

Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3MTM Dry Layup Adhesive 09091. 16.5oz, Red

Product Identification Numbers

60-4300-5068-6, UU-0112-8526-7, UU-0112-8527-5 7100245773, 7100245774, 7100010064

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Electrical Markets Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Aerosol: Category 1. Gas Under Pressure: Liquefied gas.

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 1B.

Carcinogenicity: Category 2.

Simple Asphyxiant.

Specific Target Organ Toxicity (single exposure): Category 1. Specific Target Organ Toxicity (single exposure): Category 3. Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Gas cylinder | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Extremely flammable aerosol.

Contains gas under pressure; may explode if heated.

Causes serious eye irritation.

May cause an allergic skin reaction.

May cause drowsiness or dizziness.

May damage fertility or the unborn child.

Suspected of causing cancer.

May displace oxygen and cause rapid suffocation.

Causes damage to organs:

cardiovascular system

Causes damage to organs through prolonged or repeated exposure:

nervous system

Precautionary Statements

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Do not spray on an open flame or other ignition source.

Pressurized container: Do not pierce or burn, even after use.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

Specific treatment (see Notes to Physician on this label).

Storage:

Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Notes to Physician:

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

Supplemental Information:

Intentional concentration and inhalation may be harmful or fatal.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
2-Methylpentane	107-83-5	< 45 Trade Secret *
Non-volatile Components 2	Trade Secret*	10 - 30 Trade Secret *
Cyclohexane	110-82-7	10 - 15 Trade Secret *
Dimethyl Ether	115-10-6	10 - 15 Trade Secret *
Isobutane	75-28-5	10 - 15 Trade Secret *
Propane	74-98-6	10 - 15 Trade Secret *
Non-volatile Components 1	Trade Secret*	5 - 10 Trade Secret *
Terpene Phenolic	Trade Secret*	< 10 Trade Secret *
Ethyl Alcohol	64-17-5	< 5 Trade Secret *
Pentane	109-66-0	< 5 Trade Secret *
Hexane	110-54-3	< 2 Trade Secret *
Heptane	142-82-5	< 1 Trade Secret *
Methyl isobutyl ketone	108-10-1	< 1 Trade Secret *
Toluene	108-88-3	< 1 Trade Secret *
Stabilizer 1	41556-26-7	< 0.2 Trade Secret *
Stabilizer 2	82919-37-7	< 0.2 Trade Secret *

^{*}The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. Get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details. Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

SubstanceConditionHydrocarbonsDuring CombustionFormaldehydeDuring CombustionCarbon monoxideDuring CombustionCarbon dioxideDuring Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

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7.1. Precautions for safe handling

For industrial use only. Not intended for use as a medical device or drug. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Do not expose to temperatures exceeding $50^{\circ}\text{C}/122^{\circ}\text{F}$. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
HEXANE (ISOMERS OTHER	107-83-5	ACGIH	TWA:200 ppm	A3: Confirmed animal
THAN N-HEXANE)				carcin.
Methyl isobutyl ketone	108-10-1	ACGIH	TWA:20 ppm;STEL:75 ppm	A3: Confirmed animal carcin.
Methyl isobutyl ketone	108-10-1	OSHA	TWA:410 mg/m3(100 ppm)	
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
Pentane	109-66-0	OSHA	TWA:2950 mg/m3(1000 ppm)	
Pentane, all isomers	109-66-0	ACGIH	TWA:1000 ppm	
Hexane	110-54-3	ACGIH	TWA:50 ppm	Danger of cutaneous absorption
Hexane	110-54-3	OSHA	TWA:1800 mg/m3(500 ppm)	
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Cyclohexane	110-82-7	OSHA	TWA:1050 mg/m3(300 ppm)	
Dimethyl Ether	115-10-6	AIHA	TWA:1880 mg/m3(1000 ppm)	
Heptane	142-82-5	OSHA	TWA:2000 mg/m3(500 ppm)	
Heptane, all isomers	142-82-5	ACGIH	TWA:200 ppm;STEL:400 ppm	Ototoxicant
Ethyl Alcohol	64-17-5	ACGIH	STEL:1000 ppm	A3: Confirmed animal carcin.
Ethyl Alcohol	64-17-5	OSHA	TWA:1900 mg/m3(1000 ppm)	
Propane	74-98-6	ACGIH	Limit value not established:	simple asphyxiant
Propane	74-98-6	OSHA	TWA:1800 mg/m3(1000 ppm)	
Natural gas	75-28-5	ACGIH	Limit value not established:	simple asphyxiant
Non-volatile Components 2	Trade Secret	ACGIH	TWA(as Resin, inhalable fraction):0.001 mg/m3	Dermal/Respiratory Sensitizer

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Do not remain in area where available oxygen may be reduced. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Liquid Aerosol

Color Red

Specific Physical Form: Aerosol Odor Mild Ethanolic **Odor threshold** No Data Available pН No Data Available No Data Available Melting point **Boiling Point** No Data Available Flash Point No Data Available **Evaporation rate** No Data Available Flammability (solid, gas) Not Applicable

Flammable Limits(LEL) No Data Available Flammable Limits(UEL) No Data Available Vapor Pressure No Data Available **Vapor Density** 2.97 [*Ref Std*:AIR=1] **Density** No Data Available **Specific Gravity** No Data Available **Solubility In Water** No Data Available **Solubility- non-water** No Data Available Partition coefficient: n-octanol/ water No Data Available **Autoignition temperature** No Data Available **Decomposition temperature** No Data Available Viscosity No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Combustibles

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Simple Asphyxiation: Signs/symptoms may include increased heart rate, rapid respirations, drowsiness, headache, incoordination, altered judgement, nausea, vomiting, lethargy, seizures, coma, and may be fatal.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and

nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Single exposure, above recommended guidelines, may cause: Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Prolonged or repeated exposure may cause target organ effects:

Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Methyl isobutyl ketone	108-10-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg

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2-Methylpentane	Dermal		LD50 estimated to be > 5,000 mg/kg
2-Methylpentane	Inhalation-		LC50 estimated to be > 50 mg/l
	Vapor		
2-Methylpentane	Ingestion		LD50 estimated to be > 5,000 mg/kg
Non-volatile Components 2	Dermal	Rat	LD50 > 2,000 mg/kg
Non-volatile Components 2	Ingestion	Rat	LD50 > 2,000 mg/kg
Isobutane	Inhalation-	Rat	LC50 276,000 ppm
	Gas (4 hours)		
Propane	Inhalation-	Rat	LC50 > 200,000 ppm
	Gas (4	1440	200,000 pp.m
	hours)		
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-	Rat	LC50 > 32.9 mg/l
	Vapor (4 hours)		
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Dimethyl Ether	Inhalation-	Rat	LC50 164,000 ppm
·	Gas (4		, 11
	hours)		
Non-volatile Components 1	Dermal		LD50 estimated to be > 5,000 mg/kg
Non-volatile Components 1	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Terpene Phenolic	Dermal	Professio	LD50 estimated to be > 5,000 mg/kg
		nal	
		judgeme nt	
Terpene Phenolic	Ingestion	Rat	LD50 > 7,000 mg/kg
Pentane	Dermal	Rabbit	LD50 3,000 mg/kg
Pentane	Inhalation-	Rat	LC50 > 18 mg/l
	Vapor (4		
D.	hours)	D.	ID50: 2000 #
Pentane Ethyl Alashal	Ingestion Dermal	Rat Rabbit	LD50 > 2,000 mg/kg
Ethyl Alcohol Ethyl Alcohol	Inhalation-	Rat	LD50 > 15,800 mg/kg LC50 124.7 mg/l
Lulyi Alcohoi	Vapor (4	Kat	ECSO 124.7 mg/l
	hours)		
Ethyl Alcohol	Ingestion	Rat	LD50 17,800 mg/kg
Hexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
Hexane	Inhalation- Vapor (4	Rat	LC50 170 mg/l
	hours)		
Hexane	Ingestion	Rat	LD50 > 28,700 mg/kg
Heptane	Dermal	similar	LD50 > 2,000 mg/kg
		compoun	
		ds	X 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.
Heptane	Inhalation- Vapor (4	similar compoun	LC50 > 33.5 mg/l
	hours)	ds	
Heptane	Ingestion	similar	LD50 > 5,000 mg/kg
•		compoun	
	<u> </u>	ds	
Methyl isobutyl ketone	Dermal	Rabbit	LD50 > 16,000 mg/kg
Methyl isobutyl ketone	Inhalation- Vapor (4	Rat	LC50 11 mg/l
	hours)		
Methyl isobutyl ketone	Ingestion	Rat	LD50 3,038 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-	Rat	LC50 30 mg/l
	Vapor (4		
Toluene	hours)	Rat	LD50 5 550 mg/kg
Stabilizer 1	Ingestion Dermal	Professio	LD50 5,550 mg/kg LD50 estimated to be 2,000 - 5,000 mg/kg
DIMPHIENI I	Demiai		1250 Command to be 2,000 - 5,000 mg/kg
		nal	
		nal judgeme	
Stabilizer 2	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg

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		nal judgeme nt	
Stabilizer 1	Ingestion	Rat	LD50 3,125 mg/kg
Stabilizer 2	Ingestion	Rat	LD50 3,125 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
2-Methylpentane	Professio nal judgeme nt	Mild irritant
Non-volatile Components 2	Rabbit	No significant irritation
Isobutane	Professio nal judgeme nt	No significant irritation
Propane	Rabbit	Minimal irritation
Cyclohexane	Rabbit	Mild irritant
Non-volatile Components 1	Professio nal judgeme nt	Minimal irritation
Pentane	Rabbit	Minimal irritation
Ethyl Alcohol	Rabbit	No significant irritation
Hexane	Human and animal	Mild irritant
Heptane	Professio nal judgeme nt	Mild irritant
Methyl isobutyl ketone	Rabbit	Mild irritant
Toluene	Rabbit	Irritant
Stabilizer 1	Rabbit	Minimal irritation
Stabilizer 2	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
2-Methylpentane	Professio nal judgeme nt	Moderate irritant
Non-volatile Components 2	Rabbit	Mild irritant
Isobutane	Professio nal	No significant irritation
	judgeme	
_	nt	
Propane	Rabbit	Mild irritant
Cyclohexane	Rabbit	Mild irritant
Pentane	Rabbit	Mild irritant
Ethyl Alcohol	Rabbit	Severe irritant
Hexane	Rabbit	Mild irritant
Heptane	similar	Mild irritant
	compoun	
	ds	
Methyl isobutyl ketone	Rabbit	Mild irritant
Toluene	Rabbit	Moderate irritant
Stabilizer 1	Rabbit	Mild irritant
Stabilizer 2	Rabbit	Mild irritant

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Skin Sensitization

Name	Species	Value
Non-volatile Components 2	Human	Not classified
	and	
	animal	
Terpene Phenolic	Human	Some positive data exist, but the data are not
		sufficient for classification
Pentane	Guinea	Not classified
	pig	
Ethyl Alcohol	Human	Not classified
Hexane	Human	Not classified
Heptane	similar	Not classified
	compoun	
	ds	
Methyl isobutyl ketone	Guinea	Not classified
	pig	
Toluene	Guinea	Not classified
	pig	
Stabilizer 1	Guinea	Sensitizing
	pig	
Stabilizer 2	Guinea	Sensitizing
	pig	

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Isobutane	In Vitro	Not mutagenic
Propane	In Vitro	Not mutagenic
Cyclohexane	In Vitro	Not mutagenic Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Dimethyl Ether	In Vitro	Not mutagenic
Dimethyl Ether	In vivo	Not mutagenic
Pentane	In vivo	Not mutagenic
Pentane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethyl Alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethyl Alcohol	In vivo	Some positive data exist, but the data are not sufficient for classification
Hexane	In Vitro	Not mutagenic
Hexane	In vivo	Not mutagenic
Heptane	In Vitro	Not mutagenic
Methyl isobutyl ketone	In Vitro	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
Stabilizer 1	In vivo	Not mutagenic
Stabilizer 1	In Vitro	Some positive data exist, but the data are not sufficient for classification
Stabilizer 2	In vivo	Not mutagenic
Stabilizer 2	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Caremogenicity			
Name	Route	Species	Value
Dimethyl Ether	Inhalation	Rat	Not carcinogenic
Ethyl Alcohol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Hexane	Dermal	Mouse	Not carcinogenic
Hexane	Inhalation	Mouse	Some positive data exist, but the data are not

			sufficient for classification
Methyl isobutyl ketone	Inhalation	Multiple	Carcinogenic
		animal	
		species	
Toluene	Dermal	Mouse	Some positive data exist, but the data are not
			sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not
			sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not
			sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
Dimethyl Ether	Inhalation	Not classified for development	Rat	NOAEL 40,000 ppm	during organogenesi s
Pentane	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesi s
Pentane	Inhalation	Not classified for development	Rat	NOAEL 30 mg/l	during organogenesi s
Ethyl Alcohol	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
Ethyl Alcohol	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	premating & during gestation
Hexane	Ingestion	Not classified for development	Mouse	NOAEL 2,200 mg/kg/day	during organogenesi s
Hexane	Inhalation	Not classified for development	Rat	NOAEL 0.7 mg/l	during gestation
Hexane	Ingestion	Toxic to male reproduction	Rat	NOAEL 1,140 mg/kg/day	90 days
Hexane	Inhalation	Toxic to male reproduction	Rat	LOAEL 3.52 mg/l	28 days
Methyl isobutyl ketone	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
Methyl isobutyl ketone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Methyl isobutyl ketone	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
Methyl isobutyl ketone	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesi s
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
Stabilizer 1	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,493 mg/kg/day	29 days

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Stabilizer 1	Ingestion	Not classified for development	Rat	NOAEL 209	premating
				mg/kg/day	into lactation
Stabilizer 1	Ingestion	Toxic to female reproduction	Rat	NOAEL 804	premating
				mg/kg/day	into lactation
Stabilizer 2	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,493	29 days
				mg/kg/day	
Stabilizer 2	Ingestion	Not classified for development	Rat	NOAEL 209	premating
				mg/kg/day	into lactation
Stabilizer 2	Ingestion	Toxic to female reproduction	Rat	NOAEL 804	premating
				mg/kg/day	into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2-Methylpentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
2-Methylpentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2-Methylpentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	
2-Methylpentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Isobutane	Inhalation	cardiac sensitization	Causes damage to organs	Multiple animal species	NOAEL Not available	
Isobutane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Isobutane	Inhalation	respiratory irritation	Not classified	Mouse	NOAEL Not available	
Propane	Inhalation	cardiac sensitization	Causes damage to organs	Human	NOAEL Not available	
Propane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Propane	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Dimethyl Ether	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 10,000 ppm	30 minutes
Dimethyl Ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 100,000 ppm	5 minutes
Pentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Pentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
Pentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	not available

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Pentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	not available
Ethyl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
Ethyl Alcohol	Inhalation	central nervous system depression	Not classified	Human and animal	NOAEL not available	
Ethyl Alcohol	Ingestion	central nervous system depression	Not classified	Multiple animal species	NOAEL not available	
Ethyl Alcohol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	
Hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Hexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL Not available	8 hours
Hexane	Inhalation	respiratory system	Not classified	Rat	NOAEL 24.6 mg/l	8 hours
Heptane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Heptane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Heptane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Methyl isobutyl ketone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
Methyl isobutyl ketone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Methyl isobutyl ketone	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
Methyl isobutyl ketone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2-Methylpentane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 5.3 mg/l	14 weeks
2-Methylpentane	Ingestion	peripheral nervous system	Not classified	Rat	NOAEL Not available	8 weeks
2-Methylpentane	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 2,000 mg/kg/day	28 days
Isobutane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 4,500 ppm	13 weeks
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks

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Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
Dimethyl Ether	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 25,000 ppm	2 years
Dimethyl Ether	Inhalation	liver	Not classified	Rat	NOAEL 20,000 ppm	30 weeks
Pentane	Inhalation	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Pentane	Inhalation	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Ethyl Alcohol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
Ethyl Alcohol	Inhalation	hematopoietic system immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
Ethyl Alcohol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
Ethyl Alcohol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days
Hexane	Inhalation	peripheral nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.76 mg/l	13 weeks
Hexane	Inhalation	liver	Not classified	Rat	NOAEL Not available	6 months
Hexane	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.76 mg/l	6 months
Hexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 35.2 mg/l	13 weeks
Hexane	Inhalation	auditory system immune system eyes	Not classified	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	heart skin endocrine system	Not classified	Rat	NOAEL 1.76 mg/l	6 months
Hexane	Ingestion	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,140 mg/kg/day	90 days
Hexane	Ingestion	endocrine system hematopoietic system liver immune system kidney and/or bladder	Not classified	Rat	NOAEL Not available	13 weeks
Heptane	Inhalation	nervous system	Not classified	Rat	NOAEL 6.15 mg/l	30 weeks
Heptane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 12.5 mg/l	16 weeks
Heptane	Inhalation	hematopoietic	Not classified	Rat	NOAEL 12.2	26 weeks

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		system kidney and/or bladder			mg/l	
Methyl isobutyl ketone	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
Methyl isobutyl ketone	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
Methyl isobutyl ketone	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
Methyl isobutyl ketone	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
Methyl isobutyl ketone	Inhalation	endocrine system hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
Methyl isobutyl ketone	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
Methyl isobutyl ketone	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Methyl isobutyl ketone	Ingestion	heart immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
Toluene	Inhalation	auditory system nervous system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract		Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
Stabilizer 1	Ingestion	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 300 mg/kg/day	28 days

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Stabilizer 1	Ingestion	gastrointestinal tract liver immune system heart endocrine system hematopoietic system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Stabilizer 2	Ingestion	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 300 mg/kg/day	28 days
Stabilizer 2	Ingestion	gastrointestinal tract liver immune system heart endocrine system hematopoietic system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days

Aspiration Hazard

Name	Value
2-Methylpentane	Aspiration hazard
Cyclohexane	Aspiration hazard
Pentane	Aspiration hazard
Hexane	Aspiration hazard
Heptane	Aspiration hazard
Methyl isobutyl ketone	Some positive data exist, but the data are not sufficient for classification
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Facility must be capable of handling aerosol cans. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D018 (Benzene), D035 (Methyl ethyl ketone)

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SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Flammable (gases, aerosols, liquids, or solids)
Gas under pressure

Health Hazards

Carcinogenicity

Reproductive toxicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Simple Asphyxiant

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Cyclohexane	110-82-7	Trade Secret 10 - 15
Hexane	110-54-3	Trade Secret < 2
Hexane (Hexane)	110-54-3	Trade Secret < 2
Methyl isobutyl ketone	108-10-1	Trade Secret < 1

Additional TSCA Information

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 3 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include

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3M TM Dry Layup Adhesive 09091. 16.5oz, Red 08/06/25

the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

 Document Group:
 44-0833-2
 Version Number:
 1.05

 Issue Date:
 08/06/25
 Supersedes Date:
 05/22/24

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