



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Dyneon™ Fluoroplastic THV 340Z

Product Identification Numbers

97-5000-1428-3
7100090859

1.2. Recommended use and restrictions on use

Recommended use

Fluoropolymer for industrial processing

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Advanced Materials Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion |

Pictograms



Hazard Statements

Causes serious eye damage.

Precautionary statements

Prevention:

Wear eye and face protection.

Response:

IF IN EYES: Immediately call a POISON CENTER or doctor.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

2.3. Hazards not otherwise classified

May cause polymer fume fever.

Supplemental Information:

May cause thermal burns.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
HFP/VDF/TFE-Terpolymer	25190-89-0	47 - 53
Water	7732-18-5	43 - 52
Lauric Acid	143-07-7	1 - 5 Trade Secret *
Perfluoropropanoic acid (unintentional impurity)	422-64-0	<= 0.0000113
Perfluorobutanoic acid (unintentional impurity)	375-22-4	<= 0.00000058
Perfluorononanoic acid (unintentional impurity)	375-95-1	<= 0.00000032
Perfluorodecanoic acid (unintentional impurity)	335-76-2	<= 0.00000026
Perfluorooctanoic acid (unintentional impurity)	335-67-1	<= 0.00000024
Perfluorotetradecanoic acid (unintentional impurity)	376-06-7	<= 0.00000018
Perfluorohexanoic acid (unintentional impurity)	307-24-4	<= 0.00000017
Perfluorododecanoic acid (unintentional impurity)	307-55-1	<= 0.00000015
Perfluoro-3-methoxypropanoic acid (unintentional impurity)	377-73-1	<= 0.00000012
Perfluorobutanesulfonic acid (unintentional impurity)	375-73-5	<= 0.00000007

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe thermal decomposition products. Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Perfluorooctanoic acid (unintentional impurity)	335-67-1	Manufacturer determined	TWA:0.01 mg/m3	SKIN
Perfluorobutanesulfonic acid (unintentional impurity)	375-73-5	Manufacturer determined	TWA(Inhalable aerosol):10 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Local exhaust required above 400 C.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Neoprene

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half mask or full facepiece air-purifying respirator with N100 particulate filters

Half facepiece or full facepiece air-purifying respirator suitable for particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Milky White
Odor	Slight Ammoniacal
Odor threshold	No Data Available
pH	9.5 - 10
Melting point/Freezing point	Not Applicable
Boiling point/Initial boiling point/Boiling range	100 - 105 °C
Flash Point	No flash point
Evaporation rate	< 1 [Ref Std:BUOAC=1]
Flammability	Not Applicable
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Vapor Pressure	101,300 Pa [@ 20 °C]
Relative Vapor Density	Approximately 0.6 [@ 20 °C] [Ref Std:AIR=1]
Density	1.5 - 1.6 g/ml
Relative Density	1.5 - 1.6 [@ 23 °C] [Ref Std:WATER=1]
Water solubility	Complete
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	Not Applicable
Decomposition temperature	No Data Available
Kinematic Viscosity	No Data Available
Volatile Organic Compounds	No Data Available
Percent volatile	50 % volume
VOC Less H2O & Exempt Solvents	No Data Available
Molecular weight	No Data Available

Particle Characteristics*Not Applicable***SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

High shear and high temperature conditions

10.5. Incompatible materials

Alkali and alkaline earth metals

10.6. Hazardous decomposition products**Substance****Condition**

Carbonyl Fluoride

At Elevated Temperatures

Carbon monoxide

At Elevated Temperatures

Carbon dioxide

At Elevated Temperatures

Hydrogen Fluoride

At Elevated Temperatures

Ammonia

At Elevated Temperatures

Perfluoroisobutylene (PFIB)

At Elevated Temperatures

Toxic Vapor, Gas, Particulate

At Elevated Temperatures

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

During heating:

Polymer Fume Fever: Sign/symptoms may include chest pain or tightness, shortness of breath, cough, malaise, muscle aches, increased heart rate, fever, chills, sweats, nausea and headache.

Skin Contact:

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye Contact:

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Perfluorooctanoic acid	335-67-1	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
HFP/VDF/TFE-Terpolymer	Dermal		LD50 estimated to be > 5,000 mg/kg
HFP/VDF/TFE-Terpolymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Lauric Acid	Ingestion	Rat	LD50 > 10,000 mg/kg
Lauric Acid	Dermal	similar compounds	LD50 > 2,000 mg/kg
Perfluoropropanoic acid (unintentional impurity)	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg
Perfluoropropanoic acid (unintentional impurity)	Inhalation-Vapor (4 hours)	Rat	LC50 > 11 mg/l
Perfluorohexanoic acid (unintentional impurity)	Ingestion	Rat	LD50 500-1000 mg/kg
Perfluorobutanesulfonic acid (unintentional impurity)	Dermal	Rat	LD50 > 2,000 mg/kg
Perfluorobutanesulfonic acid (unintentional impurity)	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
HFP/VDF/TFE-Terpolymer	Rabbit	No significant irritation
Lauric Acid	Rabbit	Mild irritant
Perfluorobutanesulfonic acid (unintentional impurity)	Professional judgement	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
HFP/VDF/TFE-Terpolymer	Professional judgement	No significant irritation
Lauric Acid	Rabbit	Corrosive
Perfluorobutanesulfonic acid (unintentional impurity)	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
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HFP/VDF/TFE-Terpolymer	Guinea pig	Not classified
Lauric Acid	Guinea pig	Not classified
Perfluorobutanesulfonic acid (unintentional impurity)	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Lauric Acid	In Vitro	Not mutagenic
Perfluoropropanoic acid (unintentional impurity)	In Vitro	Not mutagenic
Perfluorobutanesulfonic acid (unintentional impurity)	In Vitro	Not mutagenic
Perfluorobutanesulfonic acid (unintentional impurity)	In vivo	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Perfluorohexanoic acid (unintentional impurity)	Ingestion	Not classified for reproduction and/or development	Rat	LOEL 500 mg/kg	
Perfluorohexanoic acid (unintentional impurity)	Ingestion	Not classified for male reproduction	Rat	LOAEL 500 mg/kg	not applicable
Perfluorobutanesulfonic acid (unintentional impurity)	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
Perfluorobutanesulfonic acid (unintentional impurity)	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
Perfluorobutanesulfonic acid (unintentional impurity)	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	2 generation
Perfluorobutanesulfonic acid (unintentional impurity)	Ingestion	Not classified for reproduction and/or development	Rat	NOAEL 300 mg/kg	

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Lauric Acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Perfluoropropanoic acid (unintentional impurity)	Ingestion	liver heart endocrine system hematopoietic system kidney and/or bladder	Not classified	Rat	NOAEL 320 mg/kg/day	28 days
Perfluorobutanesulfonic acid (unintentional impurity)	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 200 mg/kg/day	90 days
Perfluorobutanesulfonic acid (unintentional impurity)	Ingestion	blood hematopoietic system liver	Not classified	Rat	NOAEL 600 mg/kg/day	90 days

		respiratory system heart endocrine system bone, teeth, nails, and/or hair bone marrow immune system muscles nervous system eyes				
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Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not Applicable.

Health Hazards

Hazard Not Otherwise Classified (HNOC)

Serious eye damage or eye irritation

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Perfluoropropanoic acid (unintentional impurity)	422-64-0	<= 0.0000113
Perfluorobutanoic acid (unintentional impurity)	375-22-4	<= 0.00000058
Perfluorononanoic acid (unintentional impurity)	375-95-1	<= 0.00000032
Perfluorodecanoic acid (unintentional impurity)	335-76-2	<= 0.00000026
Perfluorooctanoic acid (unintentional impurity)	335-67-1	<= 0.00000024
Perfluorotetradecanoic acid (unintentional impurity)	376-06-7	<= 0.00000018
Perfluorohexanoic acid (unintentional impurity)	307-24-4	<= 0.00000017
Perfluorododecanoic acid (unintentional impurity)	307-55-1	<= 0.00000015
Perfluoro-3-methoxypropanoic acid (unintentional impurity)	377-73-1	<= 0.00000012
Perfluorobutanesulfonic acid (unintentional impurity)	375-73-5	<= 0.00000007

This material contains a chemical which requires export notification under TSCA Section 12[b]:

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
Perfluorododecanoic acid (unintentional impurity)	307-55-1	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Applicable
Perfluorooctanoic acid (unintentional impurity)	335-67-1	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Applicable
Perfluorodecanoic acid (unintentional impurity)	335-76-2	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Applicable
Perfluorononanoic acid (unintentional impurity)	375-95-1	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Applicable
Perfluorotetradecanoic acid (unintentional impurity)	376-06-7	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Applicable

This material contains a chemical regulated by an EPA Significant New Use Rule (TSCA Section 5)

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Reference</u>
Perfluorododecanoic acid (unintentional impurity)	307-55-1	40 CFR 721.10536
Perfluorooctanoic acid (unintentional impurity)	335-67-1	40 CFR 721.10536
Perfluorodecanoic acid (unintentional impurity)	335-76-2	40 CFR 721.10536
Perfluorononanoic acid (unintentional impurity)	375-95-1	40 CFR 721.10536
Perfluorotetradecanoic acid (unintentional impurity)	376-06-7	40 CFR 721.10536

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 3 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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