

Safety Data Sheet

Copyright, 2025, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:10-3174-9Version Number:1.00Revision Date:03/03/2025Supercedes Date:Initial Issue

Transportation version number:

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M[™] Scotch-Weld[™] Epoxy Adhesive 2216 Gray Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive

1.3. Details of the supplier of the safety data sheet

ADDRESS: 3M Israel, 91 Medinat Ha'Yehudim Street, Herzeliya 46120

Telephone: 09-961 5000

E Mail: innovation.il@mmm.com

Website: www.3M.com/il

1.4. Emergency telephone number

09-961 5000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

The principle of dilution was used to bridge test results for eye damage/irritation. The test results are reflected in the assigned classification.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400

Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

Warning

Symbols:

GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms





Ingredients:

Ingredient C.A.S. No. EC No. % by Wt

701-270-9

30 - 75

Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine

HAZARD STATEMENTS:

H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 H317 May cause an allergic skin reaction.
 H336 May cause drowsiness or dizziness.

H410 Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261A Avoid breathing vapors.

P273 Avoid release to the environment.

P280E Wear protective gloves.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical attention.

P391 Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280E Wear protective gloves.

3MTM Scotch-WeldTM Epoxy Adhesive 2216 Gray Part A

Response:

P333 + P313If skin irritation or rash occurs: Get medical attention.

2.3. Other hazards

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines. This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Reaction products of fatty acids, C18-	(EC-No.) 701-270-9	30 -	Skin Irrit. 2, H315
unstaturated, dimers and trimers with 3,3'-		75	Eye Irrit. 2, H319
[oxybis(ethane-2,1-diyloxy)]dipropan-1-			Skin Sens. 1A, H317
amine			STOT SE 3, H336
			Aquatic Acute 1, H400,M=1
			Aquatic Chronic 1, H410,M=1
Kaolin	(CAS-No.) 1332-	30 -	Substance with a national occupational exposure
	58-7	60	limit
	(EC-No.) 310-194-1		
Titanium Dioxide	(CAS-No.) 13463-	< 1	Carc. 2, H351 (inhalation)
	67-7		
	(EC-No.) 236-675-5		
Toluene	(CAS-No.) 108-88-	< 0.75	Flam. Liq. 2, H225
	3		Asp. Tox. 1, H304
	(EC-No.) 203-625-9		Skin Irrit. 2, H315
			Repr. 2, H361d
			STOT SE 3, H336
			STOT RE 2, H373
			Aquatic Chronic 3, H412

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance. Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

3M™ Scotch-Weld™ Epoxy Adhesive 2216 Gray Part A

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Amine Compounds	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent

material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Kaolin	1332-58-7	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3	A3: Confirmed animal carcin.

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous
Color	Gray
Odor	Strong Amine
Odor threshold	No Data Available
Melting point/freezing point	Not Applicable
Boiling point/boiling range	No Data Available
Flammability	Not Applicable
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Flash Point	>=93.9 °C [Test Method:Closed Cup]
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	47,619 mm2/sec
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Vapor Pressure	<=13.3 Pa [@ 25 °C]
Density	1.26 g/ml [@ 20 °C]
Relative Density	1.26 [@ 20 °C] [Ref Std:WATER=1]
Relative Vapor Density	Not Applicable
Particle Characteristics	Not Applicable

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic CompoundsNo Data AvailableEvaporation rateNot ApplicableMolecular weightNo Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Dermal	Rat	LD50 > 2,000 mg/kg
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	Rat	LD50 > 2,000 mg/kg
Kaolin	Dermal		LD50 estimated to be > 5,000 mg/kg
Kaolin	Ingestion	Human	LD50 > 15,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation- Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Skiii Corrosion/irritation		
Name	Species	Value
	•	
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-	Rat	Irritant
[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine		
Kaolin	Professio	No significant irritation
	nal	
	judgemen	
	t	
Titanium Dioxide	Rabbit	No significant irritation
Toluene	Rabbit	Irritant

Serious Eve Damage/Irritation

Name	Species	Value
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-	In vitro	Severe irritant
[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	data	
Kaolin	Professio	No significant irritation
	nal	
	judgemen	
	t	
Titanium Dioxide	Rabbit	No significant irritation
Toluene	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-	Guinea	Sensitizing
[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	pig	
Titanium Dioxide	Human	Not classified
	and	
	animal	
Toluene	Guinea	Not classified
	pig	

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Kaolin	Inhalation	Multiple animal species	Not carcinogenic
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Reaction products of fatty acids, C18- unstaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation

Reaction products of fatty acids, C18- unstaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
Reaction products of fatty acids, C18- unstaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL Not available	
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
Kaolin	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Kaolin	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years

Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	auditory system nervous system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available

Material	CAS#	Organism	Type	Exposure	Test Endpoint	Test Result

Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Fathead Minnow	Experimental	96 hours	LL50	2.16 mg/l
Reaction products of fatty acids, C18- unstaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Green algae	Experimental	72 hours	EL50	0.43 mg/l
Reaction products of fatty acids, C18- unstaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Water flea	Experimental	48 hours	EL50	0.57 mg/l
Reaction products of fatty acids, C18- unstaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Green algae	Experimental	72 hours	NOEL	0.28 mg/l
Reaction products of fatty acids, C18- unstaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan-1- amine	701-270-9	Activated sludge	Experimental	3 hours	EC50	410.3 mg/l
Kaolin	1332-58-7	Water flea	Experimental	48 hours	LC50	>1,100 mg/l
Titanium Dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium Dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium Dioxide	13463-67-7	Fathead Minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium Dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium Dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
Toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
Toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
Toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
Toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
Toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
Toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
Toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
Toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l

D. . . . 12 . C . 14

Toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
Toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
Toluene	108-88-3	Redworm	Experimental	28 days		>150 mg per kg of bodyweight
Toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	701-270-9	Experimental Biodegradation	28 days	Biological Oxygen Demand		OECD 301F - Manometric Respiro
Kaolin	1332-58-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Titanium Dioxide	13463-67-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Toluene	108-88-3	Experimental Biodegradation	20 days	Biological Oxygen Demand	80 %BOD/ThO D	APHA Std Meth Water/Wastewater
Toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	

12.3. Bioaccumulative potential

Material	Cas No.	Test Type	Duration	Study Type	Test Result	Protocol
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	701-270-9	Modeled Bioconcentration		Bioaccumulation Factor	42	Catalogic TM
Reaction products of fatty acids, C18-unstaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	701-270-9	Modeled Bioconcentration		Log of Octanol/H2O part. coeff	11.7	Episuite TM
Kaolin	1332-58-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium Dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation Factor	9.6	
Toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation Factor	90	
Toluene	108-88-3	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	2.73	

12.4. Mobility in soil

Material	Cas No.	Test Type	Study Type	Test Result	Protocol
Reaction products of fatty	701-270-9	Modeled Mobility	Koc	3,780,000,000	
acids, C18-unstaturated,		in Soil		l/kg	
dimers and trimers with					
3,3'-[oxybis(ethane-2,1-					
diyloxy)]dipropan-1-amine					
Toluene	108-88-3	Experimental	Koc	37-160 l/kg	
		Mobility in Soil			

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/CE and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor

EU waste code (product as sold)

080409* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	SUBSTANCE, LIQUID,	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ALIPHATIC POLYMER DIAMINE)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ALIPHATIC POLYMER DIAMINE)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant

14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No Data Available	No Data Available	No Data Available
Control Temperature	No Data Available	No Data Available	No Data Available
Emergency Temperature	No Data Available	No Data Available	No Data Available
ADR Classification Code	M6	Not Applicable	Not Applicable
IMDG Segregation Code	Not Applicable	Not Applicable	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	C.A.S. No.	Classification	Regulation
Titanium Dioxide	13463-67-7	Grp. 2B: Possible human	International Agency
		carc.	for Research on Cancer
Toluene	108-88-3	Gr. 3: Not classifiable	International Agency
			for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

IngredientC.A.S. No.Toluene108-88-3

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical

3M[™] Scotch-Weld[™] Epoxy Adhesive 2216 Gray Part A

Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of		
	Lower-tier requirements	Upper-tier requirements	
E1 Hazardous to the Aquatic	100	200	
environment			

Seveso named dangerous substances, Annex 1, Part 2 None

Regulation (EU) No 649/2012

No chemicals listed

SECTION 16: Other information

List of relevant H statements

H225	Highly flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H351i	Suspected of causing cancer by inhalation.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Israel SDSs are available at www.3M.com/il