

# Safety Data Sheet

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# **SECTION 1: Identification**

#### 1.1. Product identifier

3M<sup>™</sup> Abrasive Products, 777F includes Roloc<sup>™</sup>, Stikit<sup>™</sup>

#### 1.2. Recommended use and restrictions on use

#### Recommended use

Abrasive Product, For industrial/occupational use only. Not for consumer sale or use.

1.3. Supplier's details

MANUFACTURER: 3M

**DIVISION:** Abrasive Systems Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA

**Telephone:** 1-888-3M HELPS (1-888-364-3577)

## 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

## **SECTION 2: Hazard identification**

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

# 2.2. Label elements

### Signal word

Not applicable.

#### **Symbols**

Not applicable

#### **Pictograms**

Not applicable

39% of the mixture consists of ingredients of unknown acute dermal toxicity.

# **SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Ceramic Aluminum Oxide / Aluminum Oxide Mineral	1344-28-1	10 - 40

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Blend (non-fibrous)		
Cloth Backing	Mixture	5 - 40
Cured Resin	Mixture	5 - 40
PSA	Mixture	<= 20
Filler	13983-17-0	< 15
Filler 2	1317-65-3	1 - 15
Potassium Fluoroborate	14075-53-7	2 - 15
Inorganic Fluoride	15096-52-3	< 10
Attachment Button	Mixture	<= 10
Pigment	1332-37-2	< 1.5
Titanium Dioxide	13463-67-7	< 1.5

## **SECTION 4: First aid measures**

#### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### **Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

#### **Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

#### If Swallowed:

Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

# **SECTION 5: Fire-fighting measures**

## 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

#### **Hazardous Decomposition or By-Products**

SubstanceConditionCarbon monoxideDuring CombustionCarbon dioxideDuring Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

# **SECTION 6: Accidental release measures**

## 6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

#### 6.2. Environmental precautions

Avoid release to the environment.

## 6.3. Methods and material for containment and cleaning up

Not applicable.

# **SECTION 7: Handling and storage**

## 7.1. Precautions for safe handling

Do not breathe thermal decomposition products. For industrial/occupational use only. Not for consumer sale or use. Avoid breathing of dust created by sanding, grinding or machining. Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Avoid release to the environment. Combustible dust may form by action of this product on another material (substrate). Dust generated from the substrate during use of this product may be explosive if in sufficient concentration with an ignition source. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions.

### 7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

# **SECTION 8: Exposure controls/personal protection**

#### 8.1. Control parameters

## Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Filler 2	1317-65-3	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	1344-28-1	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3	A3: Confirmed animal carcin.
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Filler	13983-17-0	ACGIH	TWA(inhalable fraction):1 mg/m3	A4: Not class. as human carcin
FLUORIDE AS DUST	15096-52-3	OSHA	TWA(as F):2.5 mg/m3;TWA(as dust):2.5 mg/m3	
Fluorides, as F	15096-52-3	ACGIH	TWA(as F):2.5 mg/m3	A4: Not class. as human

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ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

#### 8.2. Exposure controls

#### **8.2.1.** Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Provide appropriate local exhaust ventilation for sanding, grinding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

#### 8.2.2. Personal protective equipment (PPE)

## Eye/face protection

To minimize the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

#### Skin/hand protection

Wear appropriate gloves to minimize risk of injury to skin from contact with dust or physical abrasion from grinding or sanding.

### **Respiratory protection**

Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

# **SECTION 9: Physical and chemical properties**

# 9.1. Information on basic physical and chemical properties

Physical state	Solid
Color	Red
Odor	Slight Polymeric
Odor threshold	Not Applicable
рН	Not Applicable

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Melting point/Freezing point	Not Applicable	
Boiling point/Initial boiling point/Boiling range	Not Applicable	
Flash Point	Not Applicable	
Evaporation rate	Not Applicable	
Flammability	Not Applicable	
Flammable Limits(LEL)	Not Applicable	
Flammable Limits(UEL)	Not Applicable	
Vapor Pressure	Not Applicable	
Relative Vapor Density	Not Applicable	
Density	Not Applicable	
Relative Density	Not Applicable	
Water solubility	Not Applicable	
Solubility- non-water	Not Applicable	
Partition coefficient: n-octanol/ water	Not Applicable	
Autoignition temperature	Not Applicable	
Decomposition temperature	Not Applicable	
Kinematic Viscosity	Not Applicable	
Volatile Organic Compounds	No Data Available	
Percent volatile	No Data Available	
VOC Less H2O & Exempt Solvents	No Data Available	

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Particle Characteristics	Not Applicable
n at ucle Characteristics	Wot Applicable

# **SECTION 10: Stability and reactivity**

## 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

# 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

## 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

None known.

## 10.6. Hazardous decomposition products

Substance Hydrogen Fluoride

### Condition

At Elevated Temperatures

Refer to section 5.2 for hazardous decomposition products during combustion.

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

# **SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient

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classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

#### Based on test data and/or information on the components, this material may produce the following health effects:

#### **Inhalation:**

Dust from grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### **Skin Contact:**

Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

#### **Eve Contact:**

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

#### **Ingestion:**

No health effects are expected.

#### Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

### **Additional Information:**

This product, when used under reasonable conditions and in accordance with the directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards. This document covers only the product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered. This product contains titanium dioxide. Cancer of the lungs has been observed in rats that inhaled high levels of titanium dioxide. No exposure to inhaled titanium dioxide is expected during the normal handling and use of this product. Titanium dioxide was not detected when air sampling was conducted during simulated use of similar products containing titanium dioxide. Therefore, the health effects associated with titanium dioxide are not expected during the normal use of this product.

## **Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

## **Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend	Ingestion	Rat	LD50 > 5,000 mg/kg

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(non-fibrous)			
Potassium Fluoroborate	Dermal		LD50 estimated to be > 5,000 mg/kg
Potassium Fluoroborate	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
Potassium Fluoroborate	Ingestion	Rat	LD50 5,854 mg/kg
Filler	Ingestion	Rat	LD50 > 5,000 mg/kg
Filler	Dermal	similar compoun ds	LD50 > 5,000 mg/kg
Filler	Inhalation- Dust/Mist (4 hours)	similar compoun ds	LC50 > 2.08 mg/l
Filler 2	Dermal	Rat	LD50 > 2,000 mg/kg
Filler 2	Inhalation- Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Filler 2	Ingestion	Rat	LD50 6,450 mg/kg
Inorganic Fluoride	Dermal	Rabbit	LD50 > 2,100 mg/kg
Inorganic Fluoride	Inhalation- Dust/Mist (4 hours)	Rat	LC50 4.5 mg/l
Inorganic Fluoride	Ingestion	Rat	LD50 5,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Pigment	Dermal	Not available	LD50 3,100 mg/kg
Pigment	Ingestion	Not available	LD50 3,700 mg/kg

ATE = acute toxicity estimate

# Skin Corrosion/Irritation

Name	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Rabbit	No significant irritation
Potassium Fluoroborate	Rabbit	No significant irritation
Filler	similar	No significant irritation
	compoun	
	ds	
Filler 2	Rabbit	No significant irritation
Inorganic Fluoride	Multiple	No significant irritation
	animal	
	species	
Titanium Dioxide	Rabbit	No significant irritation
Pigment	Rabbit	No significant irritation

**Serious Eye Damage/Irritation** 

Name	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Rabbit	No significant irritation
Potassium Fluoroborate	Rabbit	No significant irritation
Filler	similar	Mild irritant
	compoun	
	ds	
Filler 2	Rabbit	No significant irritation
Inorganic Fluoride	Rabbit	Mild irritant
Titanium Dioxide	Rabbit	No significant irritation
Pigment	Rabbit	No significant irritation

# **Skin Sensitization**

Name	Species	Value

Filler	Human	Not classified
Titanium Dioxide	Human and animal	Not classified
Pigment	Human	Not classified

# **Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity** 

Name	Route	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	In Vitro	Not mutagenic
Filler	In Vitro	Not mutagenic
Filler	In vivo	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Pigment	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-	Inhalation	Rat	Not carcinogenic
fibrous)			
Titanium Dioxide	Ingestion	Multiple	Not carcinogenic
		animal	_
		species	
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Pigment	Inhalation	Human	Some positive data exist, but the data are not
			sufficient for classification

# Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Filler	Ingestion	Not classified for development	Multiple animal species	NOAEL 1,600 mg/kg/day	during organogenesi s
Filler 2	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation

## Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Filler 2	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes

**Specific Target Organ Toxicity - repeated exposure** 

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Filler	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Filler	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not	

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				and animal	available	
Filler	Ingestion	liver   kidney and/or bladder   hematopoietic system	Not classified	Rat	NOAEL 2,500 mg/kg/day	2 years
Filler 2	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Inorganic Fluoride	Inhalation	bone, teeth, nails, and/or hair	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.0005 mg/l	5 months
Inorganic Fluoride	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.00021 mg/l	90 days
Inorganic Fluoride	Ingestion	bone, teeth, nails, and/or hair	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.58 mg/kg/day	14 weeks
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Pigment	Inhalation	pulmonary fibrosis   pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

#### **Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

# **SECTION 12: Ecological information**

## **Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

## **Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

# **SECTION 13: Disposal considerations**

#### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

The substrate that was abraded must be considered as a factor in the disposal method for this product. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Combustion products will include HF. Facility must be capable of handling halogenated materials.

# **SECTION 14: Transport Information**

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

# **SECTION 15: Regulatory information**

## 15.1. US Federal Regulations

Contact 3M for more information.

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#### **EPCRA 311/312 Hazard Classifications:**

Physical Hazards	P	hy	sica	al H	aza	rds
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Not Applicable.

#### Health Hazards

Not Applicable.

## 15.2. State Regulations

Contact 3M for more information.

## 15.3. Chemical Inventories

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## **SECTION 16: Other information**

#### NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride. During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information

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