



## Safety Data Sheet

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<b>Document Group:</b>	31-5491-1	<b>Version Number:</b>	2.03
<b>Issue Date:</b>	06/23/23	<b>Supersedes Date:</b>	08/16/22

### Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8405NS, Green

### ID Number(s):

62-2856-1445-9, 62-2856-1450-9, 62-2856-3630-4

7100009688, 7100020213, 7100011056

### Recommended use

Adhesive

### Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division

<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

31-5470-5, 31-5479-6

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<b>Document Group:</b>	31-5470-5	<b>Version Number:</b>	2.03
<b>Issue Date:</b>	06/23/23	<b>Supersedes Date:</b>	08/08/22

### SECTION 1: Identification

#### 1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8405NS, Green, Part A

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Skin Sensitizer: Category 1B.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |

##### Pictograms



##### Hazard Statements

May cause an allergic skin reaction.

**Precautionary Statements****Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear protective gloves.

Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

11% of the mixture consists of ingredients of unknown acute oral toxicity.

11% of the mixture consists of ingredients of unknown acute dermal toxicity.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Dibenzoate Propanol	27138-31-4	45 - 65 Trade Secret *
Acrylate Polymer	25101-28-4	10 - 30 Trade Secret *
Catalyst (NJTS Reg. No. 04499600-6922)	Trade Secret*	1 - 15 Trade Secret *
Benzoate Esters	None	< 11 Trade Secret *
Organic Peroxide	13122-18-4	0.1 - 10 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Allergic skin reaction (redness, swelling, blistering, and itching).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Part of the oxygen for combustion is supplied by the peroxide itself.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Keep cool. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

**Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

**8.2. Exposure controls****8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

None required.

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties****Appearance****Physical state**

Liquid

**Color**

Blue

**Specific Physical Form:**

Paste

**Odor**

Ester

**Odor threshold***No Data Available***pH***Not Applicable***Melting point***Not Applicable***Boiling Point** $\geq 150$  °F**Flash Point** $> 200$  °F [*Test Method: Closed Cup*]**Evaporation rate***No Data Available***Flammability (solid, gas)**

Not Applicable

**Flammable Limits(LEL)***No Data Available***Flammable Limits(UEL)***No Data Available***Vapor Pressure***No Data Available*

Vapor Density	No Data Available
Density	1.08 g/ml
Specific Gravity	1.08 [Ref Std:WATER=1]
Solubility in Water	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	20,000 - 25,000 centipoise
Hazardous Air Pollutants	0 % weight
Molecular weight	No Data Available
VOC Less H2O & Exempt Solvents	2.8 g/l [Details:when used as intended with Part B.]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat  
Sparks and/or flames

### 10.5. Incompatible materials

Amines  
Strong acids  
Strong bases  
Strong oxidizing agents

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

May be harmful if swallowed.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Dibenzoate Propanol	Dermal	Rat	LD50 > 2,000 mg/kg
Dibenzoate Propanol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Dibenzoate Propanol	Ingestion	Rat	LD50 3,295 mg/kg
Acrylate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Acrylate Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Catalyst (NJTS Reg. No. 04499600-6922)	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Catalyst (NJTS Reg. No. 04499600-6922)	Ingestion	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Dermal	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Organic Peroxide	Ingestion	Rat	LD50 12,905 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Organic Peroxide	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Organic Peroxide	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
Dibenzoate Propanol	Guinea pig	Not classified
Catalyst (NJTS Reg. No. 04499600-6922)	Mouse	Not classified
Organic Peroxide	Guinea pig	Sensitizing



**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Dibenzoate Propanol	In Vitro	Not mutagenic
Catalyst (NJTS Reg. No. 04499600-6922)	In Vitro	Not mutagenic

**Carcinogenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Dibenzoate Propanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Catalyst (NJTS Reg. No. 04499600-6922)	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Dibenzoate Propanol	Ingestion	hematopoietic system   liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Not applicable

##### Health Hazards

Respiratory or Skin Sensitization

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

#### NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:

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**Issue Date:** 06/23/23

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<b>Issue Date:</b>	11/06/24	<b>Supersedes Date:</b>	07/14/20

### SECTION 1: Identification

#### 1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8405NS, Green, Part B

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive, Activator for 2-part acrylic adhesive

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Flame | Exclamation mark | Health Hazard |

##### Pictograms

**Hazard Statements**

Highly flammable liquid and vapor.

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure:  
sensory organs |

**Precautionary Statements****Prevention:**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Get medical advice/attention if you feel unwell.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**Storage:**

Keep cool.

Keep container tightly closed.

Store locked up in a well-ventilated place.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

6% of the mixture consists of ingredients of unknown acute inhalation toxicity.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Methyl Methacrylate	80-62-6	45 - 65 Trade Secret *
Acrylonitrile-Butadiene Polymer	9003-18-3	1 - 20 Trade Secret *
Kaolin	1332-58-7	1 - 20 Trade Secret *
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	41637-38-1	< 10 Trade Secret *
Hydroxyethyl Methacrylate	868-77-9	< 10 Trade Secret *
Dispersing Agent (NJTS Reg. No. 04499600-6929)	Trade Secret*	< 5 Trade Secret *
Phosphate Esters of PPG Methacrylate	95175-93-2	< 3 Trade Secret *
Fillers (NJTS Reg. No. 04499600-6923)	Trade Secret*	< 3 Trade Secret *
Hydrotreated light paraffinic distillates (petroleum)	64742-55-8	< 1 Trade Secret *
Copper Naphthenates	1338-02-9	< 0.2 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

**Hazardous Decomposition or By-Products**

Substance

Condition

Carbon monoxide  
Carbon dioxide  
Hydrogen Chloride  
Oxides of Nitrogen

During Combustion  
During Combustion  
During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
DUST, INERT OR NUISANCE	1332-58-7	OSHA	TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m <sup>3</sup> );TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m <sup>3</sup> )	
Kaolin	1332-58-7	ACGIH	TWA(respirable fraction):2 mg/m <sup>3</sup>	A4: Not class. as human carcin
KAOLIN, TOTAL DUST	1332-58-7	OSHA	TWA(as total dust):15 mg/m <sup>3</sup> ;TWA(respirable fraction):5 mg/m <sup>3</sup>	
COPPER COMPOUNDS	1338-02-9	ACGIH	TWA(as Cu, fume):0.2 mg/m <sup>3</sup> ;TWA(as Cu dust or mist):1 mg/m <sup>3</sup>	
Paraffin oil	64742-55-8	OSHA	TWA(as mist):5 mg/m <sup>3</sup>	
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	A4: Not class. as human carcin, Dermal Sensitizer
Methyl Methacrylate	80-62-6	OSHA	TWA:410 mg/m <sup>3</sup> (100 ppm)	
Fillers (NJTS Reg. No. 04499600-6923)	Trade Secret	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m <sup>3</sup>	
Dispersing Agent (NJTS Reg. No. 04499600-6929)	Trade Secret	ACGIH	TWA(respirable fraction):3 mg/m <sup>3</sup> ;TWA(inhalable fraction):10 mg/m <sup>3</sup>	A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls****8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions.



Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Butyl Rubber

Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Apron - polymer laminate

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

Physical state

Liquid

Color

White

Specific Physical Form:

Paste

Odor

Strong Methacrylate

Odor threshold

*No Data Available*

pH

*Not Applicable*

Melting point

*Not Applicable*

Boiling Point

$\geq 100$  °F

Flash Point

$\geq 50$  °F [*Test Method: Closed Cup*]

Evaporation rate

*No Data Available*

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

*No Data Available*

Flammable Limits(UEL)

*No Data Available*

Vapor Pressure

*No Data Available*

Vapor Density

*No Data Available*

Density

1.07 g/ml

Specific Gravity

1.07 [*Ref Std: WATER=1*]

Solubility in Water

Nil

Solubility- non-water

*No Data Available*

Partition coefficient: n-octanol/ water

*No Data Available*

Autoignition temperature

*No Data Available*

Decomposition temperature

*No Data Available*

Viscosity

50,000 - 80,000 centipoise

Hazardous Air Pollutants

50 - 55 % weight

Molecular weight

*No Data Available*

VOC Less H<sub>2</sub>O & Exempt Solvents

17.2 g/l [*Details: when used as intended with Part A*]

VOC Less H<sub>2</sub>O & Exempt Solvents

1.6 % [*Details: when used as intended with Part A*]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

#### 10.2. Chemical stability

Stable.

#### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

#### 10.4. Conditions to avoid

Heat

Sparks and/or flames

#### 10.5. Incompatible materials

Amines

Strong acids

Strong bases

Strong oxidizing agents

#### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

#### 11.1. Information on Toxicological effects

##### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

##### Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.  
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

##### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Additional Health Effects:****Prolonged or repeated exposure may cause target organ effects:**

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29.8 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Acrylonitrile-Butadiene Polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	Dermal	Rat	LD50 > 2,000 mg/kg
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	Ingestion	Rat	LD50 > 35,000 mg/kg
Kaolin	Dermal		LD50 estimated to be > 5,000 mg/kg
Kaolin	Ingestion	Human	LD50 > 15,000 mg/kg
Hydroxyethyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxyethyl Methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Phosphate Esters of PPG Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Phosphate Esters of PPG Methacrylate	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Fillers (NJTS Reg. No. 04499600-6923)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fillers (NJTS Reg. No. 04499600-6923)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fillers (NJTS Reg. No. 04499600-6923)	Ingestion	Rat	LD50 > 5,110 mg/kg
Dispersing Agent (NJTS Reg. No. 04499600-6929)	Dermal	Rat	LD50 > 2,000 mg/kg
Dispersing Agent (NJTS Reg. No. 04499600-6929)	Ingestion	Rat	LD50 > 2,000 mg/kg
Hydrotreated light paraffinic distillates (petroleum)	Dermal	similar compounds	LD50 > 2,000 mg/kg
Hydrotreated light paraffinic distillates (petroleum)	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 5.53 mg/l
Hydrotreated light paraffinic distillates (petroleum)	Ingestion	similar compounds	LD50 > 5,000 mg/kg
Copper Naphthenates	Dermal	similar compounds	LD50 > 2,000 mg/kg
Copper Naphthenates	Ingestion	similar compounds	LD50 >300, < 2,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Methyl Methacrylate	Rabbit	Irritant
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation

Bisphenol A Polyethylene Glycol Diether Dimethacrylate	Rabbit	Minimal irritation
Kaolin	Professional judgement	No significant irritation
Hydroxyethyl Methacrylate	Rabbit	Minimal irritation
Phosphate Esters of PPG Methacrylate	Not available	Irritant
Fillers (NJTS Reg. No. 04499600-6923)	Rabbit	No significant irritation
Dispersing Agent (NJTS Reg. No. 04499600-6929)	In vitro data	No significant irritation
Hydrotreated light paraffinic distillates (petroleum)	similar compounds	No significant irritation
Copper Naphthenates	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Methyl Methacrylate	Rabbit	Mild irritant
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	Rabbit	No significant irritation
Kaolin	Professional judgement	No significant irritation
Hydroxyethyl Methacrylate	Rabbit	Moderate irritant
Phosphate Esters of PPG Methacrylate	Not available	Corrosive
Fillers (NJTS Reg. No. 04499600-6923)	Rabbit	No significant irritation
Dispersing Agent (NJTS Reg. No. 04499600-6929)	In vitro data	No significant irritation
Hydrotreated light paraffinic distillates (petroleum)	similar compounds	No significant irritation
Copper Naphthenates	In vitro data	No significant irritation

**Skin Sensitization**

Name	Species	Value
Methyl Methacrylate	Human and animal	Sensitizing
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	Guinea pig	Not classified
Hydroxyethyl Methacrylate	Human and animal	Sensitizing
Fillers (NJTS Reg. No. 04499600-6923)	Human and animal	Not classified
Dispersing Agent (NJTS Reg. No. 04499600-6929)	similar compounds	Not classified
Hydrotreated light paraffinic distillates (petroleum)	similar compounds	Not classified
Copper Naphthenates	Guinea pig	Not classified

**Respiratory Sensitization**

Name	Species	Value
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Methyl Methacrylate	Human	Not classified
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### Germ Cell Mutagenicity

Name	Route	Value
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Bisphenol A Polyethylene Glycol Diether Dimethacrylate	In Vitro	Not mutagenic
Hydroxyethyl Methacrylate	In vivo	Not mutagenic
Hydroxyethyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Fillers (NJTS Reg. No. 04499600-6923)	In Vitro	Not mutagenic
Dispersing Agent (NJTS Reg. No. 04499600-6929)	In Vitro	Not mutagenic
Hydrotreated light paraffinic distillates (petroleum)	In Vitro	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic
Kaolin	Inhalation	Multiple animal species	Not carcinogenic
Fillers (NJTS Reg. No. 04499600-6923)	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Methyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Methyl Methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 450 mg/kg/day	during gestation
Methyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
Hydroxyethyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Hydroxyethyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxyethyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Fillers (NJTS Reg. No. 04499600-6923)	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fillers (NJTS Reg. No. 04499600-6923)	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fillers (NJTS Reg. No. 04499600-6923)	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Dispersing Agent (NJTS Reg. No. 04499600-6929)	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation
Dispersing Agent (NJTS Reg. No. 04499600-6929)	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	28 days
Dispersing Agent (NJTS Reg. No. 04499600-6929)	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Phosphate Esters of PPG Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Ingestion	kidney and/or bladder   heart   skin   endocrine system   gastrointestinal tract   hematopoietic system   liver   muscles   nervous system   respiratory system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Kaolin	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Kaolin	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Fillers (NJTS Reg. No. 04499600-6923)	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Dispersing Agent (NJTS Reg. No. 04499600-6929)	Ingestion	hematopoietic system   nervous system   kidney and/or bladder   heart   skin   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   liver   immune system   eyes   respiratory system	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days

**Aspiration Hazard**

Name	Value
Hydrotreated light paraffinic distillates (petroleum)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Flammable (gases, aerosols, liquids, or solids)

**Health Hazards**

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

**Ingredient**

Methyl Methacrylate

**C.A.S. No**

80-62-6

**% by Wt**

Trade Secret 45 - 65

**15.2. State Regulations**

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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