



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the South African National Standard SANS 10234:2008.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive 2216 Gray Part B

Product Identification Numbers

62-2216-8530-8

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Structural adhesive.

NPEL priemerná (respirabilná frakcia)(8 hodín): 1 mg/m³; NPEL krátkodobá (respirabilná frakcia) (15 minút): 4 mg/m³

1.3. Supplier's details

Address: 3M South Africa (Pty) Ltd, Private Bag X926, Rivonia 2128
Telephone: 011 806 2000
E Mail: Not available.
Website: www.3m.co.za

1.4. Emergency telephone number

011 806 2000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Skin Corrosion/Irritation: Category 3.

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

Acute Aquatic Toxicity: Category 2.

Chronic Aquatic Toxicity: Category 2.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark | Environment |

Pictograms



HAZARD STATEMENTS:

H316	Causes mild skin irritation.
H320	Causes eye irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273	Avoid release to the environment.
P280E	Wear protective gloves.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

2.3. Other hazards

Although titanium dioxide is classified as a carcinogen, exposures associated with this health effect are not expected during normal, intended use of this product.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
Epoxy Resin	25068-38-6	70 - 80
Kaolin	1332-58-7	20 - 30
Titanium dioxide	13463-67-7	< 1

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Aldehydes.

Hydrocarbons.

Carbon monoxide.

Carbon dioxide.

Hydrogen Chloride

Ketones.

Toxic vapour, gas, particulate.

Condition

During combustion.

During combustion.

During combustion.

During combustion.

During combustion.

During combustion.

During combustion.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Kaolin	1332-58-7	ACGIH	TWA(respirable fraction):2 mg/m ³	A4: Not class. as human carcin
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	1332-58-7	South Africa RELs	TWA(respirable fraction)(8 hours):5 mg/m ³	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	1332-58-7	South Africa RELs	TWA(8 hours):10 mg/m ³	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	13463-67-7	South Africa RELs	TWA(respirable fraction)(8 hours):5 mg/m ³	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	13463-67-7	South Africa RELs	TWA(8 hours):10 mg/m ³	
Titanium dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m ³ ;TWA(Respirable finescale particles):2.5 mg/m ³	A3: Confirmed animal carcin.
Titanium dioxide	13463-67-7	South Africa RELs	STEL(15 minutes):10 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

South Africa CLs : South Africa. Control Limits. Regulations for Hazardous Chemical Substances, Table 1

South Africa RELs : South Africa. Recommended Exposure Limits (RELs) Regulations for Hazardous Chemical Substances, Table 2

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for curing. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Viscous Liquid
Colour	Gray
Odor	Slight Epoxy
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	<i>Not applicable.</i>
Boiling point/Initial boiling point/Boiling range	<i>Not applicable.</i>
Flash point	248 °C [<i>Test Method:</i> Pensky-Martens Closed Cup]
Evaporation rate	<i>Not applicable.</i>
Flammability	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapour pressure	<=13,3 Pa [<i>@ 25 °C</i>]
Relative Vapor Density	<i>Not applicable.</i>
Density	1,33 g/ml [<i>@ 20 °C</i>]
Relative density	1,33 [<i>@ 20 °C</i>] [<i>Ref Std:</i> WATER=1]
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>

Partition coefficient: n-octanol/water	No data available.
Autoignition temperature	No data available.
Decomposition temperature	No data available.
Kinematic Viscosity	84 586 mm ² /sec
Volatile organic compounds (VOC)	No data available.
Percent volatile	No data available.
VOC less H ₂ O & exempt solvents	3,7 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part A]
VOC less H ₂ O & exempt solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:as supplied]
VOC less H ₂ O & exempt solvents	< 0,5 % [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part A]
Molecular weight	No data available.

Particle Characteristics	Not applicable.
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SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5 000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1 600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1 000 mg/kg
Kaolin	Dermal		LD50 estimated to be > 5 000 mg/kg
Kaolin	Ingestion	Human	LD50 > 15 000 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10 000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6,82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10 000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Mild irritant
Kaolin	Professional judgement	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant
Kaolin	Professional judgement	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

Sensitization:**Skin Sensitisation**

Name	Species	Value
Epoxy Resin	Human	Sensitising

	and animal	
Titanium dioxide	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
Epoxy Resin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Kaolin	Inhalation	Multiple animal species	Not carcinogenic
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1 000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1 000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system heart endocrine	Not classified	Rat	NOAEL 1 000	28 days

		system hematopoietic system liver eyes kidney and/or bladder			mg/kg/day	
Kaolin	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Kaolin	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0,01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Epoxy Resin	25068-38-6	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	EC50	>11 mg/l
Epoxy Resin	25068-38-6	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	48 hours	EC50	1,8 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	NOEC	4,2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	21 days	NOEC	0,3 mg/l
Kaolin	1332-58-7	Water flea	Experimental	48 hours	LC50	>1 100 mg/l
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1 000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10 000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5 600 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol

3M™ Scotch-Weld™ Epoxy Adhesive 2216 Gray Part B

Epoxy Resin	25068-38-6	Estimated Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
Epoxy Resin	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	
Kaolin	1332-58-7	Data not available - insufficient	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Data not available - insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Epoxy Resin	25068-38-6	Estimated Bioconcentration		Log Kow	3.242	
Kaolin	1332-58-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Product must only be disposed of by an authorized/permitted waste disposal contractor or incinerated in an industrial or commercial facility in the presence of a combustible material.

SECTION 14: Transport Information

Compliance is required to South African Transport Information Road Traffic Act & Regulations and Railroad regulations, IATA Standards for airfreight and Maritime standards for ocean freight.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

Revision information:

Section 6: Accidental release personal information information was modified.

Section 7: Conditions safe storage information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 8: Respiratory protection - recommended respirators information information was modified.

Section 9: Flammability (solid, gas) information information was deleted.

Section 09: Flammability information information was added.

Section 09: Kinematic Viscosity information information was added.

Section 09: Particle Characteristics N/A information was added.

Section 09: Vapor Density Value information was modified.

Section 09: Viscosity information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M South Africa SDSs are available at www.3m.co.za