



Safety Data Sheet

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Transportation version number:			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Scotch-Weld 1838 Structural Adhesive

Product Identification Numbers

FS-9100-3428-9 FS-9100-3461-0

7000079990 7000079997

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: ner-productstewardship@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

11-0111-2, 11-0138-5

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

CLASSIFICATION:

Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS09 (Environment) |

Pictograms



Contains:

Bentonite; 3,6,9-triazaundecamethylenediamine; Synthetic amorphous silica, fumed, crystalline-free; Limestone; Kaolin; Titanium dioxide; Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine; bis-[4-(2,3-epoxipropoxy)phenyl]propane

HAZARD STATEMENTS:

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A Do not breathe vapours.

P273 Avoid release to the environment.

P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

GB Kit Information: CLP Percent Unknown information was added.

GB Label: CLP Ingredients - kit components information was added.
Label: CLP Percent Unknown - Kit information was deleted.
Kit: Component document group number(s) information was modified.
Label: CLP Ingredients - kit components information was deleted.
Section 1: E-mail address information was modified.
Section 1: Product identification numbers information was modified.
Section 01: SAP Material Numbers information was modified.
Label: CLP Classification information was modified.
Label: CLP Supplemental Hazard Statements information was deleted.



Safety Data Sheet

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Document group: 11-0111-2
Revision date: 04/12/2025

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld™ Structural Adhesive 1838 B/A, Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Product

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: ner-productstewardship@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements**The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain****SIGNAL WORD**

WARNING.

Symbols

GHS07 (Exclamation mark) | GHS09 (Environment) |

Pictograms

Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	216-823-5	70 - 75
Kaolin	1332-58-7	310-194-1	20 - 30
Limestone	1317-65-3	215-279-6	1 - 5
Bentonite	Trade Secret		1 - 5
Titanium dioxide	13463-67-7	236-675-5	< 2

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS**Prevention:**

P273	Avoid release to the environment.
P280E	Wear protective gloves.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

2% of the mixture consists of components of unknown acute oral toxicity.

Contains 2% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	70 - 75	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Kaolin	(CAS-No.) 1332-58-7 (EC-No.) 310-194-1	20 - 30	Substance with a national occupational exposure limit
Bentonite	Trade Secret	1 - 5	Substance not classified as hazardous
Limestone	(CAS-No.) 1317-65-3 (EC-No.) 215-279-6	1 - 5	Substance with a national occupational exposure limit
Titanium dioxide	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5	< 2	Substance with a national occupational exposure limit

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Aldehydes.

Hydrocarbons.

Carbon monoxide

Carbon dioxide.

Condition

During combustion.

During combustion.

During combustion.

During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Limestone	1317-65-3	UK HSE	TWA(respirable):4 mg/m ³ ;TWA(as respirable dust):4 mg/m ³ ;TWA(Inhalable):10 mg/m ³ ;TWA(as inhalable dust):10 mg/m ³	
Kaolin	1332-58-7	UK HSE	TWA (as respirable dust): 2 mg/m ³	
Titanium dioxide	13463-67-7	UK HSE	TWA(respirable):4 mg/m ³ ;TWA(Inhalable):10 mg/m ³	

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust when product is heated. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.
Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 16321

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	White
Odor	Light Epoxy
Odour threshold	No data available.
Melting point/freezing point	No data available.
Boiling point/boiling range	≥200 °C
Flammability	Not applicable.
Flammable Limits(LEL)	Not applicable.
Flammable Limits(UEL)	Not applicable.
Flash point	≥150 °C
Autoignition temperature	No data available.
Decomposition temperature	No data available.

pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	40,769 mm ² /sec
Water solubility	Nil
Solubility- non-water	Nil
Partition coefficient: n-octanol/water	<i>No data available.</i>
Vapour pressure	<i>Not applicable.</i>
Density	1.26 - 1.32 g/ml
Relative density	1.26 - 1.32 [Ref Std: WATER=1]
Relative Vapour Density	<i>Not applicable.</i>
Particle Characteristics	<i>Not applicable.</i>

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>Not applicable.</i>
Molecular weight	<i>No data available.</i>
Percent volatile	<=1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
Kaolin	Dermal		LD50 estimated to be > 5,000 mg/kg
Kaolin	Ingestion	Human	LD50 > 15,000 mg/kg
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Mild irritant
Kaolin	Professional judgement	No significant irritation
Limestone	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Moderate irritant
Kaolin	Professional judgement	No significant irritation

	t	
Limestone	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human and animal	Sensitising
Titanium dioxide	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Kaolin	Inhalation	Multiple animal species	Not carcinogenic
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity
Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Limestone	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation

Target Organ(s)
Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
------	-------	-----------------	-------	---------	-------------	-------------------

bis-[4-(2,3-epoxipropoxy)phenyl]propane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Limestone	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Kaolin	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Kaolin	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Limestone	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l

bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Kaolin	1332-58-7	Water flea	Experimental	48 hours	LC50	>1,100 mg/l
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC50	>100 mg/l
Limestone	1317-65-3	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Limestone	1317-65-3	Water flea	Estimated	48 hours	EC50	>100 mg/l
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC10	>100 mg/l
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	≥1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Kaolin	1332-58-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Limestone	1317-65-3	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
Kaolin	1332-58-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Limestone	1317-65-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(LIQUID EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(LIQUID EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(LIQUID EPOXY RESIN)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant

14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M6	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3
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Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

Section 1: E-mail address information was modified.
Section 1: Product use information information was modified.
Label: CLP Supplemental Hazard Statements information was deleted.
Section 3: Composition/ Information of ingredients table information was modified.
Section 6: Accidental release personal information information was modified.
Section 7: Conditions safe storage information was modified.
Section 8: Occupational exposure limit table information was modified.
OEL Reg Agency Desc information was modified.
Section 08: Personal Protection - Apron Statement information was added.
Section 8: Personal Protection - Skin/body information information was deleted.
Section 8: Skin protection - protective clothing information information was deleted.
Section 9: Flammability (solid, gas) information information was deleted.
Section 09: Flammability information information was added.
Section 09: Odor information was modified.
Section 09: Particle Characteristics N/A information was added.
Section 11: Target Organs - Single Table information was modified.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material.
information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



Safety Data Sheet

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Document group:	11-0138-5	Version number:	18.00
Revision date:	21/06/2023	Supersedes date:	07/02/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld(tm) Epoxy Structural Adhesive 1838 B/A : Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements**The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain****SIGNAL WORD**

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms

Ingredient	CAS Nbr	EC No.	% by Wt
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	157707-73-8	500-382-3	45 - 85
Kaolin	1332-58-7	310-194-1	10 - 15
3,6,9-triazaundecamethylenediamine	112-57-2	203-986-2	5 - 15
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5		1 - 5
Titanium dioxide	13463-67-7	236-675-5	< 1

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS**Prevention:**

P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

95% of the mixture consists of components of unknown acute inhalation toxicity.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.
 This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients**3.1. Substances**

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	(CAS-No.) 157707-73-8 (EC-No.) 500-382-3	45 - 85	Eye Dam. 1, H318 Skin Sens. 1B, H317 Aquatic Chronic 2, H411
3,6,9-triazaundecamethylenediamine	(CAS-No.) 112-57-2 (EC-No.) 203-986-2	5 - 15	Acute Tox. 4, H312 Acute Tox. 4, H302 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Kaolin	(CAS-No.) 1332-58-7 (EC-No.) 310-194-1	10 - 15	Substance with a national occupational exposure limit
Synthetic amorphous silica, fumed, crystalline-free	(CAS-No.) 112945-52-5	1 - 5	Substance with a national occupational exposure limit
Titanium dioxide	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5	< 1	Carc. 2, H351 (inhalation)

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction

(redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Amine compounds.
Carbon monoxide
Carbon dioxide.
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Silicon dioxide	112945-52-5	UK HSC	TWA(as respirable dust):2.4 mg/m ³ ;TWA(as inhalable dust):6 mg/m ³	
Kaolin	1332-58-7	UK HSC	TWA (as respirable dust): 2 mg/m ³	
Titanium dioxide	13463-67-7	UK HSC	TWA(respirable):4 mg/m ³ ;TWA(Inhalable):10 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining. Curing enclosures must be exhausted to outdoors or to a suitable emission control device.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Green
Odor	Ammoniacal
Odour threshold	No data available.
Melting point/freezing point	Not applicable.
Boiling point/boiling range	No data available.
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	Not applicable.
Flammable Limits(UEL)	Not applicable.
Flash point	>=180 °C [Details:Data for Polyaminoamide]
Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	134,615 mm ² /sec
Water solubility	Nil
Solubility- non-water	0 %
Partition coefficient: n-octanol/water	No data available.
Density	0.98 - 1.07 g/ml
Relative density	1.04 [Ref Std:WATER=1]
Relative Vapour Density	Not applicable.

9.2. Other information**9.2.2 Other safety characteristics**

EU Volatile Organic Compounds	No data available.
Evaporation rate	Not applicable.
Molecular weight	No data available.
Percent volatile	<=1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >5 - =12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	Dermal	Rat	LD50 > 2,000 mg/kg
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	Ingestion	Rat	LD50 > 2,000 mg/kg
Kaolin	Dermal		LD50 estimated to be > 5,000 mg/kg
Kaolin	Ingestion	Human	LD50 > 15,000 mg/kg
3,6,9-triazaundecamethylenediamine	Dermal	Rabbit	LD50 1,260 mg/kg
3,6,9-triazaundecamethylenediamine	Ingestion	Rat	LD50 3,250 mg/kg
Synthetic amorphous silica, fumed, crystalline-free	Dermal	Rabbit	LD50 > 5,000 mg/kg
Synthetic amorphous silica, fumed, crystalline-free	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	In vitro data	Mild irritant
Kaolin	Professional judgement	No significant irritation
3,6,9-triazaundecamethylenediamine	Rabbit	Corrosive
Synthetic amorphous silica, fumed, crystalline-free	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	similar compounds	Corrosive
Kaolin	Professional judgement	No significant irritation
3,6,9-triazaundecamethylenediamine	similar health	Corrosive

3M Scotch-Weld(tm) Epoxy Structural Adhesive 1838 B/A : Part A

	hazards	
Synthetic amorphous silica, fumed, crystalline-free	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	Mouse	Sensitising
3,6,9-triazaundecamethylenediamine	Guinea pig	Sensitising
Synthetic amorphous silica, fumed, crystalline-free	Human and animal	Not classified
Titanium dioxide	Human and animal	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	In Vitro	Not mutagenic
3,6,9-triazaundecamethylenediamine	In vivo	Not mutagenic
3,6,9-triazaundecamethylenediamine	In Vitro	Some positive data exist, but the data are not sufficient for classification
Synthetic amorphous silica, fumed, crystalline-free	In Vitro	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Kaolin	Inhalation	Multiple animal species	Not carcinogenic
3,6,9-triazaundecamethylenediamine	Dermal	Mouse	Not carcinogenic
Synthetic amorphous silica, fumed, crystalline-free	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
3,6,9-triazaundecamethylenedia mine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Kaolin	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Kaolin	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
3,6,9-triazaundecamethylenedia mine	Ingestion	liver kidney and/or bladder	Not classified	Rat	NOAEL 3,630 mg/kg/day	7 days
Synthetic amorphous silica, fumed, crystalline-free	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and	157707-73-8	Water flea	Analogous Compound	48 hours	EC50	5.18 mg/l

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linear, tetraethylenepentamine and triethylenetetramine						
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	157707-73-8	Zebra Fish	Analogous Compound	96 hours	LC50	7.07 mg/l
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	157707-73-8	Green algae	Experimental	72 hours	ErC50	5.21 mg/l
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	157707-73-8	Green algae	Analogous Compound	72 hours	ErC10	1.86 mg/l
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	157707-73-8	Activated sludge	Experimental	3 hours	EC50	402 mg/l
Kaolin	1332-58-7	Water flea	Experimental	48 hours	LC50	>1,100 mg/l
3,6,9-triazaundecamethylenediamine	112-57-2	Green algae	Experimental	72 hours	EC50	6.8 mg/l
3,6,9-triazaundecamethylenediamine	112-57-2	Guppy	Experimental	96 hours	LC50	420 mg/l
3,6,9-triazaundecamethylenediamine	112-57-2	Water flea	Experimental	48 hours	EC50	14.6 mg/l
3,6,9-triazaundecamethylenediamine	112-57-2	Green algae	Experimental	72 hours	NOEC	0.5 mg/l
3,6,9-triazaundecamethyl	112-57-2	N/A	Experimental	2 hours	EC10	97 mg/l

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enediamine						
3,6,9-triazaundecamethyl enediamine	112-57-2	Activated sludge	Experimental	1 hours	EC50	1,600 mg/l
3,6,9-triazaundecamethyl enediamine	112-57-2	Bacteria	Experimental	17 hours	EC10	186 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Green algae	Analogous Compound	72 hours	ErC50	>173.1 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Sediment organism	Analogous Compound	96 hours	EC50	8,500 mg/kg (Dry Weight)
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Water flea	Analogous Compound	24 hours	EL50	>10,000 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Zebra Fish	Analogous Compound	96 hours	LL50	>10,000 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Green algae	Analogous Compound	72 hours	NOEC	173.1 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Water flea	Analogous Compound	21 days	NOEC	68 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	157707-73-8	Analogous Compound Biodegradation	28 days	BOD	15 %BOD/ThOD	OECD 301D - Closed bottle test
Kaolin	1332-58-7	Data not available - insufficient	N/A	N/A	N/A	N/A
3,6,9-triazaundecamethyl enediamine	112-57-2	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301D - Closed bottle test

Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Data not available or insufficient	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Data not available or insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with fatty acids, C16-18 and C18-unsatd., branched and linear, tetraethylenepentamine and triethylenetetramine	157707-73-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Kaolin	1332-58-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
3,6,9-triazaundecamethylenediamine	112-57-2	Modeled Bioconcentration		Log Kow	-7.3	ACD/Labs ChemSketch™
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
3,6,9-triazaundecamethylenediamine	112-57-2	Modeled Mobility in Soil	Koc	1 l/kg	ACD/Labs ChemSketch™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN2735	UN2735	UN2735
14.2 UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S.(TRIETHYLENETETRAMINE)	AMINES, LIQUID, CORROSIVE, N.O.S.(TRIETHYLENETETRAMINE)	AMINES, LIQUID, CORROSIVE, N.O.S.(TRIETHYLENETETRAMINE ; FATTY ACIDS, C18-UNSATD., DIMERS, REACTION PRODUCTS WITH POLYETHYLENEPOLYAMINES)
14.3 Transport hazard class(es)	8	8	8
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	C7	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	18 - ALKALIS

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Carcinogenicity
Ingredient**CAS Nbr****Classification****Regulation**

Titanium dioxide

13463-67-7

Grp. 2B: Possible human
carc.International Agency
for Research on Cancer**Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
3,6,9-triazaundecamethylenediamine	112-57-2	200	500

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information**List of relevant H statements**

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H351i	Suspected of causing cancer by inhalation.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.