Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Novec™ 72DA Engineered Fluid

Product Identification Numbers

ID Number	UPC	ID Number	UPC
70-2134-0516-3		98-0212-3096-0	0-00-51135-71127-9
98-0212-3097-8	0-00-51135-71128-6	98-0212-3163-8	0-00-51135-71602-1
98-0212-3440-0	0-00-51135-71853-7	HB-0042-2512-2	
HB-0047-3963-5		UU-0125-6036-1	
XZ-0046-0689-7			

7100003761, 7100064010, 7100024955, 7010350829, 7100260322, 7100301780

1.2. Recommended use and restrictions on use

Recommended use

For Industrial Use Only. See Limitations on Use for supplemental information on intended applications including Medical Device applications., Cleaning and Coating Solvent

Restrictions on use

Novec™ Engineered Fluids are used in a wide variety of applications including but not limited to precision cleaning of medical devices and as a lubricant deposition solvent for medical devices. When the product is used for applications where the finished device is implanted into the human body, no residual Novec ™ solvent may remain on the parts. It is highly recommended that the supporting test results and protocol be cited during FDA registration.

3M Electronics Materials Solutions Division (EMSD) will not knowingly sample, support, or sell its products for incorporation in medical and pharmaceutical products and applications in which the 3M product will be temporarily or permanently implanted into humans or animals. The customer is responsible for evaluating and determining that a 3M EMSD product is suitable and appropriate for its particular use and intended application. The conditions of evaluation, selection, and use of a 3M product can vary widely and affect the use and intended application of a 3M product. Because many of these conditions are uniquely within the user's knowledge and control, it is essential that the user evaluate and determine whether the 3M product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Electronics Materials Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Serious Eye Damage/Irritation: Category 2A.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements
Signal word
Warning

Symbols
Exclamation mark |

Pictograms



Hazard Statements

Causes serious eye irritation.
May cause drowsiness or dizziness.

Precautionary statements

Prevention:
Avoid breathing vapors.
Wash exposed skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear eye protection.

Response:
IF INHALED: Call a POISON CENTER or doctor if you feel unwell.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice.

Storage:
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Hazards not otherwise classified
In use, may form flammable/explosive vapour-air mixture.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
1,2-Trans-dichloroethylene	156-60-5	45 - 70 Trade Secret *
Ethyl nonafluoroisobutyl ether	163702-06-5	10 - 19
Ethyl nonafluorobutyl ether	163702-05-4	1 - 10
METHYL NONAFLUOROISOBUTYL ETHER	163702-08-7	5 - 10
Isopropyl alcohol	67-63-0	1 - 5 Trade Secret *
METHYL NONAFLUOROBUTYL ETHER	163702-07-6	1 - 5

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Wash with soap and water. If you feel unwell, get medical attention.

Eye Contact:
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture
Material displays no closed-cup flash point but may form flammable/explosive vapor air mixture.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Hydrogen Fluoride	During Combustion

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Keep away from sparks, flames, and extreme heat. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Eliminate all potential ignition sources when cleaning up spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Contents may be under pressure, open carefully. For industrial/occupational use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products. Keep away from sparks, flames, and extreme heat.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store at temperatures not exceeding 38°C/100°F Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments

1,2-DICHLOROETHYLENE	156-60-5	OSHA	TWA:790 mg/m3(200 ppm)	
Ethyl nonafluorobutyl ether	163702-05-4	Manufacturer determined	TWA(as total isomers):200 ppm(2160 mg/m3)	
Ethyl nonafluoroisobutyl ether	163702-06-5	Manufacturer determined	TWA(as total isomers):200 ppm(2160 mg/m3)	
METHYL NONAFLUOROBUTYL ETHER	163702-07-6	AIHA	TWA:750 ppm	
METHYL NONAFLUOROISOBUTYL ETHER	163702-08-7	AIHA	TWA:750 ppm	
Isopropyl alcohol	67-63-0	ACGIH	TWA:200 ppm;STEL:400 ppm	A4: Not class. as human carcin
Isopropyl alcohol	67-63-0	OSHA	TWA:980 mg/m3(400 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide ventilation adequate to maintain vapor concentration below lower explosive concentration.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect Vented Goggles

Skin/hand protection
Chemical protective gloves are not required under normal use conditions. However, when the product is subjected to extreme heat, HF may be formed. For those cases, neoprene gloves and apron are recommended.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors
Organic vapor cartridges may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Liquid

Color	Colorless
Odor	Slight Solvent
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	*Not Applicable*
Boiling Point	45 ºC
Flash Point	No flash point [*Details:*Tested according to ASTM Method D-3278-96 e-1]
Evaporation rate	*No Data Available*
Flammability	Not Applicable
Flammable Limits(LEL)	5.9 % volume [*Details:*Tested according to ASTM Method E681-98 (per Annex A1)]
Flammable Limits(UEL)	14.5 % volume [*Details:*Tested according to ASTM Method E681-98 (per Annex A1)]
Vapor Pressure	360 mmHg [@ 25 ºC]
Relative Vapor Density	2.26 [@ 25 ºC] [*Ref Std:*AIR=1]
Density	1.27 g/ml
Relative Density	1.27 [*Ref Std:*WATER=1]
Solubility in Water	Slight (less than 10%)
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	408 ºC
Decomposition temperature	*Not Applicable*
Kinematic Viscosity	0.315 mm2/sec
Molecular weight	*No Data Available*
Volatile Organic Compounds	889 g/l [*Test Method:*South Cost Air Qual Mgmt Dist]
Percent volatile	100 %
VOC Less H2O & Exempt Solvents	889 g/l [*Test Method:*South Cost Air Qual Mgmt Dist]
Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat
Sparks and/or flames

10.5. Incompatible materials
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
Carbon monoxide	At Elevated Temperatures - extreme conditions of heat

Carbon dioxide	At Elevated Temperatures - heat	extreme conditions of
Hydrogen Chloride	At Elevated Temperatures - heat	extreme conditions of
Hydrogen Fluoride	At Elevated Temperatures - heat	extreme conditions of
Perfluoroisobutylene (PFIB)	At Elevated Temperatures - heat	extreme conditions of
Toxic Vapor, Gas, Particulate	At Elevated Temperatures - heat	extreme conditions of

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
1,2-Trans-dichloroethylene	Dermal	Rabbit	LD50 > 5,000 mg/kg
1,2-Trans-dichloroethylene	Inhalation-Vapor (4 hours)	Rat	LC50 95.6 mg/l
1,2-Trans-dichloroethylene	Ingestion	Rat	LD50 7,902 mg/kg
Ethyl nonafluoroisobutyl ether	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Ethyl nonafluoroisobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 989 mg/l
Ethyl nonafluoroisobutyl ether	Ingestion	Rat	LD50 > 2,000 mg/kg
Ethyl nonafluorobutyl ether	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Ethyl nonafluorobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 989 mg/l
Ethyl nonafluorobutyl ether	Ingestion	Rat	LD50 > 2,000 mg/kg
METHYL NONAFLUOROISOBUTYL ETHER	Dermal		LD50 estimated to be > 5,000 mg/kg
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	Rat	LD50 > 5,000 mg/kg
METHYL NONAFLUOROBUTYL ETHER	Dermal		LD50 estimated to be > 5,000 mg/kg
METHYL NONAFLUOROBUTYL ETHER	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
METHYL NONAFLUOROBUTYL ETHER	Ingestion	Rat	LD50 > 5,000 mg/kg
Isopropyl alcohol	Dermal	Rabbit	LD50 12,870 mg/kg
Isopropyl alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 72.6 mg/l
Isopropyl alcohol	Ingestion	Rat	LD50 4,710 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
1,2-Trans-dichloroethylene	Rabbit	Minimal irritation
Ethyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Ethyl nonafluorobutyl ether	Rabbit	No significant irritation
METHYL NONAFLUOROISOBUTYL ETHER	Rabbit	No significant irritation
METHYL NONAFLUOROBUTYL ETHER	Rabbit	No significant irritation
Isopropyl alcohol	Multiple animal species	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
1,2-Trans-dichloroethylene	Rabbit	Moderate irritant
Ethyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Ethyl nonafluorobutyl ether	Rabbit	No significant irritation
METHYL NONAFLUOROISOBUTYL ETHER	Rabbit	No significant irritation
METHYL NONAFLUOROBUTYL ETHER	Rabbit	No significant irritation
Isopropyl alcohol	Rabbit	Severe irritant

Skin Sensitization

Name	Species	Value

Ethyl nonafluoroisobutyl ether	Guinea pig	Not classified
Ethyl nonafluorobutyl ether	Guinea pig	Not classified
METHYL NONAFLUOROISOBUTYL ETHER	Guinea pig	Not classified
METHYL NONAFLUOROBUTYL ETHER	Guinea pig	Not classified
Isopropyl alcohol	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
1,2-Trans-dichloroethylene	In Vitro	Not mutagenic
1,2-Trans-dichloroethylene	In vivo	Not mutagenic
Ethyl nonafluoroisobutyl ether	In Vitro	Not mutagenic
Ethyl nonafluoroisobutyl ether	In vivo	Not mutagenic
Ethyl nonafluorobutyl ether	In Vitro	Not mutagenic
Ethyl nonafluorobutyl ether	In vivo	Not mutagenic
METHYL NONAFLUOROISOBUTYL ETHER	In Vitro	Not mutagenic
METHYL NONAFLUOROISOBUTYL ETHER	In vivo	Not mutagenic
METHYL NONAFLUOROBUTYL ETHER	In Vitro	Not mutagenic
METHYL NONAFLUOROBUTYL ETHER	In vivo	Not mutagenic
Isopropyl alcohol	In Vitro	Not mutagenic
Isopropyl alcohol	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Isopropyl alcohol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
1,2-Trans-dichloroethylene	Inhalation	Not classified for development	Rat	NOAEL 24 mg/l	during organogenesis
Ethyl nonafluoroisobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 260 mg/l	during gestation
Ethyl nonafluorobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 260 mg/l	during gestation
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation
METHYL NONAFLUOROBUTYL ETHER	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUOROBUTYL ETHER	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUOROBUTYL ETHER	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation
Isopropyl alcohol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
Isopropyl alcohol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation

Isopropyl alcohol	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during organogenesis
Isopropyl alcohol	Inhalation	Not classified for development	Rat	LOAEL 9 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1,2-Trans-dichloroethylene	Inhalation	central nervous system depression	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
1,2-Trans-dichloroethylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
1,2-Trans-dichloroethylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 4,500 mg/kg	not applicable
Ethyl nonafluoroisobutyl ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 204 mg/l	17 minutes
Ethyl nonafluoroisobutyl ether	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 989 mg/l	4 hours
Ethyl nonafluorobutyl ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 204 mg/l	17 minutes
Ethyl nonafluorobutyl ether	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 989 mg/l	4 hours
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
METHYL NONAFLUOROBUTYL ETHER	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
METHYL NONAFLUOROBUTYL ETHER	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
Isopropyl alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Isopropyl alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Isopropyl alcohol	Inhalation	auditory system	Not classified	Guinea pig	NOAEL 13.4 mg/l	24 hours
Isopropyl alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1,2-Trans-dichloroethylene	Inhalation	endocrine system	Not classified	Rat	NOAEL 16 mg/l	90 days
1,2-Trans-dichloroethylene	Inhalation	liver	Not classified	Rat	NOAEL 16 mg/l	90 days
1,2-Trans-dichloroethylene	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 16 mg/l	90 days
1,2-Trans-dichloroethylene	Inhalation	respiratory system	Not classified	Rat	NOAEL 16 mg/l	90 days
1,2-Trans-dichloroethylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	14 weeks
1,2-Trans-dichloroethylene	Ingestion	blood	Not classified	Rat	NOAEL 125	14 weeks

					mg/kg/day	
1,2-Trans-dichloroethylene	Ingestion	liver	Not classified	Rat	NOAEL 125 mg/kg/day	14 weeks
1,2-Trans-dichloroethylene	Ingestion	heart	Not classified	Rat	NOAEL 2,000 mg/kg/day	14 weeks
1,2-Trans-dichloroethylene	Ingestion	immune system	Not classified	Rat	NOAEL 2,000 mg/kg/day	14 weeks
1,2-Trans-dichloroethylene	Ingestion	respiratory system	Not classified	Rat	NOAEL 2,000 mg/kg/day	14 weeks
Ethyl nonafluoroisobutyl ether	Inhalation	liver	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Inhalation	respiratory system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Inhalation	heart	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Inhalation	endocrine system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Inhalation	bone marrow	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Inhalation	immune system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Inhalation	nervous system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluoroisobutyl ether	Ingestion	blood	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluoroisobutyl ether	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluoroisobutyl ether	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluoroisobutyl ether	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluoroisobutyl ether	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluoroisobutyl ether	Ingestion	bone marrow	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluoroisobutyl ether	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluoroisobutyl ether	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluoroisobutyl ether	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluoroisobutyl ether	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Inhalation	liver	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluorobutyl ether	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluorobutyl	Inhalation	respiratory system	Not classified	Rat	NOAEL	4 weeks

ether					263.4 mg/l	
Ethyl nonafluorobutyl ether	Inhalation	heart	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluorobutyl ether	Inhalation	endocrine system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluorobutyl ether	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluorobutyl ether	Inhalation	bone marrow	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluorobutyl ether	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluorobutyl ether	Inhalation	immune system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluorobutyl ether	Inhalation	nervous system	Not classified	Rat	NOAEL 263.4 mg/l	4 weeks
Ethyl nonafluorobutyl ether	Ingestion	blood	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Ingestion	bone marrow	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl nonafluorobutyl ether	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	heart	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	skin	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	endocrine system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL	Inhalation	immune system	Not classified	Rat	NOAEL 155	13 weeks

NONAFLUOROISOBUTYL ETHER					mg/l	
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	muscles	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	nervous system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	eyes	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROBUTYL ETHER	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	heart	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	skin	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	endocrine system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	immune system	Not classified	Rat	NOAEL 155 mg/l	13 weeks

METHYL NONAFLUOROBUTYL ETHER	Inhalation	muscles	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	nervous system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	eyes	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROBUTYL ETHER	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROBUTYL ETHER	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROBUTYL ETHER	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROBUTYL ETHER	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROBUTYL ETHER	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROBUTYL ETHER	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROBUTYL ETHER	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROBUTYL ETHER	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Isopropyl alcohol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 12.3 mg/l	24 months
Isopropyl alcohol	Inhalation	nervous system	Not classified	Rat	NOAEL 12 mg/l	13 weeks
Isopropyl alcohol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	12 weeks

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Test Organism	Test Type	Result
Water flea, Daphnia magna	48 hours EC50	>300 mg/l
Bluegill, Lepomis macrochirus	96 hours LC50	>190 mg/l

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material

and/or its components.

Chemical fate information

Test Type	Result	Protocol
	See 3.3.	

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Hazard Not Otherwise Classified (HNOC)

Health Hazards
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
1,2-Trans-dichloroethylene	156-60-5	Trade Secret 45 - 70

This material contains a chemical which requires export notification under TSCA Section 12[b]:

Ingredient (Category if applicable)	C.A.S. No	Regulation	Status
1,2-Trans-dichloroethylene	156-60-5	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride and Perfluoroisobutylene (PFIB). During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information.

HMIS Hazard Classification
Health: 2 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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