



## Safety Data Sheet

Copyright, 2025, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

**Document Group:** 19-1864-8  
**Issue Date:** 12/16/25

**Version Number:** 18.00  
**Supersedes Date:** 10/07/25

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Structural Adhesive Film AF 555

#### Product Identification Numbers

87-2500-0108-5, 87-2500-0109-3, 87-2500-0110-1, 87-2500-0111-9, 87-2500-0112-7, 87-2500-0113-5, 87-2500-0114-3, 87-2500-0115-0, 87-2500-0116-8, 87-2500-0117-6, 87-2500-0118-4, 87-2500-0119-2, 87-2500-0152-3, 87-2500-0153-1, 87-2500-0154-9, 87-2500-0155-6, 87-2500-0156-4, 87-2500-0157-2, 87-2500-0158-0, 87-2500-0159-8, 87-2500-0160-6, 87-2500-0161-4, 87-2500-0169-7, 87-2500-0170-5, 87-2500-0171-3, 87-2500-0178-8, 87-2500-0181-2, 87-2500-0182-0, 87-2500-0184-6, 87-2500-0208-3, 87-2500-0209-1, 87-2500-0210-9, 87-2500-0211-7, 87-2500-0212-5, 87-2500-0213-3, 87-2500-0219-0, 87-2500-0220-8, 87-2500-0223-2, 87-2500-0224-0, 87-2500-0242-2, 87-2500-0285-1, 87-2500-0286-9, 87-2500-0478-2, 87-3300-0606-2, 87-3300-0607-0  
7100056181, 7000058925, 7000058926, 7010351949, 7010399402, 7010399403, 7010399404, 7010399405, 7010399447, 7100067840, 7100067779

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Structural adhesive

#### 1.3. Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Automotive and Aerospace Solutions Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Germ Cell Mutagenicity: Category 2.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Health Hazard |

### Pictograms



### Hazard Statements

Suspected of causing genetic defects.

### Precautionary statements

#### Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wear protective gloves.

#### Response:

IF exposed or concerned: Get medical attention.

#### Storage:

Store locked up.

#### Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

20% of the mixture consists of ingredients of unknown acute oral toxicity.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
EPOXY RESIN 1	25068-38-6	15 - 40 Trade Secret *
PHENOLIC POLYMER	119345-05-0	10 - 30 Trade Secret *
POLYMER	None	10 - 20
EPOXY RESIN 2	25036-25-3	7 - 13 Trade Secret *
EPOXY RESIN 3	28906-96-9	5 - 10 Trade Secret *
DICYANDIAMIDE	461-58-5	< 5
NON-VOLATILE AMIDE	2760-98-7	< 5
EPOXY SULFONE POLYMER	25154-01-2	< 3
COLORANT	None	< 3

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Aldehydes  
Carbon monoxide  
Carbon dioxide  
Hydrogen Chloride  
Hydrogen Cyanide  
Ammonia  
Oxides of Nitrogen

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with

applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases. Store away from amines.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

None required.

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Chemical Protective glove of any material type

##### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Solid
----------------	-------

<b>Specific Physical Form:</b>	Film
<b>Color</b>	Light Yellow
<b>Odor</b>	Slight Epoxy
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point/Freezing point</b>	<i>No Data Available</i>
<b>Boiling point/Initial boiling point/Boiling range</b>	<i>Not Applicable</i>
<b>Flash Point</b>	No flash point
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Relative Vapor Density</b>	<i>Not Applicable</i>
<b>Density</b>	1.06 g/cm <sup>3</sup> [ @ 20 °C ]
<b>Relative Density</b>	1.06 [ @ 20 °C ] [ <i>Ref Std: WATER=1</i> ]
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>Not Applicable</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Kinematic Viscosity</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	<i>No Data Available</i>
<b>Percent volatile</b>	<i>No Data Available</i>
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	<i>No Data Available</i>
<b>Molecular weight</b>	<i>No Data Available</i>

<b>Particle Characteristics</b>	<i>Not Applicable</i>
---------------------------------	-----------------------

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Not determined

### 10.5. Incompatible materials

Strong acids

Strong bases

Amines

### 10.6. Hazardous decomposition products

#### Substance

None known.

#### Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

##### Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

##### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

##### Ingestion:

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

#### Additional Health Effects:

##### Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
EPOXY RESIN 1	Dermal	Rat	LD50 > 1,600 mg/kg
EPOXY RESIN 1	Ingestion	Rat	LD50 > 1,000 mg/kg
PHENOLIC POLYMER	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
PHENOLIC POLYMER	Ingestion	Rat	LD50 > 2,000 mg/kg
EPOXY RESIN 2	Dermal	Rat	LD50 > 1,600 mg/kg
EPOXY RESIN 2	Ingestion	Rat	LD50 > 1,000 mg/kg
EPOXY RESIN 3	Dermal	Rat	LD50 > 2,000 mg/kg
EPOXY RESIN 3	Ingestion	Rat	LD50 > 2,000 mg/kg
NON-VOLATILE AMIDE	Dermal		LD50 estimated to be > 5,000 mg/kg
NON-VOLATILE AMIDE	Ingestion	Rat	LD50 > 5,000 mg/kg
DICYANDIAMIDE	Dermal	Rabbit	LD50 > 10,000 mg/kg
DICYANDIAMIDE	Ingestion	Rat	LD50 > 30,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Overall product	Rabbit	No significant irritation
EPOXY RESIN 1	Rabbit	Mild irritant
PHENOLIC POLYMER	In vitro data	No significant irritation
EPOXY RESIN 2	Rabbit	Mild irritant
EPOXY RESIN 3	Professional judgement	Irritant
NON-VOLATILE AMIDE	Rabbit	No significant irritation
DICYANDIAMIDE	Human and animal	Minimal irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
EPOXY RESIN 1	Rabbit	Moderate irritant
PHENOLIC POLYMER	In vitro data	No significant irritation
EPOXY RESIN 2	Rabbit	Moderate irritant
EPOXY RESIN 3	Professional judgement	Severe irritant
NON-VOLATILE AMIDE	Rabbit	Mild irritant
DICYANDIAMIDE	Professional judgement	Mild irritant

**Skin Sensitization**

Name	Species	Value
Overall product	Guinea pig	Not classified
EPOXY RESIN 1	Human and animal	Sensitizing
PHENOLIC POLYMER	Guinea pig	Not classified
EPOXY RESIN 2	Human and animal	Sensitizing
EPOXY RESIN 3	Professional judgement	Sensitizing
NON-VOLATILE AMIDE	Mouse	Not classified
DICYANDIAMIDE	Guinea pig	Not classified

**Respiratory Sensitization**

Name	Species	Value
EPOXY RESIN 1	Human	Not classified
EPOXY RESIN 2	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
EPOXY RESIN 1	In vivo	Not mutagenic
EPOXY RESIN 1	In Vitro	Some positive data exist, but the data are not sufficient for classification
PHENOLIC POLYMER	In Vitro	Some positive data exist, but the data are not sufficient for classification
PHENOLIC POLYMER	In vivo	Mutagenic
EPOXY RESIN 2	In vivo	Not mutagenic
EPOXY RESIN 2	In Vitro	Some positive data exist, but the data are not sufficient for classification
NON-VOLATILE AMIDE	In Vitro	Some positive data exist, but the data are not sufficient for classification
DICYANDIAMIDE	In Vitro	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
EPOXY RESIN 1	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
EPOXY RESIN 2	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
DICYANDIAMIDE	Ingestion	Rat	Not carcinogenic

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
EPOXY RESIN 1	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN 1	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN 1	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
EPOXY RESIN 1	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN 2	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN 2	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
EPOXY RESIN 2	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
EPOXY RESIN 2	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
DICYANDIAMIDE	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
DICYANDIAMIDE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	44 days
DICYANDIAMIDE	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
EPOXY RESIN 1	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
EPOXY RESIN 2	Inhalation	respiratory irritation	Some positive data exist, but the	similar	NOAEL Not	



			data are not sufficient for classification	health hazards	available	
EPOXY RESIN 3	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Professional judgement	NOAEL not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
EPOXY RESIN 1	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
EPOXY RESIN 1	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
EPOXY RESIN 1	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 1	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 2	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
EPOXY RESIN 2	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
EPOXY RESIN 2	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 2	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 2	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 2	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 2	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 2	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
EPOXY RESIN 2	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
DICYANDIAMIDE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 6,822 mg/kg/day	13 weeks

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Not Applicable.

**Health Hazards**

Germ cell mutagenicity

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA. All required

components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

#### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

### SECTION 16: Other information

#### NFPA Hazard Classification

**Health:** 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

<b>Document Group:</b>	19-1864-8	<b>Version Number:</b>	18.00
<b>Issue Date:</b>	12/16/25	<b>Supersedes Date:</b>	10/07/25

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

**3M USA SDSs are available at [www.3M.com](http://www.3M.com)**