Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ VHB™ Tape Universal Primer UV

Product Identification Numbers

70-0075-0487-4	70-0075-0502-0	70-0075-0505-3	70-0075-0506-1	70-0075-0507-9
7100107032	7100107033	7100116406	7100114901	7100114427

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Adhesion promoter.

1.3. Details of the supplier of the safety data sheet
Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: ner-productstewardship@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336
Aspiration Hazard, Category 1 - Asp. Tox. 1; H304
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
DANGER.

Symbols
GHS02 (Flame) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms



Ingredient	Identifier(s)	EC No.	% by Wt
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics		927-510-4	30 - 60
methyl acetate	79-20-9	201-185-2	30 - 60
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	222-217-1	< 0.2
maleic anhydride	108-31-6	203-571-6	< 0.05

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H304	May be fatal if swallowed and enters airways.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261A	Avoid breathing vapours.
P273	Avoid release to the environment.
P280B	Wear protective gloves and eye/face protection.

Response:

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor.
P331	Do NOT induce vomiting.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.
H304	May be fatal if swallowed and enters airways.

<=125 ml Precautionary statements

Prevention:

P280B	Wear protective gloves and eye/face protection.

Response:

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor.
P331	Do NOT induce vomiting.

1% of the mixture consists of components of unknown acute oral toxicity.
1% of the mixture consists of components of unknown acute dermal toxicity.

Contains 4% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
methyl acetate	(CAS-No.) 79-20-9 (EC-No.) 201-185-2	30 - 60	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	(EC-No.) 927-510-4	30 - 60	Aquatic Chronic 2, H411 Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 STOT SE 3, H336
Non-Volatile Polymeric Components	Trade Secret	1 - 5	Substance not classified as hazardous
Tributyl o-acetylcitrate	(CAS-No.) 77-90-7 (EC-No.) 201-067-0	0.5 - 1.5	Aquatic Chronic 3, H412
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	(CAS-No.) 3388-04-3 (EC-No.) 222-217-1	< 0.2	Aquatic Chronic 3, H412 Skin Sens. 1, H317
maleic anhydride	(CAS-No.) 108-31-6 (EC-No.) 203-571-6	< 0.05	EUH071 Acute Tox. 4, H302

			Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1A, H317 STOT RE 1, H372

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.
Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
maleic anhydride	(CAS-No.) 108-31-6 (EC-No.) 203-571-6	(C >= 0.001%) Skin Sens. 1A, H317

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed
Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the GB CLP classification include:
Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Aspiration pneumonitis (coughing, gasping, choking, burning of the mouth, and difficulty breathing). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Keep container tightly closed. Protect from sunlight. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	Identifier(s)	Agency	Limit type	Additional comments
maleic anhydride	108-31-6	UK HSE	TWA: 1 mg/m³; STEL: 3 mg/m³	Respiratory Sensitizer
methyl acetate	79-20-9	UK HSE	TWA:616 mg/m³(200 ppm);STEL:770 mg/m³(250 ppm)	

UK HSE : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.
Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 16321

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates
Organic vapor cartridges may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Liquid.
Colour	Colourless
Odor	Mild Solvent
Odour threshold	*No data available.*
Melting point/freezing point	*Not applicable.*
Boiling point/boiling range	61.9 ºC [@ 101,324.72 Pa]
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	1.2 % [*Details:*heptane]
Flammable Limits(UEL)	16 % [*Details:*methyl acetate]
Flash point	-10 ºC [*Test Method:*Closed Cup]
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
pH	4.4
Kinematic Viscosity	30.5 mm²/sec
Water solubility	23 % [@ 23 ºC]
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	20,318.3 Pa [@ 20 ºC]
Density	0.77 g/ml [@ 23 ºC]
Relative density	0.77 [@ 23 ºC] [*Ref Std:*WATER=1]
Relative Vapour Density	*No data available.*
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	<=96 %
Evaporation rate	*No data available.*
Molecular weight	*Not applicable.*
Percent volatile	<=96 % weight [*Test Method:*Estimated]

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.
Sparks and/or flames.

10.5 Incompatible materials
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact
Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion
Chemical (aspiration) pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish coloured skin (cyanosis), and may be fatal. Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Dermal	Rabbit	LD50 > 2,920 mg/kg
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Dermal	Rabbit	LD50 > 3,160 mg/kg
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Dermal	Rat	LD50 > 2,000 mg/kg
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation-Vapour (4 hours)	Rat	LC50 > 14.7 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation-Vapour (4 hours)	Rat	LC50 > 23.3 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation-Vapour (4 hours)	Rat	LC50 > 5.61 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Ingestion	Rat	LD50 > 5,840 mg/kg
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Ingestion	Rat	LD50 > 5,000 mg/kg
methyl acetate	Dermal	Rat	LD50 > 2,000 mg/kg
methyl acetate	Inhalation-Vapour (4 hours)	Rat	LC50 > 49 mg/l
methyl acetate	Ingestion	Rat	LD50 > 5,000 mg/kg
Tributyl o-acetylcitrate	Ingestion	Rat	LD50 > 31,500 mg/kg
Tributyl o-acetylcitrate	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Dermal	Rabbit	LD50 6,700 mg/kg
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Inhalation-Vapour (4 hours)	Rat	LC50 > 7 mg/l
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Ingestion	Rat	LD50 13,100 mg/kg
maleic anhydride	Dermal	Rabbit	LD50 2,620 mg/kg
maleic anhydride	Ingestion	Rat	LD50 1,030 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Rabbit	Irritant
methyl acetate	Rabbit	No significant irritation
Tributyl o-acetylcitrate	Rabbit	No significant irritation
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Rabbit	Minimal irritation

maleic anhydride	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Rabbit	No significant irritation
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Rabbit	Mild irritant
methyl acetate	Rabbit	Moderate irritant
Tributyl o-acetylcitrate	Rabbit	Mild irritant
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Rabbit	No significant irritation
maleic anhydride	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Guinea pig	Not classified
methyl acetate	Human	Not classified
Tributyl o-acetylcitrate	Guinea pig	Not classified
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	similar compounds	Sensitising
maleic anhydride	Multiple animal species	Sensitising

Respiratory Sensitisation

Name	Species	Value
maleic anhydride	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	In Vitro	Not mutagenic
methyl acetate	In Vitro	Not mutagenic
methyl acetate	In vivo	Not mutagenic
Tributyl o-acetylcitrate	In Vitro	Not mutagenic
Tributyl o-acetylcitrate	In vivo	Not mutagenic
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	In Vitro	Some positive data exist, but the data are not sufficient for classification
maleic anhydride	In vivo	Not mutagenic
maleic anhydride	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Tributyl o-acetylcitrate	Ingestion	Rat	Not carcinogenic
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Not specified.	Not classified for female reproduction	Rat	NOAEL Not available	2 generation
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Not specified.	Not classified for male reproduction	Rat	NOAEL Not available	2 generation
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Not specified.	Not classified for development	Rat	NOAEL Not available	2 generation
Tributyl o-acetylcitrate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
Tributyl o-acetylcitrate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
Tributyl o-acetylcitrate	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	Ingestion	Not classified for development	Rabbit	NOAEL 0.27 mg/kg/day	during organogenesis
maleic anhydride	Ingestion	Not classified for female reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
maleic anhydride	Ingestion	Not classified for male reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
maleic anhydride	Ingestion	Not classified for development	Rat	NOAEL 140 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
methyl acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
methyl acetate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
methyl acetate	Inhalation	blindness	Not classified		NOAEL Not available	
methyl acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
maleic anhydride	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
methyl acetate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	28 days
methyl acetate	Inhalation	endocrine system | hematopoietic system | liver | immune system |	Not classified	Rat	NOAEL 6.1 mg/l	28 days

		kidney and/or bladder				
Tributyl o-acetylcitrate	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Tributyl o-acetylcitrate	Ingestion	immune system | respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Tributyl o-acetylcitrate	Ingestion	heart | endocrine system | hematopoietic system | nervous system | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
maleic anhydride	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.0011 mg/l	6 months
maleic anhydride	Inhalation	endocrine system | hematopoietic system | nervous system | kidney and/or bladder | heart | liver | eyes	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
maleic anhydride	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 55 mg/kg/day	80 days
maleic anhydride	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	183 days
maleic anhydride	Ingestion	heart | nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
maleic anhydride	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
maleic anhydride	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 60 mg/kg/day	90 days
maleic anhydride	Ingestion	skin | endocrine system | immune system | eyes | respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days

Aspiration Hazard

Name	Value
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	Identifier(s)	Organism	Type	Exposure	Test endpoint	Test result

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Green algae	Analogous Compound	72 hours	EL50	29 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Medaka	Analogous Compound	96 hours	LC50	0.561 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Water flea	Analogous Compound	48 hours	EC50	0.4 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Fathead minnow	Estimated	96 hours	LL50	8.2 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Green algae	Estimated	72 hours	EL50	3.1 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Green algae	Estimated	72 hours	EL50	29 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Water flea	Estimated	48 hours	EL50	3 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Water flea	Estimated	48 hours	EL50	4.5 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Rainbow trout	Experimental	96 hours	LL50	>13.4 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Green algae	Analogous Compound	72 hours	NOEL	6.3 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Water flea	Analogous Compound	21 days	NOEC	0.17 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Green algae	Estimated	72 hours	NOEL	0.5 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Green algae	Estimated	72 hours	NOEL	6.3 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Water flea	Estimated	21 days	NOEL	1 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Water flea	Estimated	21 days	NOEL	2.6 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Activated sludge	Analogous Compound	15 hours	IC50	29 mg/l
methyl acetate	79-20-9	Green algae	Experimental	72 hours	ErC50	>120 mg/l
methyl acetate	79-20-9	Water flea	Experimental	48 hours	EC50	1,026.7 mg/l
methyl acetate	79-20-9	Zebra Fish	Experimental	96 hours	LC50	250 mg/l
methyl acetate	79-20-9	Green algae	Experimental	72 hours	NOEC	120 mg/l
methyl acetate	79-20-9	Bacteria	Experimental	16 hours	EC50	6,000 mg/l
Non-Volatile Polymeric Components	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Tributyl o-acetylcitrate	77-90-7	Bluegill	Experimental	96 hours	LC50	38 mg/l
Tributyl o-acetylcitrate	77-90-7	Green algae	Experimental	72 hours	ErC50	74.4 mg/l
Tributyl o-acetylcitrate	77-90-7	Mummichog	Experimental	96 hours	LC50	59 mg/l

Tributyl o-acetylcitrate	77-90-7	Water flea	Experimental	48 hours	EC50	7.82 mg/l
Tributyl o-acetylcitrate	77-90-7	Fathead minnow	Experimental	7 days	NOEC	0.355 mg/l
Tributyl o-acetylcitrate	77-90-7	Green algae	Experimental	72 hours	NOEC	0.109 mg/l
Tributyl o-acetylcitrate	77-90-7	Water flea	Experimental	21 days	NOEC	>=1.11 mg/l
Tributyl o-acetylcitrate	77-90-7	Activated sludge	Experimental	3 hours	EC10	>1,000 mg/l
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Activated sludge	Estimated	30 minutes	IC50	>100 mg/l
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Green algae	Estimated	72 hours	EC50	280 mg/l
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Rainbow trout	Estimated	96 hours	LC50	180 mg/l
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Water flea	Estimated	48 hours	EC50	20 mg/l
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Green algae	Estimated	72 hours	NOEC	1 mg/l
maleic anhydride	108-31-6	Bacteria	Experimental	18 hours	EC10	44.6 mg/l
maleic anhydride	108-31-6	Rainbow trout	Experimental	96 hours	LC50	75 mg/l
maleic anhydride	108-31-6	Green algae	Hydrolysis Product	72 hours	ErC50	74.4 mg/l
maleic anhydride	108-31-6	Water flea	Hydrolysis Product	48 hours	EC50	93.8 mg/l
maleic anhydride	108-31-6	Water flea	Experimental	21 days	NOEC	10 mg/l
maleic anhydride	108-31-6	Green algae	Hydrolysis Product	72 hours	ErC10	11.8 mg/l

12.2. Persistence and degradability

Material	Identifier(s)	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Analogous Compound Biodegradation	28 days	BOD	74.4 %BOD/ThOD	OECD 301F - Manometric respirometry
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Estimated Biodegradation	28 days	BOD	77 %BOD/ThOD	OECD 301F - Manometric respirometry
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Estimated Biodegradation	28 days	BOD	98 %BOD/COD	OECD 301F - Manometric respirometry
methyl acetate	79-20-9	Experimental Biodegradation	28 days	BOD	70 %BOD/ThOD	OECD 301D - Closed bottle test
methyl acetate	79-20-9	Experimental Aquatic Inherent Biodegrad.	6 days	Dissolv. Organic Carbon Deplet	>95 %removal of DOC	OECD 302B Zahn-Wellens/EVPA
methyl acetate	79-20-9	Experimental Photolysis		Photolytic half-life (in air)	94 days (t 1/2)	
methyl acetate	79-20-9	Experimental Hydrolysis		Hydrolytic half-life	44 days (t 1/2)	
Non-Volatile Polymeric Components	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A

Tributyl o-acetylcitrate	77-90-7	Experimental Biodegradation	28 days	BOD	16 %BOD/ThOD	OECD 301D - Closed bottle test
Tributyl o-acetylcitrate	77-90-7	Experimental Aquatic Inherent Biodegrad.	28 days	BOD	82 %BOD/ThOD	OECD 302C - Modified MITI (II)
Tributyl o-acetylcitrate	77-90-7	Experimental Soil Metabolism Aerobic	42 days	CO2 evolution	>60 %CO2 evolution/THCO2 evolution	835.3300 Soil Biodeg
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Estimated Biodegradation	28 days	BOD	28 %BOD/ThOD	OECD 301D - Closed bottle test
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Estimated Hydrolysis		Hydrolytic half-life	6.5 hours (t 1/2)	
maleic anhydride	108-31-6	Hydrolysis product Biodegradation	25 days	CO2 evolution	>90 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
maleic anhydride	108-31-6	Experimental Hydrolysis		Hydrolytic half-life	0.37 minutes (t 1/2)	

12.3 : Bioaccumulative potential

Material	Identifier(s)	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Analogous Compound BCF - Fish	28 days	Bioaccumulation factor	540	OECD305-Bioconcentration
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Analogous Compound Bioconcentration		Log Kow	4.66	
methyl acetate	79-20-9	Experimental Bioconcentration		Log Kow	0.18	
Non-Volatile Polymeric Components	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Tributyl o-acetylcitrate	77-90-7	Modeled Bioconcentration		Bioaccumulation factor	5.1	Catalogic™
Tributyl o-acetylcitrate	77-90-7	Experimental Bioconcentration		Log Kow	4.86	OECD 117 log Kow HPLC method
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Estimated Bioconcentration		Bioaccumulation factor	2.3	
maleic anhydride	108-31-6	Experimental Bioconcentration		Log Kow	-2.61	OECD 107 log Kow shke flsk mtd

12.4. Mobility in soil

Material	Identifier(s)	Test type	Study Type	Test result	Protocol
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Modeled Mobility in Soil	Koc	≥202 l/kg	Episuite™
methyl acetate	79-20-9	Experimental Mobility in Soil	Koc	1.5 l/kg	OECD 121 Estim. of Koc by HPLC
Tributyl o-acetylcitrate	77-90-7	Experimental Mobility in Soil	Koc	18,660 l/kg	OECD 121 Estim. of Koc by HPLC
2-(3,4-Epoxycyclohexyl)ethyltrimethoxysilane	3388-04-3	Estimated Mobility in Soil	Koc	20 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)
08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 - UN Number or ID number	UN1993	UN1993	UN1993
14.2 UN proper shipping name	FLAMMABLE LIQUID, N.O.S.(HEPTANE; METHYL ACETATE)	FLAMMABLE LIQUID, N.O.S.(HEPTANE; METHYL ACETATE)	FLAMMABLE LIQUID, N.O.S.(HEPTANE; METHYL ACETATE)
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	II	II	II
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable.	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.

Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	F1	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory.

COMAH Regulation, SI 2015/483
Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500
P5c FLAMMABLE LIQUIDS*	5000	50000

*If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply
Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

EUH066	Repeated exposure may cause skin dryness or cracking.
EUH071	Corrosive to the respiratory tract.

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H336	May cause drowsiness or dizziness.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
Section 9: Vapour pressure value information was added.
Section 9: Vapour pressure value information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk
For Northern Ireland documents, please contact your 3M representative to obtain a copy.