Regulatory Data Sheet

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This Regulatory Data Sheet is provided as a courtesy in response to a customer request.

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3M™ Double Coated Tape 93020LE

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Industrial Adhesives and Tapes Division
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1-888-3M HELPS (1-888-364-3577)

RDSs are available at www.3M.com

Regulations and Industry Standards

SDS (US OSHA)
This product is an article and therefore is not subject to the requirements of the US Occupational Safety and Health Administration's (OSHA) Hazardous Communications Standard 29 CFR 1910.1200(b)(6)(v) to provide a Safety Data Sheet (SDS).
China RoHS
This product or part does not exceed the maximum concentration values (MCVs) in China RoHS GB/T 26572-2011/AMD No. 1 (Requirements of Concentration limits for certain restricted substances in electrical and electronic products), which means that each of the homogeneous materials within this product is below the following MCVs: (a) 0.1% (by weight) for lead and its compounds, mercury and its compounds, hexavalent chromium and its compounds, polybrominated biphenyls, polybrominated diphenyl ethers, di(2-ethylhexyl) phthalate, butyl benzyl phthalate, dibutyl phthalate, or diisobutyl phthalate; and (b) 0.01% (by weight) for cadmium and its compounds.
CONEG
This product complies with the US CONEG (Coalition of Northeastern Governors) Model Toxics in Packaging Legislation as there is no intentionally added lead, cadmium, hexavalent chromium or mercury, and the sum total concentration of these substances in the product does not exceed 100 ppm by weight.
Conflict Minerals
Conflict Minerals, which the U.S. Securities and Exchange Commission ("SEC") has defined as gold, columbite-tantalite (coltan), cassiterite, wolframite, or their derivatives (tin, tantalum, or tungsten), are not contained in or are not "necessary to the functionality or necessary to the production" of the above-listed product, as the term "necessary to the functionality or the production" is defined under the SEC's Conflict Minerals Rule. 77 Fed. Reg. 56274 (Sept. 12, 2012).
EU Fluorinated Greenhouse Gas
The product is not known to contain a Fluorinated Greenhouse Gas (or F-GAS) listed in Annexes I, II and III of Regulation (EU) No 2024/573 of the European Parliament.
EU REACH
Substances listed in Annex XIV of Regulation No 1907/2006 of the European Parliament and the Council concerning the

Registration, Evaluation, Authorization and Restriction of Chemicals (REACH) are not intentionally added to this product.

EU REACH

This product, including any article that the product is composed of, does not contain at greater than 0.1% by weight a Substance of Very High Concern (SVHC) substance identified according to Article 59 of REACH. This declaration reflects the substances on the candidate SVHC list, effective February 2026.

EU REACH

This product or part is known to contain a substance listed in Annex XVII. *As 3M has placed the product on the market, it is done so in accordance with EU REACH restrictions listed in column 2 of Annex XVII of Regulation (EC) No. 1907/2006. Annex XVII substance(s) concentrations are below restriction thresholds.*

Please note: Excluded from the Annex XVII declaration are substances covered by entries: 3, 40, 75 and 78. For details consult: Substances restricted under REACH - ECHA (europa.eu). If your downstream use is in scope of any of these entries, please contact us.

EU RoHS

This product does not exceed the maximum concentration values (MCVs) set under EU Directive 2011/65/EU (RoHS recast/RoHS 2), as stated in Annex II to that directive. This means that each of the homogenous materials within this product does not exceed the following MCVs: (a) 0.1% (by weight) for lead, mercury, hexavalent chromium, polybrominated biphenyls or polybrominated diphenyl ethers; and (b) 0.01% (by weight) for cadmium.

EU RoHS Phthalates

This product does not exceed the maximum concentration values (MCVs) for phthalates set under EU Directive 2011/65/EU (RoHS recast/RoHS 2), as amended by EU 2015/863, which applies to finished EEE after July 22, 2019 for Category 1-7, 10-11 products and after July 22, 2021 for Category 8 and 9 products. This means that each of the homogeneous materials within this product does not exceed the MCV of 0.1% (by weight) for each of the following phthalates: DEHP, BBP, DBP, and DIBP.

FDA 21 CFR 175.105

The adhesive in this product can be used as a component of articles intended for use in packaging, transporting or holding food in accordance with 21 CFR 175.105. Additional analysis by the customer is required based on its use for purposes of compliance with 21 CFR 175.105.

FDA 21 CFR 176.170 and FDA 21 CFR 176.180

The components of this product are in compliance with 21 CFR section 176.170 (components of paper and paperboard in contact with aqueous and fatty foods), and section 176.180 (components of paper and paperboard in contact with dry food). This product is intended for use in producing, manufacturing, packing, processing, preparing, treating, packaging, transporting, or holding aqueous, fatty, and dry foods subject to the provisions of these sections. Additional analysis by the customer is required based on its use for purposes of compliance with 21 CFR 176.170 and 176.180.

GADSL

This product does not intentionally contain a Declarable or Prohibited substance(s) at or above the reportable threshold levels in the Global Automotive Declarable Substance List (GADSL). This declaration reflects the substances on the list as of the date of this certificate. *93020LE: 3M(tm) Double Coated Tape is available in the public domain of IMDS as a Semi-Component Module entry with ID 411272170.*

Halal

This product has not been certified Halal.

Halogens – IEC 61249-2-21

This product meets the non-halogenated permissible limits of the International Electrotechnical Commission (IEC) 61249-2-21 standard as having less than 900 ppm bromine, less than 900 ppm chlorine, and less than 1500 ppm total bromine and chlorine.

Kosher

This product has not been certified Kosher.

Stockholm Agreement

This product does not contain Persistent Organic Pollutants (POPs) at or above applicable thresholds per Annexes A, B, and C of the Stockholm Convention, May 2004 and subsequent amendments.

Sustainability Advantage: Recycled content

This product does not contain recycled content.

Sustainability Advantage: Solventless or water-based manufacturing process

This product is made using a solventless or water-based manufacturing process.

TSCA Section 6

This product is not known to contain 2,4,6-Tri-tert-butylphenol (CAS 732-26-3).

TSCA Section 6
This product is not known to contain Decabromodiphenyl Ether (Deca-BDE) (CAS 1163-19-5).
TSCA Section 6
This product is not known to contain Hexachlorobutadiene (HCBD) (CAS 87-68-3).
TSCA Section 6
This product is not known to contain Pentachlorothiophenol (PCTP) (CAS 133-49-3).
TSCA Section 6
This product is not known to contain Phenol, isopropylated phosphate (3:1) (PIP (3:1)) (CAS 68937-41-7).

Chemicals and/or Compounds of Interest

Asbestos : Not known to contain.
Biocides/Preservatives : Biocides/preservatives are not intentionally added for the purpose of protecting the product from the growth of microorganisms.
Bisphenol A (BPA) (CAS 80-05-7) : Not known to contain.
Cobalt and (Co) Compounds : Not known to contain.
Gallium (CAS 7440-55-3) : Not known to contain.
Germanium (CAS 7440-56-4) : Not known to contain.
Materials of Human or Animal Origin : Not known to contain.
Mica : Not known to contain.
Natural Rubber Latex : Not known to contain.
Ozone Depleting Chemicals (ODCs) : Not known to contain.
Polycyclic Aromatic Hydrocarbons (PAHs) : Not known to contain.
Rare Earth Elements (REE) or Rare Earth Metals (REM) : Not known to contain.
Talc (CAS 14807-96-6) : Not known to contain.

Per- and Polyfluoroalkyl Substances (PFAS)

PFAS refers to a broad range of thousands of materials with varying properties and characteristics, which may include high resistance to oil, water, temperature, chemicals, and fire, which makes certain PFAS critical to the functioning of many modern products.

Per- and polyfluoroalkyl substances (PFAS) : Not intentionally added.
Perfluorinated Compounds (PFCs) : Not intentionally added.
Perfluorohexane sulfonate (PFHxS) : Not intentionally added.
Perfluorohexanoic acid (PFHxA) (CAS 307-24-4) : Not intentionally added.
Perfluorooctanesulfonic Acid (PFOS) (CAS 1763-23-1) : Not intentionally added.
Perfluorooctanoic Acid (PFOA) (CAS 335-67-1) : Not intentionally added.

Definitions

Note: all Definitions take Disclaimers into account and apply to the "Chemicals and/or Compounds of Interest" and/or "Per and poly-fluoroalkyl Substances (PFAS)" sections only

Terms	Definitions
Contains*	Present based on composition information disclosed by 3M suppliers, analytical testing, or both.
Not known to contain*	1. Analytical measurement for presence is not currently available; 2. If measurement is possible, a) The material has not been identified or disclosed to 3M and b) The material has not been specifically quantified or detected; OR c) Based on information from raw material suppliers, possible presence as an impurity or by-product at or below regulatory thresholds (e.g., 0.1 or 0.01 %)
Intentionally added**	Desired in the final product to provide a specific characteristic, appearance, or quality and/or to perform a specific function.
Not intentionally	By-product(s), impurity(ies) and/or unintended artifact(s) resulting from the formulation and/or

added**	manufacture of a material.
By-product***	A chemical substance produced without a separate commercial intent during the manufacture, processing, use, or disposal of another chemical substance or mixture.
Impurity***	A chemical substance which is unintentionally present with another chemical substance (e.g., residuals, catalysts, process solvents).

**Terms apply to the Chemicals and/or Compounds of Interest Section only (if section is present)*
***Terms apply to the PFAS Section only (if section is present)*
****Terms apply to both the Chemicals and/or Compounds of Interest and PFAS Sections (if section(s) are present)*

Disclaimers: The information provided in this document related to material content represents 3M's knowledge and belief, which may be based in whole or in part on information provided by suppliers to 3M. This is intended to answer commonly asked questions about 3M products and is not intended to be a comprehensive listing of all substances that may be of interest or that may be regulated in this or other 3M products, nor is it intended to be a comprehensive summary of any and all regulations that may apply to this product. Where substances are listed, their listing does not infer or constitute a judgment as to their safety, environmental or health impacts. Information is supplied upon the condition that the persons receiving the same will make their own determination as to its suitability for their purposes prior to use. Customers are encouraged to consult with legal and regulatory experts to determine applicable regulations in light of intended use of the product.

Limitation of Remedies and Liability: In the event any Product is proven not to conform with the information in this document, then to the extent permitted by law, 3M's entire liability and Buyer's exclusive remedy, will be at 3M's option either: (i) replacement of Product with a conforming product, or (ii) refund of the purchase price paid by Buyer for each non-conforming Product, within a reasonable time after written notification of said non-conformance and return of said Product to 3M. 3M shall not under any circumstances be liable for direct, incidental, special, or consequential damages (including but not limited to loss of profits, revenue, or business) related to or arising out of this certification, including, the use, misuse or inability to use the Product. Unless stated otherwise in writing, the foregoing language cannot be waived, modified, or supplemented in any manner whatsoever.