



## Safety Data Sheet

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<b>Document Group:</b>	18-1146-2	<b>Version Number:</b>	6.06
<b>Issue Date:</b>	06/08/23	<b>Supersedes Date:</b>	10/05/22

### Product identifier

3M™ Scotch-Weld™ Concrete Repair DP600NS Gray

### ID Number(s):

62-2652-1239-9, 62-2652-3530-9, 62-2652-5030-8, 62-2652-5032-4, 62-2652-5037-3, 62-2652-5039-9

7000000824, 7010309747, 7000046376, 7100148747, 7010409742

### Recommended use

Two-part urethane adhesive/sealant., Industrial use

### Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division

<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

18-1141-3, 18-1134-8

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<b>Document Group:</b>	18-1134-8	<b>Version Number:</b>	10.11
<b>Issue Date:</b>	03/12/26	<b>Supersedes Date:</b>	03/26/25

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Concrete Repair DP600NS Gray, Part B

#### Product Identification Numbers

62-2652-8535-3, 62-2652-8536-1  
7100249169

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Structural adhesive

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Skin Corrosion/Irritation: Category 2.

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

Reproductive Toxicity: Category 2.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |Health Hazard |

##### Pictograms



### Hazard Statements

Causes skin irritation.  
 Causes serious eye irritation.  
 May cause an allergic skin reaction.  
 Suspected of damaging fertility or the unborn child.

### Precautionary statements

#### Prevention:

Obtain special instructions before use.  
 Do not handle until all safety precautions have been read and understood.  
 Avoid breathing vapors.  
 Wash exposed skin thoroughly after handling.  
 Contaminated work clothing should not be allowed out of the workplace.  
 Wear protective gloves and eye protection.

#### Response:

IF ON SKIN: Wash with plenty of soap and water.  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 IF exposed or concerned: Get medical attention.  
 If eye irritation persists or if skin irritation or rash occurs: Get medical attention.  
 Take off contaminated clothing and wash it before reuse.

#### Storage:

Store locked up.

#### Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

#### Supplemental Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Polyether Polyol	9082-00-2	40 - 70 Trade Secret *
Tetrakis(2-hydroxypropyl)ethylenediamine	102-60-3	10 - 30 Trade Secret *
Polyol (NJTS Reg. No. 04466600-7463)	Trade Secret*	5 - 30 Trade Secret *
Amorphous Silica	68611-44-9	1 - 5 Trade Secret *
m-Xylene-alpha,alpha'-diamine	1477-55-0	< 3 Trade Secret *
BHT	128-37-0	< 0.5 Trade Secret *
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	41556-26-7	<= 0.5 Trade Secret *
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	82919-37-7	< 0.5 Trade Secret *
Titanium Dioxide	13463-67-7	< 0.5 Trade Secret *
Polymeric Benzotriazole	104810-47-1	<= 0.3 Trade Secret *
Polymeric Benzotriazole Derivative	104810-48-2	<= 0.3 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### **Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

#### **Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### **Eye Contact:**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### **If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Aldehydes  
Carbon monoxide  
Carbon dioxide  
Oxides of Nitrogen

#### Condition

During Combustion  
During Combustion  
During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing

bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

## 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

## 6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

# SECTION 7: Handling and storage

## 7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

## 7.2. Conditions for safe storage including any incompatibilities

Store away from oxidizing agents.

# SECTION 8: Exposure controls/personal protection

## 8.1. Control parameters

### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
BHT	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m3	A4: Not class. as human carcin
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3	A3: Confirmed animal carcin.
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
m-Xylene-alpha,alpha'-diamine	1477-55-0	ACGIH	CEIL:0.018 ppm	Danger of cutaneous absorption
Silica: Amorphous, including natural diatomaceous earth	68611-44-9	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields  
 Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates  
 Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Color	Gray
Odor	Slight Ammoniacal
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point/Initial boiling point/Boiling range	>=188 °C
Flash Point	>=187.8 °C [Test Method: Closed Cup]

Evaporation rate	Not Applicable
Flammability	Not Applicable
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Vapor Pressure	Not Applicable
Relative Vapor Density	Not Applicable
Density	1.03 g/ml
Relative Density	1.03 [Ref Std:WATER=1]
Water solubility	Negligible
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	2,233 mm <sup>2</sup> /sec
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H <sub>2</sub> O & Exempt Solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part A]
VOC Less H <sub>2</sub> O & Exempt Solvents	0 % [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part A]
VOC Less H <sub>2</sub> O & Exempt Solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:as supplied]
Molecular weight	No Data Available

Particle Characteristics	Not Applicable
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## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

#### Substance

#### Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient

classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

##### Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.  
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

##### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

#### Additional Health Effects:

##### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

##### Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

##### Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

##### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polyether Polyol	Dermal	similar compounds	LD50 > 2,000 mg/kg
Polyether Polyol	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 3.2 mg/l
Polyether Polyol	Ingestion	similar compound	LD50 > 5,000 mg/kg

		ds	
Polyol (NJTS Reg. No. 04466600-7463)	Dermal	Rat	LD50 > 2,000 mg/kg
Polyol (NJTS Reg. No. 04466600-7463)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Polyol (NJTS Reg. No. 04466600-7463)	Ingestion	Rat	LD50 4,600 mg/kg
Tetrakis(2-hydroxypropyl)ethylenediamine	Dermal	Rat	LD50 > 2,000 mg/kg
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	Rat	LD50 2,890 mg/kg
m-Xylene-alpha,alpha'-diamine	Dermal	Rabbit	LD50 > 2,000 mg/kg
m-Xylene-alpha,alpha'-diamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l
m-Xylene-alpha,alpha'-diamine	Ingestion	Rat	LD50 980 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	Rat	LD50 3,125 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Polymeric Benzotriazole	Dermal	Rat	LD50 > 2,000 mg/kg
Polymeric Benzotriazole	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.8 mg/l
Polymeric Benzotriazole	Ingestion	Rat	LD50 > 5,000 mg/kg
Polymeric Benzotriazole Derivative	Dermal	Rat	LD50 > 2,000 mg/kg
Polymeric Benzotriazole Derivative	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.8 mg/l
Polymeric Benzotriazole Derivative	Ingestion	Rat	LD50 > 5,000 mg/kg
BHT	Dermal	Rat	LD50 > 2,000 mg/kg
BHT	Ingestion	Rat	LD50 > 2,930 mg/kg
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Ingestion	Rat	LD50 3,125 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Polyether Polyol	similar compounds	Minimal irritation
Polyol (NJTS Reg. No. 04466600-7463)	Rabbit	No significant irritation
Tetrakis(2-hydroxypropyl)ethylenediamine	Rabbit	No significant irritation
m-Xylene-alpha,alpha'-diamine	Rat	Corrosive
Amorphous Silica	Rabbit	No significant irritation
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Rabbit	Minimal irritation
Titanium Dioxide	Rabbit	No significant irritation
Polymeric Benzotriazole	Rabbit	No significant irritation
Polymeric Benzotriazole Derivative	Rabbit	No significant irritation
BHT	Human and animal	Minimal irritation
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Rabbit	Minimal irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Polyether Polyol	similar compounds	Mild irritant
Polyol (NJTS Reg. No. 04466600-7463)	Rabbit	Mild irritant
Tetrakis(2-hydroxypropyl)ethylenediamine	Rabbit	Severe irritant
m-Xylene-alpha,alpha'-diamine	Rabbit	Corrosive
Amorphous Silica	Rabbit	No significant irritation
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Rabbit	Mild irritant
Titanium Dioxide	Rabbit	No significant irritation
Polymeric Benzotriazole	Rabbit	No significant irritation
Polymeric Benzotriazole Derivative	Rabbit	No significant irritation
BHT	Rabbit	Mild irritant
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Rabbit	Mild irritant

**Skin Sensitization**

Name	Species	Value
Polyether Polyol	similar compounds	Not classified
Tetrakis(2-hydroxypropyl)ethylenediamine	Guinea pig	Not classified
m-Xylene-alpha,alpha'-diamine	Guinea pig	Sensitizing
Amorphous Silica	Human and animal	Not classified
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Guinea pig	Sensitizing
Titanium Dioxide	Human and animal	Not classified
Polymeric Benzotriazole	Guinea pig	Sensitizing
Polymeric Benzotriazole Derivative	Guinea pig	Sensitizing
BHT	Human	Not classified
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Guinea pig	Sensitizing

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Polyether Polyol	In Vitro	Not mutagenic
Tetrakis(2-hydroxypropyl)ethylenediamine	In Vitro	Not mutagenic
m-Xylene-alpha,alpha'-diamine	In Vitro	Not mutagenic
m-Xylene-alpha,alpha'-diamine	In vivo	Not mutagenic
Amorphous Silica	In Vitro	Not mutagenic
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	In vivo	Not mutagenic
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Polymeric Benzotriazole	In Vitro	Not mutagenic
Polymeric Benzotriazole	In vivo	Not mutagenic
Polymeric Benzotriazole Derivative	In Vitro	Not mutagenic
Polymeric Benzotriazole Derivative	In vivo	Not mutagenic

BHT	In Vitro	Not mutagenic
BHT	In vivo	Not mutagenic
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	In vivo	Not mutagenic
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	In Vitro	Some positive data exist, but the data are not sufficient for classification

### Carcinogenicity

Name	Route	Species	Value
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
BHT	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation
m-Xylene-alpha,alpha'-diamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 450 mg/kg/day	prematuring into lactation
m-Xylene-alpha,alpha'-diamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 450 mg/kg/day	48 days
m-Xylene-alpha,alpha'-diamine	Ingestion	Not classified for development	Rat	NOAEL 450 mg/kg/day	prematuring into lactation
Amorphous Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,493 mg/kg/day	29 days
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	Not classified for development	Rat	NOAEL 209 mg/kg/day	prematuring into lactation
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	Toxic to female reproduction	Rat	NOAEL 804 mg/kg/day	prematuring into lactation
Polymeric Benzotriazole	Ingestion	Not classified for female reproduction	Rat	NOAEL 100 mg/kg/day	prematuring into lactation
Polymeric Benzotriazole	Ingestion	Not classified for male reproduction	Rat	NOAEL 100 mg/kg/day	115 days
Polymeric Benzotriazole	Ingestion	Not classified for development	Rat	NOAEL 2 mg/kg/day	prematuring into lactation
Polymeric Benzotriazole Derivative	Ingestion	Not classified for female reproduction	Rat	NOAEL 100 mg/kg/day	prematuring into lactation
Polymeric Benzotriazole Derivative	Ingestion	Not classified for male reproduction	Rat	NOAEL 100 mg/kg/day	115 days
Polymeric Benzotriazole Derivative	Ingestion	Not classified for development	Rat	NOAEL 2 mg/kg/day	prematuring into lactation
BHT	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	Not classified for development	Rat	NOAEL 100	2 generation

				mg/kg/day	
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,493 mg/kg/day	29 days
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Ingestion	Not classified for development	Rat	NOAEL 209 mg/kg/day	prematuring into lactation
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Ingestion	Toxic to female reproduction	Rat	NOAEL 804 mg/kg/day	prematuring into lactation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Tetrakis(2-hydroxypropyl)ethylenediamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Positive	
m-Xylene-alpha,alpha'-diamine	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 300 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	skin	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	muscles	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
Tetrakis(2-hydroxypropyl)ethylenediamine	Ingestion	vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	30 days
m-Xylene-alpha,alpha'-diamine	Inhalation	respiratory system	Not classified	Rat	NOAEL	13 weeks

diamine					0.005 mg/l	
m-Xylene-alpha,alpha'-diamine	Inhalation	heart	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Inhalation	skin	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Inhalation	liver	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Inhalation	immune system	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Inhalation	muscles	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Inhalation	nervous system	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Inhalation	eyes	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Inhalation	vascular system	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-alpha,alpha'-diamine	Ingestion	endocrine system	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
m-Xylene-alpha,alpha'-diamine	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
m-Xylene-alpha,alpha'-diamine	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	28 days
m-Xylene-alpha,alpha'-diamine	Ingestion	heart	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
m-Xylene-alpha,alpha'-diamine	Ingestion	liver	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
m-Xylene-alpha,alpha'-diamine	Ingestion	immune system	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
m-Xylene-alpha,alpha'-diamine	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
Amorphous Silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Amorphous Silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 300 mg/kg/day	28 days
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	liver	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	immune system	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	heart	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	nervous system	Not classified	Rat	NOAEL	29 days

4-piperidinyl) sebacate					1,493 mg/kg/day	
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Polymeric Benzotriazole	Ingestion	liver	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
Polymeric Benzotriazole	Ingestion	endocrine system	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
Polymeric Benzotriazole	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
Polymeric Benzotriazole	Ingestion	eyes	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
Polymeric Benzotriazole	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
Polymeric Benzotriazole	Ingestion	respiratory system	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
Polymeric Benzotriazole Derivative	Ingestion	liver	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
Polymeric Benzotriazole Derivative	Ingestion	endocrine system	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
Polymeric Benzotriazole Derivative	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
Polymeric Benzotriazole Derivative	Ingestion	eyes	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
Polymeric Benzotriazole Derivative	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
Polymeric Benzotriazole Derivative	Ingestion	respiratory system	Not classified	Rat	NOAEL 50 mg/kg/day	90 days
BHT	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
BHT	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
BHT	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
BHT	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Ingestion	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 300 mg/kg/day	28 days
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Ingestion	liver	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Ingestion	immune system	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Ingestion	heart	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days

Methyl 1,2,2,6,6-pentamethyl-4-piperidiny l sebacate	Ingestion	nervous system	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
Methyl 1,2,2,6,6-pentamethyl-4-piperidiny l sebacate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

<b>Physical Hazards</b>
Not Applicable.

<b>Health Hazards</b>
Reproductive toxicity

Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Skin Corrosion or Irritation

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

#### NFPA Hazard Classification

**Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

<b>Document Group:</b>	18-1134-8	<b>Version Number:</b>	10.11
<b>Issue Date:</b>	03/12/26	<b>Supersedes Date:</b>	03/26/25

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## Safety Data Sheet

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<b>Document Group:</b>	18-1141-3	<b>Version Number:</b>	10.03
<b>Issue Date:</b>	10/05/22	<b>Supersedes Date:</b>	04/27/21

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Concrete Repair DP600NS Gray and Concrete Repair 600NS Gray, Part A

#### Product Identification Numbers

62-2752-8531-0, 62-2752-8535-1, 62-2752-9535-0  
7100249024

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Structural adhesive

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Causes serious eye irritation.

Causes skin irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure:  
respiratory system |

**Precautionary Statements****Prevention:**

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

In case of inadequate ventilation wear respiratory protection.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Get medical advice/attention if you feel unwell.

**Storage:**

Keep container tightly closed.

Store locked up in a well-ventilated place.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**Supplemental Information:**

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
4,4'-diphenylmethane diisocyanate	101-68-8	45 - 55 Trade Secret *
diphenylmethanediisocyanate prepolymer	68424-09-9	15 - 40 Trade Secret *
poly(diphenylmethane-4,4'-diisocyanate)	25686-28-6	10 - 25 Trade Secret *

amorphous silica

67762-90-7

1 - 5 Trade Secret \*

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Carbon monoxide

Carbon dioxide

Hydrogen Cyanide

Oxides of Nitrogen

Toxic Vapor, Gas, Particulate

#### Condition

During Combustion

During Combustion

During Combustion

During Combustion

During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for

information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from acids. Store away from strong bases. Store away from amines.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
4,4'-diphenylmethane diisocyanate	101-68-8	ACGIH	TWA:0.005 ppm	
4,4'-diphenylmethane diisocyanate	101-68-8	OSHA	CEIL:0.2 mg/m <sup>3</sup> (0.02 ppm)	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

## 8.2.2. Personal protective equipment (PPE)

### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields  
Indirect Vented Goggles

### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Neoprene  
Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - Neoprene  
Apron - Nitrile

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

Physical state

Liquid

Color

Colorless

Specific Physical Form:

Viscous

Odor

Low Odor

Odor threshold

*No Data Available*

pH

*Not Applicable*

Melting point

*No Data Available*

Boiling Point

$\geq 400$  °F

Flash Point

$\geq 290$  °F [*Test Method: Tagliabue Closed Cup*]

Evaporation rate

$\leq 1$  [*Details: Gels with exposure to humidity.*]

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

*Not Applicable*

Flammable Limits(UEL)

*Not Applicable*

Vapor Pressure

$\leq 0.000004$  mmHg [*@ 68 °F*]

Vapor Density

$\geq 1$  [*Ref.Std: AIR=1*]

Density

1.11 g/ml

Specific Gravity

1.11

Solubility in Water	Negligible
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	Not Applicable
Decomposition temperature	No Data Available
Viscosity	1,200 - 2,600 centipoise
Hazardous Air Pollutants	<= 60 % weight [Test Method: Calculated]
Molecular weight	No Data Available
VOC Less H2O & Exempt Solvents	0 g/l [Test Method: calculated SCAQMD rule 443.1] [Details: when used as intended with Part B]
VOC Less H2O & Exempt Solvents	0 % [Test Method: calculated SCAQMD rule 443.1] [Details: when used as intended with Part B]
VOC Less H2O & Exempt Solvents	0 g/l [Test Method: calculated SCAQMD rule 443.1] [Details: as supplied]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

Water

Strong acids

Strong bases

Amines

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

### 10.6. Hazardous decomposition products

#### Substance

None known.

#### Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

#### Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Additional Health Effects:

#### Prolonged or repeated exposure may cause target organ effects:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

#### Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-diphenylmethane diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-diphenylmethane diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-diphenylmethane diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg
poly(diphenylmethane-4,4'-diisocyanate)	Dermal	Rabbit	LD50 > 5,000 mg/kg
poly(diphenylmethane-4,4'-diisocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
poly(diphenylmethane-4,4'-diisocyanate)	Ingestion	Rat	LD50 31,600 mg/kg
amorphous silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
amorphous silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
amorphous silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
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4,4'-diphenylmethane diisocyanate	official classification	Irritant
poly(diphenylmethane-4,4'-diisocyanate)	official classification	Irritant
amorphous silica	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
4,4'-diphenylmethane diisocyanate	official classification	Severe irritant
poly(diphenylmethane-4,4'-diisocyanate)	official classification	Severe irritant
amorphous silica	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
4,4'-diphenylmethane diisocyanate	official classification	Sensitizing
poly(diphenylmethane-4,4'-diisocyanate)	official classification	Sensitizing
amorphous silica	Human and animal	Not classified

**Respiratory Sensitization**

Name	Species	Value
4,4'-diphenylmethane diisocyanate	Human	Sensitizing
poly(diphenylmethane-4,4'-diisocyanate)	Human	Sensitizing

**Germ Cell Mutagenicity**

Name	Route	Value
4,4'-diphenylmethane diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
poly(diphenylmethane-4,4'-diisocyanate)	In Vitro	Some positive data exist, but the data are not sufficient for classification
amorphous silica	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
4,4'-diphenylmethane diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
poly(diphenylmethane-4,4'-diisocyanate)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
amorphous silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
4,4'-diphenylmethane diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004	during

				mg/l	organogenesis
poly(diphenylmethane-4,4'-diisocyanate)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
amorphous silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
amorphous silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
amorphous silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'-diphenylmethane diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
poly(diphenylmethane-4,4'-diisocyanate)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'-diphenylmethane diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
poly(diphenylmethane-4,4'-diisocyanate)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
amorphous silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure

### Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

## SECTION 12: Ecological information

### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel

during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Not applicable

##### Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

#### Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<b>Ingredient</b>	<b>C.A.S. No</b>	<b>% by Wt</b>
4,4'-diphenylmethane diisocyanate	101-68-8	Trade Secret 45 - 55
4,4'-diphenylmethane diisocyanate (Benzene, 1,1'-methylenebis[4-isocyanato-])	101-68-8	Trade Secret 45 - 55
4,4'-diphenylmethane diisocyanate (DIISOCYANATES (CERTAIN CHEMICALS ONLY))	101-68-8	Trade Secret 45 - 55

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

**NFPA Hazard Classification****Health: 2 Flammability: 1 Instability: 1 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

<b>Document Group:</b>	18-1141-3	<b>Version Number:</b>	10.03
<b>Issue Date:</b>	10/05/22	<b>Supersedes Date:</b>	04/27/21

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