



Safety Data Sheet

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Document Group:	30-3727-2	Version Number:	3.00
Issue Date:	04/27/26	Supersedes Date:	05/29/20

Product identifier

3M™ Aerospace Sealant AC-730 C-8

ID Number(s):

41-4901-0262-5, 41-4901-0273-2, 70-0052-0416-2, 70-0052-0418-8, 70-0052-0420-4, 70-0052-0421-2, 70-0052-0423-8, 70-0052-0424-6, 70-0052-0425-3, 70-0052-0772-8, 70-0052-2255-2, 70-0052-2256-0, 70-0052-2257-8, 70-0052-2258-6, 70-0052-2259-4, 70-0052-2260-2, 70-0052-2261-0, 70-0052-2262-8

7000048236, 7100122873, 7000048237, 7100089944, 7000048238, 7000048239, 7000048360, 7100029257, 7000048361, 7000048362, 7000048363, 7100097848, 7010332550, 7010301788, 7010301661

Recommended use

Sealant

Supplier's details

MANUFACTURER: 3M
DIVISION: Automotive and Aerospace Solutions Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

30-3185-3, 30-3162-2

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Document Group:	30-3162-2	Version Number:	5.00
Issue Date:	04/27/26	Supersedes Date:	04/07/22

SECTION 1: Identification

1.1. Product identifier

3M™ Aerospace Sealant AC-730 C-8 Catalyst

Product Identification Numbers

LC-B100-1113-8, LC-B100-1113-9, LC-B100-1114-0, LC-B100-1114-1, LC-B100-1114-2, LC-B100-1114-3, LC-B100-1114-4, LC-B100-1495-4, 41-4901-0239-3, 42-0044-2075-0, 42-0044-2255-8
4100039640

1.2. Recommended use and restrictions on use

Recommended use

Hardener, For industrial or professional use only.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive and Aerospace Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 2A.
Carcinogenicity: Category 2.
Reproductive Toxicity: Category 1B.
Reproductive Toxicity: Lactation.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark |Health Hazard|

Pictograms**Hazard Statements**

Causes skin irritation.
 Causes serious eye irritation.
 Suspected of causing cancer.
 May damage fertility or the unborn child.
 May cause harm to breast-fed children.

Causes damage to organs through prolonged or repeated exposure: nervous system | respiratory system.

Precautionary statements**Prevention:**

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Do not breathe vapors.
 Avoid contact during pregnancy and while nursing.
 Wash exposed skin thoroughly after handling.
 Do not eat, drink or smoke when using this product.
 Wear protective gloves, eye protection, and if needed, respiratory protection (see SDS Section 8).

Response:

IF ON SKIN: Wash with plenty of soap and water.
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 IF exposed or concerned: Get medical attention.
 Get medical attention if you feel unwell.
 If eye irritation persists or if skin irritation occurs: Get medical advice.
 Take off contaminated clothing and wash it before reuse.

Storage:

Store locked up.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

14% of the mixture consists of ingredients of unknown acute oral toxicity.
 16% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
MANGANESE DIOXIDE	1313-13-9	30 - 60 Trade Secret *
HYDROGENATED TERPHENYL	61788-32-7	30 - 45
PARTIALLY HYDROGENATED POLYPHENYLS	68956-74-1	< 10
NUC - Zeolites	1318-02-1	< 5

TERPHENYL	26140-60-3	< 5
WATER	7732-18-5	< 5
NATURAL AMORPHOUS COMPOUNDS	Trade Secret*	< 5
DIPENTAMETHYLENETHIURAM HEXASULFIDE	971-15-3	< 3
SODIUM HYDROXIDE	1310-73-2	0.1 - 1.5 Trade Secret *
DISPERSING AGENT	68412-53-3	< 1
FERBAM	14484-64-1	0.1 - 1 Trade Secret *
LEAD	7439-92-1	<= 0.1
CADMIUM	7440-43-9	< 0.005

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Hydrocarbons
Carbon monoxide
Carbon dioxide
Oxides of Nitrogen
Oxides of Lead
Oxides of Sulfur

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Avoid contact during pregnancy/while nursing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SODIUM HYDROXIDE	1310-73-2	ACGIH	CEIL:2 mg/m3	
SODIUM HYDROXIDE	1310-73-2	OSHA	TWA:2 mg/m3	
MANGANESE COMPOUNDS, AS /MN/	1313-13-9	OSHA	CEIL(as Mn):5 mg/m3	
Manganese elemental and inorganic compounds, as Mn,	1313-13-9	ACGIH	TWA(as Mn, respirable fraction):0.02 mg/m3;TWA(as	A4: Not class. as human carcin

inhalable fraction			Mn, inhalable fraction):0.1 mg/m3	
FERBAM	14484-64-1	ACGIH	TWA(inhalable fraction):5 mg/m3	A4: Not class. as human carcin
FERBAM	14484-64-1	OSHA	TWA(as total dust):15 mg/m3	
TERPHENYL	26140-60-3	ACGIH	CEIL:5 mg/m3	
TERPHENYL	26140-60-3	OSHA	CEIL:9 mg/m3(1 ppm)	
HYDROGENATED TERPHENYL	61788-32-7	ACGIH	TWA:0.5 ppm	
LEAD	7439-92-1	OSHA	TWA:0.05 mg/m3	29 CFR 1910.1025
Lead and inorganic compounds, as Pb	7439-92-1	ACGIH	TWA(as Pb):0.05 mg/m3	A3: Confirmed animal carcin.
CADMIUM	7440-43-9	OSHA	TWA(as fume):0.1 mg/m3;TWA(as dust):0.2 mg/m3;TWA:0.005 mg/m3;CEIL(as fume):0.3 mg/m3;CEIL(as dust):0.6 mg/m3	29 CFR 1910.1027
Cadmium and compounds, as Cd	7440-43-9	ACGIH	TWA(as Cd, respirable):0.002 mg/m3;TWA(as Cd):0.01 mg/m3	A2: Suspected human carcin.

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following

respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Dark Brown
Odor	Slight Earthy
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point/Initial boiling point/Boiling range	No Data Available
Flash Point	>=93.3 °C [Test Method: Closed Cup]
Evaporation rate	No Data Available
Flammability	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	No Data Available
Relative Vapor Density	>=1 [Ref Std: AIR=1]
Density	1.58 g/ml
Relative Density	1.58 [Ref Std: WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	No Data Available
Volatile Organic Compounds	1.5 g/l [Test Method: calculated SCAQMD rule 443.1]
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	1.6 g/l [Test Method: calculated SCAQMD rule 443.1]
Molecular weight	Not Applicable

Particle Characteristics	Not Applicable
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Reducing agents
Strong acids

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:

May be harmful in contact with skin. Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate. Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm. Contains a chemical or chemicals which may interfere with lactation or be harmful to breastfed children.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>CAS No.</u>	<u>Class Description</u>	<u>Regulation</u>
Cadmium and Cadmium Compounds	7440-43-9	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens

Cadmium and cadmium compounds	7440-43-9	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
CADMIUM	7440-43-9	Known human carcinogen	National Toxicology Program Carcinogens
CADMIUM	7440-43-9	Cancer hazard	OSHA Carcinogens
Lead	7439-92-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
LEAD	7439-92-1	Anticipated human carcinogen	National Toxicology Program Carcinogens

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
MANGANESE DIOXIDE	Dermal	Rat	LD50 2,000 mg/kg
MANGANESE DIOXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.5 mg/l
MANGANESE DIOXIDE	Ingestion	Rat	LD50 > 2,197 mg/kg
HYDROGENATED TERPHENYL	Dermal	Rabbit	LD50 > 2,000 mg/kg
HYDROGENATED TERPHENYL	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.7 mg/l
HYDROGENATED TERPHENYL	Ingestion	Rat	LD50 > 10,000 mg/kg
TERPHENYL	Dermal	Rabbit	LD50 > 5,000 mg/kg
TERPHENYL	Inhalation-Dust/Mist (4 hours)	Rat	LD50 > 3.8 mg/l
TERPHENYL	Ingestion	Rat	LD50 2,304 mg/kg
NUC - Zeolites	Dermal	Rabbit	LD50 > 2,000 mg/kg
NUC - Zeolites	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
NUC - Zeolites	Ingestion	Rat	LD50 > 5,000 mg/kg
DIPENTAMETHYLENETHIURAM HEXASULFIDE	Ingestion	Rat	LD50 > 5,000 mg/kg
DISPERSING AGENT	Ingestion	Rat	LD50 4,450
FERBAM	Dermal	Rabbit	LD50 > 4,000 mg/kg
FERBAM	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.4 mg/l
FERBAM	Ingestion	Rat	LD50 1,130 mg/kg
LEAD	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
MANGANESE DIOXIDE	Rabbit	No significant irritation
HYDROGENATED TERPHENYL	Rabbit	No significant irritation
TERPHENYL	Rabbit	No significant irritation
NUC - Zeolites	Rabbit	No significant irritation
SODIUM HYDROXIDE	Rabbit	Corrosive
DISPERSING AGENT	Rabbit	Irritant
FERBAM	Rabbit	No significant irritation
LEAD	similar compounds	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value

MANGANESE DIOXIDE	Rabbit	Mild irritant
HYDROGENATED TERPHENYL	Rabbit	No significant irritation
TERPHENYL	Rabbit	No significant irritation
NUC - Zeolites	Rabbit	Mild irritant
SODIUM HYDROXIDE	Rabbit	Corrosive
DISPERSING AGENT	Rabbit	Corrosive
FERBAM	Rabbit	Severe irritant
LEAD	similar compounds	Mild irritant

Skin Sensitization

Name	Species	Value
MANGANESE DIOXIDE	Mouse	Not classified
HYDROGENATED TERPHENYL	Human	Not classified
SODIUM HYDROXIDE	Human	Not classified
DISPERSING AGENT	Human	Not classified
FERBAM	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
MANGANESE DIOXIDE	In Vitro	Some positive data exist, but the data are not sufficient for classification
MANGANESE DIOXIDE	In vivo	Some positive data exist, but the data are not sufficient for classification
HYDROGENATED TERPHENYL	In Vitro	Not mutagenic
HYDROGENATED TERPHENYL	In vivo	Not mutagenic
TERPHENYL	In Vitro	Not mutagenic
TERPHENYL	In vivo	Not mutagenic
DIPENTAMETHYLENETHIURAM HEXASULFIDE	In Vitro	Not mutagenic
SODIUM HYDROXIDE	In Vitro	Not mutagenic
DISPERSING AGENT	In Vitro	Not mutagenic
LEAD	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
FERBAM	Ingestion	Rat	Not carcinogenic
LEAD	Not Specified	official classification	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
MANGANESE DIOXIDE	Inhalation	Not classified for female reproduction	Rat	NOAEL 20 mg/m3	2 generation
MANGANESE DIOXIDE	Inhalation	Not classified for male reproduction	Rabbit	LOAEL 250 mg/kg	1 days
MANGANESE DIOXIDE	Ingestion	Not classified for development	Rat	LOAEL 354 mg/kg/day	prematuring into lactation
MANGANESE DIOXIDE	Inhalation	Not classified for development	Rat	LOAEL 61 mg/m3	gestation into lactation
HYDROGENATED TERPHENYL	Ingestion	Not classified for female reproduction	Rat	NOAEL 81 mg/kg/day	2 generation

HYDROGENATED TERPHENYL	Ingestion	Not classified for male reproduction	Rat	NOAEL 62 mg/kg/day	2 generation
HYDROGENATED TERPHENYL	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	during organogenesis
FERBAM	Ingestion	Not classified for female reproduction	Rat	NOAEL 25 mg/kg/day	3 generation
FERBAM	Ingestion	Not classified for male reproduction	Rat	NOAEL 25 mg/kg/day	3 generation
FERBAM	Ingestion	Not classified for development	Rat	NOAEL 11 mg/kg/day	during organogenesis
LEAD	Not Specified	Toxic to female reproduction	Human	LOAEL 10 ug/dl blood	
LEAD	Not Specified	Toxic to male reproduction	Human	LOAEL 37 ug/dl blood	
LEAD	Not Specified	Toxic to development	Human	NOAEL Not available	

Lactation

Name	Route	Species	Value
FERBAM	Ingestion	Rat	Causes effects on or via lactation
LEAD	Not Specified	Human	Causes effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SODIUM HYDROXIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	
LEAD	Ingestion	nervous system	May cause damage to organs	Human	LOAEL 90 ug/dl blood	poisoning and/or abuse
LEAD	Ingestion	heart	Not classified	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
MANGANESE DIOXIDE	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Monkey	LOAEL 1.1 mg/m3	10 months
MANGANESE DIOXIDE	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
HYDROGENATED TERPHENYL	Dermal	skin	Not classified	Rabbit	NOAEL 500 mg/kg/day	3 weeks
HYDROGENATED TERPHENYL	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 2,000 mg/kg/day	3 weeks
HYDROGENATED TERPHENYL	Inhalation	liver	Not classified	Rat	NOAEL 0.5 mg/l	13 weeks
HYDROGENATED TERPHENYL	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.5 mg/l	13 weeks
HYDROGENATED TERPHENYL	Inhalation	eyes	Not classified	Rat	NOAEL 0.5 mg/l	13 weeks
HYDROGENATED TERPHENYL	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
HYDROGENATED TERPHENYL	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
HYDROGENATED TERPHENYL	Ingestion	liver	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
HYDROGENATED TERPHENYL	Ingestion	eyes	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks

HYDROGENATED TERPHENYL	Ingestion	respiratory system	Not classified	Rat	NOAEL 120 mg/kg/day	14 weeks
LEAD	Inhalation	kidney and/or bladder	May cause damage to organs though prolonged or repeated exposure	Human	LOAEL 60 ug/dl blood	occupational exposure
LEAD	Inhalation	hematopoietic system	May cause damage to organs though prolonged or repeated exposure	Human	LOAEL 50 ug/dl blood	occupational exposure
LEAD	Inhalation	gastrointestinal tract	May cause damage to organs though prolonged or repeated exposure	Human	LOAEL 40 ug/dl blood	occupational exposure
LEAD	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	LOAEL 40 ug/dl blood	occupational exposure
LEAD	Inhalation	heart	Not classified	Human	NOAEL Not available	occupational exposure
LEAD	Inhalation	endocrine system	Not classified	Human	NOAEL Not available	occupational exposure
LEAD	Inhalation	immune system	Not classified	Human	NOAEL Not available	occupational exposure
LEAD	Inhalation	vascular system	Not classified	Human	NOAEL Not available	occupational exposure
LEAD	Ingestion	bone, teeth, nails, and/or hair	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 20 ug/dl blood	3 months
LEAD	Ingestion	eyes	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 0.5 mg/kg/day	20 days
LEAD	Ingestion	gastrointestinal tract	May cause damage to organs though prolonged or repeated exposure	Human	LOAEL 60 ug/dl blood	environmental exposure
LEAD	Ingestion	hematopoietic system	May cause damage to organs though prolonged or repeated exposure	Human	LOAEL 40 ug/dl blood	environmental exposure
LEAD	Ingestion	kidney and/or bladder	May cause damage to organs though prolonged or repeated exposure	Human	LOAEL 40 ug/dl blood	environmental exposure
LEAD	Ingestion	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	LOAEL 11 ug/dl blood	environmental exposure
LEAD	Ingestion	auditory system	Not classified	Human	NOAEL Not available	environmental exposure
LEAD	Ingestion	heart	Not classified	Human	NOAEL Not available	environmental exposure
LEAD	Ingestion	endocrine system	Not classified	Human	NOAEL Not available	environmental exposure
LEAD	Ingestion	vascular system	Not classified	Human	NOAEL Not available	environmental exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material

and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D006 (Cadmium), D008 (Lead)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not Applicable.

Health Hazards

Carcinogenicity

Reproductive toxicity

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
MANGANESE DIOXIDE	1313-13-9	Trade Secret 30 - 60
LEAD	7439-92-1	<= 0.1

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	30-3162-2	Version Number:	5.00
Issue Date:	04/27/26	Supersedes Date:	04/07/22

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Safety Data Sheet

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Document Group:	30-3185-3	Version Number:	7.00
Issue Date:	12/04/25	Supersedes Date:	04/05/22

SECTION 1: Identification

1.1. Product identifier

3M™ Aerospace Sealant AC-730 C-8 and C-48 Base

Product Identification Numbers

LC-B100-1082-3, LC-B100-1082-4, LC-B100-1082-5, LC-B100-1082-6, LC-B100-1082-7, LC-B100-1082-8, LC-B100-1140-9, LC-B100-1495-3, 42-0044-2157-6, 42-0044-2158-4, 42-0044-2266-5, 42-0044-2267-3

1.2. Recommended use and restrictions on use

Recommended use

For industrial or professional use only., Sealant

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive and Aerospace Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 4.

Skin Sensitizer: Category 1.

Carcinogenicity: Category 2.

Reproductive Toxicity: Category 1B.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark |Health Hazard |

Pictograms



Hazard Statements

Combustible Liquid

May cause an allergic skin reaction.
 Suspected of causing cancer.
 May damage fertility or the unborn child.

Causes damage to organs through prolonged or repeated exposure: nervous system | sensory organs.

Precautionary statements

Prevention:

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 Do not breathe vapors.
 Wash exposed skin thoroughly after handling.
 Do not eat, drink or smoke when using this product.
 Contaminated work clothing should not be allowed out of the workplace.
 Wear protective gloves, eye protection, face protection, and if needed, respiratory protection (see SDS Section 8).

Response:

IF ON SKIN: Wash with plenty of soap and water.
 IF exposed or concerned or if skin irritation or rash occurs: Get medical attention.
 Get medical attention if you feel unwell.
 Take off contaminated clothing and wash it before reuse.
 In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place.
 Store locked up.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

1% of the mixture consists of ingredients of unknown acute oral toxicity.

1% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
POLYSULFIDE RUBBER	68611-50-7	60 - 70
CALCIUM CARBONATE	471-34-1	20 - 30
TOLUENE	108-88-3	3 - 7 Trade Secret *
CORROSION INHIBITOR	Trade Secret*	0.5 - 5
ZINC PHOSPHATE	7779-90-0	< 2
EPOXY RESIN	25085-99-8	0.1 - 1 Trade Secret *

PHENOL-FORMALDEHYDE POLYMER	9003-35-4	0.1 - 1 Trade Secret *
Cyclohexane	110-82-7	<= 0.99
MIBK	108-10-1	<= 0.99
Zinc Oxide	1314-13-2	< 0.1
Formaldehyde	50-00-0	< 0.05

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

- Aldehydes
- Formaldehyde
- Carbon monoxide
- Carbon dioxide
- Hydrogen Chloride
- Oxides of Nitrogen
- Oxides of Sulfur

Condition

- During Combustion
- During Combustion
- During Combustion
- During Combustion
- During Combustion
- During Combustion
- During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering

for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
MIBK	108-10-1	ACGIH	TWA:20 ppm;STEL:75 ppm	A3: Confirmed animal

				carcin.
MIBK	108-10-1	OSHA	TWA:410 mg/m ³ (100 ppm)	
TOLUENE	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin., Ototoxicant
TOLUENE	108-88-3	OSHA	TWA:200 ppm; CEIL:300 ppm	
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Cyclohexane	110-82-7	OSHA	TWA:1050 mg/m ³ (300 ppm)	
Zinc Oxide	1314-13-2	ACGIH	TWA(respirable fraction):2 mg/m ³ ; STEL(respirable fraction):10 mg/m ³	
Zinc Oxide	1314-13-2	OSHA	TWA(as total dust):15 mg/m ³ ; TWA(respirable fraction):5 mg/m ³ ; TWA(as fume):5 mg/m ³	
Inert or Nuisance Dust, Respirable fraction	471-34-1	OSHA	TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m ³); TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m ³)	
Formaldehyde	50-00-0	ACGIH	TWA:0.1 ppm; STEL:0.3 ppm	A1: Confirmed human carcin., Dermal/Respiratory Sensitizer
Formaldehyde	50-00-0	OSHA	TWA:0.75 ppm; STEL:2 ppm	29 CFR 1910.1048

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Thixotropic Paste
Color	Tan
Odor	Aromatic Mercaptan
Odor threshold	No Data Available
pH	No Data Available
Melting point/Freezing point	Not Applicable
Boiling point/Initial boiling point/Boiling range	Not Applicable
Flash Point	65.6 °C [Test Method:Closed Cup] [Details:(Test Data)]
Evaporation rate	Not Applicable
Flammability	Flammable Liquid: Category 4.
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Vapor Pressure	No Data Available
Relative Vapor Density	No Data Available
Density	1.42 g/ml
Relative Density	1.42 [Ref Std:WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	No Data Available
Volatile Organic Compounds	115 g/l [Test Method:calculated SCAQMD rule 443.1]
Percent volatile	7.3 %
VOC Less H2O & Exempt Solvents	116.1 g/l [Test Method:calculated SCAQMD rule 443.1]
Molecular weight	Not Applicable

Particle Characteristics	Not Applicable
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Reducing agents

Strong acids

Strong bases

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:**Prolonged or repeated exposure may cause target organ effects:**

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Formaldehyde	50-00-0	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Formaldehyde	50-00-0	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
FORMALDEHYDE	50-00-0	Cancer hazard	OSHA Carcinogens
Methyl isobutyl ketone	108-10-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
POLYSULFIDE RUBBER	Dermal	Rat	LD50 > 7,800 mg/kg
POLYSULFIDE RUBBER	Ingestion	Rat	LD50 > 5,000 mg/kg
CALCIUM CARBONATE	Dermal	Rat	LD50 > 2,000 mg/kg
CALCIUM CARBONATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
CALCIUM CARBONATE	Ingestion	Rat	LD50 6,450 mg/kg
TOLUENE	Dermal	Rat	LD50 12,000 mg/kg
TOLUENE	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
TOLUENE	Ingestion	Rat	LD50 5,550 mg/kg
ZINC PHOSPHATE	Dermal		LD50 estimated to be > 5,000 mg/kg
ZINC PHOSPHATE	Ingestion	Rat	LD50 > 5,000 mg/kg
MIBK	Dermal	Rabbit	LD50 > 16,000 mg/kg
MIBK	Inhalation-Vapor (4 hours)	Rat	LC50 11 mg/l
MIBK	Ingestion	Rat	LD50 3,038 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-Vapor (4 hours)	Rat	LC50 > 32.9 mg/l
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
PHENOL-FORMALDEHYDE POLYMER	Dermal	Rat	LD50 > 2,000 mg/kg
PHENOL-FORMALDEHYDE POLYMER	Ingestion	Rat	LD50 > 2,900 mg/kg
EPOXY RESIN	Dermal	Rat	LD50 > 1,600 mg/kg
EPOXY RESIN	Ingestion	Rat	LD50 > 1,000 mg/kg
Zinc Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc Oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
Zinc Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Formaldehyde	Dermal	Rabbit	LD50 270 mg/kg
Formaldehyde	Inhalation-Gas (4 hours)	Rat	LC50 470 ppm

Formaldehyde	Ingestion	Rat	LD50 800 mg/kg
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ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
POLYSULFIDE RUBBER	Rabbit	No significant irritation
CALCIUM CARBONATE	Rabbit	No significant irritation
TOLUENE	Rabbit	Irritant
MIBK	Rabbit	Mild irritant
Cyclohexane	Rabbit	Mild irritant
PHENOL-FORMALDEHYDE POLYMER	Human and animal	Mild irritant
EPOXY RESIN	Rabbit	Mild irritant
Zinc Oxide	Human and animal	No significant irritation
Formaldehyde	official classification	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
POLYSULFIDE RUBBER	Rabbit	No significant irritation
CALCIUM CARBONATE	Rabbit	No significant irritation
TOLUENE	Rabbit	Moderate irritant
MIBK	Rabbit	Mild irritant
Cyclohexane	Rabbit	Mild irritant
PHENOL-FORMALDEHYDE POLYMER	Human and animal	Moderate irritant
EPOXY RESIN	Rabbit	Moderate irritant
Zinc Oxide	Rabbit	Mild irritant
Formaldehyde	official classification	Corrosive

Skin Sensitization

Name	Species	Value
POLYSULFIDE RUBBER		Not classified
TOLUENE	Guinea pig	Not classified
MIBK	Guinea pig	Not classified
PHENOL-FORMALDEHYDE POLYMER	Human and animal	Sensitizing
EPOXY RESIN	Human and animal	Sensitizing
Zinc Oxide	Guinea pig	Not classified
Formaldehyde	Guinea pig	Sensitizing

Respiratory Sensitization

Name	Species	Value
PHENOL-FORMALDEHYDE POLYMER	Human	Not classified
EPOXY RESIN	Human	Not classified
Formaldehyde	Human	Some positive data exist, but the data are not

sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
TOLUENE	In Vitro	Not mutagenic
TOLUENE	In vivo	Not mutagenic
MIBK	In Vitro	Not mutagenic
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
EPOXY RESIN	In vivo	Not mutagenic
EPOXY RESIN	In Vitro	Some positive data exist, but the data are not sufficient for classification
Zinc Oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Zinc Oxide	In vivo	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	In Vitro	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
TOLUENE	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
TOLUENE	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
TOLUENE	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
MIBK	Inhalation	Multiple animal species	Carcinogenic
EPOXY RESIN	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	Not Specified	Human and animal	Carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
TOLUENE	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
TOLUENE	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
TOLUENE	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
TOLUENE	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
MIBK	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
MIBK	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
MIBK	Inhalation	Not classified for development	Mouse	NOAEL 12.3	during

				mg/l	organogenesis
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
EPOXY RESIN	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
EPOXY RESIN	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Zinc Oxide	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	premating & during gestation
Formaldehyde	Ingestion	Not classified for male reproduction	Rat	NOAEL 100 mg/kg	not applicable
Formaldehyde	Inhalation	Not classified for development	Rat	NOAEL 10 ppm	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
TOLUENE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
TOLUENE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
TOLUENE	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
TOLUENE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
MIBK	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
MIBK	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
MIBK	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
MIBK	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
PHENOL-FORMALDEHYDE POLYMER	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
EPOXY RESIN	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Formaldehyde	Inhalation	respiratory system	Causes damage to organs	Rat	LOAEL 128 ppm	6 hours
Formaldehyde	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CALCIUM CARBONATE	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
TOLUENE	Inhalation	auditory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
TOLUENE	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
TOLUENE	Inhalation	eyes	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
TOLUENE	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
TOLUENE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
TOLUENE	Inhalation	heart	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
TOLUENE	Inhalation	liver	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
TOLUENE	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
TOLUENE	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
TOLUENE	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
TOLUENE	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
TOLUENE	Inhalation	hematopoietic system	Not classified	Human	NOAEL Not available	occupational exposure
TOLUENE	Inhalation	vascular system	Not classified	Human	NOAEL Not available	occupational exposure
TOLUENE	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
TOLUENE	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
TOLUENE	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
TOLUENE	Ingestion	liver	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
TOLUENE	Ingestion	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
TOLUENE	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
TOLUENE	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
TOLUENE	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
MIBK	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
MIBK	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
MIBK	Inhalation	kidney and/or bladder	Not classified	Multiple animal	NOAEL 0.4 mg/l	90 days

				species		
MIBK	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
MIBK	Inhalation	endocrine system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
MIBK	Inhalation	hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
MIBK	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
MIBK	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Ingestion	heart	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
MIBK	Ingestion	immune system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
MIBK	Ingestion	muscles	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
MIBK	Ingestion	nervous system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
MIBK	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
PHENOL-FORMALDEHYDE POLYMER	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
EPOXY RESIN	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
EPOXY RESIN	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
EPOXY RESIN	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000	28 days

					mg/kg/day	
EPOXY RESIN	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Zinc Oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days
Zinc Oxide	Ingestion	endocrine system	Not classified	Other	NOAEL 500 mg/kg/day	6 months
Zinc Oxide	Ingestion	hematopoietic system	Not classified	Other	NOAEL 500 mg/kg/day	6 months
Zinc Oxide	Ingestion	kidney and/or bladder	Not classified	Other	NOAEL 500 mg/kg/day	6 months
Formaldehyde	Dermal	respiratory system	Not classified	Mouse	NOAEL 80 mg/kg/day	60 weeks
Formaldehyde	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.3 ppm	28 months
Formaldehyde	Inhalation	liver	Not classified	Rat	NOAEL 20 ppm	13 weeks
Formaldehyde	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 15 ppm	3 weeks
Formaldehyde	Inhalation	nervous system	Not classified	Mouse	NOAEL 10 ppm	13 weeks
Formaldehyde	Inhalation	endocrine system	Not classified	Rat	NOAEL 15 ppm	28 months
Formaldehyde	Inhalation	immune system	Not classified	Rat	NOAEL 15 ppm	28 months
Formaldehyde	Inhalation	muscles	Not classified	Rat	NOAEL 15 ppm	28 months
Formaldehyde	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 15 ppm	28 months
Formaldehyde	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 15 ppm	2 years
Formaldehyde	Inhalation	eyes	Not classified	Rat	NOAEL 14.3 ppm	2 years
Formaldehyde	Inhalation	vascular system	Not classified	Rat	NOAEL 14.3 ppm	2 years
Formaldehyde	Inhalation	heart	Not classified	Mouse	NOAEL 14.3 ppm	2 years
Formaldehyde	Ingestion	liver	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	immune system	Not classified	Rat	NOAEL 20 mg/kg/day	4 weeks
Formaldehyde	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 15 mg/kg/day	24 months
Formaldehyde	Ingestion	nervous system	Not classified	Rat	NOAEL 109 mg/kg/day	2 years
Formaldehyde	Ingestion	heart	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	endocrine system	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	respiratory system	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	vascular system	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	skin	Not classified	Rat	NOAEL 109 mg/kg/day	2 years

Formaldehyde	Ingestion	muscles	Not classified	Rat	NOAEL 109 mg/kg/day	2 years
Formaldehyde	Ingestion	eyes	Not classified	Rat	NOAEL 109 mg/kg/day	2 years

Aspiration Hazard

Name	Value
TOLUENE	Aspiration hazard
MIBK	Some positive data exist, but the data are not sufficient for classification
Cyclohexane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Carcinogenicity

Reproductive toxicity

Respiratory or Skin Sensitization

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
TOLUENE	108-88-3	Trade Secret 3 - 7
ZINC PHOSPHATE	7779-90-0	< 2
MIBK	108-10-1	<= 0.99
Zinc Oxide	1314-13-2	< 0.1

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification****Health: 2 Flammability: 2 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	30-3185-3	Version Number:	7.00
Issue Date:	12/04/25	Supersedes Date:	04/05/22

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