



## Safety Data Sheet

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### Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive EC-2615 B/A

### ID Number(s):

62-2615-3840-9, 62-2615-6540-2, 87-2500-0323-0, 87-2500-0358-6, 87-3300-0134-5, 87-3300-0191-5, 87-3300-0646-8, 87-3300-0647-6

7000046367, 7000121223, 7010351959, 7100155465, 7100231321

### Recommended use

2-part epoxy adhesive

### Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Automotive and Aerospace Solutions Division

<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

06-9315-0, 06-9312-7

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**Document Group:** 06-9312-7  
**Issue Date:** 12/01/25

**Version Number:** 11.01  
**Supersedes Date:** 12/01/25

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive EC-2615 B/A Part A

#### Product Identification Numbers

41-3588-1672-0, 41-3588-1696-9, 62-2616-8540-8  
7010309740

#### 1.2. Recommended use and restrictions on use

##### Recommended use

PART A FOR 2-PART ADHESIVE

#### 1.3. Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Automotive and Aerospace Solutions Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Corrosive to metal: Category 1.  
Skin Corrosion/Irritation: Category 1B.  
Serious Eye Damage/Irritation: Category 1.  
Skin Sensitizer: Category 1.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Corrosion | Exclamation mark |

##### Pictograms

**Hazard Statements**

May be corrosive to metals.

Causes severe skin burns and eye damage.  
May cause an allergic skin reaction.

**Precautionary statements****Prevention:**

Keep only in original packaging.  
Do not breathe vapors or dust.  
Wash exposed skin thoroughly after handling.  
Contaminated work clothing should not be allowed out of the workplace.  
Wear protective gloves, protective clothing, eye protection, and face protection.

**Response:**

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
IF IN EYES OR ON SKIN (or hair): Immediately call a POISON CENTER or doctor.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing.  
If skin irritation or rash occurs: Get medical attention.  
Take off contaminated clothing and wash it before reuse.  
Absorb spillage to prevent material damage.

**Storage:**

Store locked up.  
Store in a corrosion-resistant container with a resistant inner liner.

**Disposal:**

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

**2.3. Hazards not otherwise classified**

May cause chemical gastrointestinal burns.

95% of the mixture consists of ingredients of unknown acute inhalation toxicity.

**SECTION 3: Composition/information on ingredients**

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	4246-51-9	30 - 60 Trade Secret *
Epoxy Resin 2	68610-41-3	10 - 30 Trade Secret *
Epoxy Resin 1	25068-38-6	5 - 10 Trade Secret *
AMORPHOUS SILICA	67762-90-7	3 - 7
2,4,6-tris((Dimethylamino)Methyl)Phenol	90-72-2	1 - 5 Trade Secret *
Calcium Triflate	55120-75-7	1 - 5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

#### Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### If Swallowed:

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Aldehydes  
Carbon monoxide  
Carbon dioxide  
Hydrogen Chloride

#### Condition

During Combustion  
During Combustion  
During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of

PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Cover, but do not seal for 48 hours. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage including any incompatibilities

Keep only in original container. Store in a corrosive resistant container with a resistant inner liner. Store away from acids.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Silica: Amorphous, including natural diatomaceous earth	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Butyl Rubber, Neoprene, Nitrile Rubber

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Orange-Amber
Odor	Mild Ammoniacal
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	No Data Available
Boiling point/Initial boiling point/Boiling range	>=171.1 °C
Flash Point	>=171.1 °C [Test Method: Closed Cup]
Evaporation rate	Not Applicable
Flammability	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	<=1.3 Pa [@ 20 °C]
Relative Vapor Density	3.72 [Ref Std: AIR=1]
Density	1.12 g/ml [@ 20 °C]
Relative Density	1.12 [Ref Std: WATER=1]

Water solubility	Slight (less than 10%)
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	7,143 mm <sup>2</sup> /sec
Volatile Organic Compounds	Not Applicable
Percent volatile as Text	Negligible
VOC Less H <sub>2</sub> O & Exempt Solvents	Not Applicable
Molecular weight	No Data Available

Particle Characteristics	Not Applicable
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## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

#### Substance

#### Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

May be harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.



**Skin Contact:**

May be harmful in contact with skin.

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

**Ingestion:**

May be harmful if swallowed.

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >5 - =12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Dermal	Rabbit	LD50 2,525 mg/kg
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	Rat	LD50 2,850 mg/kg
Epoxy Resin 2	Dermal	Not available	LD50 3,000 mg/kg
Epoxy Resin 2	Ingestion	Not available	LD50 > 34,000 mg/kg
Epoxy Resin 1	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin 1	Ingestion	Rat	LD50 > 1,000 mg/kg
AMORPHOUS SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
AMORPHOUS SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
AMORPHOUS SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	Rat	LD50 1,000 mg/kg
Calcium Triflate	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Calcium Triflate	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Rabbit	Corrosive
Epoxy Resin 2	similar compounds	Irritant
Epoxy Resin 1	Rabbit	Mild irritant
AMORPHOUS SILICA	Rabbit	No significant irritation
2,4,6-tris((Dimethylamino)Methyl)Phenol	Rabbit	Corrosive

Calcium Triflate	Rabbit	Minimal irritation
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**Serious Eye Damage/Irritation**

Name	Species	Value
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Rabbit	Corrosive
Epoxy Resin 2	similar compounds	Severe irritant
Epoxy Resin 1	Rabbit	Moderate irritant
AMORPHOUS SILICA	Rabbit	No significant irritation
2,4,6-tris((Dimethylamino)Methyl)Phenol	Rabbit	Corrosive
Calcium Triflate	Rabbit	Corrosive

**Skin Sensitization**

Name	Species	Value
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Professional judgement	Sensitizing
Epoxy Resin 2	similar compounds	Sensitizing
Epoxy Resin 1	Human and animal	Sensitizing
AMORPHOUS SILICA	Human and animal	Not classified
2,4,6-tris((Dimethylamino)Methyl)Phenol	Guinea pig	Not classified
Calcium Triflate	Guinea pig	Not classified

**Respiratory Sensitization**

Name	Species	Value
Epoxy Resin 1	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	In Vitro	Not mutagenic
Epoxy Resin 1	In vivo	Not mutagenic
Epoxy Resin 1	In Vitro	Some positive data exist, but the data are not sufficient for classification
AMORPHOUS SILICA	In Vitro	Not mutagenic
2,4,6-tris((Dimethylamino)Methyl)Phenol	In Vitro	Not mutagenic
Calcium Triflate	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Epoxy Resin 1	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
AMORPHOUS SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
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4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	premating into lactation
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	premating into lactation
Epoxy Resin 1	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin 1	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin 1	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin 1	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
AMORPHOUS SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
AMORPHOUS SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
AMORPHOUS SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Epoxy Resin 1	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2,4,6-tris((Dimethylamino)Methyl)Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Calcium Triflate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	heart	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	endocrine system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days

4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	liver	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	immune system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	muscles	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	eyes	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	respiratory system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-TRIOXATRIDECANE-1,13-DIAMINE	Ingestion	vascular system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Epoxy Resin 1	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin 1	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin 1	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin 1	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin 1	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin 1	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin 1	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin 1	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin 1	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
AMORPHOUS SILICA	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
AMORPHOUS SILICA	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	liver	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	nervous system	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	auditory system	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks

2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	hematopoietic system	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	heart	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	endocrine system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	liver	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	muscles	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	nervous system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	vascular system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	auditory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	skin	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	immune system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	eyes	Not classified	Rat	NOAEL 150 mg/kg/day	90 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

## Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D002 (Corrosive)

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Corrosive to metal

##### Health Hazards

Hazard Not Otherwise Classified (HNOC)

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information****NFPA Hazard Classification****Health:** 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**Document Group:** 06-9312-7**Version Number:** 11.01**Issue Date:** 12/01/25**Supersedes Date:** 12/01/25

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**Document Group:** 06-9315-0  
**Issue Date:** 03/10/23

**Version Number:** 9.02  
**Supersedes Date:** 08/02/21

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive EC-2615 B/A Part B

#### Product Identification Numbers

LA-T100-2427-1, LA-D100-0251-3, LA-D100-0251-4, LA-D100-0251-5, LA-D100-0251-6, LC-B100-0606-2, 41-3588-1670-4, 62-2615-8540-0  
7010367250

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Base for 2-Part Adhesive

#### 1.3. Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Automotive and Aerospace Solutions Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |

##### Pictograms



**Hazard Statements**

Causes eye irritation.  
May cause an allergic skin reaction.

**Precautionary Statements****Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wear protective gloves.  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice/attention.  
IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
PROPRIETARY ACRYLIC POLYMER	Trade Secret*	7 - 15
AMORPHOUS SILICA	67762-90-7	1 - 5
TITANIUM DIOXIDE	13463-67-7	0.5 - 1.5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Allergic skin reaction (redness, swelling, blistering, and itching).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Aldehydes  
Carbon monoxide  
Carbon dioxide  
Hydrogen Chloride  
Oxides of Nitrogen  
Toxic Vapor, Gas, Particulate

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.

Wash contaminated clothing before reuse.

## 7.2. Conditions for safe storage including any incompatibilities

Store away from amines.

# SECTION 8: Exposure controls/personal protection

## 8.1. Control parameters

### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
TITANIUM DIOXIDE	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3	A3: Confirmed animal carcin.
TITANIUM DIOXIDE	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Butyl Rubber

Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Apron - polymer laminate

## Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

Physical state

Liquid

Color

White

Odor

Mild Odor

Odor threshold

*No Data Available*

pH

*Not Applicable*

Melting point

*Not Applicable*

Boiling Point

$\geq 480$  °F

Flash Point

$\geq 340$  °F [*Test Method: Closed Cup*]

Evaporation rate

*Not Applicable*

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

*Not Applicable*

Flammable Limits(UEL)

*Not Applicable*

Vapor Pressure

Negligible

Vapor Density

Negligible

Density

1.14 g/cm<sup>3</sup> [*@ 20 °C*]

Specific Gravity

1.14 [*Ref Std: WATER=1*]

Solubility in Water

Nil

Solubility- non-water

*No Data Available*

Partition coefficient: n-octanol/ water

*No Data Available*

Autoignition temperature

*No Data Available*

Decomposition temperature

*No Data Available*

Viscosity

100,000 centipoise [*Details: CONDITIONS: @ room temperature*]

Molecular weight

*No Data Available*

Volatile Organic Compounds

*Not Applicable*

Percent volatile

Negligible

VOC Less H<sub>2</sub>O & Exempt Solvents

*Not Applicable*

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

Amines

### 10.6. Hazardous decomposition products

#### Substance

#### Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### **Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### **Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### **Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

#### **Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### **Carcinogenicity:**

<b>Ingredient</b>	<b>CAS No.</b>	<b>Class Description</b>	<b>Regulation</b>
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

<b>Name</b>	<b>Route</b>	<b>Species</b>	<b>Value</b>
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
PROPRIETARY ACRYLIC POLYMER	Dermal		LD50 estimated to be > 5,000 mg/kg
PROPRIETARY ACRYLIC POLYMER	Ingestion	Rat	LD50 > 5,000 mg/kg
AMORPHOUS SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
AMORPHOUS SILICA	Inhalation-	Rat	LC50 > 0.691 mg/l

	Dust/Mist (4 hours)		
AMORPHOUS SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
TITANIUM DIOXIDE	Dermal	Rabbit	LD50 > 10,000 mg/kg
TITANIUM DIOXIDE	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
TITANIUM DIOXIDE	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
AMORPHOUS SILICA	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation

#### Serious Eye Damage/Irritation

Name	Species	Value
AMORPHOUS SILICA	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation

#### Skin Sensitization

Name	Species	Value
AMORPHOUS SILICA	Human and animal	Not classified
TITANIUM DIOXIDE	Human and animal	Not classified

#### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Germ Cell Mutagenicity

Name	Route	Value
AMORPHOUS SILICA	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In vivo	Not mutagenic

#### Carcinogenicity

Name	Route	Species	Value
AMORPHOUS SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
TITANIUM DIOXIDE	Ingestion	Multiple animal species	Not carcinogenic
TITANIUM DIOXIDE	Inhalation	Rat	Carcinogenic

#### Reproductive Toxicity

##### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
AMORPHOUS SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
AMORPHOUS SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
AMORPHOUS SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

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**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
AMORPHOUS SILICA	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
TITANIUM DIOXIDE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
TITANIUM DIOXIDE	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

## 15.1. US Federal Regulations

Contact 3M for more information.

### EPCRA 311/312 Hazard Classifications:

#### Physical Hazards

Not applicable

#### Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

## 15.2. State Regulations

Contact 3M for more information.

## 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

## 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**Document Group:** 06-9315-0  
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**Version Number:** 9.02  
**Supersedes Date:** 08/02/21

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