



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the DENR Administrative Order No. 2015-09 Rules and Procedures for the Implementation of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) in Preparation of Safety Data Sheet (SDS) and Labelling Requirements of Toxic Chemical Substances.

SECTION 1: Identification

1.1. Product identifier

3M™ Marine Adhesive Sealant 5200 Black PN 06504, PN 05205

Product Identification Numbers

60-9801-0935-3

1.2. Recommended use and restrictions on use

Recommended use

Adhesive Sealant for Marine Applications, Marine

For Industrial or Professional use only

1.3. Supplier's details

ADDRESS:	3M Philippines, Inc., 18th Floor, Bonifacio Stopover Corporate Center, 31st Street corner, 2nd Avenue, Bonifacio Global City, Taguig City, 1635 Philippines
Telephone:	+632 827 11680
E Mail:	mcvillalva@mmm.com
Website:	www.3m.com/ph

1.4. Emergency telephone number

+632 827 11680

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Acute Toxicity (inhalation): Category 4.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Carcinogenicity: Category 1B.

Reproductive Toxicity: Category 1B.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark |Health Hazard |

Pictograms



Hazard statements

H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H360	May damage fertility or the unborn child.

Precautionary statements

General:

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

Prevention:

P201	Obtain special instructions before use.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray.
P271	Use only outdoors or in a well-ventilated area.
P280K	Wear protective gloves and respiratory protection.
P284	Wear respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308 + P313	IF exposed or concerned: Get medical attention.
P312	Call a POISON CENTER or doctor if you feel unwell.
P333 + P313	If skin irritation or rash occurs: Get medical attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

Storage:

P405	Store locked up.
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Disposal:

P501	Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.
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2.3. Other hazards

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Urethane Polymer	68611-34-7	45 - 70
Limestone	1317-65-3	10 - 30
Carbon Black	1333-86-4	5 - 10
Fumed Silica	112945-52-5	1 - 5
Carbitol Acetate	112-15-2	1 - 5

Alkyl Isocyanate Silane	85702-90-5	0.5 - 1.5
Toluene	108-88-3	< 1
Toluene Diisocyanate	26471-62-5	0.1 - < 1
Heptane	142-82-5	< 0.3
(Gamma-mercaptopropyl)trimethoxysilane	4420-74-0	< 0.2
Hexamethylene Diisocyanate	822-06-0	< 0.017

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

DO NOT USE WATER Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Isocyanates
Carbon monoxide
Carbon dioxide
Hydrogen Cyanide
Irritant Vapors or Gases
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Toluene	108-88-3	Philippines OELs	TWA(8 hours):375 mg/m3(100 ppm)	
SILICA, AMORPHOUS	112945-52-5	Philippines OELs	TWA(8 hours):0.8 mg/m3	
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.

Carbon Black	1333-86-4	Philippines OELs	TWA(8 hours):3.5 mg/m3	
Heptane	142-82-5	ACGIH	TWA:400 ppm;STEL:500 ppm	
Heptane	142-82-5	Philippines OELs	TWA(8 hours):2000 mg/m3(500 ppm)	
Toluene Diisocyanate	26471-62-5	ACGIH	TWA(inhalable fraction and vapor):0.001 ppm;STEL(inhalable fraction and vapor):0.005 ppm	A3: Confirmed animal carcin., Dermal/Respiratory Sensitizer
Hexamethylene Diisocyanate	822-06-0	ACGIH	TWA:0.005 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

Philippines OELs : Philippines. Threshold Limit Values for Airborne Contaminants

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

Half facepiece or full facepiece air-purifying respirator suitable for particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Color	Black
Odor	Mild Urethane
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point/Initial boiling point/Boiling range	<i>Not Applicable</i>
Flash Point	No flash point
Evaporation rate	<i>No Data Available</i>
Flammability	Not Applicable
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>No Data Available</i>
Relative Vapor Density	<i>No Data Available</i>
Density	1.3 g/cm ³
Relative Density	1.3 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Kinematic Viscosity	307,692 mm ² /sec
Volatile Organic Compounds	2.9 % weight [Test Method: tested per EPA method 24]
Percent volatile	<i>No Data Available</i>
VOC Less H₂O & Exempt Solvents	38 g/l [Test Method: tested per EPA method 24]
Molecular weight	<i>No Data Available</i>

Particle Characteristics	<i>Not Applicable</i>
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SECTION 10: Stability and reactivity**10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

Amines
Alcohols
Water

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >10 - =20 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg
Fumed Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fumed Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fumed Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Carbitol Acetate	Dermal	Rabbit	LD50 15,000 mg/kg
Carbitol Acetate	Ingestion	Rat	LD50 11,000 mg/kg
Alkyl Isocyanate Silane	Dermal	Rabbit	LD50 > 2,000 mg/kg
Alkyl Isocyanate Silane	Ingestion	Rat	LD50 > 5,000 mg/kg
Toluene Diisocyanate	Inhalation-Vapor (4 hours)	Mouse	LC50 0.12 mg/l
Toluene Diisocyanate	Dermal	Rabbit	LD50 > 9,400 mg/kg
Toluene Diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.35 mg/l
Toluene Diisocyanate	Ingestion	Rat	LD50 > 5,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
Heptane	Dermal	similar compounds	LD50 > 2,000 mg/kg
Heptane	Inhalation-Vapor (4 hours)	similar compounds	LC50 > 33.5 mg/l
Heptane	Ingestion	similar compounds	LD50 > 5,000 mg/kg
(Gamma-mercaptopropyl)trimethoxysilane	Dermal	Rabbit	LD50 2,270 mg/kg
(Gamma-mercaptopropyl)trimethoxysilane	Ingestion	Rat	LD50 770 mg/kg
Hexamethylene Diisocyanate	Dermal	Rat	LD50 > 7,000 mg/kg
Hexamethylene Diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.124 mg/l
Hexamethylene Diisocyanate	Inhalation-Vapor (4 hours)	Rat	LC50 0.124 mg/l
Hexamethylene Diisocyanate	Ingestion	Rat	LD50 746 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Limestone	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation
Fumed Silica	Rabbit	No significant irritation
Carbitol Acetate	Human and animal	Minimal irritation

Alkyl Isocyanate Silane	Rabbit	Minimal irritation
Toluene Diisocyanate	Rabbit	Irritant
Toluene	Rabbit	Irritant
Heptane	Professional judgement	Mild irritant
(Gamma-mercaptopropyl)trimethoxysilane	Rabbit	No significant irritation
Hexamethylene Diisocyanate	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Limestone	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation
Fumed Silica	Rabbit	No significant irritation
Carbitol Acetate	Rabbit	Severe irritant
Alkyl Isocyanate Silane	Rabbit	No significant irritation
Toluene Diisocyanate	Rabbit	Corrosive
Toluene	Rabbit	Moderate irritant
Heptane	similar compounds	Mild irritant
(Gamma-mercaptopropyl)trimethoxysilane	Rabbit	No significant irritation
Hexamethylene Diisocyanate	Rabbit	Corrosive

Sensitization:**Skin Sensitization**

Name	Species	Value
Fumed Silica	Human and animal	Not classified
Carbitol Acetate	Human and animal	Not classified
Alkyl Isocyanate Silane	Guinea pig	Sensitizing
Toluene Diisocyanate	Human and animal	Sensitizing
Toluene	Guinea pig	Not classified
Heptane	similar compounds	Not classified
(Gamma-mercaptopropyl)trimethoxysilane	Guinea pig	Sensitizing
Hexamethylene Diisocyanate	Multiple animal species	Sensitizing

Respiratory Sensitization

Name	Species	Value
Alkyl Isocyanate Silane	official classification	Sensitizing
Toluene Diisocyanate	Human	Sensitizing
Hexamethylene Diisocyanate	Human and animal	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification
Fumed Silica	In Vitro	Not mutagenic
Carbitol Acetate	In Vitro	Not mutagenic
Alkyl Isocyanate Silane	In Vitro	Not mutagenic
Alkyl Isocyanate Silane	In vivo	Not mutagenic
Toluene Diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
Heptane	In Vitro	Not mutagenic
(Gamma-mercaptopropyl)trimethoxysilane	In Vitro	Not mutagenic
Hexamethylene Diisocyanate	In Vitro	Not mutagenic
Hexamethylene Diisocyanate	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic
Fumed Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene Diisocyanate	Inhalation	Human and animal	Not carcinogenic
Toluene Diisocyanate	Ingestion	Multiple animal species	Carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Hexamethylene Diisocyanate	Inhalation	Rat	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Limestone	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
Fumed Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fumed Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fumed Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Toluene Diisocyanate	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.002 mg/l	2 generation
Toluene Diisocyanate	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.002 mg/l	2 generation
Toluene Diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation

Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
Hexamethylene Diisocyanate	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene Diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene Diisocyanate	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.014 mg/l	4 weeks

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Limestone	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
Carbitol Acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	not applicable
Carbitol Acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not applicable
Toluene Diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Heptane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Heptane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Heptane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Hexamethylene Diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Hexamethylene Diisocyanate	Inhalation	blood	Not classified	Human	NOAEL Not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Limestone	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Fumed Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Carbitol Acetate	Inhalation	respiratory system liver immune system kidney and/or bladder	Not classified	Rat	NOAEL 0.48 mg/l	2 weeks
Alkyl Isocyanate Silane	Ingestion	liver heart endocrine system hematopoietic system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Toluene Diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL 0 mg/l	occupational exposure
Toluene	Inhalation	auditory system nervous system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
Heptane	Inhalation	nervous system	Not classified	Rat	NOAEL 6.15 mg/l	30 weeks
Heptane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 12.5 mg/l	16 weeks
Heptane	Inhalation	hematopoietic system kidney and/or bladder	Not classified	Rat	NOAEL 12.2 mg/l	26 weeks
Hexamethylene Diisocyanate	Inhalation	liver kidney and/or bladder	Not classified	Rat	NOAEL 0.002 mg/l	3 weeks
Hexamethylene Diisocyanate	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.0014 mg/l	4 weeks
Hexamethylene Diisocyanate	Inhalation	blood	Not classified	Rat	NOAEL 0.0012 mg/l	2 years
Hexamethylene Diisocyanate	Inhalation	nervous system	Not classified	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene Diisocyanate	Inhalation	heart	Not classified	Rat	NOAEL 0.001 mg/l	90 days

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard
Heptane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Urethane Polymer	68611-34-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC50	>100 mg/l
Limestone	1317-65-3	Rainbow Trout	Estimated	96 hours	LC50	>100 mg/l
Limestone	1317-65-3	Water flea	Estimated	48 hours	EC50	>100 mg/l
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC10	>100 mg/l
Carbon Black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon Black	1333-86-4	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon Black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
Carbon Black	1333-86-4	Activated sludge	Experimental	3 hours	NOEC	>800 mg/l
Carbitol Acetate	112-15-2	Fathead Minnow	Experimental	96 hours	LC50	110 mg/l
Carbitol Acetate	112-15-2	Green algae	Experimental	72 hours	EC50	>100 mg/l
Carbitol Acetate	112-15-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
Carbitol Acetate	112-15-2	Green algae	Experimental	72 hours	NOEC	100 mg/l
Fumed Silica	112945-52-5	Green algae	Analogous Compound	72 hours	ErC50	>173.1 mg/l
Fumed Silica	112945-52-5	Sediment organism	Analogous Compound	96 hours	EC50	8,500 mg/kg (Dry Weight)
Fumed Silica	112945-52-5	Water flea	Analogous Compound	24 hours	EL50	>10,000 mg/l
Fumed Silica	112945-52-5	Zebra Fish	Analogous Compound	96 hours	LL50	>10,000 mg/l
Fumed Silica	112945-52-5	Green algae	Analogous Compound	72 hours	NOEC	173.1 mg/l
Fumed Silica	112945-52-5	Water flea	Analogous Compound	21 days	NOEC	68 mg/l
Fumed Silica	112945-52-5	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Alkyl Isocyanate Silane	85702-90-5	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
Toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
Toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
Toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
Toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
Toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
Toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
Toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
Toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
Toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l

Toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
Toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
Toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
Toluene Diisocyanate	26471-62-5	Green algae	Hydrolysis Product	72 hours	ErC50	18 mg/l
Toluene Diisocyanate	26471-62-5	Medaka	Hydrolysis Product	96 hours	LC50	>100 mg/l
Toluene Diisocyanate	26471-62-5	Water flea	Hydrolysis Product	48 hours	EC50	1.6 mg/l
Toluene Diisocyanate	26471-62-5	Water flea	Experimental	21 days	NOEC	0.5 mg/l
Toluene Diisocyanate	26471-62-5	Green algae	Hydrolysis Product	72 hours	NOEC	1 mg/l
Toluene Diisocyanate	26471-62-5	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
Toluene Diisocyanate	26471-62-5	Oats	Experimental	14 days	EC50	>1,000 mg/kg (Dry Weight)
Toluene Diisocyanate	26471-62-5	Redworm	Experimental	14 days	LC50	>1,000 mg/kg (Dry Weight)
Heptane	142-82-5	Water flea	Experimental	48 hours	EC50	1.5 mg/l
Heptane	142-82-5	Water flea	Estimated	21 days	NOEC	0.17 mg/l
(Gamma-mercaptopropyl)tri methoxysilane	4420-74-0	Green algae	Experimental	72 hours	EC50	267 mg/l
(Gamma-mercaptopropyl)tri methoxysilane	4420-74-0	Water flea	Experimental	48 hours	EC50	6.7 mg/l
(Gamma-mercaptopropyl)tri methoxysilane	4420-74-0	Zebra Fish	Experimental	96 hours	LC50	439 mg/l
Hexamethylene Diisocyanate	822-06-0	Green algae	Estimated	96 hours	EC50	14.8 mg/l
Hexamethylene Diisocyanate	822-06-0	Medaka	Estimated	96 hours	LC50	71 mg/l
Hexamethylene Diisocyanate	822-06-0	Water flea	Estimated	48 hours	EC50	27 mg/l
Hexamethylene Diisocyanate	822-06-0	Activated sludge	Experimental	3 hours	EC50	842 mg/l
Hexamethylene Diisocyanate	822-06-0	Green algae	Estimated	72 hours	NOEC	10 mg/l
Hexamethylene Diisocyanate	822-06-0	Water flea	Estimated	21 days	NOEC	4.2 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Urethane Polymer	68611-34-7	Data not available - insufficient	N/A	N/A	N/A	N/A
Limestone	1317-65-3	Data not available - insufficient	N/A	N/A	N/A	N/A
Carbon Black	1333-86-4	Data not available - insufficient	N/A	N/A	N/A	N/A
Carbitol Acetate	112-15-2	Experimental Biodegradation	28 days	Biological Oxygen Demand	100 %BOD/ThOD	OECD 301C - MITI (I)
Fumed Silica	112945-52-5	Data not available - insufficient	N/A	N/A	N/A	N/A
Alkyl Isocyanate Silane	85702-90-5	Data not available - insufficient	N/A	N/A	N/A	N/A
Toluene	108-88-3	Experimental Biodegradation	20 days	Biological Oxygen Demand	80 %BOD/ThOD	APHA Std Meth Water/Wastewater
Toluene	108-88-3	Experimental		Photolytic half-life	5.2 days (t 1/2)	

		Photolysis		(in air)		
Toluene Diisocyanate	26471-62-5	Hydrolysis product Biodegradation	14 days	Biological Oxygen Demand	0 %BOD/ThOD	OECD 301C - MITI (I)
Toluene Diisocyanate	26471-62-5	Experimental Aquatic Inherent Biodegrad.	28 days	Biological Oxygen Demand	0 %BOD/ThOD	OECD 302C - Modified MITI (II)
Toluene Diisocyanate	26471-62-5	Experimental Photolysis		Photolytic half-life (in air)	4.3 days (t 1/2)	
Toluene Diisocyanate	26471-62-5	Analogous Compound Hydrolysis		Hydrolytic half-life	<1.6 hours (t 1/2)	
Heptane	142-82-5	Experimental Biodegradation	28 days	Biological Oxygen Demand	101 %BOD/ThOD	OECD 301C - MITI (I)
Heptane	142-82-5	Experimental Photolysis		Photolytic half-life (in air)	4.24 days (t 1/2)	
(Gamma-mercaptopropyl)tri methoxysilane	4420-74-0	Estimated Hydrolysis		Hydrolytic half-life	53.3 minutes (t 1/2)	
Hexamethylene Diisocyanate	822-06-0	Estimated Biodegradation	28 days	Biological Oxygen Demand	82 %BOD/ThOD	OECD 301D - Closed Bottle Test
Hexamethylene Diisocyanate	822-06-0	Experimental Hydrolysis		Hydrolytic half-life	5 minutes (t 1/2)	

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Urethane Polymer	68611-34-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Limestone	1317-65-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Carbon Black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Carbitol Acetate	112-15-2	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	0.74	
Fumed Silica	112945-52-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Alkyl Isocyanate Silane	85702-90-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation Factor	90	
Toluene	108-88-3	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	2.73	
Toluene Diisocyanate	26471-62-5	Analogous Compound BCF - Fish	60 days	Bioaccumulation Factor	180	OECD305-Bioconcentration
Toluene Diisocyanate	26471-62-5	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	3.43	OECD 117 log Kow HPLC method
Heptane	142-82-5	Estimated Bioconcentration		Bioaccumulation Factor	105	
(Gamma-mercaptopropyl)tri methoxysilane	4420-74-0	Estimated Bioconcentration		Log of Octanol/H2O part. coeff	0.25	
Hexamethylene Diisocyanate	822-06-0	Estimated Bioconcentration		Log of Octanol/H2O part. coeff	0.02	

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

Material	CAS No.	Ozone Depletion Potential	Global Warming Potential
(gamma-mercaptopropyl)trimethoxysilane	4420-74-0	0	

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Not hazardous for transportation.

Marine Transport (IMDG)

UN Number:None assigned.

Proper Shipping Name:None assigned.

Technical Name:None assigned.

Hazard Class/Division:None assigned.

Subsidiary Risk:None assigned.

Packing Group:None assigned.

Limited Quantity:None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Air Transport (IATA)

UN Number:None assigned.

Proper Shipping Name:None assigned.

Technical Name:None assigned.

Hazard Class/Division:None assigned.

Subsidiary Risk:None assigned.

Packing Group:None assigned.

Limited Quantity:None assigned.

Marine Pollutant: None assigned.

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to

transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

Revision information:

No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Philippines SDSs are available at www.3m.com/ph