



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Hot Melt Adhesive 3762LM-PG, 3762LM-TC, 3762LM-Q, 3762LM-B, 3762LM-AE

Product Identification Numbers

62-3720-7230-6	62-3720-7232-2	62-3720-7233-0	62-3720-7234-8	62-3720-7235-5
62-3720-7236-3	62-3720-9132-2	62-3720-9133-0	62-3720-9135-5	62-3720-9136-3
62-3720-9330-2	62-3720-9331-0	62-3720-9335-1	62-3720-9336-9	62-3720-9337-7
62-3720-9339-3	62-3720-9349-2	62-3720-9395-5	62-3720-9399-7	62-3720-9531-5
62-3720-9830-1	62-3720-9831-9	H0-0016-7894-7	H0-0020-9585-1	JS-3000-5032-0
JS-3000-5043-7	JS-3000-5050-2			

1.2. Recommended use and restrictions on use

Intended Use

Hot melt adhesive.

Specific Use

For bonding heat sensitive materials.

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Carcinogenicity: Category 2.

2.2. Label elements**Signal word**

Warning

Symbols

Health Hazard |

Pictograms**Hazard Statements**

Suspected of causing cancer.

Precautionary statements**Prevention:**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves and respiratory protection.

Response:

IF exposed or concerned: Get medical attention.

Storage:

Store locked up.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

May cause thermal burns.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Ethylene-Vinyl Acetate Polymer	24937-78-8	40 - 60	Acetic acid ethenyl ester, polymer with ethene
Hydrogenated Hydrocarbon Resin	68132-00-3	20 - 40	Naphtha (petroleum), light steam-cracked, debenzenized, polymers, hydrogenated
Hydrocarbon Resin	68478-07-9	1 - 20	Naphtha, petroleum, light steam-cracked arom., piperylene conc., polyimd.
Non-volatile compounds	Trade Secret	< 10	Not Applicable
Polyethylene	9002-88-4	< 10	Ethene, homopolymer
Polyolefin Wax	8002-74-2	< 10	Paraffin waxes and Hydrocarbon waxes
2,6-Di-tert-butyl-p-cresol	128-37-0	< 0.25	Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl-
VINYL ACETATE	108-05-4	0.05 - 0.15	Acetic acid ethenyl ester

Non-volatile compounds is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you are concerned, get medical advice.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

Rinse mouth. If you are concerned, get medical advice.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.4. Special protection actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid skin contact with hot material. For industrial or professional use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements. Store locked up.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
VINYL ACETATE	108-05-4	ACGIH	TWA:10 ppm;STEL:15 ppm	
2,6-Di-tert-butyl-p-cresol	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m ³	
Polyolefin Wax	8002-74-2	ACGIH	TWA(as fume):2 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective

clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Butyl Rubber
Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards

Wear heat insulating gloves - Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Waxy Solid
Colour	Off-White
Odour	Mild Resinous
Odour threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	96.7 °C [Test Method: Ring and Ball]
Boiling point	Not Applicable
Flash Point	293.3 °C
Evaporation rate	Not Applicable
Flammability	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapour Pressure	Not Applicable
Relative Vapour Density	No Data Available
Density	1.01 g/cm ³
Relative density	1.01 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	Not Applicable
Volatile Organic Compounds	0 g/l [Test Method: calculated SCAQMD rule 443.1]
Percent volatile	Approximately 0 % weight
VOC Less H ₂ O & Exempt Solvents	0 g/l [Test Method: calculated SCAQMD rule 443.1]
Molecular weight	No Data Available
Solids Content	100 %

Particle Characteristics	Not Applicable
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May cause additional health effects (see below).

Skin Contact:

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye Contact:

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion:

May cause additional health effects (see below).

Additional Health Effects:

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Vinyl acetate	108-05-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Hydrogenated Hydrocarbon Resin	Dermal		LD50 estimated to be > 5,000 mg/kg
Hydrogenated Hydrocarbon Resin	Ingestion		LD50 estimated to be > 5,000 mg/kg
Non-volatile compounds	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Non-volatile compounds	Ingestion	Professional judgement	LD50 7,000 mg/kg
Hydrocarbon Resin	Dermal	Rabbit	LD50 > 3,160 mg/kg
Hydrocarbon Resin	Ingestion	Rat	LD50 > 5,000 mg/kg
Polyethylene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polyethylene	Ingestion	Rat	LD50 > 2,000 mg/kg
Polyolefin Wax	Dermal	Rat	LD50 > 5,000 mg/kg
Polyolefin Wax	Ingestion	Rat	LD50 > 5,000 mg/kg
VINYL ACETATE	Dermal	Rabbit	LD50 2,320 mg/kg
VINYL ACETATE	Inhalation-Vapor (4 hours)	Rat	LC50 11.3 mg/l
VINYL ACETATE	Ingestion	Rat	LD50 2,920 mg/kg
2,6-Di-tert-butyl-p-cresol	Dermal	Rat	LD50 > 2,000 mg/kg
2,6-Di-tert-butyl-p-cresol	Ingestion	Rat	LD50 > 2,930 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrogenated Hydrocarbon Resin	Professional judgement	No significant irritation
Hydrocarbon Resin	similar compounds	No significant irritation
Non-volatile compounds	Professional judgement	No significant irritation
Polyethylene	Professional judgement	No significant irritation
Polyolefin Wax	Rabbit	No significant irritation
VINYL ACETATE	Rabbit	Minimal irritation
2,6-Di-tert-butyl-p-cresol	Human and	Minimal irritation

	animal	
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Serious Eye Damage/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrogenated Hydrocarbon Resin	Professional judgement	No significant irritation
Hydrocarbon Resin	similar compounds	Mild irritant
Polyolefin Wax	Rabbit	No significant irritation
VINYL ACETATE	Rabbit	Mild irritant
2,6-Di-tert-butyl-p-cresol	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Polyolefin Wax	Guinea pig	Not classified
VINYL ACETATE	Guinea pig	Not classified
2,6-Di-tert-butyl-p-cresol	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Non-volatile compounds	In Vitro	Not mutagenic
Polyolefin Wax	In Vitro	Not mutagenic
VINYL ACETATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
VINYL ACETATE	In vivo	Some positive data exist, but the data are not sufficient for classification
2,6-Di-tert-butyl-p-cresol	In Vitro	Not mutagenic
2,6-Di-tert-butyl-p-cresol	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Polyethylene	Not Specified	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Polyolefin Wax	Ingestion	Rat	Not carcinogenic
VINYL ACETATE	Ingestion	Multiple animal species	Carcinogenic
VINYL ACETATE	Inhalation	Rat	Carcinogenic
2,6-Di-tert-butyl-p-cresol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
VINYL ACETATE	Ingestion	Not classified for female reproduction	Rat	NOAEL 140	2 generation

				mg/kg/day	
VINYL ACETATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 140 mg/kg/day	2 generation
VINYL ACETATE	Ingestion	Not classified for development	Rat	NOAEL 700 mg/kg/day	2 generation
VINYL ACETATE	Inhalation	Not classified for development	Rat	NOAEL 0.7 mg/l	during organogenesis
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
VINYL ACETATE	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
VINYL ACETATE	Inhalation	central nervous system depression	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ethylene-Vinyl Acetate Polymer	Ingestion	liver	Not classified	Rat	NOAEL 4,000 mg/kg/day	90 days
Polyolefin Wax	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 15 mg/kg/day	90 days
Polyolefin Wax	Ingestion	hematopoietic system liver immune system skin endocrine system bone, teeth, nails, and/or hair muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
VINYL ACETATE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 0.2 mg/l	104 weeks
VINYL ACETATE	Inhalation	heart hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 2.1 mg/l	104 weeks
VINYL ACETATE	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.07 mg/l	120 days
VINYL ACETATE	Inhalation	immune system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	3 months
VINYL ACETATE	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 2.1 mg/l	104 weeks
VINYL ACETATE	Inhalation	gastrointestinal tract	Not classified	Mouse	NOAEL 3.5 mg/l	3 months

VINYL ACETATE	Ingestion	liver	Not classified	Rat	LOAEL 684 mg/kg/day	3 months
VINYL ACETATE	Ingestion	hematopoietic system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 235 mg/kg/day	104 weeks
VINYL ACETATE	Ingestion	immune system respiratory system	Not classified	Mouse	NOAEL 950 mg/kg/day	3 months
VINYL ACETATE	Ingestion	heart	Not classified	Rat	NOAEL 235 mg/kg/day	104 weeks
2,6-Di-tert-butyl-p-cresol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
2,6-Di-tert-butyl-p-cresol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
2,6-Di-tert-butyl-p-cresol	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for Canadian ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M Canada SDSs are available at www.3M.ca