



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive 105 Clear, Part A

Product Identification Numbers

62-3387-8530-6

1.2. Recommended use and restrictions on use

Intended Use

Structural adhesive

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Acute Toxicity (oral): Category 4.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms**Hazard Statements**

Harmful if swallowed. May cause an allergic skin reaction.

Precautionary statements**Prevention:**

Avoid breathing fumes. Wash exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves.

Response:

IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. Rinse mouth. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

None known.

2% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Mercaptan Polymer	72244-98-5	80 - 100 Trade Secret *	Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether
Propylene oxide modified polyamine	26950-63-0	3 - 10 Trade Secret *	1,2-Ethanediamine, N,N'-bis(2-aminoethyl)-, polymer with methyloxirane
bis(Dimethylaminoethyl)ether	3033-62-3	1 - 5 Trade Secret *	Ethanamine, 2,2'-oxybis[N,N-dimethyl-
1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE	6674-22-2	0.3 - 2	Pyrimido[1,2-a]azepine, 2,3,4,6,7,8,9,10-octahydro-
Triethylenetetramine	112-24-3	0.3 - 2	1,2-Ethanediamine, N,N'-bis(2-aminoethyl)-

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**

Amine Compounds
Carbon monoxide
Carbon dioxide
Oxides of Nitrogen
Oxides of Sulfur

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.4. Special protection actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial or professional use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Triethylenetetramine	112-24-3	AIHA	TWA:6 mg/m ³ (1 ppm)	SKIN
bis(Dimethylaminoethyl)ether	3033-62-3	ACGIH	TWA:0.05 ppm;STEL:0.15 ppm	Danger of cutaneous absorption

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the

results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous Liquid
Colour	Colourless
Odour	Strong Mercaptan
Odour threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point	<i>No Data Available</i>
Flash Point	≥ 93.3 °C [<i>Test Method: Estimated</i>]
Evaporation rate	<i>No Data Available</i>
Flammability	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapour Pressure	≤ 13.3 Pa [<i>@ 20 °C</i>]
Relative Vapour Density	<i>Not Applicable</i>
Density	1.15 g/ml
Relative density	1.15 [<i>@ 20 °C</i>] [<i>Ref Std: WATER=1</i>]
Water solubility	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>No Data Available</i>
Kinematic Viscosity	20,870 mm ² /sec
Volatile Organic Compounds	35 g/l [<i>Details: EU VOC content</i>]
Percent volatile	< 0 % weight [<i>Test Method: Estimated</i>]
VOC Less H₂O & Exempt Solvents	< 20 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>] [<i>Details: when used as intended with Part B</i>]
VOC Less H₂O & Exempt Solvents	1.5 % [<i>Test Method: calculated SCAQMD rule 443.1</i>] [<i>Details: when used as intended with Part B</i>]
VOC Less H₂O & Exempt Solvents	≤ 35 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]

	[Details:as supplied]
Molecular weight	No Data Available

Particle Characteristics	Not Applicable
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

May be harmful in contact with skin. Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
Mercaptan Polymer	Dermal	Rabbit	LD50 > 10,200 mg/kg
Mercaptan Polymer	Ingestion	Rat	LD50 2,600 mg/kg
Propylene oxide modified polyamine	Dermal	Rat	LD50 2,150 mg/kg
Propylene oxide modified polyamine	Ingestion	Rat	LD50 4,500 mg/kg
bis(Dimethylaminoethyl)ether	Dermal	Rabbit	LD50 311 mg/kg
bis(Dimethylaminoethyl)ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 3.4 mg/l
bis(Dimethylaminoethyl)ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 2.2 mg/l
bis(Dimethylaminoethyl)ether	Ingestion	Rat	LD50 571 mg/kg
Triethylenetetramine	Dermal	Rat	LD50 1,465 mg/kg
Triethylenetetramine	Ingestion	Rat	LD50 1,591 mg/kg
1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE	Dermal	Rabbit	LD50 1,233 mg/kg
1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE	Ingestion	Rat	LD50 > 300, < 681 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product	Rabbit	Mild irritant
Mercaptan Polymer	Rabbit	No significant irritation
Propylene oxide modified polyamine	Rabbit	Irritant
bis(Dimethylaminoethyl)ether	Rabbit	Corrosive
Triethylenetetramine	Rabbit	Corrosive
1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE	In vitro data	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Overall product	Rabbit	Mild irritant
Mercaptan Polymer	Rabbit	Mild irritant
Propylene oxide modified polyamine	Rabbit	Severe irritant
bis(Dimethylaminoethyl)ether	Rabbit	Corrosive
Triethylenetetramine	Rabbit	Corrosive
1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE	similar health hazards	Corrosive

Skin Sensitization

Name	Species	Value
Mercaptan Polymer	Mouse	Sensitizing

Propylene oxide modified polyamine	Mouse	Sensitizing
bis(Dimethylaminoethyl)ether	Multiple animal species	Not classified
Triethylenetetramine	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Mercaptan Polymer	In Vitro	Not mutagenic
Propylene oxide modified polyamine	In Vitro	Some positive data exist, but the data are not sufficient for classification
bis(Dimethylaminoethyl)ether	In Vitro	Not mutagenic
bis(Dimethylaminoethyl)ether	In vivo	Not mutagenic
Triethylenetetramine	In vivo	Not mutagenic
Triethylenetetramine	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Triethylenetetramine	Dermal	Mouse	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Propylene oxide modified polyamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	premating into lactation
Propylene oxide modified polyamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	43 days
Propylene oxide modified polyamine	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	premating into lactation
bis(Dimethylaminoethyl)ether	Dermal	Not classified for development	Rabbit	NOAEL 12 mg/kg/day	during organogenesis
Triethylenetetramine	Dermal	Not classified for development	Rabbit	NOAEL 125 mg/kg/day	during organogenesis
Triethylenetetramine	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	during organogenesis
1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE	Ingestion	Not classified for female reproduction	Rat	NOAEL 150 mg/kg/day	premating into lactation
1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	29 days
1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE	Ingestion	Not classified for development	Rat	NOAEL 150 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Propylene oxide modified polyamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
bis(Dimethylaminoethyl)et	Inhalation	respiratory irritation	May cause respiratory irritation	similar	NOAEL Not	

her				health hazards	available	
Triethylenetetramine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Mercaptan Polymer	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	90 days
Mercaptan Polymer	Ingestion	endocrine system heart skin immune system nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Propylene oxide modified polyamine	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 300 mg/kg/day	43 days
bis(Dimethylaminoethyl)ether	Dermal	skin heart endocrine system gastrointestinal tract hematopoietic system liver immune system muscles nervous system kidney and/or bladder respiratory system vascular system	Not classified	Rabbit	NOAEL 8 mg/kg/day	90 days
bis(Dimethylaminoethyl)ether	Inhalation	skin endocrine system eyes respiratory system heart hematopoietic system liver immune system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 0.038 mg/l	14 weeks
bis(Dimethylaminoethyl)ether	Ingestion	gastrointestinal tract liver kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	7 days
bis(Dimethylaminoethyl)ether	Ingestion	heart endocrine system hematopoietic system nervous system	Not classified	Rat	NOAEL 220 mg/kg/day	7 days
1,8-DIAZABICYCLO[5.4.0]UNDEC-7-ENE	Ingestion	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous	Not classified	Rat	NOAEL 120 mg/kg/day	90 days

		system eyes kidney and/or bladder respiratory system vascular system				
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Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or

similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M Canada SDSs are available at www.3M.ca