



Safety Data Sheet

Copyright, 2025, 3M Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

This Safety Data Sheet has been prepared in accordance with the SS586 Specification for Hazard Communication for Hazardous Chemicals and Dangerous Goods.

Document group:	16-0006-3	Version number:	5.00
Issue Date:	14/04/2025	Supersedes date:	30/08/2024

SECTION 1: Identification

1.1. Product identifier

3M™ Novec™ 1700 Electronic Grade Coating

Product Identification Numbers

98-0212-2977-2 98-0212-2993-9 98-0212-2994-7 98-0212-2995-4 98-0212-3697-5

1.2. Recommended use and restrictions on use

Recommended use

Coating., Protective barrier coating. For industrial use only. Not intended for use as a medical device or drug.

Restrictions on use

Approved commercial use: Coating for components in electronic devices.

1.3. Supplier's details

Address: 3M Technologies (S) Pte Ltd, 10 Ang Mo Kio Street 65, Singapore 569059
Telephone: +65 6450 8888
Website: www.3m.com.sg

1.4. Emergency telephone number

+65 6591 6601 (8.15am - 5.00pm, Monday - Friday)

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

This product is not classified as hazardous per GHS criteria as implemented by Singapore Standard SS586: 2022.

2.2. Label elements

SIGNAL WORD

Not applicable.

Symbols

Not applicable

Pictograms

Not applicable

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
Methyl nonafluoroisobutyl ether	163702-08-7	53 - 89
Methyl nonafluorobutyl ether	163702-07-6	9 - 45
2-Propenoic acid, 2-methyl-, 2,2,3,3,4,4,4-heptafluorobutyl ester, polymer with 2-propenoic acid	401621-01-0	<= 2

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

If exposed, wash with soap and water. If signs/symptoms develop, get medical attention.

Eye contact

If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

If swallowed

Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide.

Carbon dioxide.

Hydrogen Fluoride

Condition

During combustion.

During combustion.

During combustion.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid inhalation of thermal decomposition products. For industrial/occupational use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products.

7.2. Conditions for safe storage including any incompatibilities

Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Methyl nonafluorobutyl ether	163702-07-6	AIHA	TWA:750 ppm	
Methyl nonafluoroisobutyl ether	163702-08-7	AIHA	TWA:750 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

Singapore PELs : Singapore. Workplace Safety and Health (Permissible Exposure Levels of Toxic Substances) Order

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Safety glasses with side shields.
Indirect vented goggles.

Skin/hand protection

No chemical protective gloves are required.
Gloves made from the following material(s) are recommended: Neoprene.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates
Organic vapor cartridges may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Liquid.
Color	Colorless
Odor	Slight Ether
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	-135 °C
Boiling point/Initial boiling point/Boiling range	61 °C [<i>@ 101,324.72 Pa</i>]
Flash point	No flash point
Evaporation rate	49 [<i>Ref Std:BUOAC=1</i>]
Flammability	Not applicable.
Flammable Limits(LEL)	None detected [<i>Details:None (ASTM E681-94 @100 C)</i>]
Flammable Limits(UEL)	None detected [<i>Details:None (ASTM E681-94 @100 C)</i>]
Vapour pressure	26,931 Pa [<i>@ 25 °C</i>]
Relative Vapor Density	8.6 [<i>Ref Std:AIR=1</i>]
Density	1.5 g/ml
Relative density	1.5 [<i>Ref Std:WATER=1</i>]

Water solubility	< 12 ppm
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Autoignition temperature	405 °C [Details:ASTM E659-84]
Decomposition temperature	No data available.
Kinematic Viscosity	0.4 mm ² /sec
Percent volatile	98 %
Molecular weight	No data available.

Particle Characteristics	Not applicable.
--------------------------	-----------------

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Not determined

10.5 Incompatible materials

Strong bases.

10.6 Hazardous decomposition products

Substance

Condition

Carbon monoxide.	At elevated temperatures. - extreme conditions of heat
Carbon dioxide.	At elevated temperatures. - extreme conditions of heat
Hydrogen Fluoride	At elevated temperatures. - extreme conditions of heat
Perfluoroisobutylene (PFIB).	At elevated temperatures. - extreme conditions of heat
Toxic vapour, gas, particulate.	At elevated temperatures. - extreme conditions of heat

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme conditions of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Contact with the skin during product use is not expected to result in significant irritation.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Methyl nonafluoroisobutyl ether	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl nonafluoroisobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
Methyl nonafluoroisobutyl ether	Ingestion	Rat	LD50 > 5,000 mg/kg
Methyl nonafluorobutyl ether	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl nonafluorobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
Methyl nonafluorobutyl ether	Ingestion	Rat	LD50 > 5,000 mg/kg
2-Propenoic acid, 2-methyl-, 2,2,3,3,4,4,4-heptafluorobutyl ester, polymer with 2-propenoic acid	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Methyl nonafluorobutyl ether	Rabbit	No significant irritation
2-Propenoic acid, 2-methyl-, 2,2,3,3,4,4,4-heptafluorobutyl ester, polymer with 2-propenoic acid	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Methyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Methyl nonafluorobutyl ether	Rabbit	No significant irritation

Sensitization:

Skin Sensitisation

Name	Species	Value
------	---------	-------

Methyl nonafluoroisobutyl ether	Guinea pig	Not classified
Methyl nonafluorobutyl ether	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Methyl nonafluoroisobutyl ether	In Vitro	Not mutagenic
Methyl nonafluoroisobutyl ether	In vivo	Not mutagenic
Methyl nonafluorobutyl ether	In Vitro	Not mutagenic
Methyl nonafluorobutyl ether	In vivo	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluoroisobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation
Methyl nonafluorobutyl ether	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluorobutyl ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluorobutyl ether	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl nonafluoroisobutyl ether	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
Methyl nonafluoroisobutyl ether	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
Methyl nonafluorobutyl ether	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
Methyl nonafluorobutyl ether	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl nonafluoroisobutyl ether	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluoroisobutyl ether	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
Methyl nonafluoroisobutyl ether	Inhalation	heart skin endocrine system gastrointestinal tract	Not classified	Rat	NOAEL 155 mg/l	13 weeks

		hematopoietic system immune system muscles nervous system eyes kidney and/or bladder respiratory system				
Methyl nonafluoroisobutyl ether	Ingestion	endocrine system liver heart hematopoietic system immune system nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Methyl nonafluorobutyl ether	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluorobutyl ether	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
Methyl nonafluorobutyl ether	Inhalation	heart skin endocrine system gastrointestinal tract hematopoietic system immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluorobutyl ether	Ingestion	endocrine system liver heart hematopoietic system immune system nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Methyl nonafluoroisobutyl ether	163702-08-7	Fathead minnow	Endpoint not reached	96 hours	LC50	>100 mg/l
Methyl nonafluoroisobutyl ether	163702-08-7	Green algae	Estimated	72 hours	EC50	>100 mg/l
Methyl nonafluoroisobutyl ether	163702-08-7	Water flea	Estimated	48 hours	EC50	>100 mg/l
Methyl nonafluoroisobutyl ether	163702-08-7	Green algae	Estimated	72 hours	NOEC	100 mg/l
Methyl nonafluorobutyl ether	163702-07-6	Fathead minnow	Endpoint not reached	96 hours	LC50	>100 mg/l
Methyl nonafluorobutyl ether	163702-07-6	Green algae	Estimated	72 hours	EC50	>100 mg/l
Methyl nonafluorobutyl ether	163702-07-6	Water flea	Estimated	48 hours	EC50	>100 mg/l
Methyl nonafluorobutyl ether	163702-07-6	Green algae	Estimated	72 hours	NOEC	100 mg/l
2-Propenoic acid, 2-methyl-, 2,2,3,3,4,4,4-heptafluorobutyl ester, polymer with 2-propenoic acid	401621-01-0	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Methyl nonafluoroisobutyl ether	163702-08-7	Estimated Biodegradation	28 days	BOD	22 %BOD/ThOD	OECD 301D - Closed bottle test
Methyl nonafluorobutyl ether	163702-07-6	Estimated Biodegradation	28 days	BOD	22 %BOD/ThOD	OECD 301D - Closed bottle test
2-Propenoic acid, 2-methyl-, 2,2,3,3,4,4,4-heptafluorobutyl ester, polymer with 2-propenoic acid	401621-01-0	Data not available-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Methyl nonafluoroisobutyl ether	163702-08-7	Estimated Bioconcentration		Log Kow	4.0	
Methyl nonafluorobutyl ether	163702-07-6	Estimated Bioconcentration		Log Kow	4.0	
2-Propenoic acid, 2-methyl-, 2,2,3,3,4,4,4-heptafluorobutyl	401621-01-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

ester, polymer with 2-propenoic acid						
---	--	--	--	--	--	--

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty and clean product containers may be disposed as non-hazardous waste. Consult your specific regulations and service providers to determine available options and requirements.

SECTION 14: Transport Information**International Regulations**

UN No.: Not restricted for transport.

UN Proper shipping name: Not restricted for transport.

Transportation Class (IMO): None assigned

Transportation Class (IATA): None assigned

Other Dangerous Goods Descriptions (IMO): None assigned

Other Dangerous Goods Descriptions (IATA): None assigned

Packing Group: None assigned

Marine pollutant: None assigned

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory.

This product may contain component(s) that are regulated by the following:

Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations: this product is subject to SDS, labelling, PEL and other requirements in the Act/Regulations.

Fire Safety (Petroleum and Flammable Materials) Regulations: This product is subject to the requirements in the Regulations

SECTION 16: Other information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to

satisfy themselves as to the suitability of the product for their own intended applications.

3M Singapore SDSs are available at www.3m.com.sg