Safety Data Sheet

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Document group:	06-4616-6	**Version number:**	27.01
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Transportation version number:			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier
3M™ SCOTCH-WELD™ Epoxy Adhesive DP-460 Off-White

Product Identification Numbers

FS-9100-4030-2	UU-0101-3329-4	UU-0101-3331-0
7000080078	7100200496	7100200498

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, 70 SIR JOHN ROGERSON'S QUAY, D02R296 DUBLIN 2
Telephone: +353 1 280 3555
E Mail: ner-productstewardship@mmm.com

Website: www.3M.com

1.4. Emergency telephone number
Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

06-4611-7, 06-4614-1

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:
Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols
GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



Contains:
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorhydrin; 3,3'-Oxybis(ethyleneoxy)bis(propylamine); bis-[4-(2,3-epoxipropoxi)phenyl]propane; 2,4,6-tris(dimethylaminomethyl)phenol.

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:
Kit: Component document group number(s) information was modified.
Section 1: Address information was modified.
Section 1: E-mail address information was modified.

Safety Data Sheet

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Document group:	06-4611-7	**Version number:**	24.02
Revision date:	23/04/2025	**Supersedes date:**	30/04/2024

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ SCOTCH-WELD™ DP-460 Off-White Epoxy Structural Adhesive (Part B)

Product Identification Numbers
UU-0116-0155-4

7100270164

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Structural adhesive.

1.3. Details of the supplier of the safety data sheet
Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
Telephone: +353 1 280 3555
E Mail: ner-productstewardship@mmm.com
Website: www.3M.com

1.4. Emergency telephone number
Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
WARNING.

Symbols
GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	80 - 90

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P280E	Wear protective gloves.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280E	Wear protective gloves.

11% of the mixture consists of components of unknown acute oral toxicity.

Contains 11% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5 (REACH-No.) 01-2119456619-26	80 - 90	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Acrylic copolymer	Trade Secret	7 - 13	Substance not classified as hazardous

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the CLP classification include:
Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Hydrocarbons.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Ketones.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after

handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Store away from strong bases. Store away from amines.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	8.3 mg/kg bw/d
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Worker	Dermal, Short-term exposure, Systemic effects	8.3 mg/kg bw/d
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	12.3 mg/m³
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Worker	Inhalation, Short-term exposure, Systemic effects	12.3 mg/m³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Freshwater	0.003 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Freshwater sediments	0.5 mg/kg d.w.
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Intermittent releases to water	0.013 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Marine water	0.0003 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Marine water sediments	0.5 mg/kg d.w.

bis-[4-(2,3-epoxipropoxi)phenyl]propane		Sewage Treatment Plant	10 mg/l

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Curing enclosures must be exhausted to outdoors or to a suitable emission control device.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	>0.30	=>8 hours
Polyvinyl alcohol (PVA).	>0.30	4-8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection
None required.

8.2.3. Environmental exposure controls
Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Off-White
Odor	Light Epoxy
Odour threshold	*No data available.*
Melting point/freezing point	*No data available.*
Boiling point/boiling range	*No data available.*
Flammability	Not applicable.
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Flash point	>=101 ºC [*Test Method:*Closed Cup]
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	13,158 mm²/sec
Water solubility	*No data available.*
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Density	1.12 - 1.17 g/ml
Relative density	1.12 - 1.17 [*Ref Std:*WATER=1]
Relative Vapour Density	*Not applicable.*
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	0.1 % weight
Evaporation rate	*No data available.*
Molecular weight	*No data available.*
Percent volatile	<=1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity
This material is considered to be non reactive under normal use conditions

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials
Amines.
Strong bases.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
No health effects are expected.

Skin contact
Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value

bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant

Skin Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human and animal	Sensitising

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data is currently available or the data is not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	auditory system | heart | endocrine system | hematopoietic system | liver | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product that has been completely cured or polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09*	Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(LIQUID EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(LIQUID EPOXY RESIN)

14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M6	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:
The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

bis-[4-(2,3-epoxipropoxi)phenyl]propane 1675-54-3

Global inventory status
Contact 3M for more information.

DIRECTIVE 2012/18/EU
Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Revision information:
Section 1: E-mail address information was modified.
Section 6: Accidental release personal information information was modified.
Section 7: Conditions safe storage information was modified.
Section 09: Odor information was modified.

Annex

1. Title	
Substance identification	bis-[4-(2,3-epoxipropoxi)phenyl]propane; EC No. 216-823-5; CAS Nbr 1675-54-3;
Exposure Scenario Name	Formulation
Lifecycle Stage	Formulation or re-packing
Contributing activities	PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) ERC 02 -Formulation into mixture
Processes, tasks and activities covered	Batch manufacture of a chemical substance or formulation (including polymerisation reactions).
2. Operational conditions and risk management measures	
Operating Conditions	**Physical state:**Liquid. **General operating conditions:** Duration of use: 8 hours/day; Emission days per year: <= 225 days per year;
Risk management measures	Under the operational conditions described above the following risk management measures apply: **General risk management measures:**

	Human health: Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; **Environmental:** Waste Water treatment - Incineration;
Waste management measures	Do not apply industrial sludge to natural soils; Prevent leaks and prevent soil / water pollution caused by leaks;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	bis-[4-(2,3-epoxipropoxi)phenyl]propane; EC No. 216-823-5; CAS Nbr 1675-54-3;
Exposure Scenario Name	Industrial Use of Adhesives
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 13 -Treatment of articles by dipping and pouring ERC 05 -Use at industrial site leading to inclusion into/onto article
Processes, tasks and activities covered	Application of product with a roller or brush. Application of product with applicator gun. Application with a wipe. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	**Physical state:**Liquid. **General operating conditions:** Duration of use: 8 hours/day; Emission days per year: 220 days/year; Frequency of exposure at workplace [for one worker]: 5 days/week;
Risk management measures	Under the operational conditions described above the following risk management measures apply: **General risk management measures:** **Human health:** Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; **Environmental:** None needed;
Waste management measures	Do not apply industrial sludge to natural soils; Prevent discharge of undissolved substance to or recover from wastewater;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	bis-[4-(2,3-epoxipropoxi)phenyl]propane; EC No. 216-823-5; CAS Nbr 1675-54-3;
Exposure Scenario Name	Professional Use of Adhesives
Lifecycle Stage	Widespread use by professional workers

Contributing activities	PROC 13 -Treatment of articles by dipping and pouring ERC 08c -Widespread use leading to inclusion into/onto article (indoor) ERC 08f -Widespread use leading to inclusion into/onto article (outdoor)
Processes, tasks and activities covered	Application of product with applicator gun.
2. Operational conditions and risk management measures	
Operating Conditions	**Physical state:**Liquid. **General operating conditions:** Application Temperature:: <= 40 degree Celsius; Duration of use: 8 hours/day; Indoors with good general ventilation;
Risk management measures	Under the operational conditions described above the following risk management measures apply: **General risk management measures:** **Human health:** Goggles - Chemical resistant; Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; **Environmental:** Industrial Sewage Treatment Plant;
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M Ireland MSDSs are available at www.3M.com

Safety Data Sheet

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Document group:	06-4614-1	**Version number:**	25.02
Revision date:	30/04/2024	**Supersedes date:**	20/06/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M Scotch-Weld DP-460 Epoxy Adhesive (Part A)

Product Identification Numbers
UU-0116-0156-2

7100269980

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Structural adhesive.

1.3. Details of the supplier of the safety data sheet
Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.
Telephone: +353 1 280 3555
E Mail: tox.uk@mmm.com
Website: www.3M.com

1.4. Emergency telephone number
Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
DANGER.

Symbols
GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	224-207-2	40 - 70
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	10 - 30
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorhydrin	68610-41-3		7 - 13
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	1 - 5

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280B	Wear protective gloves and eye/face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314	Causes severe skin burns and eye damage.

H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280B	Wear protective gloves and eye/face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

Contains 17% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	(CAS-No.) 4246-51-9 (EC-No.) 224-207-2 (REACH-No.) 01-2119963377-26	40 - 70	Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5 (REACH-No.) 01-2119456619-26	10 - 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorhydrin	(CAS-No.) 68610-41-3	7 - 13	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1B, H317
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	3 - 7	Substance with a national occupational exposure limit
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9 (REACH-No.) 01-2119560597-27	1 - 5	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the CLP classification include:
Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Amine compounds.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Irritant vapours or gases.	During combustion.
Oxides of nitrogen.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Keep container tightly closed.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Silicon dioxide	67762-90-7	Ireland OELs	TWA(Total inhalable dust)(8 hours):6 mg/m3;TWA(as respirable dust)(8 hours):2.4 mg/m3	

Ireland OELs : Ireland. OELs
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	8.3 mg/kg bw/d
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Worker	Dermal, Short-term exposure, Systemic effects	8.3 mg/kg bw/d
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	12.3 mg/m³
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Worker	Inhalation, Short-term exposure, Systemic effects	12.3 mg/m³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	8.3 mg/kg bw/d
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Long-term exposure (8 hours), Local effects	1 mg/m³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	59 mg/m³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Short-term exposure, Local effects	13 mg/m³
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Worker	Inhalation, Short-term exposure, Systemic effects	176 mg/m³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Freshwater	0.003 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Freshwater sediments	0.5 mg/kg d.w.
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Intermittent releases to water	0.013 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Marine water	0.0003 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane		Marine water sediments	0.5 mg/kg d.w.
bis-[4-(2,3-		Sewage Treatment Plant	10 mg/l

epoxipropoxi)phenyl]propane			
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Freshwater	0.22 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Freshwater sediments	0.809 mg/kg d.w.
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Intermittent releases to water	2.2 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Marine water	0.022 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Marine water sediments	0.0809 mg/kg d.w.
3,3'-Oxybis(ethyleneoxy)bis(propylamine)		Sewage Treatment Plant	125 mg/l

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full face shield.
Indirect vented goggles.

Applicable Norms/Standards
Use eye/face protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	**Thickness (mm)**	**Breakthrough Time**
Polymer laminate	No data available	No data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

8.2.3. Environmental exposure controls
Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Viscous liquid
Colour	Amber
Odor	Amine
Odour threshold	*No data available.*
Melting point/freezing point	*No data available.*
Boiling point/boiling range	*Not applicable.*
Flammability	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Flash point	>=121 ºC [*Test Method:*Closed Cup]
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	11,111 - 23,148 mm²/sec
Water solubility	Slight (less than 10%)
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	*Not applicable.*
Density	1.08 g/ml
Relative density	1.06 - 1.1 [*Ref Std:*WATER=1]
Relative Vapour Density	[*Ref Std:*AIR=1]*Not applicable.*
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	0.1 % weight
Evaporation rate	*Not applicable.*
Molecular weight	*No data available.*
Percent volatile	<=1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity
This material is considered to be non reactive under normal use conditions

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials
None known.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
May be harmful in contact with skin. Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing,

ulcerations, significantly impaired vision or complete loss of vision.

Ingestion
May be harmful if swallowed.
Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen.

Additional information:
Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Dermal	Rabbit	LD50 2,525 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Rat	LD50 2,850 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorhydrin	Dermal	Not available	LD50 3,000 mg/kg
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorhydrin	Ingestion	Not available	LD50 > 34,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorhydrin	similar compounds	Irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorhydrin	similar compounds	Severe irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value

3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Professional judgement	Sensitising
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human and animal	Sensitising
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorhydrin	similar compounds	Sensitising
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
2,4,6-tris(dimethylaminomethyl)phenol	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	In Vitro	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	premating into lactation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	premating into lactation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction	Ingestion	Not classified for development	Rat	NOAEL	during

products with silica				1,350 mg/kg/day	organogenesis
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2,4,6-tris(dimethylaminomethyl)phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	gastrointestinal tract | heart | endocrine system | bone, teeth, nails, and/or hair | hematopoietic system | liver | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system | vascular system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	auditory system | heart | endocrine system | hematopoietic system | liver | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	liver | nervous system | auditory system | hematopoietic system | eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	heart | endocrine system | hematopoietic system | liver | muscles | nervous system | kidney	Not classified	Rat	NOAEL 150 mg/kg/day	90 days

		and/or bladder | respiratory system | vascular system | auditory system | skin | gastrointestinal tract | bone, teeth, nails, and/or hair | immune system | eyes				

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Bacteria	Experimental	17 hours	EC50	4,000 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Water flea	Experimental	48 hours	EC50	218.16 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	EC10	5.4 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l

bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorhydrin	68610-41-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Biodegradation	25 days	CO2 evolution	-8 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Estimated Photolysis		Photolytic half-life (in air)	2.96 hours (t 1/2)	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorhydrin	68610-41-3	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 %BOD/ThOD	OECD 301D - Closed bottle test

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Bioconcentration		Log Kow	-1.25	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
2-Propenenitrile, polymer	68610-41-3	Data not available	N/A	N/A	N/A	N/A

with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorhydrin		or insufficient for classification				
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl) phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coef Shake Flask

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Modeled Mobility in Soil	Koc	1 l/kg	ACD/Labs ChemSketch™
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)
08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN2735	UN2735	UN2735
14.2 UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S.(3,3'-OXYBIS(ETHYLENEOXY) BIS(PROPYLAMINE))	AMINES, LIQUID, CORROSIVE, N.O.S.(3,3'-OXYBIS(ETHYLENEOXY)BIS(PROPYLAMINE))	AMINES, LIQUID, CORROSIVE, N.O.S.(3,3'-OXYBIS(ETHYLENEOXY) BIS(PROPYLAMINE); EPOXY RESIN)
14.3 Transport hazard class(es)	8	8	8
14.4 Packing group	II	II	II
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	C7	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	18 - ALKALIS

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:
The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions

on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient	CAS Nbr
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3

Restriction status: listed in REACH Annex XVII
Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Global inventory status
Contact 3M for more information.

DIRECTIVE 2012/18/EU
Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Revision information:
Section 2: <125ml Precautionary - Prevention information was modified.
Label: CLP Precautionary - Prevention information was modified.
Section 04: First Aid - Symptoms and Effects (CLP) information was added.
Section 04: Information on toxicological effects information was modified.
Section 9: Flammability (solid, gas) information information was deleted.
Section 09: Flammability information information was added.
Section 09: Particle Characteristics N/A information was added.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 15: Seveso Hazard Category Text information was added.

Annex

1. Title	
Substance identification	bis-[4-(2,3-epoxipropoxi)phenyl]propane; EC No. 216-823-5; CAS Nbr 1675-54-3;
Exposure Scenario Name	Formulation
Lifecycle Stage	Formulation or re-packing
Contributing activities	PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) ERC 02 -Formulation into mixture
Processes, tasks and activities covered	Batch manufacture of a chemical substance or formulation (including polymerisation reactions).
2. Operational conditions and risk management measures	
Operating Conditions	**Physical state:**Liquid. **General operating conditions:** Duration of use: 8 hours/day; Emission days per year: <= 225 days per year;
Risk management measures	Under the operational conditions described above the following risk management measures apply: **General risk management measures:** **Human health:** Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; **Environmental:** Waste Water treatment - Incineration;
Waste management measures	Do not apply industrial sludge to natural soils; Prevent leaks and prevent soil / water pollution caused by leaks;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	bis-[4-(2,3-epoxipropoxi)phenyl]propane; EC No. 216-823-5; CAS Nbr 1675-54-3;
Exposure Scenario Name	Industrial Use of Adhesives
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 10 -Roller application or brushing PROC 13 -Treatment of articles by dipping and pouring ERC 05 -Use at industrial site leading to inclusion into/onto article
Processes, tasks and activities covered	Application of product with a roller or brush. Application of product with applicator gun. Application with a wipe. Transfers without dedicated controls, including loading, filling, dumping, bagging.
2. Operational conditions and risk management measures	
Operating Conditions	**Physical state:**Liquid. **General operating conditions:** Duration of use: 8 hours/day; Emission days per year: 220 days/year;

	Frequency of exposure at workplace [for one worker]: 5 days/week;
Risk management measures	Under the operational conditions described above the following risk management measures apply: **General risk management measures:** **Human health:** Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; **Environmental:** None needed;
Waste management measures	Do not apply industrial sludge to natural soils; Prevent discharge of undissolved substance to or recover from wastewater;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	bis-[4-(2,3-epoxipropoxi)phenyl]propane; EC No. 216-823-5; CAS Nbr 1675-54-3;
Exposure Scenario Name	Professional Use of Adhesives
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 13 -Treatment of articles by dipping and pouring ERC 08c -Widespread use leading to inclusion into/onto article (indoor) ERC 08f -Widespread use leading to inclusion into/onto article (outdoor)
Processes, tasks and activities covered	Application of product with applicator gun.
2. Operational conditions and risk management measures	
Operating Conditions	**Physical state:**Liquid. **General operating conditions:** Application Temperature:: <= 40 degree Celsius; Duration of use: 8 hours/day; Indoors with good general ventilation;
Risk management measures	Under the operational conditions described above the following risk management measures apply: **General risk management measures:** **Human health:** Goggles - Chemical resistant; Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; **Environmental:** Industrial Sewage Treatment Plant;
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union,

you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M Ireland MSDSs are available at www.3M.com