



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Silane Glass Treatment AP-115

#### Product Identification Numbers

70-0064-1268-1	70-0064-1269-9	70-0064-1270-7	IW-1201-2170-0	TM-0000-3546-8
XF-6001-4061-0				

#### 1.2. Recommended use and restrictions on use

##### Intended Use

Adhesion Promoter

##### Specific Use

Glass Adhesion Promoter

##### Restrictions on use

Not applicable

#### 1.3. Supplier's details

<b>Company:</b>	3M Canada Company
<b>Division:</b>	Industrial Adhesives and Tapes Division
<b>Address:</b>	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
<b>Telephone:</b>	(800) 364-3577
<b>Website:</b>	www.3M.ca

#### 1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2A.

Specific Target Organ Toxicity (single exposure): Category 3.

#### 2.2. Label elements

**Signal word**

Danger

**Symbols**

Flame | Exclamation mark |

**Pictograms****Hazard Statements**

Highly flammable liquid and vapour.

Causes serious eye irritation. May cause drowsiness or dizziness.

**Precautionary statements****Prevention:**

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating and lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapours, dust, or spray. Wash exposed skin thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.

**Response:**

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER or doctor if you feel unwell. If eye irritation persists: Get medical advice. In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**Storage:**

Store in a well-ventilated place. Keep cool. Store locked up.

**Disposal:**

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

**2.3. Other hazards**

None known.

## SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Isopropyl alcohol	67-63-0	80 - 100 Trade Secret *	2-Propanol
Water	7732-18-5	5 - 10	Water
3-(Trimethoxysilyl)propyl glycidyl ether	2530-83-8	< 1	Silane, trimethoxy[3-(oxiranylethoxy)propyl]-

\*The concentration (exact or range) of this component has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

### 5.2. Unsuitable extinguishing media

None Determined

### 5.3. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

### Hazardous Decomposition or By-Products

#### Substance

Carbon monoxide

Carbon dioxide

#### Condition

During Combustion

During Combustion

### 5.4. Special protection actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be

an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

## 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

## 6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

# SECTION 7: Handling and storage

## 7.1. Precautions for safe handling

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

## 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents. Store locked up.

# SECTION 8: Exposure controls/personal protection

## 8.1. Control parameters

### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Isopropyl alcohol	67-63-0	ACGIH	TWA:200 ppm;STEL:400 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Fluoroelastomer

Nitrile Rubber

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Colour</b>	Colourless
<b>Odour</b>	Mild Alcohol
<b>Odour threshold</b>	<i>No Data Available</i>
<b>pH</b>	5 - 6
<b>Melting point/Freezing point</b>	<i>Not Applicable</i>
<b>Boiling point</b>	82.2 °C
<b>Flash Point</b>	11.7 °C [ <i>Test Method: Closed Cup</i> ]
<b>Evaporation rate</b>	1.2
<b>Flammability</b>	Flammable Liquid: Category 2.
<b>Flammable Limits(LEL)</b>	2 %
<b>Flammable Limits(UEL)</b>	12.5 %
<b>Vapour Pressure</b>	5,732.8 Pa [ <i>@ 25 °C</i> ]
<b>Relative Vapour Density</b>	2.07 [ <i>Ref Std: AIR=1</i> ]
<b>Density</b>	0.8 g/ml
<b>Relative density</b>	0.8 [ <i>@ 15.6 °C</i> ]
<b>Water solubility</b>	100 %
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Kinematic Viscosity</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	732 g/l [ <i>Test Method: calculated SCAQMD rule 443.1</i> ] [ <i>Details: low solids less exempts</i> ]
<b>Percent volatile</b>	<i>No Data Available</i>
<b>VOC Less H2O &amp; Exempt Solvents</b>	<i>No Data Available</i>

<b>Molecular weight</b>	<i>No Data Available</i>
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<b>Particle Characteristics</b>	<i>Not Applicable</i>
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## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

#### Substance

#### Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

**Based on test data and/or information on the components, this material may produce the following health effects:**

#### **Inhalation:**

May cause additional health effects (see below).

#### **Skin Contact:**

Prolonged or repeated exposure may cause: Dermal Defatting: Signs/symptoms may include localized redness, itching, drying and cracking of skin.

#### **Eye Contact:**

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### **Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

**Additional Health Effects:****Single exposure may cause target organ effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Isopropyl alcohol	Dermal	Rabbit	LD50 12,870 mg/kg
Isopropyl alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 72.6 mg/l
Isopropyl alcohol	Ingestion	Rat	LD50 4,710 mg/kg
3-(Trimethoxysilyl)propyl glycidyl ether	Dermal	Rabbit	LD50 4,000 mg/kg
3-(Trimethoxysilyl)propyl glycidyl ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
3-(Trimethoxysilyl)propyl glycidyl ether	Ingestion	Rat	LD50 7,010 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Isopropyl alcohol	Multiple animal species	No significant irritation
3-(Trimethoxysilyl)propyl glycidyl ether	Rabbit	Mild irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
Isopropyl alcohol	Rabbit	Severe irritant
3-(Trimethoxysilyl)propyl glycidyl ether	Rabbit	Corrosive

**Skin Sensitization**

Name	Species	Value
Isopropyl alcohol	Guinea pig	Not classified
3-(Trimethoxysilyl)propyl glycidyl ether	Guinea pig	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Isopropyl alcohol	In Vitro	Not mutagenic
Isopropyl alcohol	In vivo	Not mutagenic
3-(Trimethoxysilyl)propyl glycidyl ether	In Vitro	Some positive data exist, but the data are not sufficient for classification
3-(Trimethoxysilyl)propyl glycidyl ether	In vivo	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
Isopropyl alcohol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
3-(Trimethoxysilyl)propyl glycidyl ether	Dermal	Mouse	Not carcinogenic

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Isopropyl alcohol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
Isopropyl alcohol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Isopropyl alcohol	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during organogenesis
Isopropyl alcohol	Inhalation	Not classified for development	Rat	LOAEL 9 mg/l	during gestation
3-(Trimethoxysilyl)propyl glycidyl ether	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(Trimethoxysilyl)propyl glycidyl ether	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(Trimethoxysilyl)propyl glycidyl ether	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Isopropyl alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Isopropyl alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Isopropyl alcohol	Inhalation	auditory system	Not classified	Guinea pig	NOAEL 13.4 mg/l	24 hours
Isopropyl alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Isopropyl alcohol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 12.3 mg/l	24 months
Isopropyl alcohol	Inhalation	nervous system	Not classified	Rat	NOAEL 12 mg/l	13 weeks
Isopropyl alcohol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	12 weeks
3-(Trimethoxysilyl)propyl glycidyl ether	Ingestion	heart   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

## SECTION 12: Ecological information

No data available.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

## SECTION 16: Other information

**National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.**

**Health: 2 Flammability: 3 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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**3M Canada SDSs are available at [www.3M.ca](http://www.3M.ca)**