Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ Sprayable Hot Melt Adhesive 6111HT

Product Identification Numbers
62-6113-9335-6

7100023018

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Industrial use.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

CLASSIFICATION:
This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended for Great Britain, on classification, labelling, and packaging of substances and mixtures.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain
Not applicable

SUPPLEMENTAL INFORMATION:

Supplemental Precautionary Statements:
Avoid contact with hot extruded molten material or applicator tip. Avoid direct eye exposure to vapours. In case of eye/skin contact with molten material, immediately flush with cold water and cover with a clean dressing. Do not attempt to remove molten material. Have burn treated by a physician.

2.3. Other hazards

May cause thermal burns.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
1-Butene, Polymer with Ethylene and Propene	None	30 - 60	Substance not classified as hazardous
Hydrocarbon Resin 2	Trade Secret	10 - 30	Substance not classified as hazardous
Styrene-Butadiene Polymer	Trade Secret	1 - 20	Substance not classified as hazardous
Hydrocarbon resin	Trade Secret	1 - 20	Substance not classified as hazardous
1-Propene, Polymer with Ethene	(CAS-No.) 9010-79-1	1 - 20	Substance not classified as hazardous

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
No need for first aid is anticipated. If symptoms develop, remove the affected person to fresh air. Get medical attention.

Skin contact
Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye contact
Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If swallowed
Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Hydrocarbons.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Ketones.	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Ventilate the area with fresh air. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
No chemical protective gloves are required.

Respiratory protection
None required.

Thermal hazards
Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

Applicable Norms/Standards
Use gloves tested to EN 407

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Waxy Solid
Colour	Light Tan
Odor	Mild Resinous
Odour threshold	*No data available.*
Melting point/freezing point	*No data available.*
Boiling point/boiling range	*Not applicable.*
Flammability	Not applicable.
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*

Flash point	No flash point
Autoignition temperature	*Not applicable.*
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	*Not applicable.*
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Density	0.92 g/ml
Relative density	0.92 [*Ref Std:*WATER=1]
Relative Vapour Density	Nil
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	*Not applicable.*
Molecular weight	*No data available.*
Percent volatile	0 % weight
Solids content	100 %

SECTION 10: Stability and reactivity

10.1 Reactivity
This material is considered to be non reactive under normal use conditions

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
None known.

10.5 Incompatible materials
None known.

10.6 Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
No health effects are expected.

Skin contact
Thermal burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye contact
Thermal burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion
No known health effects.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hydrocarbon Resin 2	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Hydrocarbon Resin 2	Ingestion	Professional judgement	LD50 7,000 mg/kg
1-Propene, Polymer with Ethene	Dermal	Rabbit	LD50 > 2,000 mg/kg
1-Propene, Polymer with Ethene	Ingestion	Rat	LD50 > 5,000 mg/kg
Styrene-Butadiene Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Styrene-Butadiene Polymer	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Hydrocarbon Resin 2	Professional judgement	No significant irritation
1-Propene, Polymer with Ethene	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
1-Propene, Polymer with Ethene	Rabbit	No significant irritation

Skin Sensitisation
For the component/components, either no data is currently available or the data is not sufficient for classification.

Respiratory Sensitisation
For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Hydrocarbon Resin 2	In Vitro	Not mutagenic

Carcinogenicity
For the component/components, either no data is currently available or the data is not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects
For the component/components, either no data is currently available or the data is not sufficient for classification.

Target Organ(s)

Specific Target Organ Toxicity - single exposure
For the component/components, either no data is currently available or the data is not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure
For the component/components, either no data is currently available or the data is not sufficient for classification.

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	Identifier(s)	Organism	Type	Exposure	Test endpoint	Test result
Hydrocarbon Resin 2	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
1-Propene, Polymer with Ethene	9010-79-1	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Hydrocarbon resin	Trade Secret	Water flea	Experimental	48 hours	EC50	>100 mg/l
Hydrocarbon resin	Trade Secret	Water flea	Experimental	21 days	NOEC	>2 mg/l
Styrene-Butadiene Polymer	Trade Secret	N/A	Data not available or insufficient for	N/A	N/A	N/A

			classification			

12.2. Persistence and degradability

Material	Identifier(s)	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbon Resin 2	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
1-Propene, Polymer with Ethene	9010-79-1	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Hydrocarbon resin	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Styrene-Butadiene Polymer	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Identifier(s)	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbon Resin 2	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1-Propene, Polymer with Ethene	9010-79-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydrocarbon resin	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Styrene-Butadiene Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil
No test data available.

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 10	Waste adhesives and sealants other than those mentioned in 08 04 09
20 01 28	Paint, inks, adhesives and resins other than those mentioned in 20 01 27

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 - UN Number or ID number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions on the manufacture, placing on the market and use:

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483
Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

Revision information:
No revision information

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3M SDSs for Great Britain are available at www.3M.com/uk
For Northern Ireland documents, please contact your 3M representative to obtain a copy.