



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Hot Melt Adhesive 3792LM Q

#### Product Identification Numbers

62-3760-9132-8

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive, hot-melt adhesive for bonding heat sensitive materials such as wood and coated paper

For Industrial or Professional use only.

#### 1.3. Supplier's details

**Address:** 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113  
**Telephone:** 136 136  
**E Mail:** productinfo.au@mmm.com  
**Website:** www.3m.com.au

#### 1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

### SECTION 2: Hazard identification

This product is NOT classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

#### 2.1. Classification of the substance or mixture

Not applicable.

#### 2.2. Label elements

##### Signal word

Not applicable.

**Symbols**

Not applicable.

**Pictograms**

Not applicable

**2.3. Other assigned/identified product hazards**

May cause thermal burns. 3M Avoid contact with hot extruded material or applicator tip. Avoid direct eye exposure to vapours. In case of eye/skin contact with molten material, immediately flush with cold water

**2.4. Other hazards which do not result in classification**

None known.

**SECTION 3: Composition/information on ingredients**

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Ethylene-Vinyl Acetate Polymer	24937-78-8	40 - 70
Hydrocarbon resin	68132-00-3	10 - 30
Hydrocarbons, C6-20, Polymers, Hydrogenated	69430-35-9	10 - 20

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation**

No need for first aid is anticipated. If symptoms develop, remove the affected person to fresh air. Get medical attention.

**Skin contact**

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

**Eye contact**

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

**If swallowed**

Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Ventilate the area with fresh air.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin contact with hot material. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store away from oxidising agents.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

No engineering controls required.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

None required.

##### Skin/hand protection

No chemical protective gloves are required.

#### Respiratory protection

None required.

#### Thermal hazards

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Waxy Solid
Colour	Colourless
Odour	Odourless
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	<i>No data available.</i>
Boiling point/Initial boiling point/Boiling range	<i>Not applicable.</i>
Flash point	>=232.2 °C [Test Method:Cleveland Open Cup] [Details:Conditions: ASTM D-92-72]
Evaporation rate	<i>Not applicable.</i>
Flammability	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Relative Vapor Density	Nil
Density	1.01 g/cm3
Relative density	1.01 [Ref Std:WATER=1]
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Kinematic Viscosity	<i>Not applicable.</i>
Volatile organic compounds (VOC)	0 g/l [Test Method:calculated SCAQMD rule 443.1]
Percent volatile	0 % weight
VOC less H2O & exempt solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1]
Molecular weight	<i>No data available.</i>
Solids content	100 %

Particle Characteristics	<i>Not applicable.</i>
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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

**10.3. Conditions to avoid**

None known.

**10.4. Possibility of hazardous reactions**

Hazardous polymerisation will not occur.

**10.5 Incompatible materials**

Strong oxidising agents.

**10.6 Hazardous decomposition products****Substance****Condition**

None known.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1 Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation**

No health effects are expected.

**Skin contact**

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

**Eye contact**

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

**Ingestion**

No known health effects.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Hydrocarbon resin	Dermal		LD50 estimated to be > 5,000 mg/kg
Hydrocarbon resin	Ingestion		LD50 estimated to be > 5,000 mg/kg
Hydrocarbons, C6-20, Polymers, Hydrogenated	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Hydrocarbons, C6-20, Polymers, Hydrogenated	Ingestion	Professional judgement	LD50 7,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrocarbon resin	Professional judgement	No significant irritation
Hydrocarbons, C6-20, Polymers, Hydrogenated	Professional judgement	No significant irritation

#### Serious Eye Damage/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrocarbon resin	Professional judgement	No significant irritation

#### Skin Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Germ Cell Mutagenicity

Name	Route	Value
Hydrocarbons, C6-20, Polymers, Hydrogenated	In Vitro	Not mutagenic

#### Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ethylene-Vinyl Acetate Polymer	Ingestion	liver	Not classified	Rat	NOAEL 4,000 mg/kg/day	90 days

#### Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Exposure Levels

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

#### Interactive Effects

Not Determined

## SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

### 12.1. Toxicity

#### Acute aquatic hazard:

Not acutely toxic to aquatic life by GHS criteria.

#### Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Ethylene-Vinyl Acetate Polymer	24937-78-8	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Hydrocarbon resin	68132-00-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Hydrocarbons, C6-20, Polymers, Hydrogenated	69430-35-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

### 12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Ethylene-Vinyl Acetate Polymer	24937-78-8	Data not available-insufficient	N/A	N/A	N/A	N/A
Hydrocarbon resin	68132-00-3	Modeled Biodegradation	28 days	BOD	0 %BOD/ThOD	Catalogic™
Hydrocarbons, C6-20, Polymers, Hydrogenated	69430-35-9	Data not available-insufficient	N/A	N/A	N/A	N/A

### 12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Ethylene-Vinyl Acetate Polymer	24937-78-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydrocarbon resin	68132-00-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydrocarbons, C6-20, Polymers, Hydrogenated	69430-35-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

### 12.4. Mobility in soil

Please contact manufacturer for more details

### 12.5 Other adverse effects

No information available.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

## SECTION 14: Transport Information

### Australian Dangerous Goods Code (ADG) - Road/Rail Transport

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**Hazchem Code:** Not applicable

**IERG:** Not applicable.

### International Air Transport Association (IATA) - Air Transport

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

### International Maritime Dangerous Goods Code (IMDG)- Marine Transport

**UN No.:** Not applicable.

**Proper shipping name:** Not applicable.

**Class/Division:** Not applicable.

**Sub Risk:** Not applicable.

**Packing Group:** Not applicable.

**Marine Pollutant:** Not applicable.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Australian Inventory Status:

All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

**Poison Schedule:** This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

## SECTION 16: Other information

### Revision information:

Complete document review.



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Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

**3M Australia SDSs are available at [www.3m.com.au](http://www.3m.com.au)**