Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

IDENTIFICATION:

1.1. Product identifier
3M™ Rigid Parts Plastic Repair Adhesive, PN 05883, 05885, 55885

Product Identification Numbers
60-9800-3084-9

7100020862

1.2. Recommended use and restrictions on use

Recommended use
Automotive, Two-part epoxy type adhesive

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
Company Emergency Hotline:EMERGENCY: 1800 097 146 (Australia only)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:

06-3176-2, 06-3177-0

One or more components of this KIT is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

TRANSPORT INFORMATION

This KIT and its components are NOT classified as Dangerous Goods.

Marine Pollutant: Not applicable.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au

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Document group:	06-3176-2	**Version number:**	8.00
Issue Date:	01/09/2025	**Supersedes date:**	13/06/2021

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier
3M™ Rigid Parts Repair Adhesive Part A (Accelerator) PN 05883, 05885, 08275, 08266, 55885

1.2. Recommended use and restrictions on use

Recommended use
Automotive, For use with Part B (SDS 06-3177-0)

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1B.
Carcinogenicity: Category 1A.
Reproductive Toxicity: Category 2.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements
The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for

Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word
Danger

Symbols
Corrosion |Exclamation mark |Health Hazard |

Pictograms



Hazard statements

H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H361	Suspected of damaging fertility or the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure: respiratory system.

Precautionary statements
General:

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

Prevention:

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash exposed skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280F	Wear respiratory protection.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage:

P405	Store locked up.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards
None known.

2.4. Other hazards which do not result in classification
May be harmful if swallowed.
Toxic to aquatic life.
Harmful to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Mercaptan-Terminated Epoxy Curing Agent	72244-98-5	40 - 70
Talc	14807-96-6	10 - 30
Limestone	1317-65-3	10 - 30
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	90-72-2	3 - 7
Butyl Benzyl Phthalate	85-68-7	3 - 7
Dimethyl Siloxane, Reaction Product with Silica	67762-90-7	1 - 5
Quartz	14808-60-7	< 0.25

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide.	During combustion.

Carbon dioxide.	During combustion.
Oxides of nitrogen.	During combustion.
Oxides of sulphur.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Limestone	1317-65-3	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m3	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2	A4: Not class. as human

			mg/m3	carcin
Talc	14807-96-6	Australia OELs	TWA(8 hours):2.5 mg/m3	
Quartz	14808-60-7	Australia OELs	TWA(8 hours):0.1 mg/m3;Limit value not established:	
Silica, crystalline (airborne particles of respirable size)	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling
Sen: Sensitiser
Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full face shield.
Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Neoprene., Nitrile rubber.

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid. Paste
Specific Physical Form:	Paste
Colour	White
Odour	Strong Mercaptan
Odour threshold	*No data available.*
pH	*No data available.*
Melting point/Freezing point	*No data available.*
Boiling point/Initial boiling point/Boiling range	*No data available.*
Flash point	93.3 ºC
Flash point	Flash point > 93 °C (200 °F) [*Test Method:*Closed Cup]
Evaporation rate	*No data available.*
Flammability	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Vapour pressure	*No data available.*
Relative Vapor Density	*No data available.*
Density	1 g/ml
Relative density	1 [*Ref Std:*WATER=1]
Water solubility	*No data available.*
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
Kinematic Viscosity	*No data available.*
Volatile organic compounds (VOC)	1 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Volatile organic compounds (VOC)	0.1 % weight [*Test Method:*calculated per CARB title 2]
Percent volatile	*No data available.*
VOC less H2O & exempt solvents	1 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Average particle size	*No data available.*
Bulk density	*No data available.*
Molecular weight	*Not applicable.*

Particle Characteristics	*Not applicable.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material is considered to be non reactive under normal use conditions

10.2 Chemical stability
Stable.

10.3. Conditions to avoid
None known.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
None known.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact
Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion
May be harmful if swallowed.
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Mercaptan-Terminated Epoxy Curing Agent	Dermal	Rabbit	LD50 > 10,200 mg/kg
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	Rat	LD50 2,600 mg/kg
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Butyl Benzyl Phthalate	Dermal	Rabbit	LD50 > 10,000 mg/kg
Butyl Benzyl Phthalate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.7 mg/l
Butyl Benzyl Phthalate	Ingestion	Rat	LD50 2,330 mg/kg
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	Dermal	Rat	LD50 1,280 mg/kg
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	Ingestion	Rat	LD50 1,000 mg/kg
Dimethyl Siloxane, Reaction Product with Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Dimethyl Siloxane, Reaction Product with Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Quartz	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Mercaptan-Terminated Epoxy Curing Agent	Rabbit	No significant irritation
Limestone	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Butyl Benzyl Phthalate	Rabbit	No significant irritation
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	Rabbit	Corrosive
Dimethyl Siloxane, Reaction Product with Silica	Rabbit	No significant irritation
Quartz	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Mercaptan-Terminated Epoxy Curing Agent	Rabbit	Mild irritant
Limestone	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Butyl Benzyl Phthalate	Rabbit	Mild irritant

Tris(2,4,6-Dimethylaminomonomethyl) Phenol	Rabbit	Corrosive
Dimethyl Siloxane, Reaction Product with Silica	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Mercaptan-Terminated Epoxy Curing Agent	Mouse	Sensitising
Butyl Benzyl Phthalate	Human and animal	Not classified
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	Guinea pig	Not classified
Dimethyl Siloxane, Reaction Product with Silica	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
Talc	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Mercaptan-Terminated Epoxy Curing Agent	In Vitro	Not mutagenic
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Butyl Benzyl Phthalate	In Vitro	Not mutagenic
Butyl Benzyl Phthalate	In vivo	Some positive data exist, but the data are not sufficient for classification
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	In Vitro	Not mutagenic
Dimethyl Siloxane, Reaction Product with Silica	In Vitro	Not mutagenic
Quartz	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Butyl Benzyl Phthalate	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Dimethyl Siloxane, Reaction Product with Silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Quartz	Inhalation	Human and animal	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Limestone	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Butyl Benzyl Phthalate	Ingestion	Toxic to female reproduction	Rat	NOAEL 250 mg/kg/day	2 generation
Butyl Benzyl Phthalate	Ingestion	Toxic to male reproduction	Rat	NOAEL 250 mg/kg/day	2 generation
Butyl Benzyl Phthalate	Ingestion	Toxic to development	Rat	NOAEL 50 mg/kg/day	2 generation
Tris(2,4,6-	Ingestion	Not classified for	Rat	NOAEL 150	2 generation

Dimethylaminomonomethyl) Phenol		male reproduction		mg/kg/day	
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Limestone	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	endocrine system | heart | skin | immune system | nervous system | eyes | kidney and/or bladder | respiratory system | vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Limestone	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

Talc	Inhalation	pulmonary fibrosis | respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Butyl Benzyl Phthalate	Inhalation	liver | kidney and/or bladder	Not classified	Rat	NOAEL 0.789 mg/l	90 days
Butyl Benzyl Phthalate	Ingestion	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 240 mg/kg/day	2 years
Butyl Benzyl Phthalate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 960 mg/kg/day	90 days
Butyl Benzyl Phthalate	Ingestion	blood	Not classified	Rat	NOAEL 500 mg/kg/day	2 years
Butyl Benzyl Phthalate	Ingestion	liver	Not classified	Rat	NOAEL 381 mg/kg/day	90 days
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	Dermal	liver | nervous system | auditory system | hematopoietic system | eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	Ingestion	heart | endocrine system | hematopoietic system | liver | muscles | nervous system | kidney and/or bladder | respiratory system | vascular system | auditory system | skin | gastrointestinal tract | bone, teeth, nails, and/or hair | immune system | eyes	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
Dimethyl Siloxane, Reaction Product with Silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Quartz	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels
Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects
Not Determined

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 3: Harmful to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Mercaptan-Terminated Epoxy Curing Agent	72244-98-5	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Mercaptan-Terminated Epoxy Curing Agent	72244-98-5	Green algae	Experimental	72 hours	EC50	>733 mg/l
Mercaptan-Terminated Epoxy Curing Agent	72244-98-5	Water flea	Experimental	48 hours	EC50	12 mg/l
Mercaptan-Terminated Epoxy Curing Agent	72244-98-5	Zebra Fish	Experimental	96 hours	LC50	87 mg/l
Mercaptan-Terminated Epoxy Curing Agent	72244-98-5	Green algae	Experimental	72 hours	NOEC	338 mg/l
Mercaptan-Terminated Epoxy Curing Agent	72244-98-5	Water flea	Experimental	21 days	NOEC	3.5 mg/l
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC50	>100 mg/l
Limestone	1317-65-3	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Limestone	1317-65-3	Water flea	Estimated	48 hours	EC50	>100 mg/l
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC10	>100 mg/l
Talc	14807-96-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Butyl Benzyl Phthalate	85-68-7	Activated sludge	Experimental	N/A	IC50	>2.8 mg/l
Butyl Benzyl Phthalate	85-68-7	Diatom	Experimental	72 hours	EC50	0.66 mg/l
Butyl Benzyl Phthalate	85-68-7	Fish	Experimental	96 hours	LC50	0.51 mg/l
Butyl Benzyl Phthalate	85-68-7	Mysid Shrimp	Experimental	96 hours	LC50	0.9 mg/l
Butyl Benzyl Phthalate	85-68-7	Fathead minnow	Experimental	126 days	NOEC	0.0675 mg/l
Butyl Benzyl Phthalate	85-68-7	Green algae	Experimental	72 hours	NOEC	0.15 mg/l
Butyl Benzyl Phthalate	85-68-7	Mysid Shrimp	Experimental	28 days	NOEC	0.075 mg/l

Tris(2,4,6-Dimethylaminomonomethyl) Phenol	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l
Dimethyl Siloxane, Reaction Product with Silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Quartz	14808-60-7	Green algae	Estimated	72 hours	EC50	440 mg/l
Quartz	14808-60-7	Water flea	Estimated	48 hours	EC50	7,600 mg/l
Quartz	14808-60-7	Zebra Fish	Estimated	96 hours	LC50	5,000 mg/l
Quartz	14808-60-7	Green algae	Estimated	72 hours	NOEC	60 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Mercaptan-Terminated Epoxy Curing Agent	72244-98-5	Experimental Biodegradation	28 days	CO2 evolution	5 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Limestone	1317-65-3	Data not available-insufficient	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available-insufficient	N/A	N/A	N/A	N/A
Butyl Benzyl Phthalate	85-68-7	Experimental Biodegradation	28 days	CO2 evolution	93 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Butyl Benzyl Phthalate	85-68-7	Experimental Aquatic Inherent Biodegrad.	24 hours	BOD	>99 %BOD/ThOD	OECD 302A - Modified SCAS Test
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 %BOD/ThOD	OECD 301D - Closed bottle test
Dimethyl Siloxane, Reaction Product with Silica	67762-90-7	Data not available-insufficient	N/A	N/A	N/A	N/A
Quartz	14808-60-7	Data not available-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Mercaptan-Terminated Epoxy Curing Agent	72244-98-5	Estimated Bioconcentration		Log Kow	>1.2	
Limestone	1317-65-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available or insufficient for	N/A	N/A	N/A	N/A

		classification				
Butyl Benzyl Phthalate	85-68-7	Experimental BCF - Fish	21 days	Bioaccumulation factor	663	
Butyl Benzyl Phthalate	85-68-7	Experimental Bioconcentration		Log Kow	4.91	OECD 107 log Kow shke flsk mtd
Tris(2,4,6-Dimethylaminomonomethyl) Phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coef Shake Flask
Dimethyl Siloxane, Reaction Product with Silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

Hazchem Code: Not applicable
IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:
Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier
3M™ Rigid Parts Repair Adhesive, PN 05883, 05885, 08275, 08266, 55885 Part B

1.2. Recommended use and restrictions on use

Recommended use
Automotive, For use with Part A (SDS 06-3176-2)

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Serious Eye Damage/Irritation: Category 2.
Skin Sensitizer: Category 1.
Carcinogenicity: Category 1A.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements
The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word
Danger

Symbols
Exclamation mark |Health Hazard |

Pictograms



Hazard statements

H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H372	Causes damage to organs through prolonged or repeated exposure: respiratory system.

Precautionary statements
General:

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

Prevention:

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash exposed skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280E	Wear protective gloves.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P314	Get medical advice/attention if you feel unwell.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage:

P405	Store locked up.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards
None known.

2.4. Other hazards which do not result in classification

Causes mild skin irritation.
Toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	45 - 70
Limestone	1317-65-3	10 - 30
Talc	14807-96-6	10 - 30
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy)-9-Octadecenoic Acid	74398-71-3	3 - 7
Dimethyl Siloxane, Reaction Product with Silica	67762-90-7	1 - 5
Quartz	14808-60-7	< 0.2

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
Non-combustible. Use a fire fighting agent suitable for surrounding fire.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Carbon monoxide.	During combustion.

Carbon dioxide.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Limestone	1317-65-3	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m3	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
Talc	14807-96-6	Australia OELs	TWA(8 hours):2.5 mg/m3	
Quartz	14808-60-7	Australia OELs	TWA(8 hours):0.1	

			mg/m3;Limit value not established:	
Silica, crystalline, respirable fraction	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling
Sen: Sensitiser
Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.
Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for particulates.

For questions about suitability for a specific application, consult with your respirator manufacturer.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Paste
Colour	Blue
Odour	Mild Epoxy
Odour threshold	*No data available.*
pH	*Not applicable.*
Melting point/Freezing point	*No data available.*
Boiling point/Initial boiling point/Boiling range	*Not applicable.*
Flash point	No flash point
Evaporation rate	*No data available.*
Flammability	Not applicable.
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Vapour pressure	*No data available.*
Relative Vapor Density	*No data available.*
Density	1 g/ml
Relative density	1 [*Ref Std:*WATER=1]
Water solubility	Negligible
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*Not applicable.*
Decomposition temperature	*No data available.*
Kinematic Viscosity	*No data available.*
Volatile organic compounds (VOC)	1 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Volatile organic compounds (VOC)	0.1 % weight [*Test Method:*calculated per CARB title 2]
Percent volatile	*No data available.*
VOC less H2O & exempt solvents	1 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Molecular weight	*Not applicable.*

Particle Characteristics	*Not applicable.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material is considered to be non reactive under normal use conditions

10.2 Chemical stability
Stable.

10.3. Conditions to avoid
None known.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
None known.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain. May cause additional health effects (see below).

Skin contact
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg

Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy)-9-Octadecenoic Acid	Dermal	Rabbit	LD50 > 2,000 mg/kg
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy)-9-Octadecenoic Acid	Ingestion	Rat	LD50 > 5,000 mg/kg
Dimethyl Siloxane, Reaction Product with Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Dimethyl Siloxane, Reaction Product with Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Quartz	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Mild irritant
Limestone	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy)-9-Octadecenoic Acid	Rabbit	Minimal irritation
Dimethyl Siloxane, Reaction Product with Silica	Rabbit	No significant irritation
Quartz	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Moderate irritant
Limestone	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy)-9-Octadecenoic Acid	Rabbit	No significant irritation
Dimethyl Siloxane, Reaction Product with Silica	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Human and animal	Sensitising
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy)-9-Octadecenoic Acid	similar compounds	Sensitising
Dimethyl Siloxane, Reaction Product with Silica	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value

4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Human	Not classified
Talc	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	In vivo	Not mutagenic
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Dimethyl Siloxane, Reaction Product with Silica	In Vitro	Not mutagenic
Quartz	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Talc	Dermal	Human	Some positive data exist, but the data are not sufficient for classification
Talc	Inhalation	Rat	Carcinogenic.
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy)-9-Octadecenoic Acid	Dermal	Mouse	Not carcinogenic
Dimethyl Siloxane, Reaction Product with Silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Quartz	Inhalation	Human and animal	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Limestone	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Dimethyl Siloxane, Reaction Product	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation

with Silica					
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Limestone	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	auditory system | heart | endocrine system | hematopoietic system | liver | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Limestone	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis | respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy)-9-Octadecenoic Acid	Dermal	liver | skin | hematopoietic system | kidney and/or bladder	Not classified	Mouse	NOAEL 100 ul/week	90 days
Dimethyl Siloxane, Reaction Product with Silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Quartz	Inhalation	silicosis	Causes damage to	Human	NOAEL Not	occupational

			organs through prolonged or repeated exposure		available	exposure

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels
Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects
Not Determined

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	Water flea	Estimated	48 hours	LC50	1.8 mg/l
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	Activated sludge	Experimental	3 hours	IC50	>100 mg/l
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	Green algae	Experimental	72 hours	EC50	>11 mg/l
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
4,4'-Isopropylidenediphenol-Epichlorohydrin	25068-38-6	Water flea	Experimental	21 days	NOEC	0.3 mg/l

Polymer						
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC50	>100 mg/l
Limestone	1317-65-3	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Limestone	1317-65-3	Water flea	Estimated	48 hours	EC50	>100 mg/l
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC10	>100 mg/l
Talc	14807-96-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy) -9-Octadecenoic Acid	74398-71-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Dimethyl Siloxane, Reaction Product with Silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Quartz	14808-60-7	Green algae	Estimated	72 hours	EC50	440 mg/l
Quartz	14808-60-7	Water flea	Estimated	48 hours	EC50	7,600 mg/l
Quartz	14808-60-7	Zebra Fish	Estimated	96 hours	LC50	5,000 mg/l
Quartz	14808-60-7	Green algae	Estimated	72 hours	NOEC	60 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	
Limestone	1317-65-3	Data not available-insufficient	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available-insufficient	N/A	N/A	N/A	N/A
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy) -9-Octadecenoic Acid	74398-71-3	Data not available-insufficient	N/A	N/A	N/A	N/A
Dimethyl Siloxane, Reaction Product with Silica	67762-90-7	Data not available-insufficient	N/A	N/A	N/A	N/A
Quartz	14808-60-7	Data not available-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	Experimental Bioconcentration		Log Kow	3.242	
Limestone	1317-65-3	Data not available or insufficient for	N/A	N/A	N/A	N/A

		classification				
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,2,3-Propanetriyl Ester of 12-(Oxiranylmethoxy) -9-Octadecenoic Acid	74398-71-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Dimethyl Siloxane, Reaction Product with Silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

Hazchem Code: Not applicable
IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: Not applicable.
Proper shipping name: Not applicable.
Class/Division: Not applicable.
Sub Risk: Not applicable.
Packing Group: Not applicable.
Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:
Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au