Safety Data Sheet

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Document Group:	26-0472-6	**Version Number:**	5.00
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Product identifier
3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123 Kit (A & B)

ID Number(s):

78-8126-6762-0, 78-8126-6763-8, 80-6112-6441-9, 80-6112-6442-7, 80-6114-7161-8, 80-6116-0939-9, 80-6116-1271-6

7000031696, 7000006197, 7100165378, 7100015525

Recommended use
Electrical, Two part curing system for electrical insulation

Supplier's details

MANUFACTURER:	3M
DIVISION:	Electrical Markets Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

25-0707-7, 25-0695-4

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Document Group:	25-0695-4	**Version Number:**	4.03
Issue Date:	08/27/26	**Supersedes Date:**	08/30/23

SECTION 1: Identification

1.1. Product identifier
3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part A

Product Identification Numbers
80-6116-1272-4
7100175502

1.2. Recommended use and restrictions on use

Recommended use
Electrical, Part A of two part electrical resin

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Electrical Markets Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Respiratory Sensitizer: Category 1.
Skin Sensitizer: Category 1.
Reproductive Toxicity: Category 1B.

2.2. Label elements
Signal word
Danger

Symbols
Health Hazard |

Pictograms

Hazard Statements

May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
May damage fertility or the unborn child.

Precautionary statements

Prevention:
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing vapors.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves.
In case of inadequate ventilation wear respiratory protection.

Response:
IF ON SKIN: Wash with plenty of soap and water.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF exposed or concerned: Get medical attention.
If experiencing respiratory symptoms or if skin irritation or rash occurs: Call a POISON CENTER or doctor.
Take off contaminated clothing and wash it before reuse.

Storage:
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

28% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
SOYBEAN OIL	8001-22-7	60 - 75
BUTADIENE-MALEIC ANHYDRIDE COPOLYMER	25655-35-0	15 - 30
EPOXIDIZED SOYBEAN OIL	8013-07-8	1 - 10
BHT	128-37-0	< 1
MALEIC ANHYDRIDE	108-31-6	< 0.3
Toluene	108-88-3	< 0.3

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible.

Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
MALEIC ANHYDRIDE	108-31-6	ACGIH	TWA(inhalable fraction and vapor):0.01 mg/m3	A4: Not class. as human carcin, Dermal/Respiratory Sensitizer
MALEIC ANHYDRIDE	108-31-6	OSHA	TWA:1 mg/m3(0.25 ppm)	
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
BHT	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m3	A4: Not class. as human carcin
Inert or Nuisance Dust, Respirable fraction	8001-22-7	OSHA	TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	8001-22-7	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	8001-22-7	ACGIH	TWA(respirable particles):3 mg/m3	
VEGETABLE OIL MIST, RESPIRABLE FRACTION	8001-22-7	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Butyl Rubber, Neoprene, Nitrile Rubber

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Resin
Color	Brown, Transparent Yellow
Odor	Mild Hydrocarbon
Odor threshold	*No Data Available*
pH	*No Data Available*
Melting point	*No Data Available*
Boiling Point	475 ºF
Flash Point	>= 300 ºF [*Test Method:*Closed Cup]
Evaporation rate	*No Data Available*
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*

Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	<= 27 psia [@ 131 ºF]
Relative Vapor Density	*No Data Available*
Density	0.89 g/ml
Relative Density	0.89 [*Ref Std:*WATER=1]
Solubility in Water	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*No Data Available*
Average particle size	*No Data Available*
Bulk density	*No Data Available*
Hazardous Air Pollutants	*No Data Available*
Molecular weight	*No Data Available*
Volatile Organic Compounds	*No Data Available*
Percent volatile	*No Data Available*
Softening point	*No Data Available*
VOC Less H2O & Exempt Solvents	*No Data Available*

Particle Characteristics *Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
Strong acids
Strong bases
Reducing agents
Strong oxidizing agents

No Data Available

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be

present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
SOYBEAN OIL	Dermal		LD50 estimated to be > 5,000 mg/kg
SOYBEAN OIL	Ingestion		LD50 estimated to be > 5,000 mg/kg
EPOXIDIZED SOYBEAN OIL	Dermal	Rabbit	LD50 > 20,000 mg/kg
EPOXIDIZED SOYBEAN OIL	Ingestion	Rat	LD50 > 5,000 mg/kg
BHT	Dermal	Rat	LD50 > 2,000 mg/kg
BHT	Ingestion	Rat	LD50 > 2,930 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
MALEIC ANHYDRIDE	Dermal	Rabbit	LD50 2,620 mg/kg
MALEIC ANHYDRIDE	Ingestion	Rat	LD50 1,030 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
SOYBEAN OIL	Professional judgement	Minimal irritation

EPOXIDIZED SOYBEAN OIL	Rabbit	No significant irritation
BHT	Human and animal	Minimal irritation
Toluene	Rabbit	Irritant
MALEIC ANHYDRIDE	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
SOYBEAN OIL	Professional judgement	Mild irritant
EPOXIDIZED SOYBEAN OIL	Rabbit	No significant irritation
BHT	Rabbit	Mild irritant
Toluene	Rabbit	Moderate irritant
MALEIC ANHYDRIDE	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
EPOXIDIZED SOYBEAN OIL	Guinea pig	Not classified
BHT	Human	Not classified
Toluene	Guinea pig	Not classified
MALEIC ANHYDRIDE	Multiple animal species	Sensitizing

Respiratory Sensitization

Name	Species	Value
MALEIC ANHYDRIDE	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
EPOXIDIZED SOYBEAN OIL	In Vitro	Not mutagenic
BHT	In Vitro	Not mutagenic
BHT	In vivo	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
MALEIC ANHYDRIDE	In vivo	Not mutagenic
MALEIC ANHYDRIDE	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
EPOXIDIZED SOYBEAN OIL	Ingestion	Rat	Not carcinogenic
BHT	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
EPOXIDIZED SOYBEAN OIL	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
EPOXIDIZED SOYBEAN OIL	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
EPOXIDIZED SOYBEAN OIL	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	1 generation
BHT	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
MALEIC ANHYDRIDE	Ingestion	Not classified for female reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
MALEIC ANHYDRIDE	Ingestion	Not classified for male reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
MALEIC ANHYDRIDE	Ingestion	Not classified for development	Rat	NOAEL 140 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
MALEIC ANHYDRIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
EPOXIDIZED SOYBEAN OIL	Ingestion	liver	Not classified	Rat	NOAEL 1,250 mg/kg/day	2 years
EPOXIDIZED SOYBEAN OIL	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,250 mg/kg/day	2 years
BHT	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
BHT	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	blood	Not classified	Rat	LOAEL 420	40 days

					mg/kg/day	
BHT	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
BHT	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks
Toluene	Inhalation	auditory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	eyes	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	liver	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
MALEIC ANHYDRIDE	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.0011 mg/l	6 months
MALEIC ANHYDRIDE	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
MALEIC ANHYDRIDE	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
MALEIC ANHYDRIDE	Inhalation	nervous system	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
MALEIC ANHYDRIDE	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
MALEIC ANHYDRIDE	Inhalation	heart	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
MALEIC ANHYDRIDE	Inhalation	liver	Not classified	Rat	NOAEL	6 months

					0.0098 mg/l	
MALEIC ANHYDRIDE	Inhalation	eyes	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
MALEIC ANHYDRIDE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 55 mg/kg/day	80 days
MALEIC ANHYDRIDE	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	183 days
MALEIC ANHYDRIDE	Ingestion	heart	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
MALEIC ANHYDRIDE	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
MALEIC ANHYDRIDE	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
MALEIC ANHYDRIDE	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 60 mg/kg/day	90 days
MALEIC ANHYDRIDE	Ingestion	skin	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
MALEIC ANHYDRIDE	Ingestion	endocrine system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
MALEIC ANHYDRIDE	Ingestion	immune system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
MALEIC ANHYDRIDE	Ingestion	eyes	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
MALEIC ANHYDRIDE	Ingestion	respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Reproductive toxicity
Respiratory or Skin Sensitization

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address

the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
Health: *2 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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Document Group:	25-0707-7	**Version Number:**	5.01
Issue Date:	08/28/26	**Supersedes Date:**	04/16/25

SECTION 1: Identification

1.1. Product identifier
3M™ Scotchcast™ Reenterable Electrical Insulating Resin 2123, Part B

Product Identification Numbers
80-6116-1273-2
7100175498

1.2. Recommended use and restrictions on use

Recommended use
Electrical, Part B of two part electrical resin

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Electrical Markets Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Reproductive Toxicity: Category 2.

2.2. Label elements
Signal word
Warning

Symbols
Health Hazard |

Pictograms

Hazard Statements

Suspected of damaging fertility or the unborn child.

Precautionary statements

Prevention:
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves.

Response:
IF exposed or concerned: Get medical attention.

Storage:
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	64742-52-5	60 - 80 Trade Secret *
1,3-BUTADIENE, HOMOPOLYMER, HYDROXY-TERMINATED	69102-90-5	15 - 30
METHYLDIDECYLAMINE	7396-58-9	3 - 7 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls
Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Resin
Color	Amber
Odor	Mild Epoxy
Odor threshold	*No Data Available*
pH	*No Data Available*
Melting point	*No Data Available*
Boiling Point	>= 500 ºF

Flash Point	>= 450 ºF [*Test Method:*Closed Cup]
Evaporation rate	*No Data Available*
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	<= 1 mmHg [@ 131 ºF]
Relative Vapor Density	*No Data Available*
Density	0.94 g/ml
Relative Density	0.94 [*Ref Std:*WATER=1]
Solubility In Water	<= 1 % [@ 77 ºF]
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	>= 500 ºF
Decomposition temperature	*No Data Available*
Kinematic Viscosity	665 mm2/sec
Average particle size	*No Data Available*
Bulk density	*No Data Available*
Hazardous Air Pollutants	*No Data Available*
Molecular weight	*No Data Available*
Volatile Organic Compounds	*No Data Available*
Percent volatile	*No Data Available*
Softening point	*No Data Available*
VOC Less H2O & Exempt Solvents	*No Data Available*
Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
Strong acids
Strong bases
Strong oxidizing agents
Reducing agents

No Data Available

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Dermal	Rabbit	LD50 > 2,000 mg/kg
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Ingestion	Rat	LD50 > 5,000 mg/kg
1,3-BUTADIENE, HOMOPOLYMER, HYDROXY-TERMINATED	Dermal		LD50 estimated to be > 5,000 mg/kg
1,3-BUTADIENE, HOMOPOLYMER, HYDROXY-TERMINATED	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
METHYLDIDECYLAMINE	Dermal	Rabbit	LD50 > 5,000 mg/kg
METHYLDIDECYLAMINE	Ingestion	Rat	LD50 990 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Rabbit	Minimal irritation
METHYLDIDECYLAMINE	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Rabbit	Mild irritant
METHYLDIDECYLAMINE	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Guinea pig	Not classified
METHYLDIDECYLAMINE	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
METHYLDIDECYLAMINE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Ingestion	Rat	Not carcinogenic
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
METHYLDIDECYLAMINE	Ingestion	Not classified for male reproduction	Rat	NOAEL 50 mg/kg/day	29 days
METHYLDIDECYLAMINE	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating into lactation
METHYLDIDECYLAMINE	Ingestion	Toxic to development	Rat	NOAEL 30 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
METHYLDIDECYLAMINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYLDIDECYLAMINE	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 30 mg/kg/day	29 days
METHYLDIDECYLAMINE	Ingestion	respiratory system	Not classified	Rat	NOAEL 30 mg/kg/day	29 days

METHYLDIDECYLAMINE	Ingestion	heart	Not classified	Rat	NOAEL 50 mg/kg/day	29 days
METHYLDIDECYLAMINE	Ingestion	endocrine system	Not classified	Rat	NOAEL 50 mg/kg/day	29 days
METHYLDIDECYLAMINE	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 50 mg/kg/day	29 days
METHYLDIDECYLAMINE	Ingestion	liver	Not classified	Rat	NOAEL 50 mg/kg/day	29 days
METHYLDIDECYLAMINE	Ingestion	immune system	Not classified	Rat	NOAEL 50 mg/kg/day	29 days
METHYLDIDECYLAMINE	Ingestion	nervous system	Not classified	Rat	NOAEL 50 mg/kg/day	29 days
METHYLDIDECYLAMINE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 50 mg/kg/day	29 days

Aspiration Hazard

Name	Value
HYDROTREATED HEAVY NAPHTHENIC PETROLEUM DISTILLATES	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Reproductive toxicity

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

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Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
Health: *1 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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