Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier
3M™ Hot Melt Adhesive 3731-B, 3731-PG, 3731-Q

Product Identification Numbers

62-3731-7230-3	62-3731-7232-9	62-3731-7233-7	62-3731-7234-5	62-3731-9132-9
62-3731-9330-9	62-3731-9335-8	62-3731-9337-4	62-3731-9531-2	62-3731-9830-8
H0-0020-2399-4	HB-0048-3257-0	JS-3000-5031-2		

1.2. Recommended use and restrictions on use

Intended Use
Adhesive

Specific Use
Hot Melt Adhesive.

Restrictions on use
Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Skin Sensitizer: Category 1A.

2.2. Label elements
Signal word

Warning

Symbols
Exclamation mark |

Pictograms



Hazard Statements

May cause an allergic skin reaction.

Precautionary statements

Prevention:
Avoid breathing dust. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves.

Response:
IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing and wash it before reuse.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards
May cause thermal burns.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Polypropylene Copolymers	Trade Secret	35 - 65	Not Applicable
Non-Hazardous Resin and Additives	Trade Secret	10 - 30	Not Applicable
Hydrocarbon Resin	68132-00-3	10 - 20	Naphtha (petroleum), light steam-cracked, debenzenized, polymers, hydrogenated
Paraffin Wax	8002-74-2	1 - 10	Paraffin waxes and Hydrocarbon waxes
Rosin Acid Esters	65997-11-7	5 - 10 Trade Secret *	No Data Available
Styrene-Butadiene Polymer	66070-58-4	5 - 10	Benzene, ethenyl-, polymer with 1,3-butadiene, hydrogenated
Maleic Anhydride	108-31-6	0 - 0.01	2,5-Furandione

Polypropylene Copolymers is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.
Non-Hazardous Resin and Additives is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:
Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media
None Determined

5.3. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Ketones	During Combustion

5.4. Special protection actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2

and 11 of the SDS. Evacuate area. Ventilate the area with fresh air.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial or professional use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Maleic Anhydride	108-31-6	ACGIH	TWA(inhalable fraction and vapor): 0.01 mg/m3	Dermal/Respiratory Sensitizer
Paraffin Wax	8002-74-2	ACGIH	TWA(as fume):2 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Nitrile Rubber, Polymer laminate

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards
Wear heat insulating gloves - Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Waxy Solid
Colour	Tan
Odour	Slight Resinous
Odour threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point	*Not Applicable*
Flash Point	No flash point
Evaporation rate	Nil
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Relative Vapour Density	Nil
Density	0.9 g/cm3
Relative density	0.9 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*No Data Available*
Volatile Organic Compounds	0 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	0 g/l [*Test Method:*calculated SCAQMD rule 443.1]

Molecular weight	*No Data Available*
Solids Content	<=100 %

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Strong oxidizing agents
Strong acids

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hydrocarbon Resin	Dermal		LD50 estimated to be > 5,000 mg/kg
Hydrocarbon Resin	Ingestion		LD50 estimated to be > 5,000 mg/kg
Rosin Acid Esters	Dermal	Rat	LD50 > 2,000 mg/kg
Rosin Acid Esters	Ingestion	Rat	LD50 > 2,000 mg/kg
Styrene-Butadiene Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Styrene-Butadiene Polymer	Ingestion		LD50 estimated to be > 5,000 mg/kg
Non-Hazardous Resin and Additives	Dermal		LD50 estimated to be > 5,000 mg/kg
Non-Hazardous Resin and Additives	Ingestion	Mouse	LD50 > 8,000 mg/kg
Paraffin Wax	Dermal	Rat	LD50 > 5,000 mg/kg
Paraffin Wax	Ingestion	Rat	LD50 > 5,000 mg/kg
Maleic Anhydride	Dermal	Rabbit	LD50 2,620 mg/kg
Maleic Anhydride	Ingestion	Rat	LD50 1,030 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Hydrocarbon Resin	Professional judgement	No significant irritation
Rosin Acid Esters	Rabbit	No significant irritation
Non-Hazardous Resin and Additives	Human and animal	No significant irritation
Paraffin Wax	Rabbit	No significant irritation
Maleic Anhydride	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Hydrocarbon Resin	Professional judgement	No significant irritation
Rosin Acid Esters	Rabbit	Moderate irritant
Non-Hazardous Resin and Additives	Professional judgement	No significant irritation
Paraffin Wax	Rabbit	No significant irritation
Maleic Anhydride	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Rosin Acid Esters	Mouse	Sensitizing
Non-Hazardous Resin and Additives	Human and animal	Not classified

Paraffin Wax	Guinea pig	Not classified
Maleic Anhydride	Multiple animal species	Sensitizing

Respiratory Sensitization

Name	Species	Value
Maleic Anhydride	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Rosin Acid Esters	In Vitro	Not mutagenic
Non-Hazardous Resin and Additives	In Vitro	Not mutagenic
Paraffin Wax	In Vitro	Not mutagenic
Maleic Anhydride	In vivo	Not mutagenic
Maleic Anhydride	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Non-Hazardous Resin and Additives	Not Specified	Rat	Some positive data exist, but the data are not sufficient for classification
Paraffin Wax	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Rosin Acid Esters	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Rosin Acid Esters	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	42 days
Rosin Acid Esters	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Maleic Anhydride	Ingestion	Not classified for female reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
Maleic Anhydride	Ingestion	Not classified for male reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
Maleic Anhydride	Ingestion	Not classified for development	Rat	NOAEL 140 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Rosin Acid Esters	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
Maleic Anhydride	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Rosin Acid Esters	Ingestion	heart	Not classified	Rat	NOAEL 1,090 mg/kg/day	90 days

Rosin Acid Esters	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 1,090 mg/kg/day	90 days
Rosin Acid Esters	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,090 mg/kg/day	90 days
Rosin Acid Esters	Ingestion	liver	Not classified	Rat	NOAEL 1,090 mg/kg/day	90 days
Rosin Acid Esters	Ingestion	nervous system	Not classified	Rat	NOAEL 1,090 mg/kg/day	90 days
Rosin Acid Esters	Ingestion	eyes	Not classified	Rat	NOAEL 1,090 mg/kg/day	90 days
Rosin Acid Esters	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,090 mg/kg/day	90 days
Paraffin Wax	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 15 mg/kg/day	90 days
Paraffin Wax	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Paraffin Wax	Ingestion	liver	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Paraffin Wax	Ingestion	immune system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Paraffin Wax	Ingestion	skin	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Paraffin Wax	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Paraffin Wax	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Paraffin Wax	Ingestion	muscles	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Paraffin Wax	Ingestion	nervous system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Paraffin Wax	Ingestion	eyes	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Paraffin Wax	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Paraffin Wax	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Paraffin Wax	Ingestion	vascular system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Maleic Anhydride	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.0011 mg/l	6 months
Maleic Anhydride	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic Anhydride	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic Anhydride	Inhalation	nervous system	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic Anhydride	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic Anhydride	Inhalation	heart	Not classified	Rat	NOAEL	6 months

					0.0098 mg/l	
Maleic Anhydride	Inhalation	liver	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic Anhydride	Inhalation	eyes	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic Anhydride	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 55 mg/kg/day	80 days
Maleic Anhydride	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	183 days
Maleic Anhydride	Ingestion	heart	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
Maleic Anhydride	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
Maleic Anhydride	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic Anhydride	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 60 mg/kg/day	90 days
Maleic Anhydride	Ingestion	skin	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic Anhydride	Ingestion	endocrine system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic Anhydride	Ingestion	immune system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic Anhydride	Ingestion	eyes	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic Anhydride	Ingestion	respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M Canada SDSs are available at www.3M.ca