Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M Adhesion Promoter AC-160

Product Identification Numbers
70-0052-2079-6

7000048283

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Metal Adhesion Promoter

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
DANGER.

Symbols
GHS05 (Corrosion) |

Pictograms



HAZARD STATEMENTS:

H315	Causes skin irritation.
H318	Causes serious eye damage.

PRECAUTIONARY STATEMENTS

Prevention:

P280A	Wear eye/face protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318	Causes serious eye damage.

<=125 ml Precautionary statements

Prevention:

P280A	Wear eye/face protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

CAS 919-30-2 is not contributing to the sensitization classification in a water-based mixture as it hydrolyzes.

2.3. Other hazards

None known.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Water	(CAS-No.) 7732-18-5 (EC-No.) 231-791-2	95 - 99	Substance not classified as hazardous
3-aminopropyltriethoxysilane	(CAS-No.) 919-30-2 (EC-No.) 213-048-4	1 - 4	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the GB CLP classification include:
Irritation to the skin (localized redness, swelling, itching, and dryness). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.

5.3. Advice for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with water. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full face shield.
Indirect vented goggles.

Applicable Norms/Standards
Use eye/face protection conforming to EN 16321

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	0.5	=>8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards
Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Red
Odor	Light Amine
Odour threshold	*No data available.*
Melting point/freezing point	*No data available.*
Boiling point/boiling range	*No data available.*
Flammability	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Flash point	No flash point
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
pH	9 - 10
Kinematic Viscosity	*No data available.*
Water solubility	Complete
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	*No data available.*
Density	1 g/ml
Relative density	1 [*Ref Std:*WATER=1]
Relative Vapour Density	*No data available.*
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	*No data available.*
Molecular weight	*No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.

10.5 Incompatible materials
Strong acids.

10.6 Hazardous decomposition products

Substance	**Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye contact
Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
3-aminopropyltriethoxysilane	Dermal	Rabbit	LD50 4,076 mg/kg
3-aminopropyltriethoxysilane	Ingestion	Rat	LD50 1,570 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
3-aminopropyltriethoxysilane	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
3-aminopropyltriethoxysilane	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value

3-aminopropyltriethoxysilane	Guinea pig	Sensitising

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
3-aminopropyltriethoxysilane	In Vitro	Not mutagenic
3-aminopropyltriethoxysilane	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
3-aminopropyltriethoxysilane	Dermal	Mouse	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
3-aminopropyltriethoxysilane	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
3-aminopropyltriethoxysilane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
3-aminopropyltriethoxysilane	Dermal	skin	Not classified	Rabbit	NOAEL 17 mg/kg/day	11 days
3-aminopropyltriethoxysilane	Dermal	hematopoietic system | kidney and/or bladder	Not classified	Rabbit	NOAEL 126 mg/kg/day	11 days
3-aminopropyltriethoxysilane	Inhalation	respiratory system	Not classified	Rat	LOAEL 147 mg/l	28 days
3-aminopropyltriethoxysilane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 147 mg/l	28 days
3-aminopropyltriethoxysilane	Ingestion	endocrine system | liver | heart | skin | gastrointestinal tract | bone, teeth, nails, and/or hair | hematopoietic system | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system | vascular system	Not classified	Rat	NOAEL 200 mg/kg/day	91 days

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
3-aminopropyltriethoxysilane	919-30-2	Bacteria	Experimental	5.75 hours	EC50	43 mg/l
3-aminopropyltriethoxysilane	919-30-2	Green algae	Experimental	72 hours	EC50	603 mg/l
3-aminopropyltriethoxysilane	919-30-2	Invertebrate	Experimental	48 hours	LC50	580 mg/l
3-aminopropyltriethoxysilane	919-30-2	Water flea	Experimental	48 hours	EC50	331 mg/l
3-aminopropyltriethoxysilane	919-30-2	Zebra Fish	Experimental	96 hours	LC50	>934 mg/l
3-aminopropyltriethoxysilane	919-30-2	Green algae	Experimental	72 hours	NOEC	1.3 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
3-aminopropyltriethoxysilane	919-30-2	Experimental Biodegradation	28 days	BOD	54 %BOD/ThOD	OECD 301C - MITI test (I)
3-aminopropyltriethoxysilane	919-30-2	Estimated Photolysis		Photolytic half-life (in air)	7.28 hours (t 1/2)	
3-aminopropyltriethoxysilane	919-30-2	Experimental Hydrolysis		Hydrolytic half-life	8.5 hours (t 1/2)	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
3-aminopropyltriethoxysilane	919-30-2	Experimental BCF - Fish	56 days	Bioaccumulation factor	<3.4	OECD305-Bioconcentration

12.4. Mobility in soil
No test data available.

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)
08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk	No data available.	No data available.	No data available.

according to Annex II of Marpol 73/78 and IBC Code			
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483
Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.

Revision information:
GB Section 02: Other hazards phrase information was added.
GB Section 04: First Aid - Symptoms and Effects (GB CLP) information was added.
GB Section 04: Information on toxicological effects information was added.
GB Section 12: Classification Warning information was added.
GB Section 15: Chemical Safety Assessment information was added.
GB Section 15: Label remarks and EU Detergent information was added.
GBSDS Section 14 Transport in bulk - Main Heading information was added.
GBSDS Section 14 UN Number information was added.
Section 1: E-mail address information was modified.
CLP: Ingredient table information was deleted.
Section 2: Other hazards phrase information was deleted.
Section 3: Composition/ Information of ingredients table information was added.
Section 3: Composition/ Information of ingredients table information was deleted.
Section 04: First Aid - Symptoms and Effects (CLP) information was deleted.
Section 04: Information on toxicological effects information was deleted.
Section 6: Accidental release personal information information was modified.
Section 7: Conditions safe storage information was modified.
Section 9: Flammability (solid, gas) information information was deleted.
Section 09: Flammability information information was added.
Section 09: Odor information was modified.
Section 09: Particle Characteristics N/A information was added.
Section 9: Property description for optional properties information was modified.
Section 9: Vapour density value information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was added.
Section 11: Carcinogenicity text information was deleted.
Section 11: Classification disclaimer information was deleted.
Section 11: GB Classification disclaimer information was added.
Section 11: GB No endocrine disruptor information available warning information was added.
Section 11: Germ Cell Mutagenicity Table information was added.
Section 11: Germ Cell Mutagenicity text information was deleted.
Section 11: No endocrine disruptor information available warning information was deleted.
Section 11: Reproductive Toxicity Table information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure text information was deleted.
Section 11: Specific Target Organ Toxicity - single exposure text information was deleted.
Section 11: Target Organs - Repeated Table information was added.
Section 11: Target Organs - Single Table information was added.
Section 12: 12.6. Endocrine Disrupting Properties information was deleted.
Section 12: 12.6. Other adverse effects information was added.
Section 12: 12.7. Other adverse effects information was deleted.
Section 12: Classification Warning information was deleted.
Prints No Data if Adverse effects information is not present information was deleted.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: No endocrine disruptor information available warning information was deleted.
Section 14 Marine transport in bulk according to IMO instruments – Main Heading information was deleted.
Section 14 UN Number information was deleted.
Section 15: Chemical Safety Assessment information was deleted.
Section 15: Label remarks and EU Detergent information was deleted.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was added.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was deleted.
Section 16: Web address information was added.
Section 16: Web address information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk
For Northern Ireland documents, please contact your 3M representative to obtain a copy.