



Safety Data Sheet

Copyright, 2025, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	10-0381-3	Version number:	13.00
Revision date:	02/10/2025	Supersedes date:	26/03/2024

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Hot Melt Adhesive 3762-AE, 3762-PG, 3762-TC, 3762-Q

Product Identification Numbers

62-3762-9132-4	62-3762-9330-4	62-3762-9830-3
7100023053	7000046513	7100020333

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Product

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

CLASSIFICATION:

This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended for Great Britain, on classification, labelling, and packaging of substances and mixtures.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

Not applicable

SUPPLEMENTAL INFORMATION:**Supplemental Precautionary Statements:**

Avoid contact with hot extruded molten material or applicator tip. Avoid direct eye exposure to vapours. In case of eye/skin contact with molten material, immediately flush with cold water and cover with a clean dressing. Do not attempt to remove molten material. Have burn treated by a physician.

2.3. Other hazards

May cause thermal burns.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients**3.1. Substances**

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Ethylene-Vinyl Acetate Polymer	(CAS-No.) 24937-78-8	40 - 60	Substance not classified as hazardous
Hydrocarbon resin	(CAS-No.) 68478-07-9	20 - 40	Substance not classified as hazardous
Non-Volatile Compounds	Trade Secret	< 30	Substance with a national occupational exposure limit
Polyolefin Wax	(CAS-No.) 8002-74-2 (EC-No.) 232-315-6	1 - 20	Substance with a national occupational exposure limit

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

No need for first aid is anticipated. If symptoms develop, remove the affected person to fresh air. Get medical attention.

Skin contact

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye contact

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If swallowed

Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes.
Carbon monoxide
Carbon dioxide.
Toxic vapour, gas, particulate.

Condition

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Polyolefin Wax	8002-74-2	UK HSE	TWA(as fume):2 mg/m ³ ;STEL(as fume):6 mg/m ³	
Non-Volatile Compounds	Trade Secret	UK HSE	TWA(as fume):0.05 mg/m ³ ;STEL(as fume):0.15 mg/m ³	Respiratory Sensitizer

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

None required.

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

None required.

Thermal hazards

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

Applicable Norms/Standards

Use gloves tested to EN 407

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	Solid.
Specific Physical Form:	Waxy Solid
Colour	Tan
Odor	Odourless
Odour threshold	<i>No data available.</i>
Melting point/freezing point	<i>No data available.</i>
Boiling point/boiling range	<i>Not applicable.</i>
Flammability	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Flash point	260 °C [<i>Test Method: Cleveland Open Cup</i>] [<i>Details: Conditions: ASTM D-92-72</i>]
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	<i>Not applicable.</i>
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Density	0.95 g/ml
Relative density	0.95 [<i>Ref Std: WATER=1</i>]
Relative Vapour Density	Nil
Particle Characteristics	<i>Not applicable.</i>

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>Not applicable.</i>
Molecular weight	<i>No data available.</i>
Percent volatile	0 % weight
Solids content	100 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products**Substance**

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

No health effects are expected.

Skin contact

Thermal burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye contact

Thermal burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Hydrocarbon resin	Dermal	Rabbit	LD50 > 3,160 mg/kg
Hydrocarbon resin	Ingestion	Rat	LD50 > 5,000 mg/kg
Non-Volatile Compounds	Dermal	Rat	LD50 > 2,000 mg/kg
Non-Volatile Compounds	Ingestion	Rat	LD50 > 2,000 mg/kg
Polyolefin Wax	Dermal	Rat	LD50 > 5,000 mg/kg
Polyolefin Wax	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation

Hydrocarbon resin	similar compounds	No significant irritation
Non-Volatile Compounds	Rabbit	No significant irritation
Polyolefin Wax	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrocarbon resin	similar compounds	Mild irritant
Non-Volatile Compounds	Rabbit	Mild irritant
Polyolefin Wax	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Non-Volatile Compounds	Human and animal	Not classified
Polyolefin Wax	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Polyolefin Wax	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Polyolefin Wax	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

For the component/components, either no data is currently available or the data is not sufficient for classification.

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data is currently available or the data is not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ethylene-Vinyl Acetate Polymer	Ingestion	liver	Not classified	Rat	NOAEL 4,000 mg/kg/day	90 days
Polyolefin Wax	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 15 mg/kg/day	90 days
Polyolefin Wax	Ingestion	hematopoietic	Not classified	Rat	NOAEL	90 days

		system liver immune system skin endocrine system bone, teeth, nails, and/or hair muscles nervous system eyes kidney and/or bladder respiratory system vascular system			1,500 mg/kg/day	
--	--	---	--	--	-----------------	--

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Ethylene-Vinyl Acetate Polymer	24937-78-8	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Hydrocarbon resin	68478-07-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Non-Volatile Compounds	Trade Secret	Green algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Non-Volatile Compounds	Trade Secret	Rainbow trout	Estimated	96 hours	No tox obs at lmt of water sol	>100 mg/l
Non-Volatile Compounds	Trade Secret	Water flea	Estimated	48 hours	No tox obs at lmt of water sol	>100 mg/l
Non-Volatile Compounds	Trade Secret	Green algae	Estimated	72 hours	No tox obs at lmt of water sol	>100 mg/l
Polyolefin Wax	8002-74-2	Green algae	Analogous Compound	96 hours	EC50	>1,000 mg/l
Polyolefin Wax	8002-74-2	Rainbow trout	Analogous Compound	96 hours	LC50	>1,000 mg/l
Polyolefin Wax	8002-74-2	Water flea	Analogous Compound	48 hours	EC50	>10,000 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Ethylene-Vinyl Acetate Polymer	24937-78-8	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Hydrocarbon resin	68478-07-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A

3M™ Hot Melt Adhesive 3762-AE, 3762-PG, 3762-TC, 3762-Q

Non-Volatile Compounds	Trade Secret	Experimental Biodegradation	28 days	CO2 evolution	47.3 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Polyolefin Wax	8002-74-2	Analogous Compound Biodegradation	28 days	BOD	40 %BOD/ThOD	OECD 301F - Manometric respirometry

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Ethylene-Vinyl Acetate Polymer	24937-78-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydrocarbon resin	68478-07-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Non-Volatile Compounds	Trade Secret	Estimated Bioconcentration		Bioaccumulation factor	7.4	
Polyolefin Wax	8002-74-2	Modeled Bioconcentration		Log Kow	10.2	Episuite™

12.4. Mobility in soil

No test data available.

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09
20 01 28 Paint, inks, adhesives and resins other than those mentioned in 20 01 27

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
--	-------------------------------	-----------------------------	--------------------------------

14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

Revision information:

Section 1: E-mail address information was modified.

Section 1: Product use information information was modified.

Label: CLP Supplemental Hazard Statements information was deleted.

Section 02: Label Elements: GB Percent Unknown information was deleted.

Section 3: Composition/ Information of ingredients table information was modified.

Section 6: Accidental release personal information information was modified.

Section 7: Precautions safe handling information information was modified.

Section 8: Occupational exposure limit table information was modified.

OEL Reg Agency Desc information was modified.

Section 9: Flammability (solid, gas) information information was deleted.

Section 09: Flammability information information was added.

Section 11: Acute Toxicity table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Biocumulative potential information information was modified.

Section 13: Standard Phrase Category Waste GHS information was modified.

Section 15: Seveso Substance Text information was deleted.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.