Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Metal Primer EC-3901

Product Identification Numbers
87-3300-0031-3 87-3300-0032-1

1.2. Recommended use and restrictions on use

Intended Use
Metal Primer

Restrictions on use
Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Automotive and Aerospace Solutions Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Flammable Liquid: Category 2.
Acute Toxicity (oral): Category 3.
Acute Toxicity (dermal): Category 4.
Acute Toxicity (inhalation): Category 4.
Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1.
Reproductive Toxicity: Category 2.
Specific Target Organ Toxicity (single exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements
Signal word
Danger

Symbols
Flame |Skull and crossbones |Health Hazard |

Pictograms



Hazard Statements
Highly flammable liquid and vapour.
Toxic if swallowed. Harmful in contact with skin or if inhaled. Causes eye irritation. May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child. May cause drowsiness or dizziness.
Causes damage to organs: nervous system | sensory organs.

Precautionary statements

Prevention:
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating and lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Do not breathe vapours, dust, or spray. Wash exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves and respiratory protection.

Response:
IF SWALLOWED: Immediately call a POISON CENTER or doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. Specific treatment (see Notes to Physician on this label). Rinse mouth. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical advice. Take off contaminated clothing and wash it before reuse. In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:
Store in a well-ventilated place. Keep cool. Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

Notes to Physician:
This product contains methanol. Methanol poisoning can cause metabolic acidosis, blindness, and death. Onset of signs or symptoms may be delayed for 18 to 24 hours. If methanol poisoning is confirmed, intravenous (IV) administration of ethanol should be considered. Additional pharmacologic and supportive care should be based on the treating physician's judgement

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Methyl Alcohol	67-56-1	80 - 100 Trade Secret *	Methanol
AMINO SILANE	1760-24-3	0.1 - 1 Trade Secret *	1,2-Ethanediamine, N-[3-(trimethoxysilyl)propyl]-

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Toxic if swallowed. Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
This product contains methanol. Methanol poisoning can cause metabolic acidosis, blindness, and death. Onset of signs or symptoms may be delayed for 18 to 24 hours. If methanol poisoning is confirmed, intravenous (IV) administration of ethanol should be considered. Additional pharmacologic and supportive care should be based on the treating physician's judgement.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Unsuitable extinguishing media
None Determined

5.3. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.4. Special protection actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from oxidizing agents. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Methyl Alcohol	67-56-1	ACGIH	TWA:200 ppm;STEL:250 ppm	Danger of cutaneous absorption

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full Face Shield
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid

Colour	Red
Odour	Strong Solvent
Odour threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point	64.4 ºC
Flash Point	11.1 ºC [*Test Method:*Closed Cup]
Evaporation rate	5.9 [*Ref Std:*ETHER=1]
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	6 % volume
Flammable Limits(UEL)	36.5 % volume
Vapour Pressure	12,532.3 Pa [@ 20 ºC]
Relative Vapour Density	1.1 [*Ref Std:*AIR=1]
Density	0.8 g/ml
Relative density	0.8 [*Ref Std:*WATER=1]
Water solubility	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*No Data Available*
Volatile Organic Compounds	<=796 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Percent volatile	99 - 99.5 % weight [*Test Method:*Estimated]
VOC Less H2O & Exempt Solvents	<=796 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Molecular weight	*No Data Available*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Sparks and/or flames

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Harmful if inhaled. May cause additional health effects (see below).

Skin Contact:
Harmful in contact with skin. Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:
Toxic if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness. May cause blindness.
Health Canada's hazard assessment for methyl alcohol concludes that this substance also causes target organ toxicity through single exposure to the central nervous system. Central Neuropathy: Signs/symptoms may include irritability, memory impairment, personality changes, sleep disorders, and decreased ability to concentrate.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional Information:
Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >1,000 - =2,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >10 - =20 mg/l
Overall product	Ingestion		No data available; calculated ATE >50 - =300 mg/kg
Methyl Alcohol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
Methyl Alcohol	Inhalation-Vapor		LC50 estimated to be 10 - 20 mg/l

Methyl Alcohol	Ingestion		LD50 estimated to be 50 - 300 mg/kg
AMINO SILANE	Dermal	Rabbit	LD50 > 2,000 mg/kg
AMINO SILANE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 >1.49, <2.44 mg/l
AMINO SILANE	Ingestion	Rat	LD50 1,897 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl Alcohol	Rabbit	Mild irritant
AMINO SILANE	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Methyl Alcohol	Rabbit	Moderate irritant
AMINO SILANE	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Methyl Alcohol	Guinea pig	Not classified
AMINO SILANE	Multiple animal species	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Methyl Alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methyl Alcohol	In vivo	Some positive data exist, but the data are not sufficient for classification
AMINO SILANE	In Vitro	Not mutagenic
AMINO SILANE	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Methyl Alcohol	Inhalation	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Methyl Alcohol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
Methyl Alcohol	Ingestion	Toxic to development	Mouse	LOAEL 4,000 mg/kg/day	during organogenesis
Methyl Alcohol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis
AMINO SILANE	Ingestion	Not classified for female reproduction	Rat	NOAEL 500	premating

				mg/kg/day	into lactation
AMINO SILANE	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	28 days
AMINO SILANE	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl Alcohol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
Methyl Alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Methyl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 hours
Methyl Alcohol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Methyl Alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
AMINO SILANE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Health Canada's hazard assessment for methyl alcohol concludes that this substance also causes target organ toxicity through single exposure to the central nervous system.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl Alcohol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
Methyl Alcohol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
Methyl Alcohol	Ingestion	liver | nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
AMINO SILANE	Dermal	skin | endocrine system | hematopoietic system | kidney and/or bladder	Not classified	Rat	NOAEL 1,545 mg/kg/day	11 days
AMINO SILANE	Inhalation	respiratory system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 0.015 mg/l	90 days
AMINO SILANE	Inhalation	hematopoietic system | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 0.044 mg/l	90 days
AMINO SILANE	Ingestion	hematopoietic system | nervous system	Not classified	Rat	NOAEL 500 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
Health: 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M Canada SDSs are available at www.3M.ca