

**Safety Data Sheet**

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|------------------------|------------|-------------------------|------------|
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| Issue Date: | 2025/08/07 | Supersedes Date: | 2023/08/14 |

SECTION 1: Identification**1.1. Product identifier**

3M™ Heavy-Bodied Seam Sealer, P.N. 08306, 08308

1.2. Recommended use and restrictions on use**Recommended use**

Automotive, Two-part Epoxy Seam Sealer

1.3. Supplier's details

Company: 3M Canada Company
Division: Automotive Aftermarket
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577
E Mail:

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

08-6599-8, 08-6600-4

Transport in accordance with applicable regulations.

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Heavy-Bodied Seam Sealer - Accelerator, PN 08308

1.2. Recommended use and restrictions on use

Intended Use

Automotive

Specific Use

Seam Sealer Accelerator to be mixed at a 1:1 ratio with Sealer Base

Restrictions on use

Not applicable

1.3. Supplier's details

| | |
|-------------------|--|
| Company: | 3M Canada Company |
| Division: | Automotive Aftermarket |
| Address: | 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1 |
| Telephone: | (800) 364-3577 |
| Website: | www.3M.ca |

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms**Hazard Statements**

May cause an allergic skin reaction.

Precautionary statements**General:**

Keep out of reach of children.

Prevention:

Avoid breathing fumes. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves.

Response:

IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

| Ingredient | C.A.S. No. | % by Wt | Common Name |
|---|-------------------|----------------------------|---|
| Mercaptan-Terminated Epoxy Curing Agent | 72244-98-5 | 80 - 100 Trade Secret * | Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether |
| Siloxanes and Silicones, di-Me, reaction products with silica | 67762-90-7 | 3 - 7 | Siloxanes and Silicones, di-Me, reaction products with silica |
| Propylene Oxide, Polymer With Triethylenetetramine | 26950-63-0 | 0.5 - 2 Trade Secret * | 1,2-Ethanediamine, N,N'-bis(2-aminoethyl)-, polymer with methyloxirane |
| Triethylenetetramine | 112-24-3 | 0.094 - 0.5 Trade Secret * | 1,2-Ethanediamine, N,N'-bis(2-aminoethyl)- |

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get

medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

None inherent in this product.

5.4. Special protection actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work

clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|----------------------|------------|--------|--------------------|---------------------|
| Triethylenetetramine | 112-24-3 | AIHA | TWA:6 mg/m3(1 ppm) | SKIN |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Eye protection not required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|---|
| Physical state | Solid |
| Specific Physical Form: | Paste |
| Colour | Off-White |
| Odour | Mild Mercaptan |
| Odour threshold | No Data Available |
| pH | Not Applicable |
| Melting point/Freezing point | No Data Available |
| Boiling point | Not Applicable |
| Flash Point | > 93.3 °C [Test Method: Closed Cup] |
| Evaporation rate | Not Applicable |
| Flammability | Not Applicable |
| Flammable Limits(LEL) | Not Applicable |
| Flammable Limits(UEL) | Not Applicable |
| Vapour Pressure | Not Applicable |
| Relative Vapour Density | Not Applicable |
| Density | 1.18 g/cm ³ |
| Relative density | 1.18 [Ref Std: WATER=1] |
| Water solubility | Slight (less than 10%) |
| Solubility- non-water | No Data Available |
| Partition coefficient: n-octanol/ water | No Data Available |
| Autoignition temperature | No Data Available |
| Decomposition temperature | No Data Available |
| Kinematic Viscosity | No Data Available |
| Volatile Organic Compounds | 1.7 % weight [Test Method: calculated per CARB title 2] |
| Volatile Organic Compounds | 20 g/l [Test Method: calculated SCAQMD rule 443.1] |
| Percent volatile | 1.7 % weight |
| VOC Less H ₂ O & Exempt Solvents | 20 g/l [Test Method: calculated SCAQMD rule 443.1] |

| | |
|--------------------------|----------------|
| Particle Characteristics | Not Applicable |
|--------------------------|----------------|

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Strong acids

10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|-------------------------------|-------------------------|
| Carbon monoxide | Not Specified |
| Carbon dioxide | Not Specified |
| Oxides of Nitrogen | Not Specified |
| Oxides of Sulfur | Not Specified |
| Toxic Vapor, Gas, Particulate | Not Specified |

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|---|--------------------------------|----------------|---|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >2,000 - =5,000 mg/kg |
| Mercaptan-Terminated Epoxy Curing Agent | Dermal | Rabbit | LD50 > 10,200 mg/kg |
| Mercaptan-Terminated Epoxy Curing Agent | Ingestion | Rat | LD50 2,600 mg/kg |
| Siloxanes and Silicones, di-Me, reaction products with silica | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Siloxanes and Silicones, di-Me, reaction products with silica | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Rat | LD50 > 5,110 mg/kg |
| Propylene Oxide, Polymer With Triethylenetetramine | Dermal | Rat | LD50 2,150 mg/kg |

| | | | |
|--|-----------|-----|------------------|
| Propylene Oxide, Polymer With Triethylenetetramine | Ingestion | Rat | LD50 4,500 mg/kg |
| Triethylenetetramine | Dermal | Rat | LD50 1,465 mg/kg |
| Triethylenetetramine | Ingestion | Rat | LD50 1,591 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---|---------|---------------------------|
| Mercaptan-Terminated Epoxy Curing Agent | Rabbit | No significant irritation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Rabbit | No significant irritation |
| Propylene Oxide, Polymer With Triethylenetetramine | Rabbit | Irritant |
| Triethylenetetramine | Rabbit | Corrosive |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---|---------|---------------------------|
| Mercaptan-Terminated Epoxy Curing Agent | Rabbit | Mild irritant |
| Siloxanes and Silicones, di-Me, reaction products with silica | Rabbit | No significant irritation |
| Propylene Oxide, Polymer With Triethylenetetramine | Rabbit | Severe irritant |
| Triethylenetetramine | Rabbit | Corrosive |

Skin Sensitization

| Name | Species | Value |
|---|------------------|----------------|
| Mercaptan-Terminated Epoxy Curing Agent | Mouse | Sensitizing |
| Siloxanes and Silicones, di-Me, reaction products with silica | Human and animal | Not classified |
| Propylene Oxide, Polymer With Triethylenetetramine | Mouse | Sensitizing |
| Triethylenetetramine | Guinea pig | Sensitizing |

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|---|----------|--|
| Mercaptan-Terminated Epoxy Curing Agent | In Vitro | Not mutagenic |
| Siloxanes and Silicones, di-Me, reaction products with silica | In Vitro | Not mutagenic |
| Propylene Oxide, Polymer With Triethylenetetramine | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Triethylenetetramine | In vivo | Not mutagenic |
| Triethylenetetramine | In Vitro | Some positive data exist, but the data are not sufficient for classification |

Carcinogenicity

| Name | Route | Species | Value |
|---|---------------|---------|--|
| Siloxanes and Silicones, di-Me, reaction products with silica | Not Specified | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Triethylenetetramine | Dermal | Mouse | Not carcinogenic |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test result | Exposure Duration |
|---|-----------|--|---------|---------------------|-------------------|
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| Siloxanes and Silicones, di-Me, reaction | Ingestion | Not classified for development | Rat | NOAEL 1,350 | during |

| | | | | | |
|--|-----------|--|--------|---------------------|--------------------------|
| products with silica | | | | mg/kg/day | organogenesis |
| Propylene Oxide, Polymer With Triethylenetetramine | Ingestion | Not classified for female reproduction | Rat | NOAEL 750 mg/kg/day | premating into lactation |
| Propylene Oxide, Polymer With Triethylenetetramine | Ingestion | Not classified for male reproduction | Rat | NOAEL 750 mg/kg/day | 43 days |
| Propylene Oxide, Polymer With Triethylenetetramine | Ingestion | Not classified for development | Rat | NOAEL 750 mg/kg/day | premating into lactation |
| Triethylenetetramine | Dermal | Not classified for development | Rabbit | NOAEL 125 mg/kg/day | during organogenesis |
| Triethylenetetramine | Ingestion | Not classified for development | Rat | NOAEL 750 mg/kg/day | during organogenesis |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|--|------------|------------------------|--|------------------------|---------------------|-------------------|
| Propylene Oxide, Polymer With Triethylenetetramine | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL not available | |
| Triethylenetetramine | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---|------------|--|--|---------|-----------------------|-----------------------|
| Mercaptan-Terminated Epoxy Curing Agent | Ingestion | hematopoietic system | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 75 mg/kg/day | 90 days |
| Mercaptan-Terminated Epoxy Curing Agent | Ingestion | liver | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 250 mg/kg/day | 90 days |
| Mercaptan-Terminated Epoxy Curing Agent | Ingestion | endocrine system heart skin immune system nervous system eyes kidney and/or bladder respiratory system vascular system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 90 days |
| Siloxanes and Silicones, di-Me, reaction products with silica | Inhalation | respiratory system silicosis | Not classified | Human | NOAEL Not available | occupational exposure |
| Propylene Oxide, Polymer With Triethylenetetramine | Ingestion | kidney and/or bladder | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 300 mg/kg/day | 43 days |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

| | | | |
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PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

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Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Heavy-Bodied Seam Sealer - Base (Part B) PN 08308, 08306

1.2. Recommended use and restrictions on use

Intended Use

Automotive

Specific Use

Two-part Epoxy Seam Sealer - Base

Restrictions on use

Not applicable

1.3. Supplier's details

| | |
|-------------------|--|
| Company: | 3M Canada Company |
| Division: | Automotive Aftermarket |
| Address: | 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1 |
| Telephone: | (800) 364-3577 |
| Website: | www.3M.ca |

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

Carcinogenicity: Category 2.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Causes eye irritation. May cause an allergic skin reaction. Suspected of causing cancer.

Precautionary statements

General:

Keep out of reach of children.

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing fumes. Wash exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves and respiratory protection.

Response:

IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical advice. Take off contaminated clothing and wash it before reuse.

Storage:

Store locked up.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

| Ingredient | C.A.S. No. | % by Wt | Common Name |
|---|------------|--------------------------|---|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | 25068-38-6 | 60 - 80 Trade Secret * | Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane |
| Epoxy Resin 2 | 30583-72-3 | 10 - 30 Trade Secret * | Cyclohexanol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane |
| Dimethyl Siloxane, Reaction Product with Silica | 67762-90-7 | 3 - 7 | Siloxanes and Silicones, di-Me, reaction products with silica |
| Carbon Black | 1333-86-4 | 0.5 - 1.5 Trade Secret * | Carbon black |

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

None inherent in this product.

5.4. Special protection actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable

local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidizing agents. Store away from amines. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|-------------------|-------------------|---------------|---|----------------------------|
| Carbon Black | 1333-86-4 | ACGIH | TWA(inhalable fraction):3 mg/m ³ | |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron

material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|---|
| Physical state | Solid |
| Specific Physical Form: | Paste |
| Colour | Black |
| Odour | Mild Epoxy |
| Odour threshold | No Data Available |
| pH | Not Applicable |
| Melting point/Freezing point | No Data Available |
| Boiling point | Not Applicable |
| Flash Point | > 115 °C [Test Method: Closed Cup] |
| Evaporation rate | Not Applicable |
| Flammability | Not Applicable |
| Flammable Limits(LEL) | Not Applicable |
| Flammable Limits(UEL) | Not Applicable |
| Vapour Pressure | Not Applicable |
| Relative Vapour Density | Not Applicable |
| Density | 1.16 g/cm ³ |
| Relative density | 1.16 [Ref Std: WATER=1] |
| Water solubility | Slight (less than 10%) |
| Solubility- non-water | No Data Available |
| Partition coefficient: n-octanol/ water | No Data Available |
| Autoignition temperature | No Data Available |
| Decomposition temperature | No Data Available |
| Kinematic Viscosity | No Data Available |
| Volatile Organic Compounds | 6 g/l [Test Method: calculated SCAQMD rule 443.1] |
| Volatile Organic Compounds | 0.5 % weight [Test Method: calculated per CARB title 2] |
| Percent volatile | 0.5 % weight |
| VOC Less H ₂ O & Exempt Solvents | 6 g/l [Test Method: calculated SCAQMD rule 443.1] |

| | |
|--------------------------|----------------|
| Particle Characteristics | Not Applicable |
|--------------------------|----------------|

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

Sparks and/or flames

10.5. Incompatible materials

Strong oxidizing agents

Amines

Strong acids

10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|-------------------------------|------------------|
| Aldehydes | Not Specified |
| Carbon monoxide | Not Specified |
| Carbon dioxide | Not Specified |
| Toxic Vapor, Gas, Particulate | Not Specified |

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

| <u>Ingredient</u> | <u>CAS No.</u> | <u>Class Description</u> | <u>Regulation</u> |
|-------------------|----------------|-------------------------------|---|
| Carbon Black | 1333-86-4 | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|---|--------------------------------|---------|--|
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | Rat | LD50 > 1,600 mg/kg |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | Rat | LD50 > 1,000 mg/kg |
| Epoxy Resin 2 | Dermal | Rat | LD50 > 2,000 mg/kg |
| Epoxy Resin 2 | Ingestion | Rat | LD50 > 2,000 mg/kg |
| Dimethyl Siloxane, Reaction Product with Silica | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Dimethyl Siloxane, Reaction Product with Silica | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| Dimethyl Siloxane, Reaction Product with Silica | Ingestion | Rat | LD50 > 5,110 mg/kg |
| Carbon Black | Dermal | Rabbit | LD50 > 3,000 mg/kg |
| Carbon Black | Ingestion | Rat | LD50 > 8,000 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---|---------|---------------------------|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Rabbit | Mild irritant |
| Epoxy Resin 2 | Rabbit | Minimal irritation |
| Dimethyl Siloxane, Reaction Product with Silica | Rabbit | No significant irritation |
| Carbon Black | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---|---------|---------------------------|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Rabbit | Moderate irritant |
| Epoxy Resin 2 | Rabbit | Mild irritant |
| Dimethyl Siloxane, Reaction Product with Silica | Rabbit | No significant irritation |
| Carbon Black | Rabbit | No significant irritation |

Skin Sensitization

| Name | Species | Value |
|---|------------------|----------------|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Human and animal | Sensitizing |
| Epoxy Resin 2 | Mouse | Sensitizing |
| Dimethyl Siloxane, Reaction Product with Silica | Human and animal | Not classified |

Respiratory Sensitization

| Name | Species | Value |
|---|---------|----------------|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Human | Not classified |

Germ Cell Mutagenicity

| Name | Route | Value |
|---|----------|--|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | In vivo | Not mutagenic |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Epoxy Resin 2 | In vivo | Not mutagenic |
| Epoxy Resin 2 | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Dimethyl Siloxane, Reaction Product with Silica | In Vitro | Not mutagenic |

| | | |
|--------------|----------|--|
| Carbon Black | In Vitro | Not mutagenic |
| Carbon Black | In vivo | Some positive data exist, but the data are not sufficient for classification |

Carcinogenicity

| Name | Route | Species | Value |
|---|---------------|---------|--|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Dimethyl Siloxane, Reaction Product with Silica | Not Specified | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Carbon Black | Dermal | Mouse | Not carcinogenic |
| Carbon Black | Ingestion | Mouse | Not carcinogenic |
| Carbon Black | Inhalation | Rat | Carcinogenic |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test result | Exposure Duration |
|---|-----------|--|---------|-----------------------|----------------------|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | Not classified for female reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | Not classified for male reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | Not classified for development | Rabbit | NOAEL 300 mg/kg/day | during organogenesis |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | Not classified for development | Rat | NOAEL 750 mg/kg/day | 2 generation |
| Epoxy Resin 2 | Ingestion | Not classified for development | Rat | NOAEL 300 mg/kg/day | during gestation |
| Dimethyl Siloxane, Reaction Product with Silica | Ingestion | Not classified for female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| Dimethyl Siloxane, Reaction Product with Silica | Ingestion | Not classified for male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| Dimethyl Siloxane, Reaction Product with Silica | Ingestion | Not classified for development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---|-----------|--|--|---------|-----------------------|-------------------|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 2 years |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | nervous system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| Epoxy Resin 2 | Ingestion | kidney and/or bladder | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 100 mg/kg/day | 90 days |
| Epoxy Resin 2 | Ingestion | heart endocrine system | Not classified | Rat | NOAEL 600 mg/kg/day | 90 days |

| | | | | | | |
|---|------------|--|----------------|-------|------------------------|--------------------------|
| | | gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system vascular system skin muscles eyes respiratory system | | | | |
| Dimethyl Siloxane, Reaction Product with Silica | Inhalation | respiratory system silicosis | Not classified | Human | NOAEL Not available | occupational exposure |
| Carbon Black | Inhalation | pneumoconiosis | Not classified | Human | NOAEL Not available | occupational exposure |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification

requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

| | | | |
|------------------------|------------|-------------------------|------------|
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