Safety Data Sheet

Copyright,2026, 3M Company.
All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	33-7187-9	**Version Number:**	2.04
Issue Date:	08/25/26	**Supersedes Date:**	12/16/25

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Acrylic Adhesive DP8425NS Green and Acrylic Adhesive 8425NS Green, Part B

Product Identification Numbers
62-2862-8530-9, 62-2862-8531-7, 62-2862-9530-8
7010415048, 7100084535, 7100255721

1.2. Recommended use and restrictions on use

Recommended use
Adhesive, Structural adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Flammable Liquid: Category 2.
Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 2A.
Skin Sensitizer: Category 1.
Specific Target Organ Toxicity (repeated exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements
Signal word
Danger

Symbols
Flame |Exclamation mark |Health Hazard |

Pictograms



Hazard Statements
Highly flammable liquid and vapor.

Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure: sensory organs.

Precautionary statements

Prevention:
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep container tightly closed.
Ground and bond container and receiving equipment.
Use explosion-proof electrical, ventilating and lighting equipment.
Use non-sparking tools.
Take action to prevent static discharges.
Do not breathe vapors.
Wash exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves, eye protection, and face protection.

Response:
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
IF INHALED: Call a POISON CENTER or doctor if you feel unwell.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Get medical attention if you feel unwell.
If eye irritation persists or if skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:
Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

8% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Methyl Methacrylate	80-62-6	45 - 70 Trade Secret *
Acrylonitrile-Butadiene Polymer	9003-18-3	1 - 25
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	0.1 - 10
Hydroxyethyl Methacrylate	868-77-9	3 - 7 Trade Secret *
Kaolin	1332-58-7	3 - 7 Trade Secret *
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	67762-90-7	3 - 7
Phosphate Esters of PPG Methacrylate	95175-93-2	1 - 5 Trade Secret *
Calcium Stearate	1592-23-0	0.5 - 5
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	1 - 5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Inert or Nuisance Dust, Respirable fraction	1332-58-7	OSHA	TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
Kaolin	1332-58-7	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
KAOLIN, RESPIRABLE FRACTION	1332-58-7	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
OIL MIST (MINERAL)	64742-55-8	OSHA	TWA(as mist):5 mg/m3	
Silica: Amorphous, including natural diatomaceous earth	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	A4: Not class. as human carcin, Dermal Sensitizer
Methyl Methacrylate	80-62-6	OSHA	TWA:410 mg/m3(100 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Butyl Rubber, Polymer laminate

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Color	White
Odor	Strong Methacrylate
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	*Not Applicable*
Boiling Point	>=100 ºF
Flash Point	>=50 ºF [*Test Method:*Closed Cup]
Evaporation rate	*No Data Available*
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Relative Vapor Density	*No Data Available*
Density	1.15 g/ml
Relative Density	1.15 [*Ref Std:*WATER=1]
Solubility in Water	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	73,913 mm2/sec
Hazardous Air Pollutants	>=50 % weight
Molecular weight	*No Data Available*
VOC Less H2O & Exempt Solvents	21.8 g/l [*Details:*when used as intended with Part A]
VOC Less H2O & Exempt Solvents	1.9 % [*Details:*when used as intended with Part A]
Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat
Sparks and/or flames

10.5. Incompatible materials
Amines
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:
Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29.8 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Acrylonitrile-Butadiene Polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Dermal	Rat	LD50 > 2,000 mg/kg
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Ingestion	Rat	LD50 > 35,000 mg/kg
Kaolin	Dermal		LD50 estimated to be > 5,000 mg/kg
Kaolin	Ingestion	Human	LD50 > 15,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	Ingestion	Rat	LD50 > 5,110 mg/kg
Hydroxyethyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxyethyl Methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Hydrotreated light paraffinic distillates (petroleum)	Dermal	similar compounds	LD50 > 2,000 mg/kg
Hydrotreated light paraffinic distillates (petroleum)	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 5.53 mg/l
Hydrotreated light paraffinic distillates (petroleum)	Ingestion	similar compounds	LD50 > 5,000 mg/kg
Phosphate Esters of PPG Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Phosphate Esters of PPG Methacrylate	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Calcium Stearate	Dermal	Rat	LD50 > 2,000 mg/kg
Calcium Stearate	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl Methacrylate	Rabbit	Irritant
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Rabbit	Minimal irritation
Kaolin	Professional	No significant irritation

	judgement	
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	Rabbit	No significant irritation
Hydroxyethyl Methacrylate	Rabbit	Minimal irritation
Hydrotreated light paraffinic distillates (petroleum)	similar compounds	No significant irritation
Phosphate Esters of PPG Methacrylate	Not available	Irritant
Calcium Stearate	In vitro data	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Methyl Methacrylate	Rabbit	Mild irritant
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Rabbit	No significant irritation
Kaolin	Professional judgement	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	Rabbit	No significant irritation
Hydroxyethyl Methacrylate	Rabbit	Moderate irritant
Hydrotreated light paraffinic distillates (petroleum)	similar compounds	No significant irritation
Phosphate Esters of PPG Methacrylate	Not available	Corrosive
Calcium Stearate	In vitro data	No significant irritation

Skin Sensitization

Name	Species	Value
Methyl Methacrylate	Human and animal	Sensitizing
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Guinea pig	Not classified
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	Human and animal	Not classified
Hydroxyethyl Methacrylate	Human and animal	Sensitizing
Hydrotreated light paraffinic distillates (petroleum)	similar compounds	Not classified
Calcium Stearate	similar compounds	Not classified

Respiratory Sensitization

Name	Species	Value
Methyl Methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Methyl Methacrylate	In vivo	Not mutagenic

Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	In Vitro	Not mutagenic
Hydroxyethyl Methacrylate	In vivo	Not mutagenic
Hydroxyethyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydrotreated light paraffinic distillates (petroleum)	In Vitro	Not mutagenic
Calcium Stearate	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic
Kaolin	Inhalation	Multiple animal species	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Methyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Methyl Methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 450 mg/kg/day	during gestation
Methyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Hydroxyethyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Hydroxyethyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxyethyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Calcium Stearate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Calcium Stearate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	28 days
Calcium Stearate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not	occupational

					available	exposure
Phosphate Esters of PPG Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	heart	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	skin	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	endocrine system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	liver	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	muscles	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	nervous system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	respiratory system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Kaolin	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Kaolin	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica (nanomaterial)	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Calcium Stearate	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Calcium Stearate	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Calcium Stearate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Calcium Stearate	Ingestion	heart	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Calcium Stearate	Ingestion	skin	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Calcium Stearate	Ingestion	endocrine system	Not classified	Rat	NOAEL 2,000	28 days

					mg/kg/day	
Calcium Stearate	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Calcium Stearate	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Calcium Stearate	Ingestion	liver	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Calcium Stearate	Ingestion	immune system	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Calcium Stearate	Ingestion	eyes	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Calcium Stearate	Ingestion	respiratory system	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days

Aspiration Hazard

Name	Value
Hydrotreated light paraffinic distillates (petroleum)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Flammable (gases, aerosols, liquids, or solids)

Health Hazards
Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Skin Corrosion or Irritation
Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
Methyl Methacrylate	80-62-6	Trade Secret 45 - 70

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group: 33-7187-9 **Version Number:** 2.04

Issue Date: 08/25/26 **Supersedes Date:** 12/16/25

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com