Safety Data Sheet

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Document Group:	19-4647-4	**Version Number:**	9.07
Issue Date:	08/08/25	**Supersedes Date:**	10/03/23

SECTION 1: Identification

1.1. Product identifier
3M™ Marine Adhesive Sealant 5200 Black PN 06504, PN 05205

Product Identification Numbers

ID Number	UPC	ID Number	UPC
60-4100-0948-8		60-4400-9508-5	051135-34653-2
60-9801-0935-3		62-5233-5236-7	

7000042727, 7000118402, 7000118478, 7010367673

1.2. Recommended use and restrictions on use

Recommended use
Adhesive Sealant for Marine Applications, Marine

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division Marine & Specialty Vehicle
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Acute Toxicity (inhalation): Category 4.
Respiratory Sensitizer: Category 1A.
Skin Sensitizer: Category 1A.
Reproductive Toxicity: Category 1B.
Carcinogenicity: Category 1B.

2.2. Label elements
Signal word

Danger

Symbols
Exclamation mark | Health Hazard |

Pictograms



Hazard Statements
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
Harmful if inhaled.
May damage fertility or the unborn child.
May cause cancer.

Precautionary Statements
General:
Keep out of reach of children.

Prevention:
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Use only outdoors or in a well-ventilated area.
In case of inadequate ventilation wear respiratory protection.
Wear protective gloves.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
IF exposed or concerned: Get medical advice/attention.

Storage:
Store locked up.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:
Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Urethane Polymer	68611-34-7	45 - 70
Limestone	1317-65-3	10 - 30
Carbon Black	1333-86-4	5 - 10 Trade Secret *

Carbitol Acetate	112-15-2	1 - 5 Trade Secret *
Fumed Silica	112945-52-5	1 - 5
Alkyl Isocyanate Silane	85702-90-5	0.5 - 1.5 Trade Secret *
Toluene Diisocyanate	26471-62-5	0.1 - < 1 Trade Secret *
Toluene	108-88-3	<= 0.75
(Gamma-mercaptopropyl)trimethoxysilane	4420-74-0	0.1 - 0.3
Heptane	142-82-5	0.1 - 0.25
Hexamethylene Diisocyanate	822-06-0	< 0.017

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
DO NOT USE WATER Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Isocyanates	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Cyanide	During Combustion
Irritant Vapors or Gases	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	

SILICA, AMORPHOUS	112945-52-5	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	
Limestone	1317-65-3	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
Heptane	142-82-5	OSHA	TWA:2000 mg/m3(500 ppm)	
Heptane, all isomers	142-82-5	ACGIH	TWA:200 ppm;STEL:400 ppm	Ototoxicant
Toluene Diisocyanate	26471-62-5	ACGIH	TWA(inhalable fraction and vapor):0.001 ppm;STEL(inhalable fraction and vapor):0.005 ppm	A3: Confirmed animal carcin., Dermal/Respiratory Sensitizer
Hexamethylene Diisocyanate	822-06-0	ACGIH	TWA:0.005 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Polymer laminate

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors
Half facepiece or full facepiece air-purifying respirator suitable for particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	
Physical state	Liquid
Color	Black
Specific Physical Form:	Paste
Odor	Mild Urethane
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	*Not Applicable*
Boiling Point	*Not Applicable*
Flash Point	No flash point
Evaporation rate	*No Data Available*
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*
Vapor Pressure	*No Data Available*
Vapor Density	*No Data Available*
Density	1.3 g/cm3
Specific Gravity	1.3 [*Ref Std:*WATER=1]
Solubility in Water	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Viscosity	100,000 - 500,000 centipoise
Hazardous Air Pollutants	0.2 % weight [*Test Method:*Calculated]
Molecular weight	*No Data Available*
Volatile Organic Compounds	2.9 % weight [*Test Method:*tested per EPA method 24]
VOC Less H2O & Exempt Solvents	38 g/l [*Test Method:*tested per EPA method 24]

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.
Amines
Alcohols
Water

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Harmful if inhaled.
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Toluene Diisocyanate	26471-62-5	Anticipated human carcinogen	National Toxicology Program Carcinogens
Toluene diisocyanates	26471-62-5	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:
Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >10 - =20 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg
Fumed Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fumed Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fumed Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Carbitol Acetate	Dermal	Rabbit	LD50 15,000 mg/kg
Carbitol Acetate	Ingestion	Rat	LD50 11,000 mg/kg
Alkyl Isocyanate Silane	Dermal	Rabbit	LD50 > 2,000 mg/kg
Alkyl Isocyanate Silane	Ingestion	Rat	LD50 > 5,000 mg/kg
Toluene Diisocyanate	Inhalation-Vapor (4 hours)	Mouse	LC50 0.12 mg/l
Toluene Diisocyanate	Dermal	Rabbit	LD50 > 9,400 mg/kg
Toluene Diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.35 mg/l
Toluene Diisocyanate	Ingestion	Rat	LD50 > 5,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
Heptane	Dermal	similar compounds	LD50 > 2,000 mg/kg
Heptane	Inhalation-Vapor (4 hours)	similar compounds	LC50 > 33.5 mg/l
Heptane	Ingestion	similar compounds	LD50 > 5,000 mg/kg
(Gamma-mercaptopropyl)trimethoxysilane	Dermal	Rabbit	LD50 2,270 mg/kg
(Gamma-mercaptopropyl)trimethoxysilane	Ingestion	Rat	LD50 770 mg/kg
Hexamethylene Diisocyanate	Dermal	Rat	LD50 > 7,000 mg/kg
Hexamethylene Diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.124 mg/l
Hexamethylene Diisocyanate	Inhalation-Vapor (4	Rat	LC50 0.124 mg/l

	hours)		
Hexamethylene Diisocyanate	Ingestion	Rat	LD50 746 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Limestone	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation
Fumed Silica	Rabbit	No significant irritation
Carbitol Acetate	Human and animal	Minimal irritation
Alkyl Isocyanate Silane	Rabbit	Minimal irritation
Toluene Diisocyanate	Rabbit	Irritant
Toluene	Rabbit	Irritant
Heptane	Professional judgement	Mild irritant
(Gamma-mercaptopropyl)trimethoxysilane	Rabbit	No significant irritation
Hexamethylene Diisocyanate	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Limestone	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation
Fumed Silica	Rabbit	No significant irritation
Carbitol Acetate	Rabbit	Severe irritant
Alkyl Isocyanate Silane	Rabbit	No significant irritation
Toluene Diisocyanate	Rabbit	Corrosive
Toluene	Rabbit	Moderate irritant
Heptane	similar compounds	Mild irritant
(Gamma-mercaptopropyl)trimethoxysilane	Rabbit	No significant irritation
Hexamethylene Diisocyanate	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Fumed Silica	Human and animal	Not classified
Carbitol Acetate	Human and animal	Not classified
Alkyl Isocyanate Silane	Guinea pig	Sensitizing
Toluene Diisocyanate	Human and animal	Sensitizing
Toluene	Guinea pig	Not classified
Heptane	similar compounds	Not classified
(Gamma-mercaptopropyl)trimethoxysilane	Guinea pig	Sensitizing
Hexamethylene Diisocyanate	Multiple animal species	Sensitizing

Respiratory Sensitization

Name	Species	Value
Alkyl Isocyanate Silane	official classification	Sensitizing
Toluene Diisocyanate	Human	Sensitizing
Hexamethylene Diisocyanate	Human and animal	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification
Fumed Silica	In Vitro	Not mutagenic
Carbitol Acetate	In Vitro	Not mutagenic
Alkyl Isocyanate Silane	In Vitro	Not mutagenic
Alkyl Isocyanate Silane	In vivo	Not mutagenic
Toluene Diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
Heptane	In Vitro	Not mutagenic
(Gamma-mercaptopropyl)trimethoxysilane	In Vitro	Not mutagenic
Hexamethylene Diisocyanate	In Vitro	Not mutagenic
Hexamethylene Diisocyanate	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic
Fumed Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene Diisocyanate	Inhalation	Human and animal	Not carcinogenic
Toluene Diisocyanate	Ingestion	Multiple animal species	Carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Hexamethylene Diisocyanate	Inhalation	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Limestone	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation
Fumed Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fumed Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation

Fumed Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Toluene Diisocyanate	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.002 mg/l	2 generation
Toluene Diisocyanate	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.002 mg/l	2 generation
Toluene Diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
Hexamethylene Diisocyanate	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene Diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene Diisocyanate	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.014 mg/l	4 weeks

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Limestone	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
Carbitol Acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	not applicable
Carbitol Acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not applicable
Toluene Diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Heptane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Heptane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Heptane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Hexamethylene Diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Hexamethylene Diisocyanate	Inhalation	blood	Not classified	Human	NOAEL Not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration

Limestone	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Fumed Silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Carbitol Acetate	Inhalation	respiratory system | liver | immune system | kidney and/or bladder	Not classified	Rat	NOAEL 0.48 mg/l	2 weeks
Alkyl Isocyanate Silane	Ingestion	liver | heart | endocrine system | hematopoietic system | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Toluene Diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL 0 mg/l	occupational exposure
Toluene	Inhalation	auditory system | nervous system | eyes | olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart | liver | kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system | vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver | kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
Heptane	Inhalation	nervous system	Not classified	Rat	NOAEL 6.15 mg/l	30 weeks
Heptane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 12.5 mg/l	16 weeks
Heptane	Inhalation	hematopoietic system | kidney and/or bladder	Not classified	Rat	NOAEL 12.2 mg/l	26 weeks
Hexamethylene Diisocyanate	Inhalation	liver | kidney and/or bladder	Not classified	Rat	NOAEL 0.002 mg/l	3 weeks
Hexamethylene Diisocyanate	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.0014 mg/l	4 weeks
Hexamethylene Diisocyanate	Inhalation	blood	Not classified	Rat	NOAEL 0.0012 mg/l	2 years
Hexamethylene	Inhalation	nervous system	Not classified	Rat	NOAEL	7 weeks

Diisocyanate					0.002 mg/l	
Hexamethylene Diisocyanate	Inhalation	heart	Not classified	Rat	NOAEL 0.001 mg/l	90 days

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard
Heptane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D009 (Mercury), D018 (Benzene), D035 (Methyl ethyl ketone)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not applicable

Health Hazards
Acute toxicity
Carcinogenicity

Reproductive toxicity
Respiratory or Skin Sensitization

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
Carbitol Acetate (CAS NO SEQ548L1)	112-15-2	Trade Secret 1 - 5
Toluene Diisocyanate	26471-62-5	Trade Secret 0.1 - < 1
Toluene Diisocyanate (Benzene, 1,3-diisocyanatomethyl-)	26471-62-5	Trade Secret 0.1 - < 1

This material contains a chemical which requires export notification under TSCA Section 12[b]:

Ingredient (Category if applicable)	C.A.S. No	Regulation	Status
Toluene Diisocyanate (Benzene, 1,3-diisocyanatomethyl-)	26471-62-5	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Proposed
Toluene Diisocyanate	26471-62-5	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Proposed

This material contains a chemical subject to a proposed EPA Significant New Use Rule (TSCA Section 5)

Ingredient (Category if applicable)	C.A.S. No	Reference
Toluene Diisocyanate	26471-62-5	80 FR 2068

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

Ingredient	C.A.S. No.	Listing
Toluene diisocyanate	26471-62-5	Carcinogen

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	19-4647-4	**Version Number:**	9.07
Issue Date:	08/08/25	**Supersedes Date:**	10/03/23

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