



Safety Data Sheet

© 2026, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	31-4277-5	Version number:	1.00
Issue Date:	23/06/2026	Supersedes date:	Initial issue.

This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

SECTION 1: Identification

1.1. Product identifier

3M™ Nextel™ Served Roving

Product Identification Numbers

98-0400-6650-2

7010297727

1.2. Recommended use and restrictions on use

Recommended use

Reinforcement Fiber

For Industrial or Professional use only

1.3. Supplier's details

Address:	3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland
Telephone:	(09) 477 4040
E Mail:	innovation@nz.mmm.com
Website:	3m.co.nz

1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

SECTION 2: Hazard identification

Not classified as hazardous in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020. This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.

Refer to Section 14 of this Safety Data Sheet for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Not classified as hazardous.

2.2. Label elements**SIGNAL WORD**

Not applicable.

Symbols:

Not applicable.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	% by Weight
Aluminoborosilicate	12788-79-3	75 - 95
Rayon	61788-77-0	5 - 20
Organic sizing	Trade Secret	< 5
Titanium dioxide	13463-67-7	< 0.5

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

No need for first aid is anticipated. If symptoms develop, remove the affected person to fresh air. Get medical attention.

Skin contact

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

Material will not burn.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

5.4. Hazchem code: Not applicable.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Sweep up. Seal the container.

SECTION 7: Handling and storage

Refer to Section 15 - Controls for more information

7.1. Precautions for safe handling

Avoid breathing of dust created by cutting, sanding, grinding or machining. This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.

7.2. Conditions for safe storage including any incompatibilities

Not applicable.

7.3. Certified handler

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Borate compounds, inorganic, inhalable fraction	12788-79-3	ACGIH	TWA(inhalable fraction):2 mg/m ³ ;STEL(inhalable fraction):6 mg/m ³	A4: Not class. as human carcinogen
Titanium dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m ³ ;TWA(Respirable finescale particles):2.5 mg/m ³	A3: Confirmed animal carcinogen.
Titanium dioxide	13463-67-7	New Zealand WES	TWA(Ultrafine fraction)(8 hours):0.2 mg/m ³ ;TWA(as respirable dust)(8 hours):2.5 mg/m ³ ;TWA(8 hours):10 mg/m ³	
Organic sizing	Trade Secret	AIHA	TWA:10 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

New Zealand WES : New Zealand Workplace Exposure Standards.

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

ppm: parts per million

mg/m³: milligrams per cubic metre

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

No engineering controls required.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Refer AS/NZS 1336 - Recommended practices for occupational eye protection and for performance specifications AS/NZS 1337, Parts 1 - 6 - Personal eye-protection.

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

Respiratory protection is not required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Colour	White
Odour	odour less
Odour threshold	<i>Not applicable.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	1,800 °C
Boiling point/Initial boiling point/Boiling range	<i>Not applicable.</i>
Flash point	No flash point
Evaporation rate	<i>No data available.</i>
Flammability	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapour pressure	<i>Not applicable.</i>
Relative Vapour Density	<i>Not applicable.</i>
Density	3.05 g/cm ³
Relative density	3.05 [Ref Std:WATER=1]
Water solubility	Nil
Solubility- non-water	<i>Not applicable.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>Not applicable.</i>
Kinematic Viscosity	<i>No data available.</i>
Volatile organic compounds (VOC)	<i>No data available.</i>
Percent volatile	<i>No data available.</i>
VOC less H₂O & exempt solvents	<i>No data available.</i>

Particle Characteristics

Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products**Substance****Condition**

Carbon monoxide.

At elevated temperatures.

Irritant vapours or gases.

At elevated temperatures.

Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

No health effects are expected.

Skin contact

Mechanical skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye contact

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Ingestion

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

Additional Health Effects:

Due to their large size (7-15 microns in diameter), Nextel(TM) Ceramic Fibers do not meet the definition of respirable as defined by WHO convention and ECHA. Because Nextel fibers are considered non-respirable, they are not expected to pose a cancer risk.

Additional information:

This product, when used under reasonable conditions and in accordance with the directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Organic sizing	Dermal	Rabbit	LD50 > 20,000 mg/kg
Organic sizing	Ingestion	Rat	LD50 32,770 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Aluminoborosilicate	In vitro data	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Organic sizing	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Titanium dioxide	Rabbit	No significant irritation
Organic sizing	Rabbit	Mild irritant

Sensitisation:**Skin Sensitisation**

Name	Species	Value
Titanium dioxide	Human and animal	Not classified
Organic sizing	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
Organic sizing	In Vitro	Not mutagenic
Organic sizing	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
Organic sizing	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Organic sizing	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,125 mg/kg/day	during gestation
Organic sizing	Ingestion	Not classified for male reproduction	Rat	NOAEL 5699 +/-1341 mg/kg/day	5 days
Organic sizing	Not specified.	Not classified for reproduction and/or development		NOEL N/A	
Organic sizing	Ingestion	Not classified for development	Mouse	NOAEL 562 mg/animal/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Organic sizing	Inhalation	respiratory irritation	Not classified	Rat	NOAEL 1.008 mg/l	2 weeks

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Organic sizing	Inhalation	respiratory system	Not classified	Rat	NOAEL 1.008 mg/l	2 weeks
Organic sizing	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 5,640 mg/kg/day	13 weeks
Organic sizing	Ingestion	heart	Not classified	Rat	NOAEL 5,640 mg/kg/day	13 weeks
Organic sizing	Ingestion	endocrine system	Not classified	Rat	NOAEL 5,640 mg/kg/day	13 weeks
Organic sizing	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 5,640 mg/kg/day	13 weeks
Organic sizing	Ingestion	liver	Not classified	Rat	NOAEL 5,640 mg/kg/day	13 weeks
Organic sizing	Ingestion	nervous system	Not classified	Rat	NOAEL 5,640 mg/kg/day	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Aluminoborosilicate	12788-79-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Rayon	61788-77-0	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Organic sizing	Trade Secret	Activated sludge	Experimental	N/A	EC50	>1,000 mg/l
Organic sizing	Trade Secret	Atlantic Salmon	Experimental	96 hours	LC50	>1,000 mg/l
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Aluminoborosilicate	12788-79-3	Data not available - insufficient	N/A	N/A	N/A	N/A
Rayon	61788-77-0	Data not available - insufficient	N/A	N/A	N/A	N/A
Organic sizing	Trade Secret	Experimental Biodegradation	28 days	BOD	53 %BOD/ThOD	OECD 301C - MITI test (I)
Titanium dioxide	13463-67-7	Data not available - insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Aluminoborosilicate	12788-79-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Rayon	61788-77-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Organic sizing	Trade Secret	Estimated Bioconcentration		Bioaccumulation factor	2.3	
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

In accordance with the Hazardous Substances (Disposal) Notice 2017 and the relevant criteria of the HSNO Act 1996.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty and clean product containers may be disposed as non-hazardous waste. Consult your specific regulations and service providers to determine available options and requirements. Dispose of waste product in a permitted industrial waste facility. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

Packaging (that may or may not contain any residual substance) may be lawfully disposed of by householders or other consumers through public or commercial waste collection services.

SECTION 14: Transport Information

New Zealand Land Transport Rule: Dangerous Goods - Road/Rail Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Hazchem Code: Not applicable.

IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG) - Marine Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Marine Pollutant:

SECTION 15: Regulatory information

HSNO Approval number Not applicable

Group standard name

HSNO Hazard classification Refer to Section 2: Hazard identification

NZ Inventory of Chemicals (NZIoC) Status

This product is an article as defined by HSNO regulations, and is exempt from NZIoC listing requirements.

Controls in accordance with The Health and Safety at Work Act 2015, Health and Safety at Work (Hazardous Substances) Regulations 2017 and the HSNO Act 1996, Hazardous Substances (Hazardous Property Controls) Notice 2017

Certified handler

Location Compliance Certificate

Hazardous atmosphere zone

Fire extinguishers

Emergency response plan

Secondary containment

Tracking

Warning signage

SECTION 16: Other information

Revision information:

Initial issue.

Document group:	31-4277-5	Version number:	1.00
Issue Date:	23/06/2026	Supersedes date:	Initial issue.

Key to abbreviations and acronyms

GHS refers to the Globally Harmonised System of Classification and Labelling of Chemicals, 7th revised edition of 2017

HSNO means Hazardous Substances and New Organisms Act 1996

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date of issue. TO THE EXTENT PERMITTED BY LAW, 3M MAKES NO WARRANTY, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY, OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application. 3M provides information in electronic form as a service to customers. Due to the remote possibility of electronic

transfer may have resulted in errors, omissions or alterations in this information; 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M New Zealand SDS are available at 3M New Zealand Website: <http://solutions.3mnz.co.nz>