Safety Data Sheet

Copyright,2025, 3M Company.
All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	30-9481-0	**Version Number:**	4.00
Issue Date:	12/01/25	**Supersedes Date:**	03/21/24

SECTION 1: Identification

1.1. Product identifier
3M™ Surface Treated Glass Bubbles iM16K-MAS-1

Product Identification Numbers

ID Number	UPC	ID Number	UPC
41-4202-7424-7		98-0213-2827-7	
98-0213-2828-5	0 00 51125 65044 1	98-0213-2829-3	0 00 51125 65045 8
98-0213-2830-1	0 00 51125 65046 5		

7010305912, 7010402475, 7010351031, 7100038667

1.2. Recommended use and restrictions on use

Recommended use
Intermediate

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Advanced Materials Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements
Signal word
Not applicable.

Symbols

Not applicable

Pictograms
Not applicable

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Synthetic Amorphous Crystalline-Free Silica	7631-86-9	< 3
Sulfur Dioxide (released upon breakage of glass bubbles)	7446-09-5	<= 0.11
Soda Lime Borosilicate Glass (non-fibrous)	65997-17-3	> 96

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
Non-combustible. Use a fire fighting agent suitable for surrounding fire.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective

clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Sweep up. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

7.2. Conditions for safe storage including any incompatibilities
No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Inert or Nuisance Dust, Respirable fraction	65997-17-3	OSHA	TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	65997-17-3	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	65997-17-3	ACGIH	TWA(respirable particles):3 mg/m3	
Sulfur Dioxide (released upon breakage of glass bubbles)	7446-09-5	ACGIH	STEL:0.25 ppm	A4: Not class. as human carcin
Sulfur Dioxide (released upon breakage of glass bubbles)	7446-09-5	OSHA	TWA:13 mg/m3(5 ppm)	
Inert or Nuisance Dust, Respirable fraction	7631-86-9	OSHA	TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	7631-86-9	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified,	7631-86-9	ACGIH	TWA(respirable particles):3 mg/m3	

respirable particles				

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
No chemical protective gloves are required.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Beads
Color	White
Odor	Odorless
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	600 ºC
Boiling point/Initial boiling point/Boiling range	*Not Applicable*
Flash Point	No flash point
Evaporation rate	*Not Applicable*
Flammability	Not Applicable
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*
Vapor Pressure	*Not Applicable*
Relative Vapor Density	*Not Applicable*

Density	0.43 - 0.49 g/cm3
Relative Density	0.43 - 0.49 [*Ref Std:*WATER=1]
Water solubility	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*Not Applicable*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*Not Applicable*
Volatile Organic Compounds	*Not Applicable*
Percent volatile	<=0.5 % weight
VOC Less H2O & Exempt Solvents	*Not Applicable*
Molecular weight	*Not Applicable*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products

Substance	**Condition**
Oxides of Sulfur	If Breakage Occurs

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye Contact:
Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Ingestion:
May be harmful if swallowed.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Isopropanol manufacture (strong-acid process)	7446-09-5	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Special-purpose fibres such as E-glass and '475' glass fibres	65997-17-3	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Soda Lime Borosilicate Glass (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Soda Lime Borosilicate Glass (non-fibrous)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Synthetic Amorphous Crystalline-Free Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Synthetic Amorphous Crystalline-Free Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Synthetic Amorphous Crystalline-Free Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Sulfur Dioxide (released upon breakage of glass bubbles)	Inhalation-Gas (4 hours)	Rat	LC50 1,000 ppm

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Soda Lime Borosilicate Glass (non-fibrous)	Professional judgement	No significant irritation
Synthetic Amorphous Crystalline-Free Silica	Rabbit	No significant irritation
Sulfur Dioxide (released upon breakage of glass bubbles)	official classification	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Soda Lime Borosilicate Glass (non-fibrous)	Professional judgement	No significant irritation
Synthetic Amorphous Crystalline-Free Silica	Rabbit	No significant irritation
Sulfur Dioxide (released upon breakage of glass bubbles)	Human	Corrosive

	and animal	

Skin Sensitization

Name	Species	Value
Synthetic Amorphous Crystalline-Free Silica	Human and animal	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Synthetic Amorphous Crystalline-Free Silica	In Vitro	Not mutagenic
Sulfur Dioxide (released upon breakage of glass bubbles)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Sulfur Dioxide (released upon breakage of glass bubbles)	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Synthetic Amorphous Crystalline-Free Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Sulfur Dioxide (released upon breakage of glass bubbles)	Inhalation	Human and animal	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Synthetic Amorphous Crystalline-Free Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Synthetic Amorphous Crystalline-Free Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Synthetic Amorphous Crystalline-Free Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Sulfur Dioxide (released upon breakage of glass bubbles)	Inhalation	Not classified for female reproduction	Mouse	NOAEL 30 ppm	2 generation
Sulfur Dioxide (released upon breakage of glass bubbles)	Inhalation	Not classified for male reproduction	Mouse	NOAEL 30 ppm	2 generation
Sulfur Dioxide (released upon breakage of glass bubbles)	Inhalation	Not classified for development	Human	NOAEL Not available	environmental exposure

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Sulfur Dioxide (released upon breakage of glass bubbles)	Inhalation	respiratory system	Causes damage to organs	Human	NOAEL 0.25 ppm	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Synthetic Amorphous	Inhalation	respiratory system	Not classified	Human	NOAEL Not	occupational

Crystalline-Free Silica					available	exposure
Synthetic Amorphous Crystalline-Free Silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Sulfur Dioxide (released upon breakage of glass bubbles)	Inhalation	respiratory system	Not classified	Rat	LOAEL 10 ppm	21 weeks

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Not Applicable.

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 1 **Flammability:** 0 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 1 **Flammability:** 0 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

Document Group:	30-9481-0	**Version Number:**	4.00
Issue Date:	12/01/25	**Supersedes Date:**	03/21/24

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com