | Green algae | Estimated | 72 hours | IC50 | 0.26 mg/l |
| | | | | | | |

| D : :1 : 1/ | 11222 07 (| ln : 1 | In c + 1 | 061 | Ir oso | 10.22 // |
|--|------------|------------------|-----------------------|----------|-----------------------------------|------------|
| Boric acid, zinc salt | 1332-07-6 | Rainbow trout | Estimated | 96 hours | LC50 | 0.32 mg/l |
| Boric acid, zinc salt | | Water flea | Estimated | 48 hours | EC50 | 0.19 mg/l |
| Boric acid, zinc salt | 1332-07-6 | Green algae | Estimated | 72 hours | NOEC | 0.011 mg/l |
| Boric acid, zinc salt | 1332-07-6 | Invertebrate | Estimated | 24 days | NOEC | 0.011 mg/l |
| Boric acid, zinc salt | 1332-07-6 | Rainbow trout | Estimated | 25 days | NOEC | 0.048 mg/l |
| Boric acid, zinc salt | 1332-07-6 | Water flea | Estimated | 21 days | NOEC | 0.07 mg/l |
| bis-[4-(2,3- epoxipropoxi)phen yl]propane | 1675-54-3 | Activated sludge | Analogous Compound | 3 hours | IC50 | >100 mg/l |
| bis-[4-(2,3- epoxipropoxi)phen yl]propane | 1675-54-3 | Rainbow trout | Estimated | 96 hours | LC50 | 2 mg/l |
| bis-[4-(2,3- epoxipropoxi)phen | 1675-54-3 | Water flea | Estimated | 48 hours | EC50 | 1.8 mg/l |
| yl]propane bis-[4-(2,3- epoxipropoxi)phen yl]propane | 1675-54-3 | Green algae | Experimental | 72 hours | ErC50 | >11 mg/l |
| bis-[4-(2,3- epoxipropoxi)phen yl]propane | 1675-54-3 | Green algae | Experimental | 72 hours | NOEC | 4.2 mg/l |
| bis-[4-(2,3- epoxipropoxi)phen yl]propane | 1675-54-3 | Water flea | Experimental | 21 days | NOEC | 0.3 mg/l |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]al kyl]octadecanamid e, 12-hydroxy-N-[2-[(1-oxooctyl)amino]alk yl]octadecanamide and N,N'-1,2-alkandiylbis[12-hydroxyoctadecanamide] | | Water flea | Endpoint not reached | 48 hours | EC50 | >100 mg/l |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]al kyl]octadecanamid e, 12-hydroxy-N-[2-[(1-oxooctyl)amino]alk yl]octadecanamide and N,N'-1,2-alkandiylbis[12-hydroxyoctadecanamide] | | Activated sludge | Experimental | 3 hours | EC50 | >100 mg/l |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]al kyl]octadecanamid e, 12-hydroxy-N-[2-[(1-oxooctyl)amino]alk yl]octadecanamide and N,N'-1,2-alkandiylbis[12-hydroxyoctadecanamide] | 484-050-2 | Common Carp | Experimental | 96 hours | No tox obs at lmt of water sol | >100 mg/l |

| Reaction mass of | 484-050-2 | Green algae | Experimental | 72 hours | EC50 | 0.025 mg/l |
|---|-------------|------------------|--------------|----------|-------|--------------|
| 12-hydroxy-N-[2- [(1- | | | | | | |
| oxodecyl)amino]al | | | | | | |
| kyl]octadecanamid | | | | | | |
| e, 12-hydroxy-N- [2-[(1- | | | | | | |
| oxooctyl)amino]alk | | | | | | |
| yl]octadecanamide | | | | | | |
| and N,N'-1,2- alkandiylbis[12- | | | | | | |
| hydroxyoctadecana | | | | | | |
| mide] Reaction mass of | 484-050-2 | Water flea | Endpoint not | 21 days | NOEC | >100 mg/l |
| 12-hydroxy-N-[2- | 484-030-2 | water rica | reached | 21 days | NOEC | 100 mg/1 |
| [(1- | | | | | | |
| oxodecyl)amino]al kyl]octadecanamid | | | | | | |
| e, 12-hydroxy-N- | | | | | | |
| [2-[(1- | | | | | | |
| oxooctyl)amino]alk yl]octadecanamide | | | | | | |
| and N,N'-1,2- | | | | | | |
| alkandiylbis[12- hydroxyoctadecana | | | | | | |
| mide] | | | | | | |
| Reaction mass of | 484-050-2 | Green algae | Experimental | 72 hours | NOEC | 0.007 mg/l |
| 12-hydroxy-N-[2- [(1- | | | | | | |
| oxodecyl)amino]al | | | | | | |
| kyl]octadecanamid e, 12-hydroxy-N- | | | | | | |
| [2-[(1- | | | | | | |
| oxooctyl)amino]alk | | | | | | |
| yl]octadecanamide and N,N'-1,2- | | | | | | |
| alkandiylbis[12- | | | | | | |
| hydroxyoctadecana mide] | | | | | | |
| red phosphorus | 7723-14-0 | Activated sludge | Estimated | 3 hours | NOEC | 1,000 mg/l |
| red phosphorus | 7723-14-0 | Activated sludge | Experimental | 3 hours | EC50 | >1,000 mg/l |
| red phosphorus | 7723-14-0 | Green algae | Experimental | 72 hours | EL50 | 18.3 mg/l |
| red phosphorus | 7723-14-0 | Water flea | Experimental | 48 hours | EL50 | 10.5 mg/l |
| red phosphorus | 7723-14-0 | Zebra Fish | Experimental | 96 hours | EL50 | 2.5 mg/l |
| | | | | | | _ |
| red phosphorus | 7723-14-0 | Green algae | Experimental | 72 hours | EL10 | 6.6 mg/l |
| Trichloro(N,N-dimethyloctylamin | 34762-90-8 | Bacteria | Experimental | 16 hours | EC10 | >10,000 mg/l |
| e)boron | | | | | | |
| Trichloro(N,N- | 34762-90-8 | Common Carp | Experimental | 96 hours | LC50 | >100 mg/l |
| dimethyloctylamin e)boron | | | | | | |
| Trichloro(N,N- | 34762-90-8 | Green algae | Experimental | 72 hours | ErC50 | 0.13 mg/l |
| dimethyloctylamin | | | | | | |
| e)boron Trichloro(N,N- | 34762-90-8 | Water flea | Experimental | 48 hours | EC50 | >0.75 mg/l |
| dimethyloctylamin | J-702-70-0 | , valer rica | Daporinionai | TO HOURS | LCJU | (0.73 mg/1 |
| e)boron | 2.45(2.00.0 | | | 50.1 | None. | 0.000 # |
| Trichloro(N,N-dimethyloctylamin | 34762-90-8 | Green algae | Experimental | 72 hours | NOEC | 0.022 mg/l |
| e)boron | | | | | | |
| maleic anhydride | 108-31-6 | Bacteria | Experimental | 18 hours | EC10 | 44.6 mg/l |
| - | | • | • | | - | |

| maleic anhydride | 108-31-6 | Rainbow trout | Experimental | 96 hours | LC50 | 75 mg/l |
|------------------|----------|---------------|--------------------|----------|-------|-----------|
| maleic anhydride | 108-31-6 | Green algae | Hydrolysis Product | 72 hours | ErC50 | 74.4 mg/l |
| maleic anhydride | 108-31-6 | Water flea | Hydrolysis Product | 48 hours | EC50 | 93.8 mg/l |
| maleic anhydride | 108-31-6 | Water flea | Experimental | 21 days | NOEC | 10 mg/l |
| maleic anhydride | 108-31-6 | Green algae | Hydrolysis Product | 72 hours | ErC10 | 11.8 mg/l |

12.2. Persistence and degradability

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|---|------------|---|----------|-----------------------------------|---|--------------------------------------|
| Aluminium hydroxide | 21645-51-2 | Data not availbl- insufficient | N/A | N/A | N/A | N/A |
| 1,2,3,6- Tetrahydromethyl- 3,6- methanophthalic anhydride | 25134-21-8 | Experimental Biodegradation | 28 days | BOD | 0 %BOD/ThOD | OECD 301C - MITI test (I) |
| 1,2,3,6- Tetrahydromethyl- 3,6- methanophthalic anhydride | 25134-21-8 | Experimental Biodegradation | 28 days | Dissolv. Organic Carbon Deplet | 1 %removal of DOC | OECD 303A - Simulated Aerobic |
| 1,2,3,6- Tetrahydromethyl- 3,6- methanophthalic anhydride | 25134-21-8 | Experimental Hydrolysis | | Hydrolytic half-life | 5 minutes (t 1/2) | OECD 111 Hydrolysis func of pH |
| Oxide glass chemicals | 65997-17-3 | Data not availbl- insufficient | N/A | N/A | N/A | N/A |
| 1,6-Bis(2,3- epoxypropoxy)hex ane | 16096-31-4 | Experimental Biodegradation | 28 days | BOD | 47 %BOD/ThOD | OECD 301D - Closed bottle test |
| 1,6-Bis(2,3- epoxypropoxy)hex ane | 16096-31-4 | Estimated Hydrolysis | | Hydrolytic half-life | 6.87 days (t 1/2) | |
| Phenol- formaldehyde polymer, glycidyl ether | 28064-14-4 | Analogous Compound Biodegradation | 28 days | CO2 evolution | 16 %CO2 evolution/THCO2 evolution | OECD 301B - Modified sturm or CO2 |
| Phenol- formaldehyde polymer, glycidyl ether | 28064-14-4 | Analogous Compound Hydrolysis | | Hydrolytic half-life (pH 7) | 117 hours (t 1/2) | OECD 111 Hydrolysis func of pH |
| 1,2,3,6-tetrahydro- 3,6- methanophthalic anhydride | 826-62-0 | Data not availbl- insufficient | N/A | N/A | N/A | N/A |
| Boric acid, zinc salt | 1332-07-6 | Data not availbl- insufficient | N/A | N/A | N/A | N/A |
| bis-[4-(2,3- epoxipropoxi)phen yl]propane | 1675-54-3 | Experimental Biodegradation | 28 days | BOD | 5 %BOD/COD | OECD 301F - Manometric respirometry |
| bis-[4-(2,3- epoxipropoxi)phen yl]propane | 1675-54-3 | Experimental Hydrolysis | | Hydrolytic half-life (pH 7) | 117 hours (t 1/2) | OECD 111 Hydrolysis func of pH |
| Reaction mass of 12-hydroxy-N-[2- [(1- oxodecyl)amino]al kyl]octadecanamid e, 12-hydroxy-N- [2-[(1- oxooctyl)amino]alk | 484-050-2 | Experimental Biodegradation | 28 days | CO2 evolution | 7 %CO2 evolution/THCO2 evolution | OECD 301B - Modified sturm or CO2 |

| yl]octadecanamide and N,N'-1,2- alkandiylbis[12- hydroxyoctadecana mide] | | | | | | |
|--|------------|--|---------|-----------------------------|--|--------------------------------------|
| red phosphorus | 7723-14-0 | Experimental Hydrolysis | | Hydrolytic half-life | 8.3 years (t 1/2) | |
| Trichloro(N,N-dimethyloctylamin e)boron | 34762-90-8 | Experimental Biodegradation | 28 days | CO2 evolution | ≤25 %CO2 evolution/THCO2 evolution | OECD 301B - Modified sturm or CO2 |
| Trichloro(N,N-dimethyloctylamin e)boron | 34762-90-8 | Experimental Aquatic Inherent Biodegrad. | 28 days | BOD | 42 %BOD/ThOD | OECD 302C - Modified MITI (II) |
| Trichloro(N,N-dimethyloctylamin e)boron | 34762-90-8 | Experimental Hydrolysis | | Hydrolytic half-life (pH 7) | 10.3 hours (t 1/2) | OECD 111 Hydrolysis func of pH |
| maleic anhydride | 108-31-6 | Hydrolysis product Biodegradation | 25 days | CO2 evolution | >90 %CO2 evolution/THCO2 evolution | OECD 301B - Modified sturm or CO2 |
| maleic anhydride | 108-31-6 | Experimental Hydrolysis | | Hydrolytic half-life | 0.37 minutes (t 1/2) | |

12.3 : Bioaccumulative potential

| Material | Cas No. | Test type | Duration | Study Type | Test result | Protocol |
|---|------------|---|----------|------------------------|-------------|---------------------------------|
| Aluminium hydroxide | 21645-51-2 | Data not available or insufficient for classification | | N/A | N/A | N/A |
| 1,2,3,6- Tetrahydromethyl- 3,6- methanophthalic anhydride | 25134-21-8 | Hydrolysis product BCF - Fish | 14 days | Bioaccumulation factor | 4.7 | OECD305-Bioconcentration |
| 1,2,3,6- Tetrahydromethyl- 3,6- methanophthalic anhydride | 25134-21-8 | Experimental Bioconcentration | | Log Kow | 1.7 | 830.7570 Part. Coef by LC |
| Oxide glass chemicals | 65997-17-3 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| 1,6-Bis(2,3- epoxypropoxy)hex ane | 16096-31-4 | Estimated Bioconcentration | | Bioaccumulation factor | 2.9 | |
| Phenol- formaldehyde polymer, glycidyl ether | 28064-14-4 | Analogous Compound Bioconcentration | | Log Kow | 3.6 | OECD 117 log Kow HPLC method |
| 1,2,3,6-tetrahydro- 3,6- methanophthalic anhydride | 826-62-0 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Boric acid, zinc salt | 1332-07-6 | Estimated BCF - Fish | 56 days | Bioaccumulation factor | 242 | OECD305-Bioconcentration |
| bis-[4-(2,3- epoxipropoxi)phen yl]propane | 1675-54-3 | Experimental Bioconcentration | | Log Kow | 3.242 | OECD 117 log Kow HPLC method |
| Reaction mass of 12-hydroxy-N-[2- [(1- oxodecyl)amino]al kyl]octadecanamid e, 12-hydroxy-N- [2-[(1- oxooctyl)amino]alk yl]octadecanamide and N,N'-1,2- | 484-050-2 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |

| alkandiylbis[12- hydroxyoctadecana mide] | | | | | | |
|--|------------|---|-----|---------|-----|--------------------------------|
| red phosphorus | 7723-14-0 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Trichloro(N,N-dimethyloctylamin e)boron | 34762-90-8 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| maleic anhydride | 108-31-6 | Experimental Bioconcentration | | Log Kow | | OECD 107 log Kow shke flsk mtd |

12.4. Mobility in soil

| Material | Cas No. | Test type | Study Type | Test result | Protocol |
|---|------------|---|------------|--------------|-----------------------------------|
| 1,2,3,6- Tetrahydromethyl- 3,6- methanophthalic anhydride | 25134-21-8 | Modeled Mobility in Soil | Koc | 10 l/kg | Episuite™ |
| Phenol- formaldehyde polymer, glycidyl ether | 28064-14-4 | Analogous Compound Mobility in Soil | Koc | 4,460 l/kg | OECD 121 Estim. of Koc by HPLC |
| bis-[4-(2,3- epoxipropoxi)pheny l]propane | 1675-54-3 | Modeled Mobility in Soil | Koc | 450 l/kg | Episuite TM |
| Reaction mass of 12-hydroxy-N-[2-[(1-oxodecyl)amino]alk yl]octadecanamide, 12-hydroxy-N-[2-[(1-oxooctyl)amino]alk yl]octadecanamide and N,N'-1,2-alkandiylbis[12-hydroxyoctadecanamide] | 484-050-2 | Experimental Mobility in Soil | Кос | >430000 l/kg | OECD 121 Estim. of Koc by HPLC |

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product—that has been completely cured or polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and

disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

| | Ground Transport (ADR) | Air Transport (IATA) | Marine Transport (IMDG) |
|--|--|--|--|
| 14.1 UN number | UN3077 | UN3077 | UN3077 |
| 14.2 UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(ZINC BORATE) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(ZINC BORATE) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(ZINC BORATE) |
| 14.3 Transport hazard class(es) | 9 | 9 | 9 |
| 14.4 Packing group | III | III | III |
| 14.5 Environmental hazards | Environmentally Hazardous | Not applicable | Marine Pollutant |
| 14.6 Special precautions for user | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. |
| 14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code | No data available. | No data available. | No data available. |
| Control Temperature | No data available. | No data available. | No data available. |
| Emergency Temperature | No data available. | No data available. | No data available. |
| ADR Classification Code | M7 | Not applicable. | Not applicable. |
| IMDG Segregation Code | Not applicable. | Not applicable. | NONE |

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

| <u>Ingredient</u> | CAS Nbr | <u>Classification</u> | <u>Regulation</u> |
|---|-----------|-------------------------|---|
| bis-[4-(2,3-epoxipropoxi)phenyl]propane | 1675-54-3 | Gr. 3: Not classifiable | International Agency for Research on Cancer |

Global inventory status

Contact 3M for more information.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

| Hazard Categories | Qualifying quantity (tonnes) for the application of | | |
|-----------------------------|---|-------------------------|--|
| | Lower-tier requirements | Upper-tier requirements | |
| E2 Hazardous to the Aquatic | 200 | 500 | |
| environment | | | |

Seveso named dangerous substances, Annex 1, Part 2

None

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

| EUH071 | Corrosive to the respiratory tract. |
|--------|--|
| H228 | Flammable solid. |
| H302 | Harmful if swallowed. |
| H314 | Causes severe skin burns and eye damage. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H318 | Causes serious eye damage. |
| H319 | Causes serious eye irritation. |
| H331 | Toxic if inhaled. |
| H334 | May cause allergy or asthma symptoms or breathing difficulties if inhaled. |
| H341 | Suspected of causing genetic defects. |
| H361df | Suspected of damaging fertility. Suspected of damaging the unborn child. |
| H361fd | Suspected of damaging fertility. Suspected of damaging the unborn child. |
| H372 | Causes damage to organs through prolonged or repeated exposure. |
| H400 | Very toxic to aquatic life. |
| H410 | Very toxic to aquatic life with long lasting effects. |
| H411 | Toxic to aquatic life with long lasting effects. |
| H412 | Harmful to aquatic life with long lasting effects. |
| | |

Revision information:

Section 08: Personal Protection - Apron Statement information was added.

3M Scotch-Weld™ EC-3450 FST

Section 8: Personal Protection - Skin/body information information was deleted.

Section 8: Skin protection - protective clothing information information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.