Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier
3M Epoxy Encapsulant 1735

Product Identification Numbers
LA-M100-2072-4, LA-M100-2072-5, XA-0068-0576-7, XA-0068-0577-5, XA-0068-0605-4, XA-0068-0606-2
7100209328, 7100209329, 7100209330, 7100209282

1.2. Recommended use and restrictions on use

Recommended use
Adhesive

This material is subject to a TSCA Section 5 Significant New Use Rule. It may only be used as an epoxy monomer, and must not be released to water.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	3M Singapore Electronics Materials Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Serious Eye Damage/Irritation: Category 2A.
Skin Sensitizer: Category 1.
Reproductive Toxicity: Category 1B.

2.2. Label elements
Signal word
Danger

Symbols
Exclamation mark |Health Hazard |

Pictograms



Hazard Statements

Causes serious eye irritation.
May cause an allergic skin reaction.
May damage fertility or the unborn child.

Precautionary statements

Prevention:
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing vapors.
Wash exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves and eye protection.

Response:
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical attention.
If eye irritation persists or if skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

7% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
silica fillers	60676-86-0	40 - 70
Bisphenol A Diglycidyl Ether	1675-54-3	15 - 40 Trade Secret *
flexibilizer	Trade Secret* 3M Unique ID: 637797	3 - 7 Trade Secret *
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	568591-00-4	1 - 5 Trade Secret *
epoxy resin	25036-25-3	1 - 5 Trade Secret *
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	1 - 5
4,4'-isopropylidenediphenol	80-05-7	< 1

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. No release to water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Inert or Nuisance Dust, Respirable fraction	60676-86-0	OSHA	TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	60676-86-0	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	60676-86-0	ACGIH	TWA(respirable particles):3 mg/m3	
Silica: Amorphous, including natural diatomaceous earth	60676-86-0	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	
Silica: Amorphous, including natural diatomaceous earth	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous MITS data
Color	Blue, Cream, Tan
Odor	Odorless
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point/Initial boiling point/Boiling range	*No Data Available*
Flash Point	>=155 ºC [*Test Method:*Closed Cup]
Evaporation rate	*Not Applicable*
Flammability	Not Applicable

Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	<=0.2 mmHg [@ 25 ºC]
Relative Vapor Density	Negligible
Density	1.55 g/ml
Relative Density	1.55 [*Ref Std:*WATER=1]
Water solubility	<=1 g/100 ml
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	Approximately mm2/sec
Volatile Organic Compounds	*Not Applicable*
Percent volatile	0 %
VOC Less H2O & Exempt Solvents	*Not Applicable*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Strong oxidizing agents
Strong acids

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. Photosensitization: Signs/symptoms may include a sunburn-like reaction such as blistering, redness, swelling, and itching from minor exposure to sunlight.

Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
silica fillers	Dermal	Rabbit	LD50 > 5,000 mg/kg
silica fillers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
silica fillers	Ingestion	Rat	LD50 > 5,110 mg/kg
Bisphenol A Diglycidyl Ether	Dermal	Rat	LD50 > 1,600 mg/kg
Bisphenol A Diglycidyl Ether	Ingestion	Rat	LD50 > 1,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Ingestion	Rat	LD50 >300, <2000 mg/kg
epoxy resin	Dermal	Rat	LD50 > 1,600 mg/kg
epoxy resin	Ingestion	Rat	LD50 > 1,000 mg/kg
4,4'-isopropylidenediphenol	Dermal	Rabbit	LD50 > 2,000 mg/kg
4,4'-isopropylidenediphenol	Ingestion	Rat	LD50 3,200 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
silica fillers	Rabbit	No significant irritation
Bisphenol A Diglycidyl Ether	Rabbit	Mild irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	In vitro data	No significant irritation

epoxy resin	Rabbit	Mild irritant
4,4'-isopropylidenediphenol	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
silica fillers	Rabbit	No significant irritation
Bisphenol A Diglycidyl Ether	Rabbit	Moderate irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Rabbit	Moderate irritant
epoxy resin	Rabbit	Moderate irritant
4,4'-isopropylidenediphenol	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
silica fillers	Human and animal	Not classified
Bisphenol A Diglycidyl Ether	Human and animal	Sensitizing
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	In vitro data	Not classified
epoxy resin	Human and animal	Sensitizing
4,4'-isopropylidenediphenol	official classification	Sensitizing

Photosensitization

Name	Species	Value
4,4'-isopropylidenediphenol	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
Bisphenol A Diglycidyl Ether	Human	Not classified
epoxy resin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
silica fillers	In Vitro	Not mutagenic
Bisphenol A Diglycidyl Ether	In vivo	Not mutagenic
Bisphenol A Diglycidyl Ether	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	In Vitro	Not mutagenic
epoxy resin	In vivo	Not mutagenic
epoxy resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
4,4'-isopropylidenediphenol	In vivo	Not mutagenic
4,4'-isopropylidenediphenol	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
silica fillers	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Bisphenol A Diglycidyl Ether	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
epoxy resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
4,4'-isopropylidenediphenol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
silica fillers	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
silica fillers	Inhalation	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
silica fillers	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Bisphenol A Diglycidyl Ether	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Bisphenol A Diglycidyl Ether	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Bisphenol A Diglycidyl Ether	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Bisphenol A Diglycidyl Ether	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
epoxy resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
epoxy resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
epoxy resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
epoxy resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-isopropylidenediphenol	Ingestion	Toxic to male reproduction	Multiple animal species	NOAEL 50 mg/kg/day	
4,4'-isopropylidenediphenol	Ingestion	Toxic to development	Multiple animal species	NOAEL 50 mg/kg/day	
4,4'-isopropylidenediphenol	Ingestion	Toxic to female reproduction	Multiple animal species	NOAEL 50 mg/kg/day	

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure

						Duration
Bisphenol A Diglycidyl Ether	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
epoxy resin	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
4,4'-isopropylidenediphenol	Inhalation	respiratory irritation	May cause respiratory irritation	Multiple animal species	LOAEL 0.152 mg/l	15 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
silica fillers	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
silica fillers	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Bisphenol A Diglycidyl Ether	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Bisphenol A Diglycidyl Ether	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Bisphenol A Diglycidyl Ether	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Bisphenol A Diglycidyl Ether	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Bisphenol A Diglycidyl Ether	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Bisphenol A Diglycidyl Ether	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Bisphenol A Diglycidyl Ether	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Bisphenol A Diglycidyl Ether	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Bisphenol A Diglycidyl Ether	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Ingestion	endocrine system	Not classified	Rat	NOAEL 450 mg/kg/day	28 days
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Ingestion	liver	Not classified	Rat	NOAEL 450 mg/kg/day	28 days
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Ingestion	heart	Not classified	Rat	NOAEL 450 mg/kg/day	28 days
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 450 mg/kg/day	28 days
1H-Imidazole-1-	Ingestion	bone, teeth, nails,	Not classified	Rat	NOAEL 450	28 days

propanenitrile, 2-ethyl-ar-methyl-		and/or hair			mg/kg/day	
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 450 mg/kg/day	28 days
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Ingestion	immune system	Not classified	Rat	NOAEL 450 mg/kg/day	28 days
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Ingestion	muscles	Not classified	Rat	NOAEL 450 mg/kg/day	28 days
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Ingestion	nervous system	Not classified	Rat	NOAEL 450 mg/kg/day	28 days
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Ingestion	eyes	Not classified	Rat	NOAEL 450 mg/kg/day	28 days
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 450 mg/kg/day	28 days
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	Ingestion	respiratory system	Not classified	Rat	NOAEL 450 mg/kg/day	28 days
epoxy resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
epoxy resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
epoxy resin	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
epoxy resin	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
epoxy resin	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
epoxy resin	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
epoxy resin	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
epoxy resin	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
epoxy resin	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'-isopropylidenediphenol	Inhalation	liver	Not classified	Rat	NOAEL 0.15 mg/l	13 weeks
4,4'-isopropylidenediphenol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.15 mg/l	13 weeks
4,4'-isopropylidenediphenol	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.15 mg/l	13 weeks
4,4'-isopropylidenediphenol	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 50 mg/kg/day	3 generation
4,4'-isopropylidenediphenol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 370 mg/kg/day	13 weeks
4,4'-isopropylidenediphenol	Ingestion	endocrine system	Not classified	Rat	NOAEL 500 mg/kg/day	3 generation
4,4'-isopropylidenediphenol	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 500 mg/kg/day	3 generation
4,4'-	Ingestion	nervous system	Not classified	Rat	NOAEL 185	90 days

isopropylidenediphenol					mg/kg/day	
4,4'-isopropylidenediphenol	Ingestion	heart	Not classified	Mouse	NOAEL 2,400 mg/kg/day	13 weeks
4,4'-isopropylidenediphenol	Ingestion	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 2,400 mg/kg/day	13 weeks

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

No release to water. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Reproductive toxicity

Respiratory or Skin Sensitization
Serious eye damage or eye irritation

This material contains a chemical which requires export notification under TSCA Section 12[b]:

Ingredient (Category if applicable)	C.A.S. No	Regulation	Status
flexibilizer	Trade Secret	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Applicable
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	568591-00-4	Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals	Applicable

This material contains a chemical regulated by an EPA Significant New Use Rule (TSCA Section 5)

Ingredient (Category if applicable)	C.A.S. No	Reference
flexibilizer	Trade Secret	40 CFR 721.10113
1H-Imidazole-1-propanenitrile, 2-ethyl-ar-methyl-	568591-00-4	40 CFR 721.11378

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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